# SERVICE MANUAL

# CRT Data Displays 5" 9" 12"

5-017-1003

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# BALL BROTHERS RESEARCH CORPORATION

ELECTRONIC DISPLAY DIVISION

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# IM1003



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# Section 1 GENERAL INFORMATION

#### GENERAL: DESCRIPTION 1.1

The TV data display monitor is a solid state unit for use in industrial and commercial installations where reliability and high quality video reproduction are desired.

The monitor features printed circuit board construction for reliability and uniformity. All circuits of the monitor are transistorized. The synchronization circuits have been custom designed to accept vertical and horizontal drive signals thus enabling the interfacing of this monitor with industrial or simple sync sources. This feature simplifies the user's sync processing and mixing and allows the unit to operate without requiring composite sync. The electronic packaging has been miniaturized for compatibility with small volume requirements.

#### ELECTRICAL SPECIFICATIONS

#### Input Data Specifications

PWB edge connector, Viking #2VK10S/1-2, Amphenol #225-21031-101, Cinch #250-10-30-170 Input Connector:

(BBRC Part Number 1-039-0119)

Low zero + 0.4V - 0.0VInput Amplitude:

High  $4.0V \pm 1.5V$ 

Video Pulse Width: 100ns or greater

Vertical Drive Rate: 47 to 63 Hz

15,250 to 16,250 Hz Horizontal Drive Rate:

Rise and Fall Time (10 to 90% amplitude)

Less than 100ns Vertical: Horizontal: Less than 50ns Less than 20ns Video:

Refer to Figure 1. Input Signal Format:

## Data Display Specifications

Input Impedance	Minimum Shunt Resistance	Maximum Shunt Capacitance
<ul><li>(a) Video Input (Class A):</li><li>(b) Vertical Drive Input:</li><li>(c) Horizontal Drive Input:</li></ul>	$3.3~\mathrm{K}\Omega$ min. $1.2~\mathrm{K}\Omega$ $470~\Omega$	40-60pF 40pF 40pF

#### Video Amplifier

12 MHz (-3 dB) (a) Bandwidth: Less than 35ns (b) Rise and Fall Times (10 to 90% amplitude): (linear mode) 15ns max. (linear mode) (c) Storage Time:



Retrace and Delay Times

(a) Vertical:

900us retrace max.

(b) Horizontal:

7µs retrace plus 4µs delay max.

#### Display Specifications

Cathode Ray Tube (without bonded panel)

# Nominal Diagonal

\*Resolution (TV lines)

Measurement

(inches)	Phosphor	Center	Corner
5	P 4	650 at 60 fL	550 at 60 fL
9	P 4	800 at 40 fL	650 at 40 fL
12	P 4	900 at 40 fL	750 at 40 fL
12	P39	900 at 20 fL	750 at 20 fL

<sup>\*</sup>Resolution is measured in accordance with EIA RS-375 except Burst Modulation (or Depth of Modulation) is adjusted for 100 percent.

#### Geometric Distortion

The perimeter of a full field of characters shall approach an ideal rectangle to within  $\pm$  1.5% of the rectangle height.

#### Power Requirements

TV 9 and 12 with low voltage supply:

Input connector (customer supplied)

Molex connector shell, male, 4 contact, 03-06-1041 (BBRC P/N 1-034-0309)

Molex contacts .063 dia for 20-22 AWG, 4529T (BBRC P/N 1-034-0289)

Input Voltages:

105 to 130 VAC, 50/60 Hz

(optional) 220/240 VAC, 50/60 Hz

TV 5, 9 and 12 using external DC power supply:

Input connector (customer supplied)

9 & 12

5

Input voltage	15V DC ± .2V	$12V DC \pm .2V$
Ripple	<100mV p-p	<100mV p-p
Input Current	900mA DC nominal	650mA DC nominal
-	*1.5A DC max.	*1.0A DC max.

\*Brightness and contrast controls adjusted for worst case condition.

#### 1.3 ENVIRONMENTAL SPECIFICATIONS

#### Temperature (Chassis or Custom Unit)

Operating Range: 5°C to 55°C Ambient Storage Range: -40° to 65°C



#### Humidity

5 to 80% (noncondensing)

#### Altitude

Operating Range

Up to 10,000 feet

1.4 HUMAN FACTORS SPECIFICATIONS

## X-Ray Radiation

The TV units comply with DHEW Radiation Performance Standards 21CFR, subchapter J.

#### 1.5 CONTROLS

Customer Access - Necessary Accessories (Available)

- (1) Contrast,  $500\Omega$  potentiometer carbon composition 1/8 Watt
- (2) Brightness,  $100k\Omega$  potentiometer 1/8 Watt Optional: The brightness control can be mounted on the printed circuit board as an internal set up control.

# Internal Set Up Controls

- (1) Height
- (2) Vertical Linearity
- (3) Vertical Frequency
- (4) Focus
- (5) Width
- (6) Low Voltage Adjust



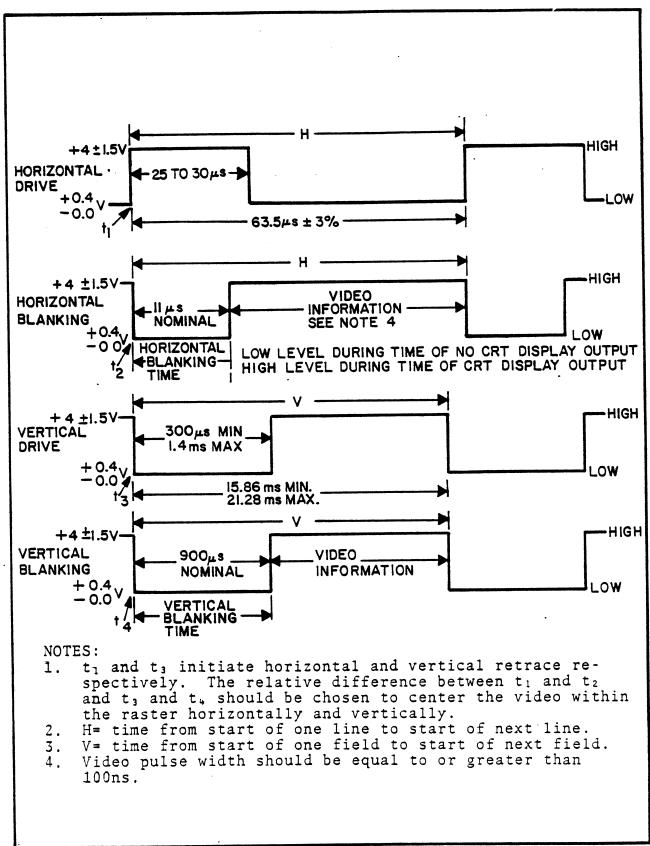


Fig 1 Synchronization and blanking generator waveforms.



