

INSTRUCTION MANUAL

R-9001-11

TAPE READER/PUNCH CONTROLLER

RO/RP

E E C O

DOC. NO. 11138

INSTRUCTION MANUAL

TAPE READER/PUNCH CONTROLLER

R-9001-11

RO/RP

EECO

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SECTION I

GENERAL DESCRIPTION

1-1. EQUIPMENT DESCRIPTION.

The EECO Model R-9001-11 Tape Reader/Punch Controller (controller) provides the logic which allows program control of an EECO Tape Reader and an EECO Tape Punch. The Model R-9001-11-RP provides control facilities for both a Tape Reader and a Tape Punch. The Model R-9001-11-RO provides control facilities for a Tape Reader only. The controller is designed for use with Digital Equipment Corporation PDP-11 family of Computers.

The EECO Tape Reader/Punch may be used in any DEC PDP-11 Computer system configuration which does not have a device using addresses 70, 72, 74, 76, 177550, 177552, 177554, and 177556. The tape reader/punch may be equipped with any electronic mode options and driven asynchronously up to its rated speed, under control of a software program. Device addresses and interrupt priority levels are selected as described in paragraphs 3-1 and 3-2.

The controller plugs directly into the small peripheral connector (SPC). The card is equipped with an integral interconnecting cable and connectors. No additional cables, power supplies, or hardware are required. The controller provides for full compatibility with current software systems designed for the PDP-11 Computer. No software changes are required.

A comprehensive diagnostic program is provided with the equipment. A printout of the diagnostic program is included in Section V.

1-2. TAPE READER/PUNCH CONTROLLER SPECIFICATIONS.

1-3. Construction.

The controller logic is implemented on a single epoxy glass printed circuit card. Plated through holes, solder plating, and gold edge connectors are standard construction. The controller contains all interconnecting cables and connectors for the punched tape system.

1-4. Environmental.

Necessary cooling and power are derived from the Computer Mainframe. No external power supplies, cooling or additional hardware are required. The ambient operating temperature range is 55° to 100°F. The ambient operating humidity range is 20% - 95% without condensation.

1-5. Logic Implementation.

MSI and TTL technology are utilized. SP380 and 7438 integrated circuits are utilized in the Unibus interface to reduce loading effects.

1-6. Controller Configurations.

The Model R-9001-11-RP Tape Reader/Punch Controller provides the necessary logic for software control of an EECO Model 9300 Series Tape Reader and an EECO Model 9960 Series Tape Punch.

The Model R-9001-11R Tape Reader Controller provides the necessary logic for software control for a single EECO Model 9300 Series Tape Reader.

SECTION II

INSTALLATION

2-1. GENERAL.

This section describes the procedures for the proper installation of the Tape Reader/Punch Controller (controller). Installation should be performed by qualified personnel only.

WARNING

Before any attempt is made to install the controller, remove AC power from the Computer and Tape Reader/Punch System.

2-2. COMPUTER INSTALLATION.

Remove the access cover allowing access to the module side of the Uni-bus. Remove the Grant Continuity Module (G727) (GCM) from any free Small Peripheral Connector (SPC) position. Insert the controller card in slots C, D, E, F of the SPC, making sure the card is properly seated in the connector blocks. Insert the Grant Continuity Module (G727) in the next free SPC slot, if any. The controller must be installed in a pre-wired DD11-A Peripheral Mounting Panel or equivalent system module. Route the interconnecting cables down the cable-way and out the rear of the Computer. Replace the access cover.

2-3. TAPE READER/PUNCH INSTALLATION.

Connect the integral interconnecting cables to the mating connectors on the rear of the Tape Reader and the Tape Punch.

2-4. INPUT/OUTPUT LOGIC LEVEL SELECT.

The controller is set at the factory for negative logic levels on all input/output signals. These levels are:

Logic 1 = TRUE = 0 to +0.5 VDC

Logic 0 = FALSE = +2.4 to +5 VDC

Input/output logic level selection switches may be set for either positive or negative logic levels. Refer to Table 2-1 and set the switches for the desired logic level conditions.

Table 2-1. Input/Output Logic Level Selector

<u>Signal Name</u>	<u>SW</u>	<u>*Positive Logic</u>	<u>**Negative Logic</u>
PUNCH COM	1	ON	OFF
TAPE ERROR	2	ON	OFF
PUNCH READY	3	ON	OFF
PUNCH DIRECTION	4	OFF	ON
OUTPUT DATA	5	ON	OFF
INPUT DATA	6	ON	OFF
READ CLK	7	ON	OFF
DRIVE LEFT	8	OFF	ON
DRIVE RIGHT	8	OFF	ON

*Positive Logic: Logic 1 = TRUE = +2.4 to +5.0 VDC
 Logic 0 = FALSE = 0 to +0.5 VDC

**Negative Logic: Logic 1 = TRUE = 0 to +0.5 VDC
 Logic 0 = FALSE = +2.4 to +5.0 VDC

2-5. ALTERNATE DEVICE ADDRESSES.

Alternate device addresses may be selected by adding or removing jumpers A-K on the FC board. See Table 2-2 for details.

Table 2-2. Device Address Selector

<u>Bit</u>	<u>Jumper</u>
A03	K
A04	J
A05	H
A06	G
A07	F
A08	E
A09	D
A10	C
A11	B
A12	A

2-6. ALTERNATE INTERRUPT PRIORITY ASSIGNMENTS.

Other priority levels than the standard level 4 may be assigned to the controller. See Table 2-3 and page 3 of schematic 127062 for jumper selection of tape reader interrupt levels. See Table 2-4 and page 4 of schematic 127062 for jumper selection of tape punch interrupt levels. In each case, the three BG IN lines which are not used must be jumpered to corresponding BG OUT lines.

For example, let both devices have a #4 priority interrupt level with the reader having a higher priority than the tape punch.

- a. Select jumpers ZZ and FF for the tape reader. Also jumper:

BG 'G' IN to BG 'S' OUT

BG 'H' IN to BG 'T' OUT

BG 'J' IN to BG 'U' OUT

- b. Select jumpers YY, KK, and PP for the tape punch. Also jumper:

BG 'C' IN to BG 'N' OUT

BG 'B' IN to BG 'M' OUT

BG 'A' IN to BG 'L' OUT

Table 2-3. Reader Priority Level Selector

<u>LEVEL</u>	<u>BR</u>	<u>BG IN</u>	<u>BG OUT</u>
4	ZZ	FF	RR
5	AB	GG	SS
6	AC	HH	TT
7	AD	JJ	UU
		EE (PUN BG OUT)	

Table 2-4. Punch Priority Level Selector

<u>LEVEL</u>	<u>BR</u>	<u>BG IN</u>	<u>BG OUT</u>
4	YY	DD	PP
5	XX	CC	NN
6	WW	BB	MM
7	VV	AA	LL
		KK (RDR BG OUT)	

2-7. OPERATION.

This completes the mechanical and electrical installation of the controller. No operator interaction or adjustments are required. The user should, however, be familiar with the general operation of the Computer and Punched Tape System. Correct controller operation should be verified by executing the Punched Tape Diagnostic Program. (See section V).

SECTION III

SOFTWARE

3-1. GENERAL.

Programming of peripherals is extremely simple on the PDP-11; a special class of instructions to deal with input/output operations is unnecessary. The Unibus permits a unified addressing structure in which control, status and data registers for peripheral devices are directly addressed as memory locations. Therefore all operations on these registers, such as transferring information into or out of them or manipulating data within them, are performed by normal memory reference instructions.

The PDP-11 controls devices differently than most computer systems. Control functions are assigned to a register address, and then the individual bits within that register can cause control operations to occur. For example, the command to make the tape reader read a frame of tape is provided by setting a bit (RDR ENB) in the control register for this device. Instructions such as MOV and BIS may be used for this purpose. Status conditions are also handled by the assignment of bits within this register, and the status is checked with TST, BIT, and CMP instructions.

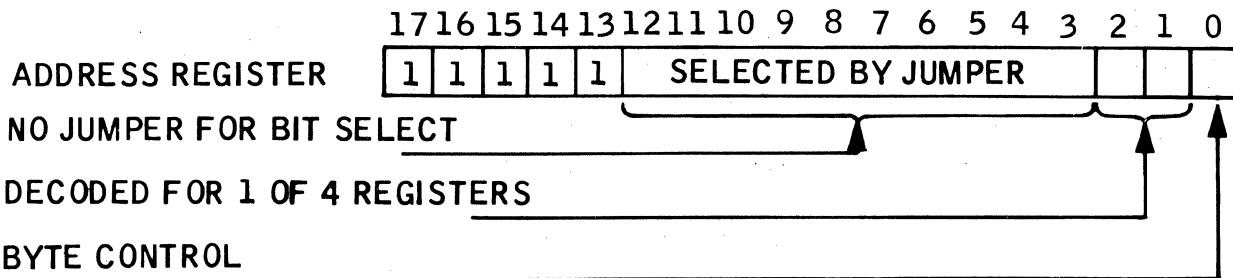
A device that is capable of becoming bus master generally requests use of the bus to interrupt program execution and force the Processor to branch to a specified address where an interrupt service routine is located. If the appropriate interrupt enable bit is set in the control and status register of a device, transition from 0 to 1 of the DONE or ERROR bit causes an interrupt request to be issued to the Processor. Priorities permitting, the Processor relinquishes bus control to the device.

When the device gains control of the bus, it sends the Processor an interrupt command and a unique address of a memory location which contains the starting address of the device service routine. This is called the interrupt vector address. Immediately following this pointer is a word to be used as the new processor status (PS) word. The processor pushes the current processor status word and then the program counter (PC) value on to the processor stack. The new PS and PC are taken from the address specified by the device, and the device service routine is initiated. Since each device has a unique interrupt vector which dispatches control to the appropriate interrupt service handling routine immediately, no device polling is required.

3-2. DEVICE ADDRESSES.

The controller is assigned the following standard addresses:

- (a) Reader Status Register (PRS) = 777550
- (b) Reader Buffer Register (PRB) = 777552
- (c) Punch Status Register (PPS) = 777554
- (d) Punch Buffer Register (PPB) = 777556



Refer to Section II for selection of alternate device addresses.

3-3. INTERRUPT PRIORITY LEVELS.

The standard controller is assigned a priority interrupt level #4. The reader has a higher priority than the punch if both request service simultaneously. Refer to Section II for selection of alternate interrupt priority levels.

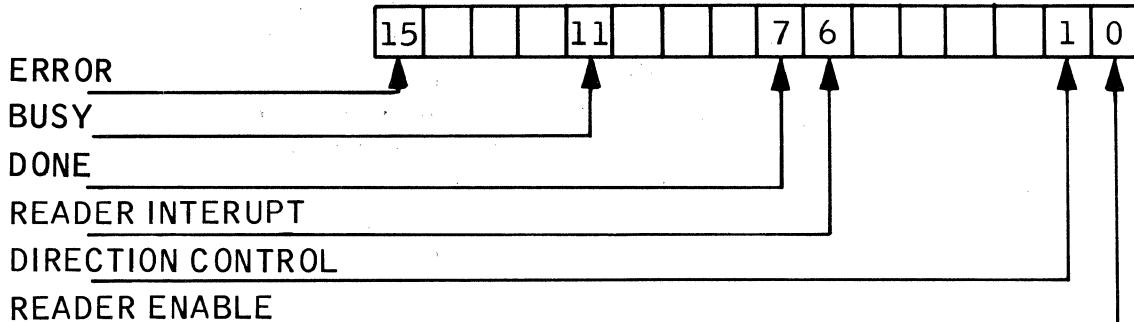
3-4. INTERRUPT VECTOR.

The Tape Reader Interrupt Vector is 000070.

The Tape Punch Interrupt Vector is 000074.

3-5. READER STATUS REGISTER (PRS)

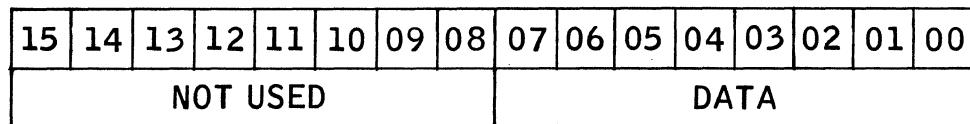
The PRS register is a read/write register for transfer of control and status information between the processor and controller. The PRS register is assigned the address 177550.



<u>Bit</u>	<u>Name</u>	<u>Description</u>
15	ERROR	Indicates an error condition. The Reader has no tape or the Reader has no power. Causes an interrupt if RDR INT ENB is set. Read only.
11	BUSY	Indicates that a character is in the process of being read. Cleared by INIT, set by RDR ENB, cleared when character is available in reader buffer.
07	DONE	Character available in buffer. Cleared by INIT, set when character available, cleared by referencing the reader buffer (PRB), cleared by setting RDR ENB, causes interrupt when RDR INT ENB is set. Read only.
06	RDR INT ENB	Interrupt enable. Enables ERROR or DONE to cause an interrupt, cleared by INIT. Read/write.
01	DIRECTION CONTROL	One (1) state causes reader to move tape from right to left. Zero (0) state causes reader to move tape from left to right.
00	RDR ENB	Enables the Reader to fetch one character. Clears DONE, sets BUSY and clears reader buffer. Write only.

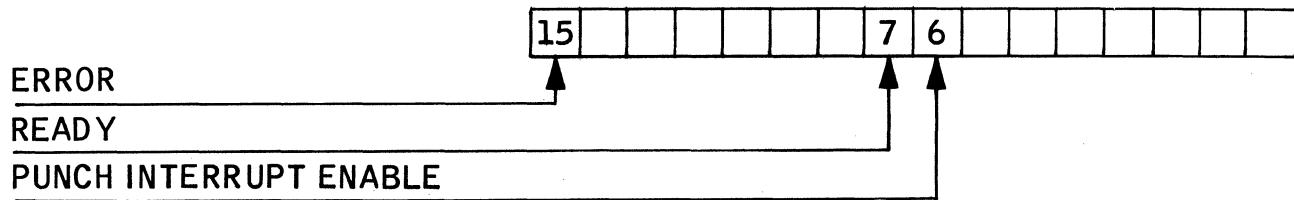
3-6. READER BUFFER REGISTER (PRB).

The PRB register is a read only register that holds the last character read from the reader. The PRB register is assigned the address 177552. Referencing the PRB register clears the DONE bit of the PRS register.



3-7. PUNCH STATUS REGISTER (PPS).

The PPS register is a read/write register for transfer of control and status information between the Processor and Controller. The PPS register is assigned the address 177554.



<u>Bit</u>	<u>Name</u>	<u>Description</u>
15	ERROR	Indicates an error condition. The Punch has no power. Causes an interrupt if PUN INT ENB is set. Read only.
07	READY	Ready to punch a character. Set by INIT, cleared by loading the PPB register, set when punching is complete. Read only.
06	PUN INT ENB	Interrupt enable. Enables ERROR or READY to cause an interrupt. Cleared by INIT. Read/write.