#### Section 2

#### INSTALLATION AND OPERATING PROCEDURES

#### 2.1 GENERAL

This section describes the installation procedures of the TV monitor. It also contains information on the power, location, installation and initial turn-on procedures.

#### 2.2 POWER

The power requirements for the TV units that have a self contained power supply is 120~VAC, 50/60~Hz except for units that are wired for 220/240~V, 50/60~Hz operation.

The AC voltage is applied to the unit via a 4 contact female connector shell (Molex #03-06-2041) with male contacts (Molex #1560T).

The power supply mating connector (supplied by the customer) is a 4 contact male connector shell (Molex #03-06-1041) with female contacts (Molex #4529T).

#### 2.3 LOCATION

The TV unit shall not be located in an area that restricts a flow around the unit. Nor shall it be placed near any heat generating sources, since this may cause the unit to over heat.

#### 2.4 GROUNDING TECHNIQUES

The method of interconnecting and grounding the equipment is a function of the signal frequency; and optimum grounding depends largely on the system in which the equipment is used.

The following grounding technique is recommended when installing a TV Data Display Monitor.

The vertical/video, horizontal drive, vertical drive, and CRT arc bypass are all returned to the TV chassis plate ground through single molex connections. Normally, it is assumed that the frame and chassis plate of the monitor will be installed in a system where they will be an integral part of system ground. If this is true, then further grounding should not be necessary. The mating of monitor's frame with the system or the generator's signal source ground must be electrically good. Good electrical metal-to-metal contact must be assured.

Where strong radiated noise and signal fields inhibit the monitor's operation or where a signal's waveform is deteriorated by long or poorly selected cabling, the proper shielded cable should be used. When using shielded cable, careful attention must be given to proper grounding of the outer conductor. Improper grounding can cause ground loops. In some cases, transistor failures can be traced to poor grounding techniques.



The TV monitor has provisions at the printed circuit board edge connector to pick up the ground returns for the vertical/video, horizontal drive, and vertical drive circuits. If these connections must be used, it is likely that the single molex connection associated with each ground return may have to be opened to minimize ground loops. Reducing the number of ground connections reduces the number of possible ground loops with the ultimate being one system ground connection at the source.

IMPORTANT - - One pin on the printed circuit board edge connector is to be used specifically for the CRT arc bypass and must not be used as a signal ground return (see schematic).

#### 2.5 VIDEO LEAD ROUTING

The video lead probably will carry high frequency signals and should be given the following considerations:

- A. To minimize distributed capacity and capacitive pickup of nearby radiated fields, route the video leads separately and away from all other wiring.
- B. Make the lead length as short as possible, consistent with the packaging requirements.
- C. Ideally, the video line should meet the requirements of a terminated coaxial system; i.e., the video line should exhibit a constant impedance from source to load. An effective method of testing the video line is as follows:
  - a. Establish a configuration and keep the foregoing requirements in mind.
  - b. Drive the source end of the video line with the output of TTL logic or an equivalent pulse generator capable of providing pulses with rise and fall times of typically 10 nanoseconds and pulse widths of approximately 100 nanoseconds. Any convenient duty cycle and repetition rate may be used. The generator should be capable of supplying +2.5 Volt pulse.
  - c. Observe the pulse at the receiving end of the video line with a low capacitance (less than 5pF) oscilloscope probe. Adjust the routing and termination of the video line to maintain rise and fall times of 20 nanoseconds or less and overshoots within 10 percent of the pulse amplitude.

# 2.6 INITIAL TURN-ON PROCEDURE

Connect the video and synchronization signals to the monitor and then apply power to the unit. Place the power switch (external or internal) in the ON position. Adjust the brightness and contrast controls for desired effect and stabilize the picture with the vertical hold control. Adjust the focus control to produce optimum focus over the entire area of the CRT.

For normal operation of the monitor after it has been adjusted, turn on power and adjust contrast and brightness controls.



# Section 3 THEORY OF OPERATION

#### 3.1 VIDEO AMPLIFIER

The video amplifier consists of Q101 and its associated circuitry. The incoming video signal is applied to the monitor through the contrast control and R109 to the base of transistor Q101.

Transistor Q101 and its components comprise the video output driver with a gain of about 17. Q101 operates as a class B amplifier and remains cutoff until a DC-coupled, positive-going signal arrives at its base. R111 provides series feedback which makes the terminal-to-terminal voltage gain relatively independent of transistor variations as well as stabilizes the device against voltage and current changes caused by ambient temperature variation. C118 bypasses the AC signal around the bias network.

The negative going signal at the collector of Q101 is DC-coupled to the cathode of the CRT. The class B biasing of the video driver allows a larger video output signal to modulate the CRT's cathode and results in a maximum available contrast ratio.

The overall brightness at the screen of the CRT is determined by the negative potential at the grid and is varied by the brightness control.

#### 3.2 VERTICAL DEFLECTION

Transistor Q102 is a programmable unijunction transistor, and together with its external circuitry, forms a relaxation oscillator operating at the vertical rate. Resistor R115, variable resistor R116 and capacitors C105 and C106 form a RC network providing proper timing.

When power is applied, C105 and C106 charge exponentially through R115 and R116 until the voltage at the junction of R116 and C105 equals the anode "A" firing voltage. At this time, one of the unijunction's diodes that is connected between the anode and anode gate "G" becomes forward biased allowing the capacitors to discharge through another diode junction between the anode gate and the cathode "K" and on through R120.

R117 and R118 control the voltage at which the diode (anode-to-anode gate) becomes forward biased. This feature "programs" the firing of Q102 and prevents the unijunction from controlling this parameter. Therefore, the changing of firing points from one device to another, together with the temperature dependency of this parameter, is no longer a problem as it can be with conventional unijunction transistors.