3-8. PUNCH BUFFER (PPB).

The PPB register is a write only register which contains the character to be punched. The PPB register is assigned the address 177556. Referencing the PPB registers clears the READY bit of the PPS register and initiates punching.

3-9. TAPE READER PROGRAMMING EXAMPLE.

- (a) Non-Interrupt routine: The following routine will read one character from the Reader and place it in register RO.

```
RO      = %0
PRS     = 177550
PRB     = 177552

READ:    INC PRS      ; FETCH A CHARACTER
WAIT:    TST PRS      ; TEST ERROR BIT OF PRS
        BMI ERROR    ; BRANCH TO ERROR ROUTINE
        TSTB PRS      ; TEST DONE BIT OF PRS
        BPL WAIT      ; BRANCH IF CHAR IS NOT READY
        MOVB PRB, RO  ; PLACE CHAR IN REGISTER RO
```

- (b) Interrupt routine:

```
; READER INTERRUPT VECTOR
70:      RDRINT       ; ENTRY TO INTERRUPT SERVICE
          ROUTING
72:      000200       ; SETS STATUS TO PRIORITY 4
START:   MOV #101, PRS  ; SET RDR INT ENB AND RDR ENB
          BITS
          BR MAIN       ; EXECUTE MAIN PROGRAM
RDRINT:  TST PRS      ; TEST FOR ERROR
          BMI ERROR    ; BRANCH TO ERROR ROUTINE
          MOVB PRB, RO  ; PLACE CHAR IN RO
          INC PRS      ; SET RDR ENB BIT
          RTI          ; RETURN TO MAIN PROGRAM
```

3-10. TAPE PUNCH PROGRAMMING EXAMPLE.

- (a) Non-Interrupt routine: The following routine will punch one character from register RO.

RO = %0
PPS = 177554
PPB = 177556

PUNCH:	TST PPS	; TEST FOR ERROR
	BMI ERROR	; BRANCH IF ERROR
PWAIT:	TSTB PPS	; TEST FOR DONE
	BPL PWAIT	; WAIT FOR DONE BIT
	MOV RO, PPB	; PUNCH REGISTER

- (b) Interrupt routine:

74:	PUNINT	; ENTRY TO INTERRUPT SERVICE ROUTINE
76:	000200	; SETS STATUS TO PRIORITY 4
START:	MOV #100, PPS	; EXECUTE MAIN PROGRAM
	BR MAIN	
PUNINT:	TST PRS	; TEST FOR ERROR
	BMI ERROR	; BRANCH IF ERROR
	MOV RO, PPB	; PUNCH REGISTER
	RTI	; RETURN TO MAIN PROGRAM

SECTION IV

FUNCTIONAL DESCRIPTION

4-1. GENERAL DESCRIPTION.

The following discussions assume a working knowledge of the PDP-11. The Tape Reader/Punch Controller (controller) logic is integrated with the PDP-11 Unibus and consists of address selection logic, interrupt control logic, tape reader data and control logic, and tape punch data and control logic. This is illustrated in block diagram form in Figures 4-1 and 4-2 for the tape reader and the tape punch, respectively.

Note

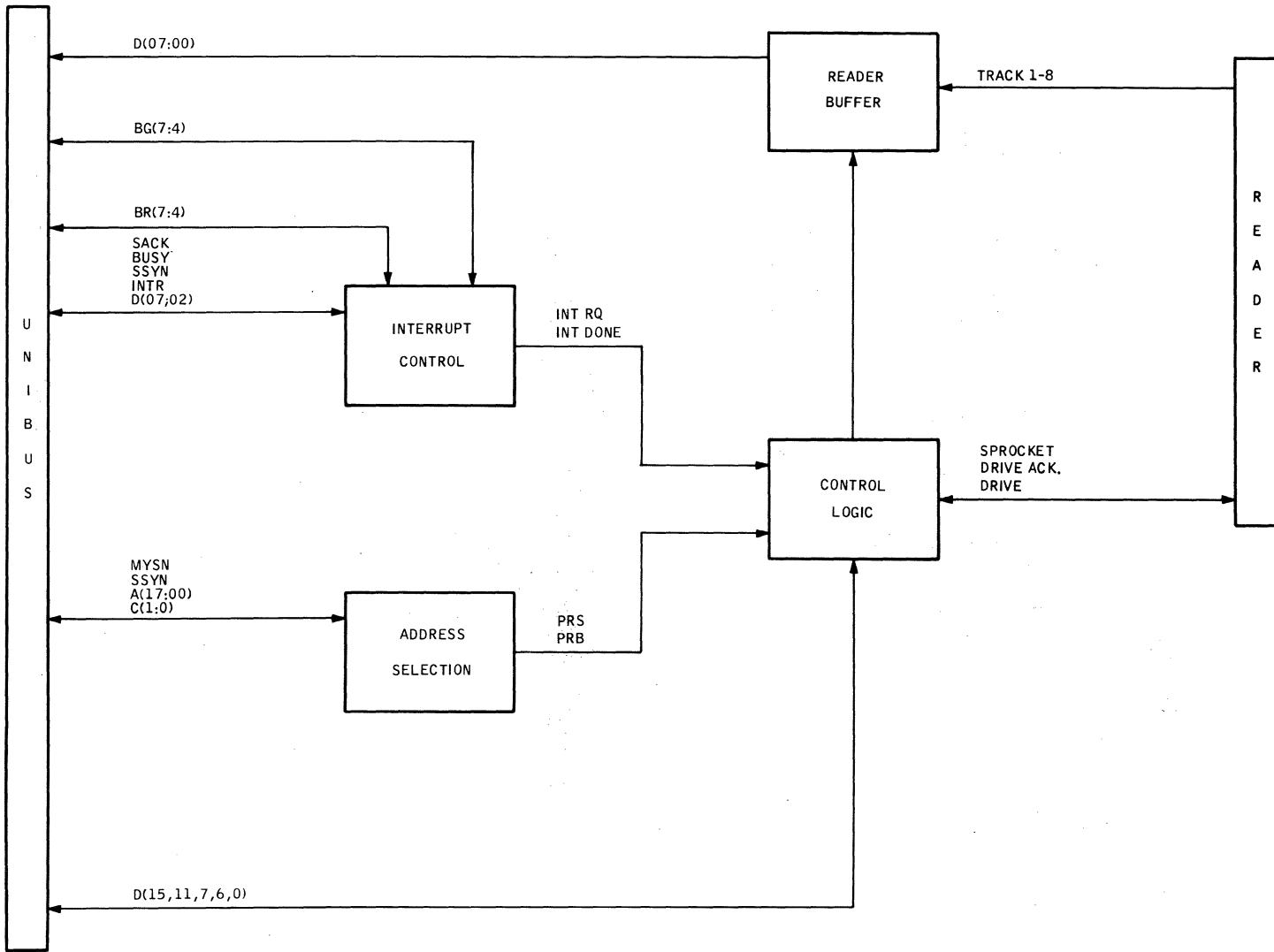
Refer to Section II for setup of correct input/output logic levels prior to operation of equipment.

4-2. ADDRESS SELECTION.

The address selection logic decodes the PRS (177550) and PRB (177552) device addresses. See figure 4-3a for a timing diagram of this logic. The input signals consist of 18 address lines. A (17:00); 2 bus control lines, C (1:0); and a master synchronization line, MSYN. The address format, used for selecting a device register, is as follows:

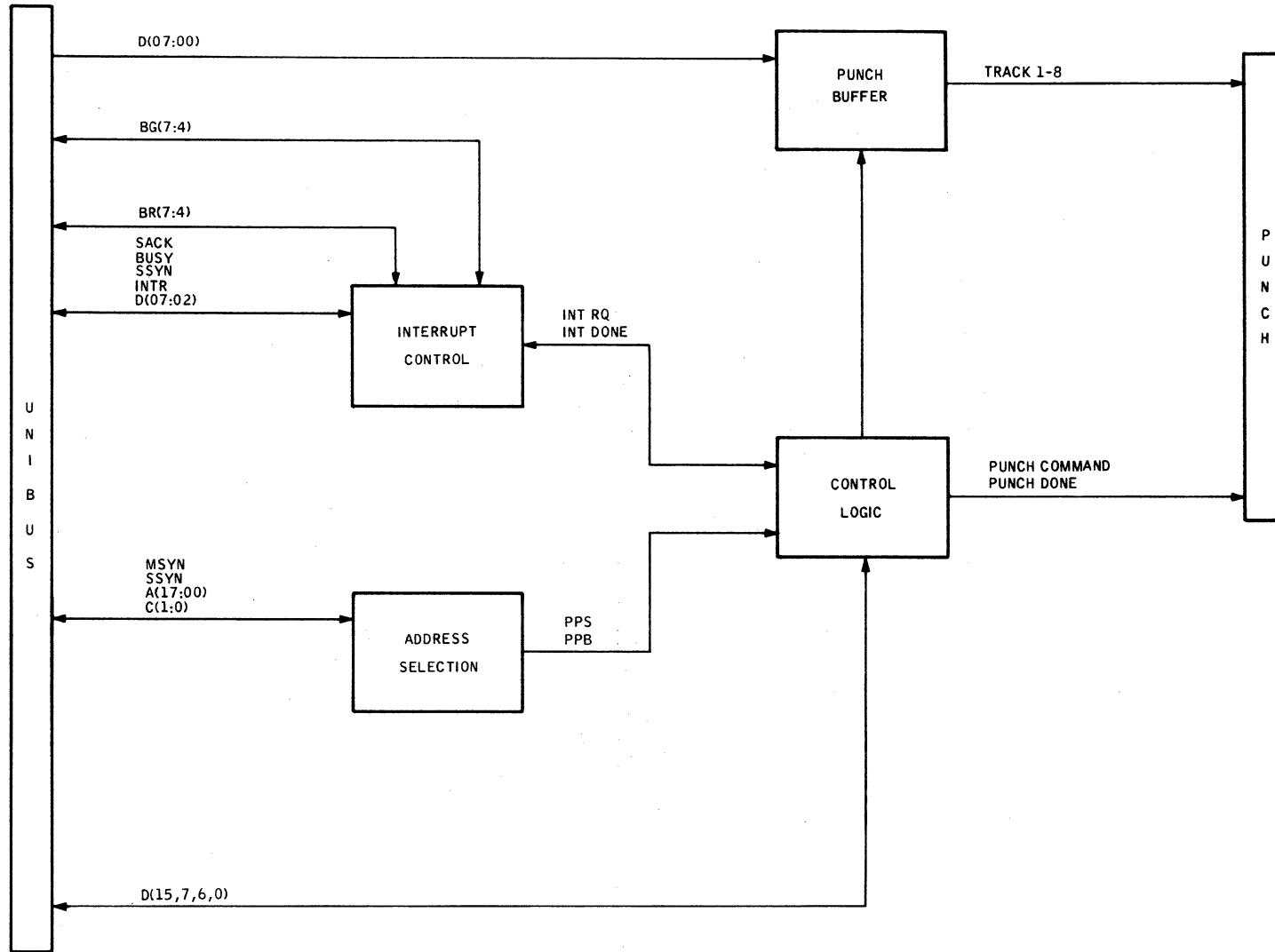
1. Address lines A (17:13) must be all ones. This specifies an address within the top 8K byte address bounds for device registers.
2. Decoding of lines A (12:03) determines if the device is being referenced.
3. Lines A01 and A02 are decoded to select one of two addressable device registers, PRS or PRB.
4. Line A00 is used for byte control.

Control lines C (1:0) are coded by the master device to control the slave data transfer operations.



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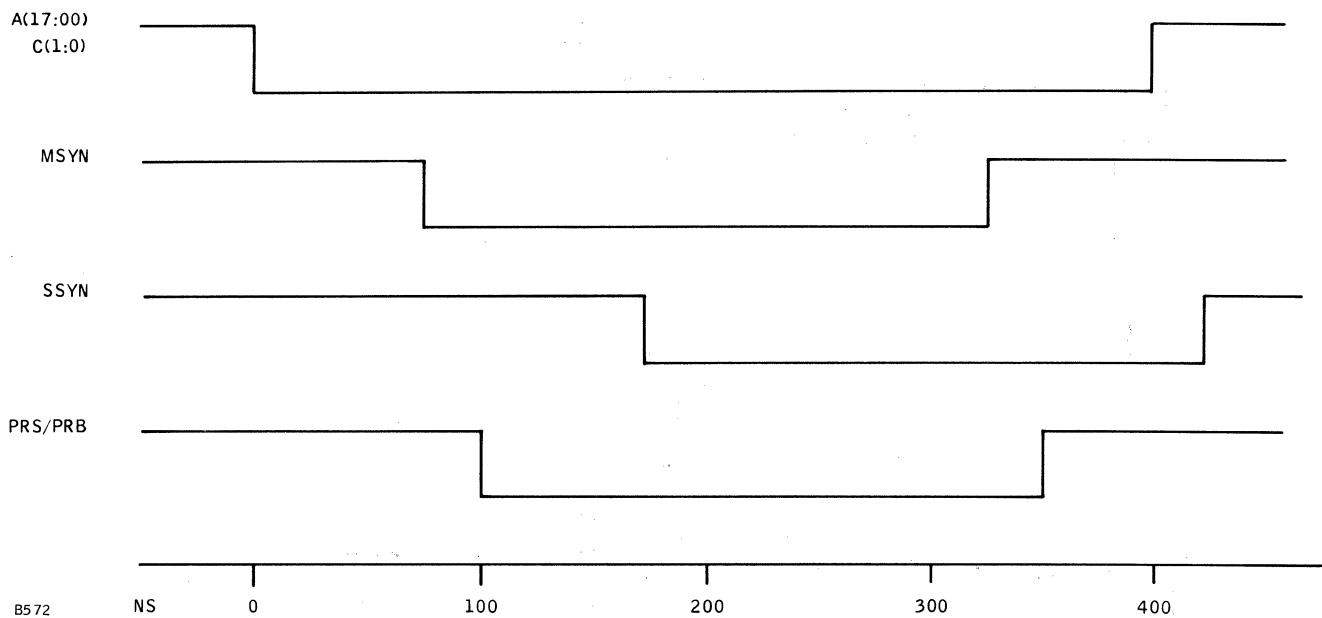
Figure 4-1. Reader Controller Block Diagram



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Figure 4-2. Punch Controller Block Diagram

(a) Address Selection Timing (all times are nominal)



(b) Bus Master and Interrupt Timing (all times are nominal)