The vertical oscillator is synchronized externally to the vertical interval from the vertical drive pulse at R113. At the time of the vertical interval, an external negative pulse is applied



through R113, C104, and CR101 to the gate of Q102, causing the firing level of the unijunction to decrease.

The sawtooth voltage at the anode of Q102 is directly coupled to the base of Q103. Q103 is a driver amplifier and has two transistors wired as a Darlington pair; their input and output leads exit as a three-terminal device. This device exhibits a high input impedance to Q102, and thereby maintains excellent impedance isolation between Q102 and Q104.

The output waveform from the unijunction oscillator is not suitable, as yet, to produce a satisfactory vertical sweep. Such a waveform would produce severe stretching at the top of the picture and compression at the bottom. Clos and Clos modify the output waveform to produce satisfactory linearity. The sawtooth waveform output at Qlos is coupled through Rl22, the vertical linearity control Rl21, and on to Clos where the waveform is shaped into a parabola. This parabolic waveform is then added to the oscillator's waveform and changes its slope. Slope change rate is determined by the position of Rl21.

Q103 supplies base current through R123 and R124 to the vertical output transistor, Q104. Height control R124 varies the amplitude of the sawtooth voltage present at the base of Q104 and varies the size of the vertical raster on the CRT.

The vertical output stage, Q104, uses a power type transistor which operates as a class A amplifier. No output transformer is required since the output impedance of the transistor permits a proper impedance match with the yoke connected directly to the collector. C107 is a DC blocking capacitor which allows only AC voltages to produce yoke current. L1 is a relative high impedance compared to the yoke inductance. During retrace time, a large positive pulse is developed by L1 which reverses the current through the yoke and moves the beam from the bottom of the screen to the top. Resistor R126 prevents oscillations by providing damping across the vertical deflection coils.

#### 3.3 HORIZONTAL DEFLECTION

A driver stage consisting of Q105 and T101 is used to obtain a signal to drive Q106, the horizontal output transistor. The circuitry associated with Q105 and Q106 has been designed to optimize the efficiency and reliability of the horizontal deflection circuits.

A positive going pulse is coupled through R127 to the base of Q105. The amplitude and duty cycle of this waveform must be as indicated in the electrical specifications (Section 1.2) for proper circuit operation.

The driver stage is either cut off or driven into saturation by the base signal. The output signal appears as a rectangular waveform and is transformer-coupled to the base of the horizontal output stage. The polarity of the voltage at the secondary of the



driver transformer is chosen such that Q106 is cut off when Q105 conducts and vice versa.

During conduction of the driver transistor, energy is stored in the coupling transformer. The voltage at the secondary is then positive and keeps Q106 cut off. As soon as the primary current of T101 is interrupted due to the base signal driving Q105 into cut off, the secondary voltage changes polarity. Q106 starts conducting and its base current starts to flow. This gradually decreases at a rate determined by the transformer inductance and circuit resistance.

The horizontal output stage has five main functions; to supply the yoke with the correct horizontal scanning current; develop 340V (5") or 400V (9" & 12") for use with the CRT; develop 26V (5") or 34V (9" & 12") for the video output stage; and develop -120V (5") or -160V (9" & 12") for the CRT bias.

Q106 acts as a switch which is turned on or off by the rectangular waveform on the base. When Q106 is turned on, the supply voltage plus the charge on C113 causes yoke current to increase in a linear manner and moves the beam from near the center of the screen to the right side. At this time, the transistor is turned off by a positive voltage on its base which causes the output circuit to oscillate. A high reactive voltage in the form of a half cycle negative voltage pulse is developed by the yoke's inductance and the primary of T2. The peak magnetic energy which was stored in the yoke during scan time is then transferred to C109 and the yoke's distributed capacity. During this cycle, the beam is returned to the center of the screen.

The distributed capacity now discharges into the yoke and induces a current in a direction opposite to the current of the previous part of the cycle. The magnetic field thus created around the yoke moves the scanning beam to the left of the screen.

After slightly more than half a cycle, the voltage across C109 biases the damper diode CR103 into conduction and prevents the flyback pulse from oscillating. The magnetic energy that was stored in the yoke from the discharge of the distributed capacity is released to provide sweep for the first half of scan and to charge C113 through the rectifying action of the damper diode. The beam is then at the center of the screen. The cycle will repeat as soon as the base voltage of Q106 becomes negative.

C113, in series with the yoke, also serves to block DC currents through the yoke and to provide "S" shaping of the current waveform. "S" shaping compensates for stretching at the left and right sides of the picture tube because the curvature of the CRT face and the deflected beam do not describe the same arc.

L101 is an adjustable width control placed in series with the horizontal deflection coils. The variable inductive reactance allows a greater or lesser amount of the deflection current to flow through the horizontal yoke and, therefore, varies the width of the horizontal scan.



The negative flyback pulse developed during horizontal retrace time is rectified by CR104 and filtered by Cl10. This voltage is coupled through the brightness control to the grid of the CRT (V1).

This same pulse is transformer-coupled to the secondary of transformer T2 where it is rectified by CR2, CR106 and CR105 to provide the CRT ultor voltage, the focus and video amplifier operating voltages.

#### 3.4 LOW VOLTAGE POWER SUPPLY

The TV 9 and 12 are available with two internal power supplies. The standard supply consists of a power supply module with a separate regulator board. The optional supply consists of a power supply module with the series pass transistor replaced with an IC regulator in a TO-3 package.

The 120 VAC primary voltage (220/240V, optional) is stepped down at the secondary of T1 and is rectified by a full wave bridge CR1. Capacitor C1 is used to smooth out the rectified output of CR1.

## 3.4.1 STANDARD LOW VOLTAGE POWER SUPPLY

This power supply uses a series pass transistor Q1 and a low voltage regulator board to maintain a constant DC output. A current limiting circuit is incorporated to protect the transistor in the 15 volt line from accidental short circuit and load malfunction.

Q1 is in series with the load and its output voltage will vary with change in line voltage and circuit loading. Q202 is a DC amplifier and compares the output voltage to a reference voltage provided by VR201 (5.6V zener). An error voltage is applied to the base of Q201, an emitter follower which regulates Q1 output voltage.