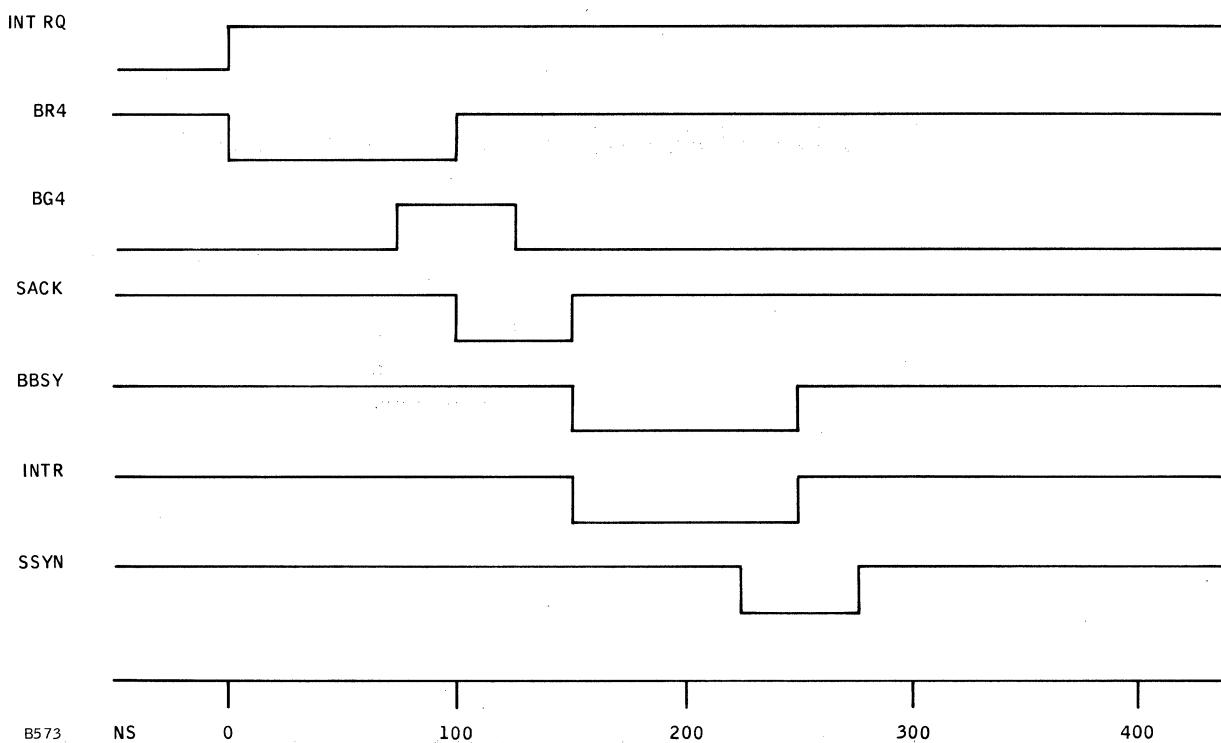


Figure 4-3. Timing Charts

MSYN and SSYN Synchronization: Master Synchronization (MSYN) is a control signal used by the master to indicate to the slave that address and control information are present on the Unibus.

Slave synchronization (SSYN) is the slave's response to the master that the device address has been received and decoded.

Note

Refer to paragraph 2-2 for setup of alternate device addresses.

4-3. INTERRUPT CONTROL.

The interrupt control logic allows the controller to make bus requests and generate priority interrupts. See figure 4-3b for a timing diagram of this logic. When the INT ENB bit of the PRS register is set and the INT RQ line is asserted the controller gains control of the bus as follows:

1. The controller asserts the BR4 line.
2. The processor receives one or more BR signals. These signals enter a priority arbitration system, which compares BR levels with the processor priority levels. If the request has the highest priority entering the arbitration system, and the SACK line is clear, the processor asserts the corresponding BG line.
3. The controller removes the BR4 signal and asserts SACK to acknowledge receipt of the BG4 signal.
4. The processor acknowledges SACK by removing BG4.
5. When BG4 transitions false the controller asserts BBSY, gaining control of the bus.

Once the controller has gained control of the bus by means of a BR requested, an interrupt can be generated as follows:

1. The controller places the vector address on the data lines and asserts INTR.
2. The processor delays 75 NS to deskew the data lines, then asserts SSYN.

3. The controller receives SSYN and clears INTR and BBSY from the bus. This constitutes active release of the bus to the processor.
4. The processor clears SSYN when INTR is cleared and enters the interrupt service routine specified by the vector address.

Note

Refer to paragraphs 2-3 and 2-4 for setup of alternate interrupt priority levels for the tape reader and tape punch.

4-4. TAPE READER CONTROL LOGIC.

The tape reader control logic utilizes the signals generated by the address selection logic to control device register/Unibus communications and control reader operation.

4-5. PRS Register.

The PRS register (address 177550) is a read/write register for transfer of control and status information between the master (processor) and slave (controller). Depending on the coding of C(1:0) by the master, a read or write operation is performed.

1. RDR ENB (D00): Setting the RDR ENB bit of the PRS register initiates Reader operations. This bit is a write only function. PRS·DATAIS·D00 generate RFC. RFC clears RDR FLAG (D06, DONE) and sets RDR RUN (D11, BUSY) to generate DRIVE RIGHT. RFC also triggers the end of tape one-shot (15ms).
2. RDR DIR (D01): READER DIRECTION determines the direction in which the perforated tape is to be read. A one (1) state in this location causes the tape to move from right to left. A zero (0) state in this location causes the tape to move from left to right.
3. RDR INT ENB (D06): Setting the RDR INT ENB bit of the PRS register enables the RDR FLAG or ERROR condition to cause an interrupt. This bit is a read/write function.

4. DONE (D07): The DONE bit is read only function. This bit contains the status of the RDR FLAG flip-flop. The RDR FLAG is reset by INIT + REC + PRB. RDR FLAG is set by RCLK which is generated by the amtiambiguity logic.
5. BUSY (D11): The BUSY bit is a read only function. This bit contains the status of the RDR RUN flip-flop. RDR RUN is set by RFC and reset by INIT or RCLK.
6. ERROR (D15): The ERROR bit is a read only function. This bit is set if the Reader does not respond with a new character within approximately 15ms after RDR ENB is set.

4-6. PRB Register.

The tape reader buffer logic consists of an 8-bit data latch and associated gating that compose the PRB register. As the tape moves in the forward direction and a new sprocket hole is detected, the data channels are strobed into the reader buffer latch. Referencing the PRB register gates the reader buffer onto the Unibus data lines, and clears the RDR FLAG. The PRB is a read only register.

4-7. TAPE READER SYSTEM OVERVIEW.

Tape reader operation is initiated with an instruction such as MOV #1, PRS. This sets the RDR ENB bit of the PRS register. The Controller is initialized and tape motion starts. As the tape motion continues the next sprocket hole strobes the reader data into the reader buffer and sets RDR FLAG (DONE bit of PRS). If RCLK is not generated within 15 MS of setting RDR ENB, the ERROR bit of PRS is set. This condition could exist if there was no tape in the Reader or the end of tape had just passed over the photohead.

4-8. TAPE PUNCH CONTROL LOGIC.

The tape punch control logic utilizes the signals generated by the address selection logic to control device register/Unibus communications and control tape punch operation.

4-9. PPS Register.

The PPS register (address 177554) is a read/write register for transfer of control and status information between the master (processor) and slave

(controller). Depending on the coding of C (1, 0) by the master, a read or write operation is performed.

1. PUN INT ENB (D 06): Setting the PUN INTO ENB bit of the PPS register enables the PUN FLAG or ERROR condition to cause an interrupt. This bit is a read/write function.
2. READY (D 07): The READY bit is a read only function. This bit contains the status of the PUN FLAG flip-flop. The PUN FLAG is set by INIT, cleared by referencing the PPB register, and set when punching is complete.
3. ERROR (D15): The ERROR bit is a read only function. This bit is set if the Punch does not respond with a punch operation complete within approximately 250 MS from the time of referencing the PPB register.

4-10. PPB Register.

The tape punch buffer logic consists of an 8-bit data latch and associated gating that compose the PPB register. Referencing the PPB with an instruction that could modify its contents, such as a MOV instruction, initiates the punching operation. The signal PPB is generated in the address selection logic. PPB sets PUN RUN, resets PUN FLAG, triggers the 250 MS ERROR one-shot and generates a 150 μ sec punch command. The PPB register is a write only register.

4-11. TAPE PUNCH SYSTEM OVERVIEW.

Tape punch operation is initiated by referencing the PPB register, i.e., MOV DATA, PPB. As soon as the PPB register is referenced the data is placed on the Punch data lines. After a 1 μ s delay, a 150 μ sec punch command is transmitted to the tape punch. The PUN RUN flip-flop is set and the PUN FLAG is cleared. The 250 MS ERROR one-shot is triggered. When the punching process is complete, the PUN FLAG is set (READY D07). If the PUN FLAG is not set within 250 MS of referencing the PPB register, the ERROR bit in PPS register is set. This condition can exist when the tape punch is out of tape or has no power.

SECTION V

PUNCHED TAPE DIAGNOSTIC PROGRAM DESCRIPTION

5-1. SCOPE.

This diagnostic program tests the operational characteristics of the Tape Reader/Punch Controller (controller) with the Digital Equipment Corporation PDP-11 Computer. The program is furnished on a punched paper tape in absolute binary format. A special test tape is also provided.

5-2. SPECIAL HARDWARE REQUIREMENTS.

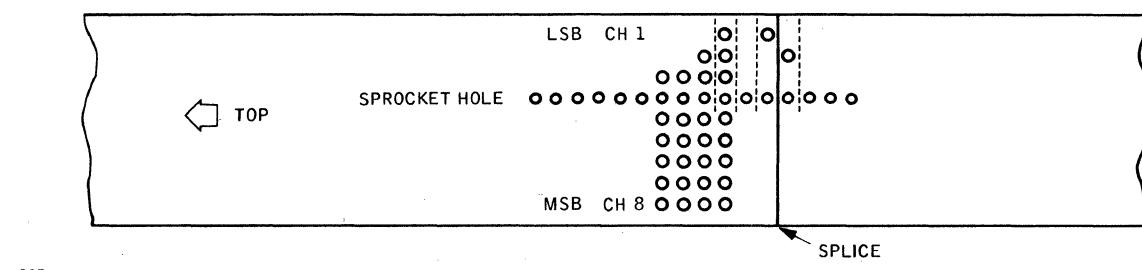
The diagnostic program requires a PDP-11 Computer with a minimum of 4K (words) of memory and a Console Teletype.

5-3. SPECIAL TEST TAPE.

This tape, illustrated in Figure 5-1, is used to sequence the equipment through all possible code combinations. It uses a binary count routine to sequentially count from "0" through 377_8 . The tape may consist of one or more complete number blocks formed into a loop.

The tape can be spliced anywhere as long as the count is in sequence. The best place to splice is where there is least change, as illustrated in Figure 5-1. The spacing of the splice must be such that the count is not interrupted because of spacing or for any other reason. Refer to the tape reader/punch instruction manuals for the correct way to splice tape.

For tape movement from right-to-left, the tape is installed as illustrated in Figure 5-1. For tape movement from left-to-right, the tape must be turned inside out and installed so that the count increases from left-to-right.



A825

Figure 5-1. Special Test Tape Splice Information

5-4. LOADING PROCEDURE.

The absolute loader is used to load the diagnostic program. The program is intended to exercise the tape reader/punch system; therefore, to ensure a proper program load, use the low speed reader on the Console Teletype. The diagnostic program tape is loaded in the following manner.

1. Load the Bootstrap Loader program via the Console Switch Register.
2. Load the Absolute Loader.
3. Load the Paper Tape Controller Diagnostic Program.
4. Refer to the Console Users Manual for proper usage of the Bootstrap and Absolute Loaders.

5-5. STARTING PROCEDURE.

The controls and operations used in this procedure are described in Chapter 8 of the PDP-11 Processor Handbook. To start the diagnostic program, perform the following procedure.

1. Place the HALT/ENABLE switch to HALT.
2. Place 000200 octal in the switch register, for Reader Diagnostics. Place 000400 octal in the switch register for Punch Diagnostics.
3. Press LOAD ADDRESS switch.
4. Place the HALT/ENABLE switch to ENABLE.
5. Turn on the tape equipment to be tested. Place the special test tape in the tape reader.
6. Press the START key.

5-6. TAPE READER PROGRAM DESCRIPTION.

The program is divided into four parts: (1) Test the Reader Status Register, (2) Test the Reader Data Register, (3) Interrupt and Priority Tests, and (4) Reader Reliability Tests.

The program will execute each section sequentially until all tests are completed. If an error is detected in any test, an error message will be typed on the console teletype, and the "scope mode" will be entered. In the "scope mode" the program will loop on the test routine where the defect occurred for troubleshooting purposes. The computer will loop indefinitely on this routine with no possible exit until the proper operation takes place.

The program requires approximately five minutes to reach the tape reader reliability tests. The reliability test has a switch register option. If switch register 00 is down the routine will read 65536 characters in block lengths with random stalls. This requires approximately five minutes. If switch register 00 is up the routine will run until stopped by the operator.

5-7. TAPE PUNCH PROGRAM DESCRIPTION.

The program is divided into three parts: (1) Test the Tape Punch Status Register, (2) Interrupt and Priority Tests, (3) Tape Punch Reliability Tests.

The program will execute each section sequentially until all tests are completed. If an error is detected in any test, an error message will be typed on the console teletype, and the "scope mode" will be entered. In the "scope mode" the program will loop on the test routine where the defect occurred for troubleshooting purposes. The computer will loop indefinitely on this routine with no possible exit until the proper operation takes place.

The Tape Punch Program has no switch register options.

Error Message - Routine Location Table

<u>Error Message</u>	<u>Mem. Add.</u>
PROCESSOR TRAPPED WHEN REFERENCING THE PPS	10314
BIT 6 OF PPS FAILED TO SET	10410
BIT 6 OF PPS FAILED TO CLEAR	10514
BIT 6 OF PPS WAS NOT CLEARED BY RESET INSTRUCTION	10640
BIT 7 OF PPS DID NOT SET AFTER RESET INSTRUCTION	10744
BIT 7 OF PPS DID NOT RESET BY LOADING PUNCH BUFFER	11064
PROCESSOR TRAPPED WHEN REFERENCING PPB	11174
PUNCH FAILED TO CAUSE AN INTERRUPT	11306
PUNCH DID NOT INTERRUPT	11442

Error Message - Routine Location Table (Continued)

<u>Error Message</u>	<u>Mem. Add.</u>
PUNCH CAUSED AN INTERRUPT AFTER AN RTI INSTRUCTION	11550
PUNCH PRIORITY INTERRUPT FAILURE	15644
PRIORITY INTERRUPT FAILURE WITH PUNCH	12020
PROCESSOR TRAPPED WHEN REFERENCING THE PRS	2322
ERROR BIT DID NOT CLEAR WITH TAPE IN READER	2434
BIT 6 OF PRS FAILED TO SET	2530
BIT 6 OF PRS FAILED TO CLEAR	2644
BIT 6 OF PRS WAS NOT CLEARED BY RESET INSTRUCTION	2776
DONE BIT (BIT 7) DID NOT SET AFTER 100 MS	3064
DONE BIT DID NOT SET IN PRS	3252
BIT 7 WAS NOT CLEARED BY THE RESET INSTRUCTION	3310
DONE BIT (BIT 7) OF PRS DID NOT CLEAR ON ENABLE	3404
REFERENCING READER BUFFER DID NOT CLEAR DONE BIT	3574
READER ENABLE DID NOT SET BUSY BIT (11) OF PRS	3674
DATA ERROR	4150
PROCESSOR TRAPPED REFERENCING READER BUFFER	4276
READER BUFFER DID NOT CLEAR WITH READER ENABLE	4434
READER ERROR	2056
READER FAILED TO INTERRUPT	4552
PRIORITY INTERRUPT FAILURE	4754
PRIORITY FAILURE WITH INTERRUPT	5066

5-8. DIAGNOSTIC PROGRAM PRINTOUT.

The entire punched tape diagnostic program is printed out and included in this section.

;EQUATE STATEMENTS

177570	SR=177570	;SWITCH REGISTER ADDRESS
177776	CC=177776	
177776	PSW=177776	;PS ADDRESS
001200	SPBOT=1200	;BOTTOM OF STACK
000240	NOP=240	
000000	OPEN=0	
100000	BIT15=100000	
040000	BIT14=40000	
020000	BIT13=20000	
010000	BIT12=10000	
004000	BIT11=4000	
002000	BIT10=2000	
001000	BIT9=1000	
000400	BIT8=400	
000200	BIT7=200	
000100	BIT6=100	
000040	BIT5=40	
000020	BIT4=20	
000010	BIT3=10	
000004	BIT2=4	
000002	BIT1=2	
000000	BIT0=0	
100000	HLTSW=BIT15	
040000	SCOPSW=BIT14	
020000	NPRTSW=BIT13	
010000	NTRCSW=BIT12	
004000	NITRSW=BIT11	
002000	LPRGSW=BIT10	
001000	SRTSW=BIT9	
000400	BYPMAN=BIT8	
100000	MANUAL=BIT15	
005726	PIPSP=5726	
022626	PIPSP2=022626	
000340	PRTY7=340	
000300	PRTY6=300	
000240	PRTY5=240	
000200	PRTY4=200	
000140	PRTY3=140	
000100	PRTY2=100	
000040	PRTY1=40	
000000	PRTY0=0	
104000	TYPE=EMT+0	
104001	SCOPE=EMT+1	
104002	STALL=EMT+2	
104003	ERROR=EMT+3	
104004	ERROR1=EMT+4	
104005	CHALT=EMT+5	
104006	STRDRV=EMT+6	
104007	STPCHV=EMT+7	
104010	EHALT=EMT+10	
104011	SRESET=EMT+11	
104400	DELAY=TRAP+0	
000007	BELL=007	

000000	.=0	
000000 000002	.+2	:UNASSIGNED TRAP
000002 000000	HALT	
000004 000006	MACHER: .+2	
000006 000000	HALT	
000010 000012	.+2	
000012 000000	HALT	
000014 000016	.+2	:TRACE TRAP
000016 000000	HALT	
000020 000022	.+2	:TRAP TO CALL IOX
000022 000000	HALT	
000024 000026	.+2	:POWER FAIL TRAP
000026 000000	HALT	
000030 001472	EMTINT	:EMT TRAP
000032 000340	PRTY7	
000034 001526	TRPRINT	:TRAP--TRAP---SIMILAR TO
000036 000000	PRTY0	
000040 000042	.+2	
000042 000000	HALT	
000044 000046	.+2	
000046 000000	HALT	
000050 000052	.+2	
666652 000000	HALT	
000054 000056	.+2	
000056 000000	HALT	
000060 000062	.+2	
000062 000000	HALT	
000064 000066	.+2	
000066 000000	HALT	
000070 000072	.+2	
000072 000000	HALT	
000074 000076	.+2	
000076 000000	HALT	
000100 000102	.+2	
000102 000000	HALT	
000104 000106	.+2	
000106 000000	HALT	
000110 000112	.+2	
000112 000000	HALT	
000114 000116	.+2	
000116 000000	HALT	
000120 000122	.+2	
000122 000000	HALT	
000124 000126	.+2	
000126 000000	HALT	
000130 000132	.+2	
000132 000000	HALT	

000134	000136	.+2
000136	000000	HALT
000140	000142	.+2
000142	000000	HALT
000144	000146	.+2
000146	000000	HALT
000150	000152	.+2
000152	000000	HALT
000154	000156	.+2
000156	000000	HALT
000160	000162	.+2
000162	000000	HALT
000164	000166	.+2
000166	000000	HALT
000170	000172	.+2
000172	000000	HALT
000174	000176	.+2
000176	000000	HALT
000200	000202	.+2
000202	000000	HALT
000204	000206	.+2
000206	000000	HALT
000210	000212	.+2
000212	000000	HALT
000214	000216	.+2
000216	000000	HALT
000220	000222	.+2
000222	000000	HALT
000224	000226	.+2
000226	000000	HALT
000230	000232	.+2
000232	000000	HALT
000234	000236	.+2
000236	000000	HALT
000240	000242	.+2
000242	000000	HALT
000244	000246	.+2
000246	000000	HALT
000250	000252	.+2
000252	000000	HALT
000254	000256	.+2
000256	000000	HALT
000260	000262	.+2
000262	000000	HALT
000264	000266	.+2
000266	000000	HALT
000270	000272	.+2
000272	000000	HALT
000274	000276	.+2
000276	000000	HALT
000300	000302	.+2
000302	000000	HALT
000304	000306	.+2
000306	000000	HALT
000310	000312	.+2
000312	000000	HALT
000314	000316	.+2

000316	000000	HALT
000320	000322	.+2
000322	000000	HALT
000324	000326	.+2
000326	000000	HALT
000330	000332	.+2
000332	000000	HALT
000334	000336	.+2
000336	000000	HALT
000340	000342	.+2
000342	000000	HALT
000344	000345	.+2
000345	000000	HALT
000350	000352	.+2
000352	000000	HALT
000354	000356	.+2
000356	000000	HALT
000360	000362	.+2
000362	000000	HALT
000364	000366	.+2
000366	000000	HALT
000370	000372	.+2
000372	000000	HALT
000374	000376	.+2
000376	000000	HALT
000400	000402	.+2
000402	000000	HALT
000404	000406	.+2
000406	000000	HALT
000410	000412	.+2
000412	000000	HALT
000414	000416	.+2
000416	000000	HALT
000420	000422	.+2
000422	000000	HALT
000424	000426	.+2
000426	000000	HALT
000430	000432	.+2
000432	000000	HALT
000434	000436	.+2
000436	000000	HALT
000440	000442	.+2
000442	000000	HALT
000444	000446	.+2
000446	000000	HALT
000450	000452	.+2
000452	000000	HALT
000454	000456	.+2
000456	000000	HALT
000460	000462	.+2
000462	000000	HALT
000464	000466	.+2
000466	000000	HALT
000470	000472	.+2
000472	000000	HALT
000474	000476	.+2
000476	000000	HALT

000500	000502	.+2
000502	000000	HALT
000504	000506	.+2
000506	000000	HALT
000510	000512	.+2
000512	000000	HALT
000514	000516	.+2
000516	000000	HALT
000520	000522	.+2
000522	000000	HALT
000524	000526	.+2
000526	000000	HALT
000530	000532	.+2
000532	000000	HALT
000534	000536	.+2
000536	000000	HALT
000540	000542	.+2
000542	000000	HALT
000544	000546	.+2
000546	000000	HALT
000550	000552	.+2
000552	000000	HALT
000554	000556	.+2
000556	000000	HALT
000560	000562	.+2
000562	000000	HALT
000564	000566	.+2
000566	000000	HALT
000570	000572	.+2
000572	000000	HALT
000574	000576	.+2
000576	000000	HALT
000600	000602	.+2
000602	000000	HALT
000604	000606	.+2
000606	000000	HALT
000610	000612	.+2
000612	000000	HALT
000614	000616	.+2
000616	000000	HALT
000620	000622	.+2
000622	000000	HALT
000624	000626	.+2
000626	000000	HALT
000630	000632	.+2
000632	000000	HALT
000634	000636	.+2
000636	000000	HALT
000640	000642	.+2
000642	000000	HALT
000644	000646	.+2
000646	000000	HALT
000650	000652	.+2
000652	000000	HALT
000654	000656	.+2
000656	000000	HALT
000660	000662	.+2

000662	000000	HALT
000664	000666	.+2
000666	000000	HALT
000670	000672	.+2
000672	000000	HALT
000674	000676	.+2
000676	000000	HALT
000700	000702	.+2
000702	000000	HALT
000704	000706	.+2
000706	000000	HALT
000710	000712	.+2
000712	000000	HALT
000714	000716	.+2
000716	000000	HALT
000720	000722	.+2
000722	000000	HALT
000724	000726	.+2
000726	000000	HALT
000730	000732	.+2
000732	000000	HALT
000734	000736	.+2
000736	000000	HALT
000740	000742	.+2
000742	000000	HALT
000744	000746	.+2
000746	000000	HALT
000750	000752	.+2
000752	000000	HALT
000754	000756	.+2
000756	000000	HALT
000760	000762	.+2
000762	000000	HALT
000764	000766	.+2
000766	000000	HALT
000770	000772	.+2
000772	000000	HALT
000774	000776	.+2
000776	000000	HALT
001000	001002	.+2
001002	000000	HALT

000200	.=200	
000200 000167	JMP START	;GO TO START OF PROGRAM
001210		
001204	.=..+1000	
001204 177550	PRS:177550	
001206 177552	PRB:177552	;READER BUFFER
001210 177554	PPS:177554	;PUNCH
001212 177556	PPB: 177556	;PUNCH BUFFER
001214 000070	RDRVTR: 70	;READER INTERRUPT VECTOR
001216 000200	RDRLVL: PRTY4	;READER PRIORITY LEVEL
001220 000074	PCHVTR: 74	;PUNCH INTERRUPT VECTOR
001222 000203	PCHLVL:PRTY4	;PUNCH PRIORITY LEVEL
001224 177560	TKS: 177560	;LSR CSR
001226 177562	TKB: 177562	
001230 177564	TPS: 177564	;LSP CSR
001232 177566	TPB: 177566	;LSP BUFFER
001234 000060	TKVTR: 60	;TTY INTERRUPT VECTOR
001236 000200	TKLVL: PRTY4	;TTY HAS PRIORITY LEVEL4
001240 000064	TPVTR: 64	
001242 000200	TPLVL: PRTY4	
001244 000000	PRGNUM: 0	
001246 000000	KSTART: 0	
001250 000000	CURTST: 0	
001252 000000	RTNNO: 0	
001254 000000	NXTST: 0	
001256 000000	ICTR: 0	
001260 000000	SCOPTR: 0	
001262 000000	PRGID: 0	
001264 002210	PRGTAB: PRG0	;PROGRAM TABLE
001266 002224	PRG1	
001270 002342	PRG2	
001272 002454	PRG3	
001274 002664	PRG4	
001276 003016	PRG5	
001300 003140	PRG6	
001302 003330	PRG7	
001304 003460	PRG8	
001306 003614	PRG9	
001310 004170	PRG11	
001312 003760	PRG10	
001314 004316	PRG12	
001316 004456	PRG20	
001320 004630	PRG22	
001322 004774	PRG23	
001324 005136	PRG30	
001326 005412	PRG31	
001330 004454	PRG13	
001332 001572	EMTTAB3: TYP	;POINTER TO TYPJUT ROUTE
001334 001672	SCOPE1	
001336 002106	STAL	
001340 002110	ERR	
001342 002112	ERR1	
001344 002114	CHLT	
001346 001776	STPTRV	
001350 002026	STPTPV	
001352 002116	EHLT	

001354	002120	SRSETT	
001356	001730	TRPTAB:	DLY ;START OF TRAP TABLE
001360	000000	ERRT:	0
001362	000000	RCNT:	0
001364	000000	CRBUF:	0
001366	000000	CHR1:	0
001370	000000	CHR2:	0
001372	000000	CHR3:	0
001374	000000	CHRIA:	0
001376	000000	CHR2A:	0
001400	000000	CHR3A:	0
001402	000000	ERCTR:	0
001404	000000	CTRA:	0
001406	000000	CTRB:	0
001410	000000	CTRC:	0
001412	000000	CTRD:	0
001414	012706	START:	MOV #SPBOT, %6
	001200		
001420	005067	CLR	PSW
	176352		
001424	012767	MOV	#6,MACHER
	000006		
	176352		
001432	005000	CLR	%0 ;CLEAR REGISTER 0
001434	005067	CLR	PRGNUM ;CLEAR THE PROGRAM NUMBER
	177604		
001440	104000	TYPE	
001442	014335	CRLF	
001444	104000	TYPE	
001446	014205	TITLE	
001450	016700	NXTPRG:	MOV PRGNUM,%0 ;EMULATOR INSTRUCTION
	177570		
001454	006100	ROL	%0 ;TYPE THE PROGRAM TITLE
001456	000170	JMP	#PRGTAB(0) ;PUT THE PROGRAM NO. INC
	001264		
001462	062767	RETURN:	ADD #1,PRGNUM ;MULTIPLY BY 2
	000001		
	177554		
001470	000767	BR	NXTPRG ;GO EXECUTE THE TEST ROG
			;GO TO THE NEXT TEST PROG
;EMULATOR INTERPRETER			
001472	011600	EMTINT:	MOV #26,%0
001474	162700	SUB	#2,%0
	000002		
001500	121027	CMPB	#20,#11
	000011		
001504	101402	BLOS	EMTA
001506	000000	HALT	
001510	000776	BR	-2
001512	111001	EMTA:	MOVB #20,%1
001514	006101	ROL	%1
001516	042701	BIC	#177001,%1
	177001		
001522	000171	JMP	#EMTTAB(1)
	001332		

;TRAP INTERPRETER

```

001526 011646 TRPINT: MOV    0%6,-(6)
001530 162716      SUB    #2,0%6
000002
001534 017616      MOV    0(6),0%6
000000
001540 121627      CMPB   0%6,10
000000
001544 101402      BLOS   TRPA
001546 000000      HALT
001550 000776      BR    .-2
001552 006116 TRPA: ROL    0%6
001554 042716      BIC    #177001,0%6
177001
001560 062716      ADD    #TRPTAB,0%6
001356

001564 017616      MOV    0(6),0%6
000000
001570 000136      JMP    0(6)+
```