Assume that the output voltage has increase above the nominal setting of 15V. This raises the voltage at the base of Q202 and change the bias voltage of Q201. Since the emitter of Q201 is direct coupled to the base of Q1, it causes Q1 to conduct less and brings the regulated voltage back to 15V.

For short circuit protection or current limiting action, assume the 15V line is shorted to ground. The reduce output voltage decrease the base potential of Q202 and drives it to cutoff. Simultaneously, the increase current through R204 increases the emitter base voltage of Q203 and turns it on. Prior to the short circuit condition, Q203 is at cutoff. The increase collector current through R202 changes the base voltage of Q1 and causes its output current to decrease accordingly. This closed loop operation maintains the current available to any transistor connected to the 15V line at a safe level during the short circuit condition.



# 3.4.2 IC LOW VOLTAGE SUPPLY

The series pass transistor has been replaced with an IC regulator. The resistor Rl across the input/output terminal is used to limit the power dissipation of the IC. The regulator maintains the output voltage at 15V and provides current limiting and short circuit protection.



# Section 4 PRELIMINARY ADJUSTMENTS

## 4.1 SYNCHRONIZATION AND DRIVE SIGNALS

Apply horizontal and vertical drive signals to the horizontal and vertical drive terminals as indicated on your schematic. Adjust their levels to a nominal +4V peak-to-peak. The duty cycle of each signal must be adjusted as described in Section 1.2.

The horizontal drive signal is required to initiate horizontal scan and high voltage, and should be connected before applying power to the monitor.

#### 4.2 LOW VOLTAGE SUPPLY

For units which have a self-contained low voltage power supply, set the DC voltage by variable resistor R208 to 15V. This voltage can be monitored at the junction of R114 and R130.

Monitors that use an external DC supply must supply the voltage as specified in Section 1.2.

#### 4.3 BRIGHTNESS

Normally, the monitor will be used to diplay alphanumeric or other black and white information. Moreover, the video polarity is usually white characters on a black background.

The brightness control should be adjusted at a point where the white raster is just extinguished. The CRT will then be at its cutoff point, and a maximum contrast ratio can be obtained when a video signal is applied.

#### 4.4 VIDEO CONTRAST

Q101 is designed to operate linearly when a +2.5V signal is applied to its base. Some models incorporate a 500 ohm external contrast control to maintain this level. This control, or a fixed resistor, should be adjusted for a typical signal level of +2.5V peak-to-peak when measured at the video input terminal of the printed circuit board edge connector. (Refer to the schematic.)

In all cases, the output DC impedance of the video signal source must be 500 ohms, or less.

#### 4.5 VERTICAL ADJUSTMENTS

There is a slight interaction among the vertical frequency, height, and linearity control. A change in the height of the picture may affect linearity.

- (1) Apply video and synchronization signals to the monitor.
- (2) Set the vertical frequency control R116 near the mechanical center of its rotation.



- (3) Adjust the vertical height control R124 for desired height.
- (4) Adjust the vertical linearity control R121 for best vertical linearity.
- (5) Remove the vertical drive signal from the unit. Or, alternatively, use a short jumper lead, and short the vertical drive input terminal of the printed circuit card edge connector to ground.
- (6) Readjust the vertical frequency control R116 until the picture rolls up slowly.
- (7) Restore vertical drive to the monitor.
- (8) Recheck height and linearity.

#### 4.6 HORIZONTAL ADJUSTMENTS

Raster width is affected by a combination of the low voltage supply, width coil L101, and the horizontal linearity sleeve 10-cated on the neck of the CRT beneath the yoke.

(1) Apply video and synchronization signals to the monitor. Insert the horizontal linearity sleeve about 2/3 of its length under the yoke. (If you received a monitor from the factory in which the placement of the linearity sleeve has been determined, make a mark on the sleeve and re-insert the sleeve to this mark when removal of the yoke and linearity sleeve are required.)

If the linearity sleeve is inserted farther than necessary, excessive power will be consumed, and the horizontal output circuitry could be overstressed.

- (2) Adjust the horizontal width coil L101 for the desired width.
- (3) Insert the linearity sleeve farther under the yoke to obtain the best linearity. Although this adjustment will affect the raster width, it should not be used solely for that purpose. The placement of the linearity sleeve should be optimized for the best linearity.
- (4) Readjust L101 for proper width.
- (5) Observe final horizontal linearity and width, and touch up either adjustment if needed.

No horizontal hold control is used in this monitor. The raster should be properly locked and centered when the horizontal drive signals as described in Section 1.2 are used.

#### 4.7 FOCUS ADJUSTMENT

The focus control R107 provides an adjustment for maintaining best overall display focus. This control does not have a large effect on focus because of the CRT gun assembly construction.



## 4.8 CENTERING

If the raster is not properly centered, it may be repositioned by rotating the ring magnets behind the deflection yoke.

The ring magnets should not be used to offset the raster from its nominal center position because it would degrade the resolution of the display.

If the picture is tilted, rotate the entire yoke.



# Section 5 TROUBLESHOOTING AND MAINTENANCE

# 5.1 TROUBLESHOOTING GUIDE

Symptoms	Check	Action
No control of brightness level	Check for a DC voltat pin 4 of 10 pin edge connector (or wiper of brightness control) for a -150V DC to +30V DC as brightness control is rotated	If -150V DC isn't present check CR105. If -150V DC is present replace CRT.
Insufficient Vert Hold Range		Replace Q102
Low High Voltage		Replace HV rectifier CR2.
Hum in raster	Shunt C1 with equivalent capacitor.	If symptoms are removed replace C1.
Hum in raster & PS doesn't regulate	Check Ql for short.	
No brightness	Observe lighted fila- ment in CRT	If filament isn't lighted, check with ohmmeter. If no continuity, replace CRT.
Monitor is dead	Check for HV on CRT anode (11kV) If no HV is present, check LV supply +15V DC NOTE: LV supply will indicate low or 0 volts due to its current limiting action if a short is evident in the "A" volt line.	If LV isn't present, remove plug P104. If B+ is restored replace Q106. With P104 removed and B+ is still not present, check for approximately 22V DC on collector of Q1. If voltage is present, with P104 removed check Q202 Q203, and VR201. On models without PS check fuse F101.