;SUBROUTINE TO OUTPUT ASCII MESSAGE
;A PERIOD TERMINATES THE MESSAGE
;AND GIVES A CRLF

```

001572 011600 TYP:   MOV    0%6,%0
001574 062716      ADD    #2,0%6
000002
001600 011600      MOV    0%6,%0      ;ADDRESS OF MESS TO RC
001602 112067 TYP:   MOVB   (0)+,TYPDAT  ;GET A CHARACTER
000062
001606 122767      CMPB   #56,TYPDAT  ;CHECK FOR PERIOD
000056
000054
001614 001013      BNE    TYP:          ;BRANCH IF NOT A PERIOD
001616 112767      MOVB   #15,TYPDAT
000015
000044
001624 004767      JSR    %7,TYPD  ;GO TYPE CHARACTER IN TD
000022
001630 112767      MOVB   #12,TYPDAT
000012
000032
001636 004767      JSR    %7,TYPD
000010
001642 000002      RTI
001644 004767 TYP:   JSR    %7,TYPD
000002
001650 000754      BR    TYP:          ;OUTPUT CHARACTER TO PR#
001652 116777 TYPD: MOVB   TYPDAT,#TPB
000012
177352
001660 105777      TSTB   #TPS           ;WAIT FOR DONE FLAG
177344
001664 100375      BPL    .-4
001666 000207      RTS    %7           ;RETURN
001670 000000 TYPDAT: 0
```

001672	011600	SCOPE1:	MOV	#%6,%0
001674	011016		MOV	#%0,%%6
001676	105777		TSTB	@TKS
	177322			
001702	100401		BMI	KEYTST
001704	000002		RTI	
001706	117767	KEYTST:	MOVB	@TKB,XKEY
	177314			
	000012			
001714	122767		CMPB	#256,XKEY
	000256			
	000004			
001722	001657		BEQ	RETURN
001724	000002		RTI	
001726	000000	XKEY:	0	
001730	011667	DLY:	MOV	#%6,DLCNT
	000040			
001734	062716		ADD	#2,%%6
	000002			
001740	017767		MOV	#DLCNT,DLCNT
	000030			
	000026			
001746	012767	DLYA:	MOV	#172,DLCTR
	000172			
	000016			
001754	005367		DEC	DLCTR
	000012			
001760	001375		BNE	.-4
001762	005367		DEC	DLCNT
	000006			
001766	001367		BNE	DLYA
001770	000002		RTI	
001772	000000	DLCTR:	0	
001774	000000	DLCNT:	0	

;ROUTINE TO SET READER INTERRUPT VECTOR AND PRIORITY

001776	017667	STPTRV:	MOV	#(6),STPRA+2
	000000			
	000012			
002004	062716		ADD	#2,%%6
	000002			
002010	016701		MOV	RDRVTR,%1
	177200			
002014	012721	STPRA:	MOV	#0,(1)+
	000000			
002020	016721		MOV	RDRLVL,(1)+
	177172			
002024	000002		RTI	
002026	017667	STPTPV:	MOV	#(6),STPPA+2
	000000			
	000012			
002034	062716		ADD	#2,%%6
	000002			
002040	016701		MOV	PCHVTR,%1
	177154			

002044	012721	STPPA:	MOV	#0,(1)+	;SET VECTOR ADDRESS
				000000	
002050	016721		MOV	PCHLVL,(1)+	;SET PRIORITY
				177146	
002054	000002		RTI		
002056	105277	AREAD:	INCB	#PRS	;POKE READER
				177122	
002062	005777	ARDA:	TST	#PRS	
				177116	
002066	100404		BMI	ARDB	;BRANCH IF ERROR BIT SET
002070	105777		TSTB	#PRS	;CHECK DONE BIT
				177110	
002074	100372		BPL	ARDA	;BRANCH IF NOT DONE
002076	000207		RTS	#7	
002100	104000	ARDB:	TYPE		
002102	015713		RERROR		
002104	000764		BR	AREAD	

;ROUTINES TO PUT IN LATER

002106	000002	STAL:	RTI		
002110	000002	ERR:	RTI		
002112	000002	ERRI:	RTI		
002114	000002	CHLT:	RTI		
002116	000002	EHLT:	RTI		
002120	012700	SRSETT:	MOV	#52525,%0	
				052525	
002124	005100		COM	#0	
002126	010067		MOV	#0,SRSETT+2	
				177770	
002132	000005		RESET		
002134	000002		RTI		
002136	016700	RNGEN:	MOV	RP1,%0	
				000042	
002142	006100		ROL	#0	
002144	006100		ROL	#0	
002146	066700		ADD	RP2,#0	
				000034	
002152	010067		MOV	#0,RP1	
				000026	
002156	006100		ROL	#0	
002160	006100		ROL	#0	
002162	066700		ADD	RP2,#0	
				000020	
002166	006100		ROL	#0	
002170	006100		ROL	#0	
002172	010067		MOV	#0,RP2	
				000010	
002176	016700		MOV	RP1,%0	
				000002	
002202	000207		RTS	#7	
002204	001233	RP1:		1233	
002206	007622	RP2:		7622	

;PROGRAM #!--TEST THE READER STATUS WORD

;TEST A--REFERENCE TEST WORD WITHOUT ERROR TRAP

002210	104000	PRG0:	TYPE	
002212	014270		MESS1	;TEST #!--TEST THE READER STATUS
002214	104000		TYPE	
002216	014335		CRLF	;GIVE A CARRIAGE RETURN LINE FEED
002220	000167		JMP RETURN	
	177236			
002224	012767	PRG1:	MOV	#-1000,RTNNO
	177000			
	177020			
002232	005067		CLR	SCOPTR
	177022			
002236	012767	PRILP:	MOV	#ATOE,MACHER ;SET UP MACHINE ERROR TR
	002304			
	175540			
002244	005777		TST	#PRS ;REFERENCE THE PRS
	176734			
002250	022767		CMP	#0,SCOPTR ;SEE IF IN SCOPE MODE
	000000			
	177002			
002256	001402		BEQ	CONTI
002260	104001		SCOPE	
002262	002236		PRILP	
002264	005267	CONTI:	INC	RTNNO ;BUMP THE LOOP COUNTER
	176762			
002270	022767		CMP	#0,RTNNO
	000000			
	176754			
002276	001357		BNE	PRILP ;NOT DONE YET
002300	002167		JMP	RETURN
	177156			
002304	022767	ATOE:	CMP	#0,SCOPTR ;SEE IF FIRST ERROR PASS
	000000			
	176746			
002312	001351		BNE	PRILP ;IF BEEN HERE--FORGET TO
002314	104000		TYPE	
002316	016243		ERRMSG	
002320	104000		TYPE	
002322	014336		ER1	
002324	104000		TYPE	
002326	015754		SCOPIN	
002330	104000		TYPE	
002332	014335		CRLF	
002334	005267		INC	SCOPTR ;SET THE SCOPE FLAG
	176720			
002340	000736		BR	PRILP

;TEST B--TEST ERROR BIT

002342	012767	PRG2:	MOV #1000,RTNNO	;SET THE LOOP COUNT	
	177000				
	176702				
002350	005067	CLR	SCOPTR	;CLEAR THE SCOPE FLAG	
	176704				
002354	005777	PR2LP:	TST	#PRS	;TEST THE PRS
	176624				
002360	100416		BMI	ATSE	;BRANCH IF ERROR BIT SET
002362	022767		CMP	#0,SCOPTR	;SEE IF IN SCOPE MODE
	000000				
	176670				
002370	001402		BEQ	CONT2	
002372	104001		SCOPE		
002374	002354		PR2LP		
002376	005267	CONT2:	INC	RTNNO	;BUMP COUNT
	176550				
002402	022767		CMP	#0,RTNNO	;SEE IF COUNT DONE
	000000				
	176642				
002410	001361		BNE	PR2LP	
002412	000167		JMP	RETURN	;ALL DONE--GO TO NEXT RG
	177044				
002416	022767	ATSE:	CMP	#0,SCOPTR	
	000000				
	176634				
002424	001353		BNE	PR2LP	
002426	104000		TYPE		
002430	016243		ERRMSG		
002432	104000		TYPE		
002434	014411		ER2		
002436	104000		TYPE		
002440	015754		SCOPIN		
002442	104000		TYPE		
002444	014335		CRLF		
002446	005267		INC	SCOPTR	
	176606				
002452	000740		BR	PR2LP	

;PROGRAM C--SET AND CLEAR INTERRUPT ENABLE

002454	012767	PRG3:	MOV	#-1000,RTNNO
	177000			
	176570			
002462	005067		CLR	SCOPTR
	176572			
002466	012767	PR3LP:	MOV	#PRTY7,PSW
	000340			
	175302			
002474	052777		BIS	#BIT6,OPRS
	000100			
	176502			
002502	032777		BIT	#BIT6,OPRS
	000100			
	176474			
002510	001017		BNE	AT6B
002512	022767	AT6E1:	CMP	#0,SCOPTR ;ERROR
	000000			
	176540			
002520	001362		BNE	PR3LP
002522	104000		TYPE	
002524	016243		ERRMSG	
002526	104000		TYPE	
002530	014465		ER3	
002532	104000		TYPE	
002534	015754		SCOPIN	
002536	104000		TYPE	
002540	014335		CRLF	
002542	005267		INC	SCOPTR
	176512			
002546	000747		BR	PR3LP
002550	042777	AT6B:	BIC	#BIT6,OPRS
	000100			
	176426			
002556	032777		BIT	#BIT6,OPRS
	000100			
	176420			
002564	001016		BNE	LT6E2
002566	022767		CMP	#0,SCOPTR
	000000			
	176464			
002574	001402		BEQ	CONT3
002576	104001		SCOPE	
002600	002466		PR3LP	
002602	005267	CONT3:	INC	RTNNO
	176444			
002606	022767		CMP	#0,RTNNO
	000000			
	176436			
002614	001324		BNE	PR3LP
002616	000167		JMP	RETURN
	176640			

002622	022767	LT6E2:	CMP	#0, SCOPTR
				000000
				176430
002630	031316		BNE	PR3LP
002632	104020		TYPE	
002634	016243		ERPMMSG	
002636	104000		TYPE	
002640	316243		ERRMSG	
002642	104000		TYPE	
002644	014520		ER3A	
002646	104000		TYPE	
002650	015754		SCOPIN	
002652	104000		TYPE	
002654	014335		CRLF	
002656	005267		INC	SCOPTR
				176376
002662	000701		BR	PR3LP
				:GO LOOP IN ROUTINE
				;TEST D--CLEAR BIT6 WITH RESET INSTRUCTION
002664	012767	PRG4:	MOV	#-1000, RTNNO
				177000
				176360
002672	025067		CLR	SCOPTR
				176362
002676	012767	PR4LP:	MOV	#PRTY7, PSW
				000340
				175072
002704	052777	AT7A:	BIS	#BIT6, #PRS
				000100
				176272
002712	104011		SRESET	
002714	032777		BIT	#BIT6, #PRS
				000100
				176262
002722	001016		BNE	AT7E
002724	022767	AT7B:	CMP	#0, SCOPTR
				000000
				176326
002732	001402		BEQ	CONT4
002734	104001		SCOPE	
002736	002676		PR4LP	
002740	005267	CONT4:	INC	RTNNO
				176306
002744	022767		CMP	#0, RTNNO
				000000
				176300
002752	001351		BNE	PR4LP
002754	000167		JMP	RETURN
				176502
002760	022767	AT7E:	CMP	#0, SCOPTR
				000000
				176272

002766	001343	BNE	PR4LP
002770	104000	TYPE	
002772	016243	ERRMSG	
002774	104000	TYPE	
002776	014555	ER4	
003000	104000	TYPE	
003002	015754	SCOPIN	
003004	104000	TYPE	
003006	014335	CRLF	
003010	005267	INC	SCOPTR
	176244		
003014	000730	BR	PR4LP

;TEST E--TEST THAT DONE BIT COMES UP AFTER 100 MS DELAY

003016	012767	PRG5:	MOV	#-4000,RTNNO
	174000			
	176226			
003024	005067		CLR	SCOPTR
	176230			
003030	005277	AT10A:	INC	#PRS
	176150			;POKE THE READER

003034	104400	DELAY		;DELAY 100 MS
003036	000144	100.		
003040	105777	TSTB	#PRS	
	176140			
003044	100417	BMI	AT10B	
003046	022767	AT10E:	CMP	#0,SCOPTR
	000000			;ERROR--FLAG DIDNT COME
	176204			
003054	001355	BNE	AT10A	
003056	104000	TYPE		
003060	016243	ERRMSG		
003062	104000	TYPE		
003064	014630	ERS		
003066	104000	TYPE		
003070	015754	SCOPIN		
003072	104000	TYPE		
003074	014335	CRLF		
003076	005267	INC	SCOPTR	
	176156			
003102	000752	BR	AT10A	
003104	022767	AT10B:	CMP	#0,SCOPTR
	000000			
	176146			
003112	001402	BEQ	CONT5	
003114	104001	SCOPE		
003116	003030	AT10A		
003120	005267	CONT5:	INC	RTNNO
	176126			
003124	022767		CMP	#0,RTNNO
	000000			
	176120			
003132	001336	BNE	AT10A	
003134	000167	JMP	RETURN	
	176322			

;TEST F--TEST THAT RESET COMMAND CLEARS DONE BIT

003140 012767 PRG6: MOV #1000,RTNNO
177000
176104
003146 005067 CLR SCOPTR
176106
003152 005277 PR6LP: INC @PRS
176026
003156 104400 DELAY
003160 000024 20.
003162 105777 TSTB @PRS
176016
003166 100022 BPL AT12E1
003170 000005 RESET
003172 105777 TSTB @PRS
176006
003176 100435 BMI AT12E2
003200 022767 CMP #0,SCOPTR
000000
176052
003206 001402 BEQ CONT6
003210 104601 SCOPE
003212 003152 PR6LP
003214 005267 CONT6: INC RTNNO
176032
003220 022767 CMP #0,RTNNO
000000
176024
003226 001351 BNE PR6LP
003230 000167 JMP RETURN
176226
003234 022767 AT12E1: CMP #0,SCOPTR
000000
176016
003242 001343 BNE PR6LP
003244 104000 TYPE
003246 016243 ERRMSG
003250 104000 TYPE
003252 014702 ER6
003254 104000 TYPE
003256 015754 SCOPIN
003260 104000 TYPE
003262 014335 CRLF
003264 005267 INC SCOPTR
175770
003270 000730 BR PR6LP
003272 022767 AT12E2: CMP #0,RTNNO
000000
175752
003300 001324 BNE PR6LP
003302 104000 TYPE
003304 016243 ERRMSG
003306 104000 TYPE
003310 014736 ER6A
003312 104000 TYPE
003314 015754 SCOPIN
003316 104000 TYPE
003320 014335 CRLF
003322 005267 INC SCOPTR
175732
003326 000711 BR PR6LP

;TEST G--TEST THAT THE DONE BIT IS CLEARED WHEN ENABLING

003330 012767 PRG7: MOV #1000,RTNNO
177000
175714
003336 005067 CLR SCOPTR
175716
003342 005277 PR7LP: INC @PRS ;POKE THE READER
175636
003346 105777 TSTB @PRS ;SET THE DONE BIT
175632
003352 100375 BPL .-4
003354 005277 INC @PRS ;POKE THE READER AGAIN
175624
003360 105777 TSTB @PRS
175620
003364 100017 BPL AT13B
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003366 022767 AT13E: CMP #0,SCOPTR
000000
175664
003374 001362 BNE PR7LP
003376 104000 TYPE
003400 016243 ERRMSG
003402 104000 TYPE
003404 015015 ER7
003406 104000 TYPE
003410 015754 SCOPIN
003412 104000 TYPE
003414 014335 CRLF
003416 005267 INC SCOPTR
175636
003422 000747 BR PR7LP
003424 022767 AT13B: CMP #0,SCOPTR
000000
175626
003432 001402 BEQ CONT7
003434 104001 SCOPE
003436 003342 PR7LP
003440 005267 CONT7: INC RTNNO
175606
003444 022767 CMP #0,RTNNO
000000
175600
003452 001333 BNE PR7LP
003454 000167 JMP RETURN
176002

; TEST H--TEST THAT DONE BIT IS CLEARED
; BY REFERENCING READER BUFFER

003460 012767 PRG8: MOV #1000,RTNNO
177000
175564
003466 005067 CLR SCOPTR
175566
003472 005277 PR8LP: INC @PRS
175506
003476 105777 TSTB @PRS
175502
003502 100375 BPL .-4
003504 005777 TST @PRB
175476
003510 105777 TSTB @PRS
175470
003514 100416 BMI AT14E1
003516 022767 CMP #0,SCOPTR
000000
175534
003524 001402 BEQ CONT8
003526 104221 SCOPE
003530 003472 PR8LP
003532 005267 CONT8: INC RTNNO
175514
003536 022767 CMP #0,RTNNO
000000
175506
003544 001352 BNE PR8LP
003546 000167 JMP RETURN
175710
003552 022767 AT14E1: CMP #0,SCOPTR
000000
175500
003560 001344 BNE PR8LP
003562 104000 TYPE
003564 016243 ERRMSG
003566 104000 TYPE
003570 016243 ERRMSG
003572 104000 TYPE
003574 015075 ER8
003576 104000 TYPE
003608 015754 SCOPIN
003602 104000 TYPE
003604 014335 CRLF
003606 005267 INC SCOPTR
175446
003612 000727 BR PR8LP

;TESTI--TEST THAT BUSY BIT IS SET WHEN READER IS ENABLED
 003614 012767 PRG9: MOV #1000,RTNNO
 177000
 175430
 003622 005067 CLR SCOPTR
 175432
 003626 104011 PR9LP: SRESET

003630 005277 INC @PRS
 175350
 003634 105777 TSTB @PRS
 175344
 003640 100375 BPL -4
 003642 005277 INC @PRS
 175336
 003646 032777 BIT #BIT11,@PRS
 004000
 175330
 003654 001017 BNE AT15B
 003656 022767 AT15E: CMP #0,SCOPTR
 000000
 175374
 003664 001360 BNE PR9LP
 003666 104000 TYPE
 003670 016243 ERRMSG
 003672 104000 TYPE
 003674 015156 ER9
 003676 104000 TYPE
 003700 015754 SCOPIN
 003702 104000 TYPE
 003704 014335 CRLF
 003706 005267 INC SCOPTR
 175346
 003712 000745 BR PR9LP
 003714 022767 AT15B: CMP #0,SCOPTR
 000000
 175336
 003722 001402 BEQ CONT9
 003724 104001 SCOPE
 003726 003626 PR9LP
 003730 005267 CONT9: INC RTNNO
 175316
 003734 022767 CMP #0,RTNNO
 000000
 175310
 003742 001331 BNE PR9LP
 003744 104000 TYPE
 003746 015562 PRSOK
 003750 104000 TYPE
 003752 014335 CRLF
 003754 000167 JMP RETURN
 175502

;TEST ABILITY TO READ THE READER BUFFER

003760 104000 PRG10: TYPE
003762 014335 CRLF
003764 012767 MOV #15,RTNNO
177763
175260
003772 005067 CLR SCOPTR
175262
003776 005277 PRG10P: INC #PRS
175202
004002 105777 TSTB #PRS
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175176
004006 100375 BPL #-4
004010 127727 CMPB #PRB, #0
175172
000000
004016 001401 BEQ CONT10
004020 000766 BR PRG10P
004022 005277 CONT10: INC #PRS
175156
004026 105777 TSTB #PRS
175152
004032 100375 BPL #-4
004034 117767 MOVB #PRB, CHR1
175146
175324
004042 005277 INC #PRS
175136
004046 105777 TSTB #PRS
175132
004052 100375 BPL #-4
004054 117767 MOVB #PRB, CHR2
175126
175306
004062 005267 INC CHR1
175300
004066 126767 CMPB CHR1,CHR2
175274
175274
004074 001016 BNE AT17E
004076 022767 CMP #0,SCOPTR
000000
175154
004104 001402 BEQ CNT10B
004106 104001 SCOPE
004110 003776 PRG10P
004112 005267 CNT10B: INC RTNNO
175134
004116 022767 CMP #0,RTNNO
000000
175126
004124 001324 BNE PRG10P
004126 000167 JMP RETURN
175330

004132	022767	AT17E:	CMP	#0, SCOPTR
	000000			
	175120			
004140	001316		BNE	PRG10P
004142	104000		TYPE	
004144	016243		ERRMSG	
004146	104000		TYPE	
004150	015235		ER10	
004152	104000		TYPE	
004154	015754		SCOPIN	
004156	104000		TYPE	
004160	014335		CRLF	
004162	005267		INC	SCOPTR

175072
004166 000703 BR PRG10P

; TEST ABILITY TO REFERENCE THE READER WITHOUT MACHINE TR

004170	104000	PRG11:	TYPE	
004172	015403		MESS2	
004174	104000		TYPE	
004176	014335		CRLF	
004200	012767		MOV	#-1000, RTNNO
	177000			
	175044			
004206	005067		CLR	SCOPTR
	175046			
004212	012767	PRG11L:	MOV	#AT1E,MACHER
	004260			
	173564			
004220	005777		TST	CPB2
	174762			
004224	022767		CMP	#0, SCOPTR
	000000			
	175026			
004232	001402		BEQ	CONT11
004234	104001		SCOPE	
004236	004212		PRG11L	
004240	005267	CONT11:	INC	RTNNO
	175226			
004244	022767		CMP	#0, RTNNO
	000000			
	175000			
004252	001357		BNE	PRG11L
004254	000167		JMP	RETURN
	175202			
004260	022767	AT1E:	CMP	#0, SCOPTR
	000000			
	174772			
004266	021351		BNE	PRG11L
004270	104200		TYPE	
004272	016243		ERRMSG	
004274	104000		TYPE	
004276	015250		ER11	
004300	104000		TYPE	
004302	015754		SCOPIN	
004304	104000		TYPE	
004306	014335		CRLF	
004310	005267		INC	SCOPTR
	174744			
004314	000736		BR	PRG11L

;TEST THAT READER BUFFER CLEARS WITH READER ENABLE

004316 012767 PRG12: MOV #1000,RTNNO
177000
174726
004324 005067 CLR SCOPTR
174730
004330 104011 PRG12L: SRESET
004332 004767 JSR Z7,AREAD
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175520
004336 005777 TST #PRB
174644
004342 001772 BEQ PRG12L
004344 005277 INC #PRS
174634
004350 005777 TST #PRB
174632
004354 000240 NOP AT20E
004356 022767 AT20B: CMP #0,SCOPTR
000000
174674
004364 001402 BEQ CONT20
004366 104001 SCOPE
004370 004330 PRG12L
004372 005267 CONT20: INC RTNNO
174654
004376 022767 CMP #0,RTNNO
000000
174646
004404 001351 BNE PRG12L
004406 104000 TYPE
004410 015646 PRBOK
004412 000167 JMP RETURN
175044
004416 022767 AT20E: CMP #0,SCOPTR
000000
174634
004424 001341 BNE PRG12L
004426 104000 TYPE
004430 016243 ERRMSG
004432 104000 TYPE
004434 015324 ERI2
004436 104000 TYPE
004440 015754 SCOPIN
004442 104000 TYPE
004444 014335 CRLF
004446 005267 INC SCOPTR
174606
004452 000726 BR PRG12L
004454 000000 PRG13: HALT

;TEST THAT READER IS ABLE TO INTERRUPT AND GO TO CORREC

004456 104000 PRG20: TYPE
004460 015443 MESS3 ;TYPE "READER INTERRUPT AND PRIORI
004462 104000 TYPE
004464 014335 CRLF
004466 012767 MOV #1000,RTNNO
177000
174556
004474 005067 CLR SCOPTR
174560
004500 104006 AT21: STRDRV ;SET THE READER INTERRUPT VECTOR
004502 004572 AT21B
004504 012767 MOV #PRTY0,PSW ;SET PROCESSOR PRIORITY0
000000
173264
004512 042777 BIC #BIT6,PRS ;DISABLE READER INTERRUPT
000100
174464
004520 004767 JSR Z7,AREAD
175332
004524 052777 BIS #BIT6,PRS ;ENABLE READER INTERRUPT
000100
174452
004532 000240 NOP
004534 022767 AT21E: CMP #0,SCOPTR
000000
174516
004542 001356 BNE AT2:
004544 104000 TYPE
004546 016243 ERRMSG
004550 104000 TYPE
004552 016056 ER20
004554 104000 TYPE
004556 015754 SCOPIN
004560 104000 TYPE
004562 014335 CRLF
004564 005267 INC SCOPTR
174470
004570 000743 BR AT21
004572 022626 AT21B: PIPSP2
004574 022767 CMP #0,SCOPTR
000000
174456
004602 001402 BEQ CONT21
004604 104001 SCOPE
004606 004500 AT21
004610 005267 CONT21: INC RTNNO
174436
004614 022767 CMP #0,RTNNO
000000
174430
004622 001326 BNE AT21
004624 000167 JMP RETURN
174632

004630	012767	PRG22:	MOV	#-1000, RTNNO
	177000			
	174414			
004636	225267		CLR	SCOPTR
	174416			
004642	104206	AT22A:	STRDRV	
004644	224734		AT22E	
004646	216767		MOV	RDRFLVL, PSW
	174344			
	173122			
004654	025077		CLR	@PRS
	174324			;DISABLE INTERRUPT
004660	024767		JSR	#7, AREAD
	175172			;READ A CHARACTER
004664	052777		BIS	#BIT6, @PRS
	000100			;ENABLE READER INTERRUPT
	174312			
004672	000240		NOP	
004674	025277		CLR	@PRS
	174304			;DISABLE READER INTERRUPT
004700	022767		CMP	#0, SCOPTR
	000000			
	174352			
004706	031402		BEQ	CONT22
004710	134281		SCOPE	
004712	004642		AT22A	
004714	005267	CONT22:	INC	RTNNO
	174332			
004720	022767		CMP	#0, RTNNO
	000000			
	174324			
004726	001345		BNE	AT22A
004730	000167		JMP	RETURN
	174526			
004734	022626	AT22E:	PIPSP2	;POP THE STACK
004736	022767		CMP	#0, SCOPTR
	000000			
	174314			
004744	001336		BNE	AT22A
004746	104000		TYPE	
004752	216243		ERRMSG	
004752	104000		TYPE	
004754	216111		ER22	
004756	124200		TYPE	
004760	015754		SCOPIN	
004762	124000		TYPE	
004764	014335		CRLF	
004766	005267		INC	SCOPTR
	174266			
004772	000723		BR	AT22A

;TEST THAT READER INTERRUPTS WITH PROCESSOR AT PRIORITY
;LEVEL 1

004774 012767 PRG23: MOV #1000,RTNNO
177000
174250

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005002	005067	CLR	SCOPTR
	174252		
005006	104006	PR23LP:	STRDRV
005010	005106		AT23B
005012	016767	MOV	RDRLVL,PSW
	174200		
	172756		
005020	162767	SUB	#40,PSW
	000040		
	172750		
005026	042777	BIC	#BIT6,PRS
	000100		
	174150		
005034	004767	JSR	Z7,AREAD
	175016		
005040	052777	BIS	#BIT6,PRS
	000100		
	174136		
005046	000240	NOP	
005050	022767	CMP	#0,SCOPTR ;ERROR
	000000		
	174202		
005056	001353	BNE	PR23LP
005060	104000	TYPE	
005062	016243	ERRMSG	
005064	104000	TYPE	
005066	016144	ER23	
005070	104000	TYPE	
005072	015754	SCOPIN	
005074	104000	TYPE	
005076	014335	CRLF	
005100	005267	INC	SCOPTR
	174154		
005104	000740	BR	PR23LP
005106	022626	AT23B:	PIPSP2
005110	022767	CMP	#0,SCOPTR
	000000		
	174142		
005116	001402	BEQ	CONT23
005120	104001	SCOPE	
005122	005006	PR23LP	
005124	005267	CONT23: INC	RTNNO
	174122		
005130	001326	BNE	PR23LP
005132	000167	JMP	RETURN
	174324		

;READER RELIABILITY TESTS

005136	104000	PRG30:	TYPE	
005140	215520		MESS4	;READER RELIABILITY TESS
005142	025067		CLR	COUNT
	200240			
005146	212767		MOV	#-24,COUNT1
	177754			;SET TTY CHARACGER COUNT
	200234			
005154	212777		MOV	#15,0TPB
	220015			;ENABLE TTY PRINTER
	174050			
005162	205277		INC	@PRS
	174016			;ENABLE READER
005166	212700		MOV	#CHNPRT,%0
	015730			;SET POINTER TO TTY MESS
005172	125777	GETIT:	TSTB	@PRS
	174006			;SEE IF READER DONE
005176	102402		BMI	SETCNT
005200	030167		JMP	TYPIT
	000012			
005204	035277	SETCNT:	INC	@PRS
	173774			;READER DONE--POKE IT
005210	005267		INC	COUNT
	000172			;ALSO COUNT IT
005214	203766		BR	GETIT
005216	105777	TYPIT:	TSTB	0TPS
	174006			;SEE IF PRINTER DONE
005222	166401		BMI	TTYP
005224	000762		BR	GETIT
005226	112077	TTYP:	MOV B	(0)+,0TPB
	174000			;PRINTER NOT READY--KEEP
005232	005267		INC	COUNT1
	000152			
005236	001355		BNE	GETIT
005240	004767		JSR	%7,CONVT
	020010			
005244	104000		TYPE	
005246	216251		CPS	
005252	020167		JMP	RETURN
	174206			
005254	006067	CONVT:	ROR	COUNT
	000126			;DIVIDE BY TWO
005260	016701	BDCNV:	MOV	COUNT,%1
	000122			
005264	012702		MOV	#ADTENP,%2
	205374			
005270	212767		MOV	#5,CNVCTR
	000005			
	000070			
005276	212267	BDCNVA:	MOV	(2)+,TENPWR
	000070			
005302	004767		JSR	%7,SUBTEN
	000010			
005306	005367		DEC	CNVCTR
	000054			