The voltage waveforms are shown in Fig. 2 and Fig. 3 is the interconnecting cabling diagram. Fig. 4 shows the circuit board component locations.



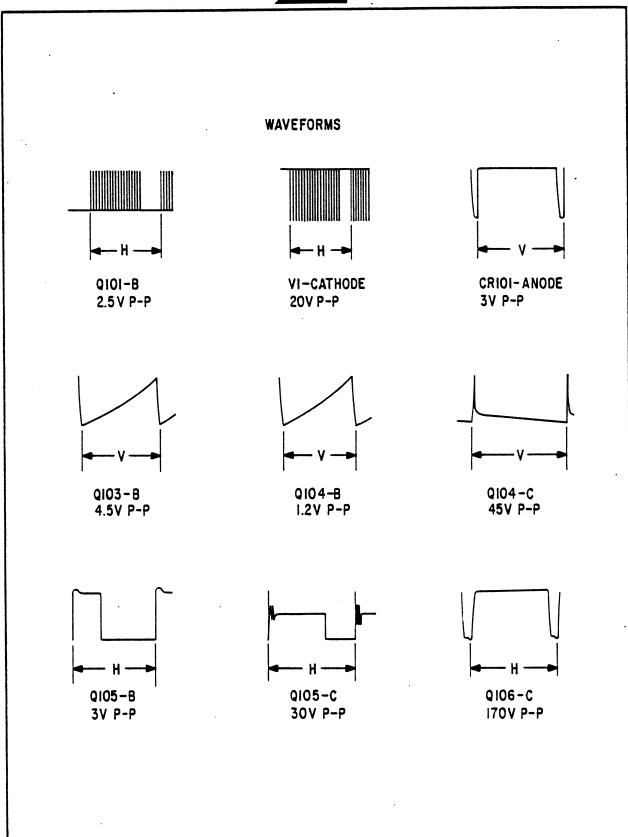


Fig. 2 Voltage Waveform



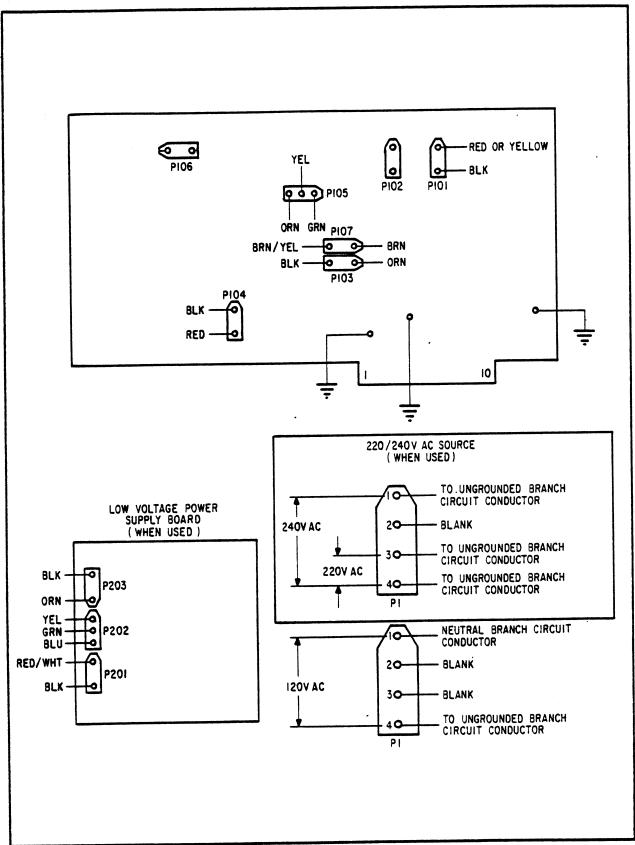