005312	001371	BNE	BDCNVA
005314	000207	RTS	#7
005316	005067	SUBTEN:	CLR DIGIT
	000046		
005322	166701	SUBTNA:	SUB TENPWR, #1
	000044		
005326	103403	BCS	SUBTNB
005330	005267	INC	DIGIT
	000034		
005334	000772	BR	SUBTNA
005336	066701	SUBTNB:	ADD TENPWR, #1
	000030		
005342	062767	ADD	#60, DIGIT
	000060		
	000020		
005350	116777	MOVB	DIGIT, #TPB
	000014		
	173654		
005356	105777	TSTB	#TPS
	173646		
005362	100375	BPL	#-4
005364	000207	RTS	#7
005366	000000	CNVCTR:	0
005370	000000	DIGIT:	0
005372	000000	TENPWR:	0
005374	023420	ADTENP:	10000.
005376	001750		1000.
005400	000144		100.
005402	000012		10.
005404	000001		1
005406	000000	COUNT:	0
005410	000000	COUNT1:	0
005412	104000	PRG31:	TYPE
005414	016301		BINCT ;TYPE"BINRY COUNT ROUTE
005416	104000		TYPE
005420	014335		CRLF
005422	012767	MOV	#-607, CNTG1
	177171		
	000374		
005430	004767	RREAD:	JSR #7, AREAD ;GET A CHARACTER
	174422		
005434	105777	TSTB	#PRB ;SEE IF ZERO
	173546		
005440	001373	BNE	RREAD ;NO--KEEP READING UNTIL
005442	005067	CLR	CNT ;YES ZERO--CONTINUE
	000362		
005446	005067	CLR	CNTG1 ; SET TO READ 131072 CHA
	000352		
005452	016767	G01:	MOV SR, CNTG2 ; GET SR OPTION
	172112		
	000346		
005460	042767	BIC	#177776, CNTG2
	177776		
	000340		
005466	022767	CMP	#0, CNTG2

	000000			
	000332			
005474	001402	BEQ	G01B	
005476	005067	CLR	CNTG1	
	000322			
005502	004767	JSR	#7,RNGEN	; FETCH BLOCK LENGTH
	174430			
005506	042700	BIC	#177700, Z0	; 77 CHAR LIMIT
	177700			
005512	022700	CMP	#0, Z0	
	000000			
005516	001755	BEQ	G01	
005520	010067	MOV	%0, BLKLEN	
	000276			
005524	004767	JSR	#7,RNGEN	; GET STALL TIME
	174406			
005530	042700	BIC	#177700, Z0	
	177700			
005534	022700	CMP	#0, Z0	
	000000			
005540	001771	BEQ	G03	
005542	010067	MOV	%0, STALL1	
	000250			
005546	004767	JSR	#7,AREAD	
	174304			
005552	005267	INC	CNTG1	
	000246			
005556	022767	CMP	#0,CNTG1	
	000000			
	000240			
005564	001456	BEQ	ENDITX	
005566	017767	MOV	@PRB, HSR	
	173414			
	000220			
005574	005267	INC	CNT	; INCREMENT CHARACTER C08
	000230			
005600	042767	BIC	#177400, CNT	
	177400			
	000222			
005606	026767	CMP	CNT, HSR	
	000216			
	000200			
005614	001402	BEQ	CONT31	
005616	000167	JMP	ERRN	
	000034			
005622	005367	CONT31:	DEC	BLKLEN
	000174			; DECREMENT THE COUNT
005626	001347	BNE	G02	
005630	005367	STALLA:	DEC	;NOT ENOUGH CHARACTERS
	000162			
005634	001706	BEQ	G01	
005636	012767	MOV	#-200, STALL2	
	177600			
	000154			
005644	005267	STLOOP:	INC	STALL2
	000150			
005650	001375	BNE	STLOOP	

005652	000167	JMP STALLA			
177752					
005656	104000	ERRN:	TYPE		
005660	016223		TGOOD	; TYPE "DATA ERROR GOOD V	
005662	016701		MOV	CNT, Z1	
000142					
005666	004767		JSR	Z7,BINI	
000052					
005672	104000		TYPE		
005674	014335		CRLF		
005676	104000		TYPE		
005700	016204		TBAD		
005702	016701		MOV	HSR,Z1	
000106					
005706	004767		JSR	Z7,BINI	; TYPE BAD BINARY PATTERN
000032					
005712	104000		TYPE		
005714	014335		CRLF		
005716	000167		JMP	RREAD	
177506					
005722	104000	ENDITX:	TYPE		
005724	014335		CRLF		
005726	104000		TYPE		
005730	016031		PRGENDS		
005732	104000		TYPE		
005734	014335		CRLF		
005736	000000		HALT		
005740	000167		JMP	START	
173450					
005744	005002	BINI:	CLR	Z2	
005746	012767		MOV	0-10,BINCNT	
177770					
000056					
005754	042701		BIC	0177400,Z1	
177400					
005760	000301		SWAB	Z1	
005762	005002	BINGO:	CLR	Z2	
005764	006101		ROL	Z1	
005766	005502		ADC	Z2	
005770	062702		ADD	0260,Z2	
000260					
005774	010267		MOV	Z2,TYPDAT	
173670					
006000	004767		JSR	Z7,TYPD	
173646					
006004	005267		INC	BINCNT	
000022					
006010	001364		BNE	BINGO	
006012	000207		RTS	Z7	
006014	000000	HSR:	0		
006016	000000	STALL1:	0		
006020	000000	STALL2:	0		
006022	000000	BLKLEN:	0		
006024	000000	CNTG1:	0		
006026	000000	CNTG2:	0		
006030	000000	CNT:	0		
006032	000000	BINCNT:	0		

;START OF PUNCH TEST PROGRAM

000400	•=400	
000400 000167	JMP STARTP	;GO TO PUNCH PROGRAM
007474		
010100	•=10100	
010100 012706	STARTP: MOV #SPBOT, Z6	;SET PUSHDOWN STACK
001200		
010104 005067	CLR PSW	
167666		
010110 012767	MOV #6,MACKER	;SET MACHINE ERROR TRAP
000006		
167666		
010116 005000	CLR Z0	
010120 005067	CLR PRGNUM	;CLEAR THE PROGRAM NUMBER
171120		
010124 104000	TYPE	
010126 014335	CRLF	
010130 104000	TYPE	
010132 012665	TITLEP	
010134 016700	NEWPROM: MOV PRGNUM, Z0	
171104		
010140 006100	ROL Z0	;MULTIPLY BY TWO
010142 000170	JMP #PRGLST(0)	;GO EXECUTE THE TEST
010156		
010154 000767	BR NEWPRO	
010156 010210	PRGLST: ROUT0	;TYPE "TEST #1--TEST PUN
010160 010224	ROUT1	;MACHINE TRAP ON PPS
010162 010334	ROUT2	;SET AND CLEAR BIT 6
010164 010534	ROUT3	;CLEAR BIT 6 WITH RESET
010166 010660	ROUT4	;SET BIT 7
010170 011104	ROUT6	;MACHINE TRAP ON PPB LOAD
010172 010764	ROUT5	;BIT 7 SET WHEN LOADING B
010174 011214	ROUT7	;INTERRUPT TEST
010176 011360	ROUT8	;NO INTERRUPT AFTER RTI
010200 011570	ROUT9	;PRIORITY
010202 011726	ROUT10	;PUNCH SPEED
010204 012070	ROUT30	;BINARY PUNCH
010206 012216	ROUT31	
010210 104000	ROUT0: TYPE	
010212 012710	MESP1	;TEST #1--TEST PUNCH ST
010214 104000	TYPE	
010216 014335	CRLF	
010220 000167	JMP EXIT	
177722		

;TEST A--REFERENCE TEST WORD WITHOUT ERROR TRAP

010224 012767 ROUT1: MOV #1000,RTNNO
177000
171020
010232 005067 CLR SCOPTR
171022
010236 012767 PNCHIL: MOV #RTIE,MACHER ;SET UP MACHINE ERROR
010276
167540
010244 005777 TST #PPS ;REFERENCE PUNCH STATUS
170740
010250 022767 CMP #0,SCOPTR
000000
171002
010256 001402 BEQ GOP1
010260 104001 SCOPE
010262 010236 PNCHIL
010264 005267 GOP1: INC RTNNO
170762
010270 001362 BNE PNCHIL ;NOT DONE YET
010272 000167 JMP EXIT
177650
010276 022767 RTIE: CMP #0,SCOPTR
000000
170754
010304 001354 BNE PNCHIL
010306 104000 TYPE
010310 016243 ERRMSG
010312 104000 TYPE
010314 012750 PERI ;MACHINE TRAPPED WHEN
010316 104000 TYPE ;REFERENCING THE PPS
010320 015754 SCOPIN
010322 104000 TYPE
010324 014335 CRLF
010326 005267 INC SCOPTR
170726
010332 000741 BR PNCHIL

;TEST ABILITY TO SET AND CLEAR ID BIT (6) IN PPS

010334 012767 ROUT2: MOV #1000,RTNNO
177000
170710
010342 005067 CLR SCOPTR
170712
010346 012767 PNCH2L: MOV #PRTY7,PSW ;SET PRIORITY 7
000340
167422
010354 052777 BIS #BIT6,0PPS
000100
170626
010362 032777 BIT #BIT6,0PPS
000100
170620
010370 001020 BNE RT2B ;BRANCH IF BIT SET
010372 022767 RT2E: CMP #0,SCOPTR
000000
170660
010400 001362 BNE PNCH2L
010402 104000 TYPE
010404 016243 ERRMSG
010406 104000 TYPE
010410 013023 PER2 ;BIT 6 DIDN'T SET
010412 104000 TYPE
010414 015754 SCOPIN
010416 104000 TYPE
010420 014335 CRLF
010422 005267 INC SCOPTR
170632
010426 000167 JMP PNCH2L
177714
010432 042777 RT2B: BIC #BIT6,0PPS ;CLEAR ID BIT IN PPS
000100
170550
010440 032777 BIT #BIT6,0PPS
000100
170542
010446 001013 BNE RT2E2 ;BRANCH IF BIT IS SET
010450 022767 CMP #0,SCOPTR
000000
170602
010456 001402 BEQ GOP2
010460 104001 SCOPE
010462 010346 PNCH2L
010464 005267 GOP2: INC RTNNO
170562
010470 001262 BNE PNCH1L
010472 000167 JMP EXIT
177450
010476 022767 RT2E2: CMP #0,SCOPTR
000000
170554
010504 001320 BNE PNCH2L
010506 104000 TYPE
010510 016243 ERRMSG

010512	104000	TYPE	
010514	013056	PER2A	;BIT DIDN'T CLEAR
010516	104000	TYPE	
010520	015754	SCOPIN	
010522	104000	TYPE	
010524	014335	CRLF	
010526	005267	INC	SCOptr
	170526		
010532	000705	BR	PNCH2L

;TEST ABILITY TO CLEAR ID BIT IN PPS (BIT 6) WITH RESET

010534	012767	ROUT3:	MOV	#-1000, RTNNO
	177000			
	170510			
010542	005067		CLR	SCOptr
	170512			
010546	012767	PNCH3L:	MOV	#PRTY7, PSW
	000340			
	167222			
010554	052777		BIS	#BIT6, #PPS ;SET ID BIT IN PPS
	000100			
	170426			
010562	104011		SRESET	
010564	032777		BIT	#BIT6, #PPS
	000100			
	170416			
010572	001013		BNE	RT3E
010574	022767		CMP	#0, SCOptr
	000000			
	170456			
010602	001402		BEQ	GOP3
010604	104001		SCOPE	
010606	010546		PNCH3L	
010610	005267	GOP3:	INC	RTNNO
	170436			
010614	001354		BNE	PNCH3L
010616	000167		JMP	EXIT
	177324			
010622	022767	RT3E:	CMP	#0, SCOptr
	000000			
	170430			
010630	001346		BNE	PNCH3L
010632	104000		TYPE	
010634	016243		ERRMSG	
010636	104000		TYPE	
010640	013113		PER3	;RESET INSTRUCTION FAILED
010642	104000		TYPE	
010644	015754		SCOPIN	
010646	104000		TYPE	
010650	014335		CRLF	
010652	005267		INC	SCOptr
	170402			
010656	000733		BR	PNCH3L

;TEST THAT READY BIT (BIT 7) IS SET FOLLOWING A RESET 10

010660	012767	ROUT4:	MOV	#-1000,RTNNO
			177000	
			170364	
010666	005067		CLR	SCOPTR
			170366	
010672	105777	PNCH4L:	TSTB	OPPS
			170312	
010676	100013		BPL	RT4E
010700	022767		CMP	#0,SCOPTR
			000000	
			170352	
010706	001402		BEQ	GOP4
010710	104001		SCOPE	
010712	010672		PNCH4L	
010714	005267	GOP4:	INC	RTNNO
			170332	
010720	001364		BNE	PNCH4L
010722	000167		JMP	EXIT
			177220	
010726	022767	RT4E:	CMP	#0,SCOPTR
			000000	
			170324	
010734	001356		BNE	PNCH4L
010736	104000		TYPE	
010740	216243		ERRMSG	
010742	104000		TYPE	
010744	013175		PER4	
010746	104000		TYPE	
010750	015754		SCOPIN	
010752	104000		TYPE	
010754	014335		CRLF	
010756	005267		INC	SCOPTR
			170276	
010762	000743		BR	PNCH4L

;TEST THAT READY BIT (BIT 7) OF PPS IS RESET BY LOADING
;BUFFER

010764 012767 ROUT5: MOV #100,RTNNO
177700
170260
010772 005067 CLR SCOPTR
170262
010776 104011 PNCHSL: SRESET
011000 004767 JSR #7,CPRDY ;CHECK FOR A READY PUNCH
001440
011004 112777 MOVB #0,OPPB
000000
170200
011012 105777 TSTB #PPS
170172
011016 100413 BMI RT5E ;BRANCH IF READY BIT NOE
011020 022767 CMP #0,SCOPTR
000000
170232
011026 001402 BEQ GOP5
011030 104001 SCOPE
011032 012776 PNCHSL
011034 005267 GOP5: INC RTNNO
170212
011040 001356 BNE PNCHSL
011042 000167 JMP EXIT
177100
011046 022767 RT5E: CMP #0,SCOPTR
000000
170204
011054 001350 BNE PNCHSL
011056 104000 TYPE
011060 016243 ERRMSG
011062 104000 TYPE
011064 013256 PERS
011066 104000 TYPE
011070 015754 SCOPIN
011072 104000 TYPE
011074 014335 CRLF
011076 005267 INC SCOPTR
170156
011102 000735 BR PNCHSL