Fig. 3 Interconnecting Cabling Diagram



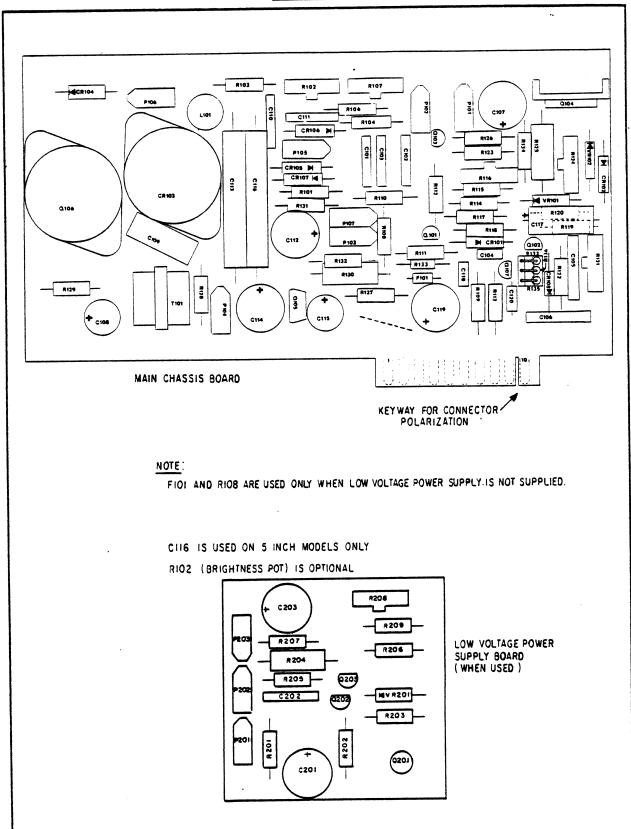
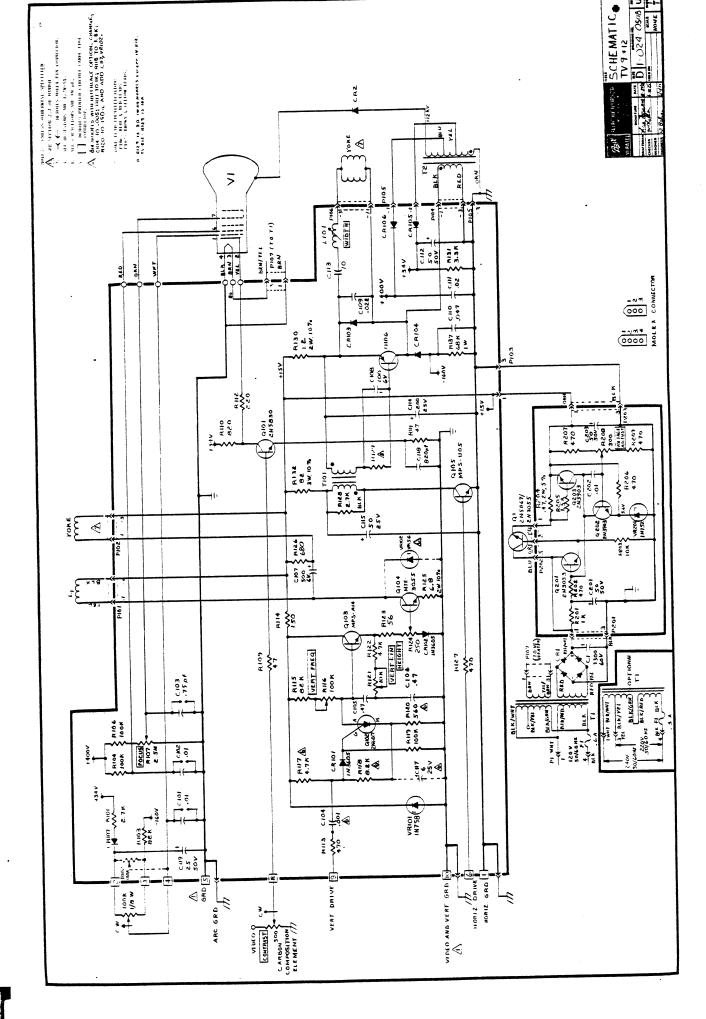
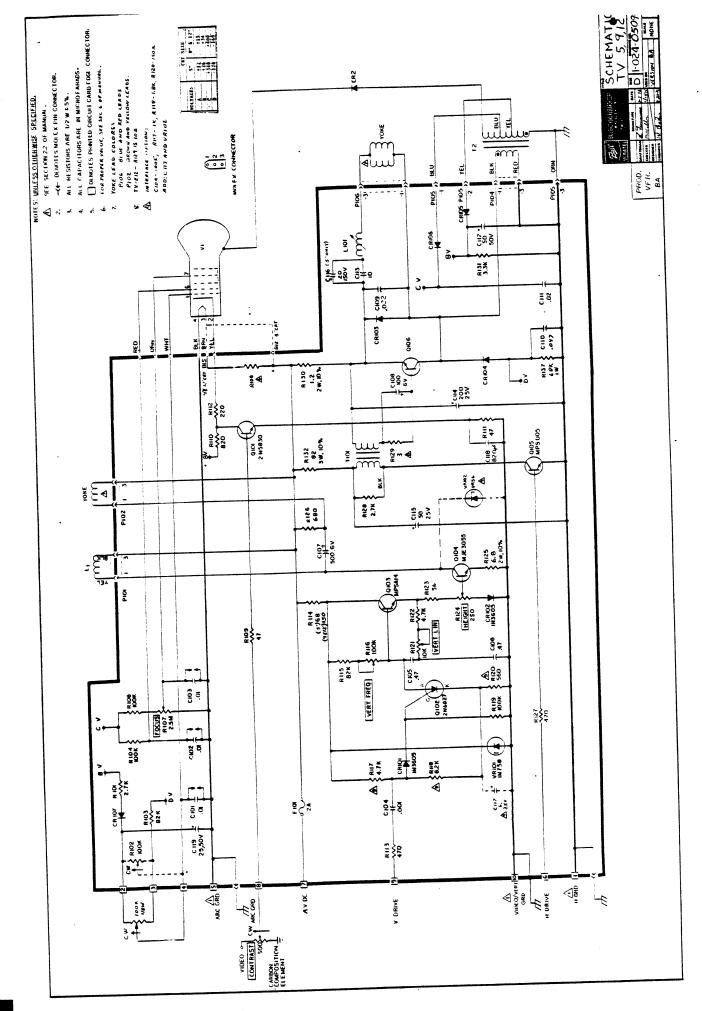


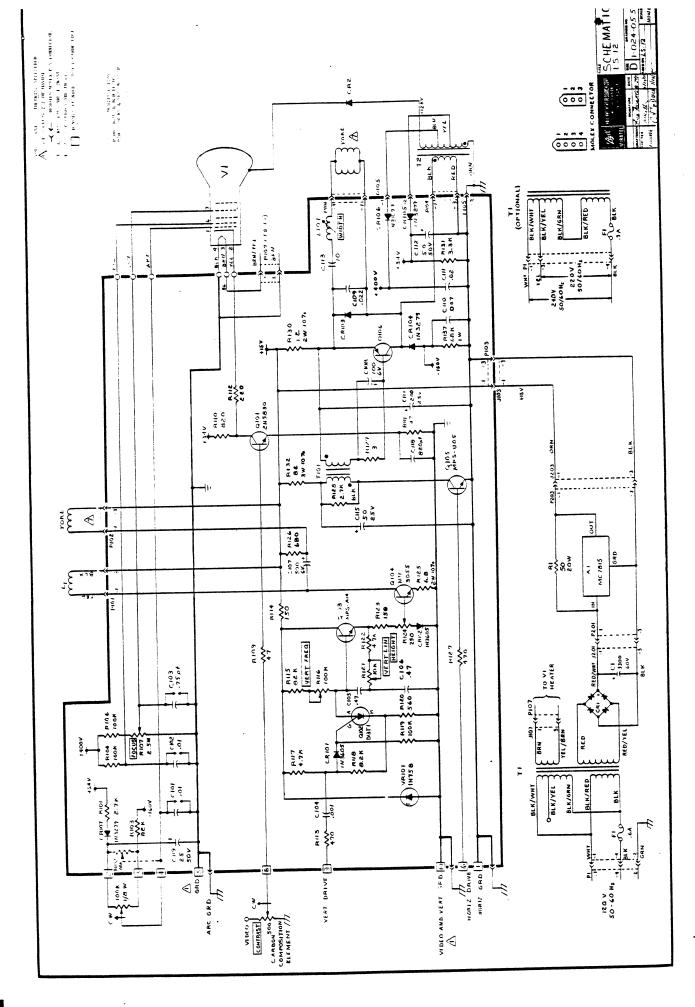
Fig. 4 Circuit Board Components Location



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#### Section 6

# PARTS LIST

		TARIO DIO	BBRC
SYM		DESCRIPTION	PART NUMBER
		CAPACITOR, Fixed: uf unless otherwise stated	
Cl		3300; 60V, electrolytic	1-012-2156
C101		0.01; 1000V, ceramic arc gap	1-012-0112
C102		0.01; 1000V, ceramic arc gap	1-012-0112
C103		0.01; 1000V, ceramic arc gap	1-012-0112
C104		0.001 ± 10%; 1000V, ceramic disc	1-012-0540
	or	0.005 ± 20%; 500V, ceramic disc	10-12-7508
C105		0.47 ± 10%; 100V, mylar	1-012-1005
C106		$0.47 \pm 10\%$ ; 100V, mylar	1-012-1005
C107		500; 6V, electrolytic	1-012-2158
C108		100; 6V, electrolytic	1-012-2160
C109		0.022 ± 10%; 400V, mylar	1-012-0800
	or	0.033 ± 10%; 400V, mylar	1-012-0804
	or	0.015 ± 10%; 400V, mylar	1-012-2153
	or	0.027 ± 10%; 400V, mylar	1-012-2237
C110		0.047 ± 10%; 200V, mylar	1-012-2240
C111		0.02 ± 20%; 1000V, ceramic disc-	1-012-0780
C112		50; SOV, electrolytic	1-012-2157
C113		10 ± 10%; 63V, mylar	1-012-1130
	or	10 ± 10%; 63V, polycarbonate	1-012-2235
C114		200; 25V, electrolytic	1-012-2159
C115		50; 25V, electrolytic.	1-012-2165
C116		20; 150V, electrolytic (5" only)	1-012-1260
C117		6uf; 25V, electrolytic	1-012-2066
C118		820pf ± 5%; 500V, dipped mica	1-012-0482
	or	470pf ± 5%; 500V, dipped mica (TV-B12)	1-012-0460
	or	360pf ± 5%; 500V, dipped mica	1-012-2241
	or	100pf ± 5%; 500V, dipped mica	1-012-0300
	or	680pf ± 5%; 300V, dipped mica	10-57-5681
C119		25; 50V, electrolytic	1-012-2193
C120		0.01 ± 20%; 1000V, ceramic disc	1-012-0740
C201		50; 50V, electrolytic	1-012-2157
C202		0.01 ± 20%; 1000V, ceramic disc	1-012-0780
C203		50; 50V, electrolytic	1-012-2157
CR1		VS148, bridge rectifier	1-021-0413
CR2		H510, High voltage rectifier	1-021-0424
CR101		1N3605	1-021-0410
CR102		1N3605	1-021-0410
CR103		1N4785	1-021-0360
CR104		1N 3 2 7 9	1-021-0380
CR105		1N 32 7 9	1-021-0380
CR106		1N 32 7 9	1-021-0380
CR107		1N 32 7 9	1-021-0380
CR107		1N3605	1-021-0410
CKIOO		T14 20 0 3	_ , ,



F1		Fuse, 0.6A-250V, ¼ X 1¼, slo-blo	1-028-0244
	or	Fuse, 0.6A-250V, 9/32 X 14, slo-blo (TV0B12)	1-028-0245
	or	Fuse, 0.3A ¼ X 1¼	1-028-0241
	or	Fuse, 0.3A 1¼ X 9/32	1-028-0250
F101		Fuse, 2A-125V, picofuse	1-028-0247
L1		Vertical choke (TV 5 & 12)	6-003-0321
	or	Vertical choke (TV 9)	6-003-0352
L101		Coil, width	1-016-0303
	or	coil, width	1-016-0299
	or	Coil, width	1-016-0279
		TRANSISTOR	
Q1		2N 30 5 5	1-015-1134
Q101		2N 5 8 3 0	1-015-1172
Q102		2N6027	1-015-1157
Q103		MPSA14	1-015-1158
Q104		MJE3055	1-015-1156
Q105		MPS-U05	1-015-1159
Q106		B1182	1-015-1182
,	or	B1182, orange dot	1-015-1191
	or	B1182	1-015-1194
	or	B1182, blue dot	1-015-1198
	or	B1196	1-015-1196
Q107	01	2N4124	1-015-1139
Q201		2N3053	1-015-1143
Q201 Q202		2N 39 0 3	1-015-1132
		2N 39 0 3	1-015-1132
Q203		RESISTOR, Film ½W ± 5%; unless otherwise stated	
R101		2.7k	1-011-2280
R101		Var; 100k ± 20%; 1/8W (optional)	1-011-5435
		82k	1-011-2316
R103		100k	1-011-2318
R104			
R105		Not Used	1-011-2318
R106		100k	1-011-5566
R107		Var; 2.5M ± 20%; 1/8W, composition	1-011-2226
R108		15Ω, (TV 12 W/O power supply)	1-011-2421
	or	22Ω, 1W, composition (TV-C12 only)	1-011-2238
R109		47Ω	1-011-2268
R110		820Ω	
R111		47Ω	1-011-2238
R112		220Ω	1-011-2254
R113		470Ω	1-011-2262
R114		150Ω, (TV 9 & 12)	1-011-2250
	or	68Ω, (TV 5)	1-011-2242
R115		82k	1-011-2316
R116		Var; $100k \pm 20\%$ ; $1/8W$ , composition	1-011-5435
R117		4.7k	1-011-2286
	or	1k	1-011-2270
R118		8.2k	1-011-2292
	or	1.8k	1-011-2276



		그 사람들은 사람들이 되었다. 그는 사람들은 사람들은 사람들은 사람들이 되었다. 그는 사람들은 사람들은 사람들은 사람들이 되었다.	
R119		100k	1-011-2318
R120		560Ω	1-011-2264
	or	150Ω	1-011-2250
R121		Var; 10k ± 20%; 1/8W, composition	1-011-5312
R122		4.7k	1-011-2286
R123		56Ω	1-011-2240
	or	120Ω	1-011-2248
R124		Var; $250\Omega \pm 20\%$ ; $1/8W$ , composition	70-89-0251
R125	•	6,8Ω ± 10%; 2W, wirewound	1-011-2406
	or	1.8Ω ± 10%; 2W, wirewound	1-011-2417
R126		680Ω	1-011-2266
R127		470Ω	1-011-2262
R128		2.7k	1-011-2280
R129		3Ω	1-011-2478
	or	10Ω	1-011-2222
R130		1.2Ω ± 10%; 2W, wirewound	1-011-1395
R131	1	3.3k	1-011-2282
R132		82Ω ± 10%; 2W, wirewound	1-011-2375
R133		4.7k; {W	70-16-0472
R134		Not used	
R135		22k; ¼W	70-16-0223
R136		22k; \{\dagger{\pi}\}\	70-16-0223
R137		68k; 1W	1-011-2468
R138		1k, 100Ω	1-011-2246
R201		1k	1-011-2270
R202		470Ω	1-011-2262
R203		10k	1-011-2294
R204		0.56Ω ± 10%; 2W, wirewound	1-011-2455
R205		1.5k	1-011-2274
R206		470Ω	1-011-2262
R207		470Ω	1-011-2262
R208		Var; $500\Omega \pm 20\%$ ; $1/5W$ , composition	1-011-5604
R209		470Ω	1-011-2262
		TRANSFORMER	
Tl		Power	1-017-5390
T2		High voltage (TV 12C, TV A12, TV E12)	6-003-0320
	or	High voltage (TV B12, TV C12, TV C12)	6-003-0325
	or	High voltage (TV 9, TI)	6-003-0428
	or	High voltage (5" CRT)	6-003-0328
	or	High voltage (TV 5/I)	6-003-0508
	or	High voltage (TV 9)	6-003-0348
	or	High voltage (TV-12/CC)	6-003-0413
	or	High voltage (TV J12)	6-003-0390
	or	High voltage (TV M12)	6-003-0400
	or	High voltage (TV 9/NC)	6-003-0487
T101	••	Horizontal driver	1-017-5338
	or	horizontal driver	1-017-5402
VR101	<b>4.</b>	1N758	1-021-0180
VR101		VR56	1-021-0420
VR102		1N752	1-021-0412
V R 2 U I		111, 30	



MISCELLANEOUS	
Socket, CRT (TV 12)	1-022-0427
Socket, CRT (TV 5)	1-022-0430
Fuseholder, extractor post, fuse size: ¼ X 1½	1-028-0210
Fuseholder, extractor post, fuse size: 9/32 X 1½ (TV B12 only)	1-028-0246
Low voltage circuit board assembly	6-002-0459
Main chassis circuit board assy. (TV 12, TV B12, TV E12, and	6-002-0500
TV D12) W/PS	6-002-0502
Main chassis circuit board assy. (TV-TC12, TV 12)	6-002-0501
Main chassis circuit board assy. (TV-5)	6-002-0504
Main chassis circuit board assy. (TV-C12)	6-002-0506
Main chassis circuit board assy. (TV-12, Tektronics)	6-002-0505
Main chassis circuit board assy. (TV-9) W/PS	
Main chassis circuit board assy. (TV-9)	6-002-0515
Main chassis circuit board assy. (TV-G12)	6-002-0530
Main chassis circuit board assy. (TV-C5)	6-002-0516
Main chassis circuit board assy. (TV-M12)	6-002-0532
Main chassis circuit board assy. (TV-9/RI)	6-002-0543 6-002-0547
Main chassis circuit board assy. (TV-12/IM)	•
Main chassis circuit board assy. (TV-D12)	6-002-0538
Main chassis circuit board assy. (TV-D12 W/O PS)	6-002-0549
Main chassis circuit board assy. (TV-12 W/R102)	6-002-0553
Main chassis circuit board assy. (TV-12/B)	6-002-0555
Main chassis circuit board assy. (TV-9 W/R102)	6-002-0557
Main chassis circuit board assy. (TV-12/Q)	6-002-0559
Main chassis circuit board assy. (TV-9/CO)	6-002-0563
Main chassis circuit board assy. (TV-9/E)	6-002-0565
Main chassis circuit board assy. (TV-9 W/R102)	6-002-0568
Main chassis circuit board assy. (TV-5/I)	6-002-0570
Main chassis circuit board assy. (TV-9/NC)	6-002-0571
Main chassis circuit board assy. (TV-12/R1)	6-002-0603
Main chassis circuit board assy. (TV-12/R2)	6-002-0605
Main chassis circuit board assy. (TV-E12)	6-002-0606
Main chassis circuit board assy. (TV-E12)	6-002-0607
Main chassis circuit board assy. (TV-12/1N)	6-002-0612
Main chassis circuit board assy. (TV-12 W/C117)	6-002-0613
Main chassis circuit board assy. (TV-12/CD)	6-002-0616
Main chassis circuit board assy. (TV-12/R)	6-002-0621
Main chassis circuit board assy. (TV-12/LSI-3)	6-002-0623
Main chassis circuit board assy. (TV-12)	6-002-0624
Main chassis circuit board assy. (TV-9)	6-002-0625
Main chassis circuit board assy. (TV-12/LS)	6-002-0631
Main chassis circuit board assy. (TV-5/DD)	6-002-0632
Main chassis circuit board assy. (TV-12)	6-002-0637
Main chassis circuit board assy. (TV-12/I)	6-002-0641
Main chassis circuit board assy. (TV-9/TRW)	6-002-0645
Cable assy.; 8 inch	6-004-0630
Cable assy.; 6 inch	6-004-0631
Power supply module (TV-12, 120VAC)	6-003-0371
Power supply module (TV-12, 220VAC)	6-003-0372



	Power supply module (TV-9, 120VAC)	6-003-0369
	Power supply module (TV-B12, 120VAC)	6-003-0368
	Power supply module (TV-B12, 220VAC)	6-003-0370
	Power supply module (TV-9, 220VAC)	6-003-0376
	Deflection coil assy. (TV-12 and 5)	6-004-0321
	Deflection coil assy. (TV-9)	6-004-0325
Vl	CRT, 12", P4 phosphor	1-014-0737
or	CRT, 5", P4 phosphor	1-014-0725
or	CRT, 9", P4 phosphor	1-014-0748
	Power Cable assy., 120 VAC	6-003-0645
•	Power Cable assy., 220 VAC	6-003-0652