;TEST ABILITY TO REFERENCE PUNCH BUFFER

011104 012767 ROUT6: MOV #100,RTNNO
177700
170140
011112 005067 CLR SCOPTR
170142
011116 012767 PNCH6L: MOV #CTIE,MACHER ;SET UP MACHINE ERROR TR
011156
166660
011124 005777 TST #PPB ;REFERENCE PUNCH BUFFER
170062
011130 022767 CMP #0,SCOPTR

000000
170122
011136 001402 BEQ GOP6
011140 104001 SCOPE
011142 011116 PNCH6L
011144 005267 GOP6: INC RTNNO
170102
011150 001362 BNE PNCH6L
011152 000167 JMP EXIT
176770
011156 022767 CTIE: CMP #0,SCOPTR
000000
170074
011164 001354 BNE PNCH6L
011166 104200 TYPE
011170 016243 ERRMSG
011172 104000 TYPE
011174 013341 PER6
011176 104000 TYPE
011200 015754 SCOPIN
011202 104000 TYPE
011204 014335 CRLF
011206 005267 INC SCOPTR
170046
011212 000741 BR PNCH6L

; TEST THAT PUNCH IS ABLE TO INTERRUPT IF INTERRUPT IS SET

011214	012767	ROUT7:	MOV	#-100,RTNNO
			177700	
			170030	
011222	005067		CLR	SCOPTR
			170032	
011226	104000		TYPE	
011230	014126		MESP2	
011232	104000		TYPE	
011234	014335		CRLF	
011236	104007	PNCH7L:	STPCHV	
011240	011354		CT12C	
011242	005067		CLR	PSW
			166530	
011246	004767		JSR	#7,CPRDY
			001172	
011252	042777		BIC	#BIT6,OPPS
			000100	
			167730	
011260	052777		BIS	#BIT6,OPPS
			000100	
			167722	
011266	000240		NOP	
011270	022767	RT7E:	CMP	#0,SCOPTR
			000000	
			167762	
011276	001357		BNE	PNCH7L
011300	104000		TYPE	
011302	016243		ERRMSG	
011304	104000		TYPE	
011306	013410		PER7	
011310	104000		TYPE	
011312	015754		SCOPIN	
011314	104000		TYPE	
011316	014335		CRLF	
011320	005267		INC	SCOPTR
			167734	
011324	000744		BR	PNCH7L
011326	022767	RT7B:	CMP	#0,SCOPTR
			000000	
			167724	
011334	001402		BEQ	GOP7
011336	104001		SCOPE	
011340	011236		PNCH7L	
011342	005267	GOP7:	INC	RTNNO
			167704	
011346	001333		BNE	PNCH7L
011350	000167		JMP	EXIT
			176572	
011354	022626	CT12C:	PIPSP2	
011356	000763		BR	RT7B
				;POP THE STACK
				;CONTINUE TEST

; TEST THAT PUNCH DOES NOT RE-INTERRUPT AFTER RTI

011362	212767	ROUT8:	MOV	#-100,RTNNO
			:	77700
				167664
011366	225267		CLR	SCOPTR
				;CLEAR SCOPE FLAG
167656				
011372	124007	PNCH8L:	STPCHV	
011374	211510		CT13C	;SET PUNCH INTERRUPT VEC
011376	225067		CLR	PSW
				;PRIORITY 0
166374				
011422	224767		JSR	#7,CPRDY
	220136			;CHECK FOR PUNCH READY
011426	242777		BIC	#BIT6,0PPS
	220100			;DISABLE PUNCH INTERRUPT
167574				
011414	252777		BIS	#BIT6,0PPS
	200100			;ENABLE PUNCH INTERRUPT
167566				
011422	222240		NOP	
011424	222767	RT8E:	CMP	#0,SCOPTR
	200000			
167626				
011432	201357		BNE	PNCH8L
011434	124000		TYPE	
011436	216243		ERRMSG	
011442	124000		TYPE	
011442	213454		PER8	
011444	124000		TYPE	
011446	215754		SCOPIN	
011452	124000		TYPE	
011452	214335		CRLF	
011454	225267		INC	SCOPTR
	167600			
011462	222744		BR	PNCH8L
011462	222767	RT8B:	CMP	#0,SCOPTR
	222200			
167570				
011472	221402		BEQ	GOP8
011472	124201		SCOPE	
011474	211372		PNCH8L	
011476	225267	GOP8:	INC	RTNNO
	167550			
011502	221333		BNE	PNCH8L
011524	222167		JMP	EXIT
	176436			
011512	212777	CT13C:	MOV	#CT13E2,0PCHVTR
	211530			
167502				
011516	212716		MOV	#CT13D,0%6
	211524			
011522	222002		RTI	
011524	222240	CT13D:	NOP	
011526	222755		BR	RT8B
011532	222626	CT13E2:	PIPSP2	
011532	222767		CMP	#0,SCOPTR
	222000			

167520		
011540 001314	BNE	PNCH8L
011542 104000	TYPE	
011544 016243	ERRMSG	
011546 104000	TYPE	
011550 013504	PER8A	
011552 104000	TYPE	
011554 015754	SCOPIN	
011556 104000	TYPE	
011560 014335	CRLF	
011562 005267	INC	SCOptr
167472		
011566 000735	BR	RT8B

;TEST THAT PUNCH DOES NOT INTERRUPT WITH PROCESSOR AT S#
;PRIORITY

011570 012767 ROUT9:	MOV	#-100,RTNNO
177700		
167454		
011576 005067	CLR	SCOptr
167456		
011602 104007 PNCH9L:	STPCHV	
011604 011666	CT14E	
011606 016767	MOV	PCHLVL,PSW
167410		
166162		
011614 005077	CLR	OPPS
167370		
011620 004767	JSR	Z7,CPRDY
000620		
011624 052777	BIS	#BIT6,OPPS
000100		
167356		
011632 000240	NOP	
011634 005077	CLR	OPPS
167350		
011640 022767	CMP	#0,SCOptr
000000		
167412		
011646 001402	BEQ	GOP9
011650 104001	SCOPE	
011652 011602	PNCH9L	
011654 005267 GOP9:	INC	RTNNO
167372		
011660 001350	BNE	PNCH9L
011662 000167	JMP	EXIT
176260		
011666 022626 CT14E:	PIPSP2	
011670 022767	CMP	#0,SCOptr
000000		
167362		
011676 001341	BNE	PNCH9L
011700 104000	TYPE	
011702 016243	ERRMSG	
011704 104000	TYPE	
011706 013567	PER9	

011710	104000	TYPE
011712	015754	SCOPIN
011714	104000	TYPE
011716	014335	CRLF
011720	005267	INC SCOPTR
	167334	
011724	000726	BR PNCH9L

;TEST THAT PUNCH INTERRUPTS WITH PROCESSOR AT PRIORITY ~~8~~
;LOWER THAN THE PUNCH PRIORITY

011726	012767	ROUT10: MOV #100,RTNNO
	177700	
	167316	
011734	005067	CLR SCOPTR
	167320	
011740	104007	STPCHV
011742	012040	CT15B
011744	016767	PCH10L: MOV PCHLVL,PSW
	167252	
	166024	
011752	162767	SUB #40,PSW
	000040	
	166016	
011760	042777	BIC #BIT6,OPPS
	000100	
	167222	
011766	004767	JSR #7,CPRDY
	000452	
011772	052777	BIS #BIT6,OPPS
	000100	
	167210	
012000	000240	NOP
012002	022767	CT15E: CMP #0,SCOPTR
	000000	
	167250	
012010	001355	BNE PCH10L
012012	104000	TYPE
012014	016243	ERRMSG
012016	104000	TYPE
012020	013630	PER10
012022	104000	TYPE
012024	015754	SCOPIN
012026	104000	TYPE
012030	014335	CRLF
012032	005267	INC SCOPTR
	167222	
012036	000742	BR PCH10L
012040	022626	CT15B: PIPSP2
012042	022767	CMP #0,SCOPTR
	000000	
	167210	
012050	001402	BEQ GOP41
012052	104001	SCOPE
012054	011744	PCH10L
012056	005267	GOP41: INC RTNNO
	167170	
012062	001330	BNE PCH10L
012064	000167	JMP EXIT
	176056	

; TEST THE PUNCH SPEED ROUTINE

012278 104300 ROUT30: TYPE ;TYPE "PUNCH SPEED TEST"
012272 014060 PNCHSD
012274 104000 TYPE
012376 014335 CRLF
012120 085067 CLR COUNT
173302
012124 012767 MOV #24,COUNT1
177754
173276
012112 012777 MOV #15,0TPB
000015
167112
012128 112777 MOVB #0,0PPB
000000
167064
012126 012700 MOV #PSPD,X0
013676
012132 105777 PGETIT: TSTB #OPPS ;SEE IF PUNCH DONE
167052
012136 100402 BMI PSETCT
012140 000167 JMP PTYPIT
000014
012144 012777 PSETCT: MOV #0,0PPB ;PUNCH DONE--POKE IT
000000
167040
012152 005267 INC COUNT ;ALSO COUNT IT
173230
012156 000765 BR PGETIT
012160 105777 PTYPIT: TSTB #TPS ;SEE IF PRINTER DONE
167044
012164 100401 BMI PTTYP
012166 000761 BR PGETIT
012170 112077 PTTYP: MOVB (0)+,0TPB ;PRINTER READY--PRINT
167036
012174 005267 INC COUNT1
173210
012222 001354 BNE PGETIT
012222 004767 JSR #7,CONVT
173046
012226 104000 TYPE
012210 016251 CPS
012212 000167 JMP EXIT
175730
012216 104000 ROUT31: TYPE
012220 014101 PBCNT
012222 005067 CLR CNT
173602
012226 012767 MOV #4000,CNT2
174000
000206
012234 004767 GOP31: JSR #7,RNGEN
167676
012240 042700 BIC #177700,X0
177700
012244 022700 CMP #0,X0

	300000		
012250	201771	BEQ	GOP31
012252	012067	MOV	%0, BLKLEN
	173544		
012256	304767	GOP33:	JSR %7, RNGEN
	167654		
012262	242700	BIC	#177700, %0
	177700		
012266	022700	CMP	#0, %0
	000000		
012272	231771	BEQ	GOP33
012274	210067	MOV	%0, STALL1
	173516		
012302	216777	GOP22:	MOV CNT, @PPB
	173524		
	166704		
012306	105777	TSTB	@PPS
	166676		
012312	100375	BPL	.-4
012314	005267	INC	CNT
	173510		
012320	005267	INC	CNT2
	000116		
012324	022767	CMP	#0, CNT2
	000000		
	000110		
012332	001416	BEQ	PDONE
012334	025367	DEC	BLKLEN
	173462		
012340	001357	BNE	GOP22
012342	005367	PSTLLA:	DEC STALL1
	173450		
012346	301732	BEQ	GOP31
012350	012767	MOV	#-200, STALL2
	177600		
	173442		
012356	005267	SPLOOP:	INC STALL2
	173436		
012362	001375	BNE	SPLOOP
012364	000167	JMP	PSTLLA
	177752		
012370	104000	PDONE:	TYPE
012372	013723		PTST1
012374	124000		TYPE
012376	014002		PTST2
012400	134000		TYPE
012402	014025		PTST3
012404	125777	TL0OPP:	TSTB #TKS
	166614		
012410	100401	BMI	TSTKEY
012412	300774	BR	TL0OPP
012414	117767	TSTKEY:	MOV B #TKB, KEYX
	166606		
	000016		
012422	122767	CMPB	#220, KEYX
	000220		
	000010		

012430	001401	BEQ	PEXIT
012432	000764	BR	TLOOPP
012434	000167	PEXIT:	JMP NNN
	000030		
012440	000000	KEYX:	0
012442	000000	CNT2:	0
012444	005777	CPRDY:	TST @PPS
	166540		
012450	102424	BMI	CPRDYA
012452	105777	TSTB	@PPS
	166532		
012456	100001	BPL	CPRDYA
012460	000207	RTS	#7
012462	104020	CPRDYA:	TYPE
012464	014165		PNRDY
012466	000766	BR	CPRDY
012470	004767	NNN:	JSR #7,AREAD
	167362		
012474	105777	TSTB	@PRB
	166506		
012500	001373	BNE	NNN
012502	012767	MOV	#-2000,CNT2
	176000		
	177732		
012510	005067	CLR	CNT
	173314		
012514	004767	VERPT:	JSR #7,AREAD
	167336		
012520	017767	MOV	@PRB,HSR
	166462		
	173266		
012526	005267	INC	CNT2
	177710		
012532	001433	BEQ	PTEND
012534	005267	INC	CNT
	173270		
012540	042767	BIC	#177400,CNT
	177400		
	173262		
012546	026767	CMP	CNT,HSR
	173256		
	173240		
012554	001757	BEQ	VERPT
012556	104000	ERXQN:	TYPE
012560	016223		TGOOD
012562	016701	MOV	CNT,#1
	173242		
012566	004767	JSR	#7,BINI
	173152		
012572	104000	TYPE	
012574	014335	CRLF	
012576	104000	TYPE	
012600	016204	TBAD	
012602	016701	MOV	HSR,#1
	173206		
012606	004767	JSR	#7,BINI

173132
012612 104000 TYPE
012614 014335 CRLF
012616 000167 JMP NNN
177646
012622 104000 PTEND: TYPE
012624 012640 PTXEND
012626 104000 TYPE
012630 014335 CRLF
012632 000000 HALT
012634 000167 JMP STARTP
175240

SECTION VI
PARTS LISTS

6-1. GENERAL.

This section contains the engineering parts lists applicable to the operation and maintenance of the R-9001-11 Tape Reader/Punch Controller.

6-2. PARTS LISTS INDEX.

<u>Number</u>	<u>Title</u>
127062-01	Controller RP
127469-01	Controller RO
127278-01	Reader Cable
127279-01	Punch Cable
127492-01	Interface Kit, Reader Only
127493-01	Interface Kit, Reader/Punch

LINE NO.	PART NO.	DESCRIPTION	QTY REQ'D PER ASSY	UNIT QTY	REF NO.	REMARKS	TYPE *	REV SYM
1	127062-01	PCB ASSY, PDP-II INTFC	1					
2	127063-01	PCB, PDP-II INTFC	1					
3	127064	ARTWORK, PCB, PDP-II INTFC	1					
4	127125	ARTWORK, SILKSCREEN	1					
5	11120	PROCESS SPECIFICATION	1					
6								
7	304061-21	CAPACITOR, 470PF, ±10%, 200V	6		2166 2167			
8	304061-41	CAPACITOR, .022uF, ±10%, 50V	1		28			
9								
10	304055-08	CAPACITOR, .01uF, ±20%, 100V	23		C1-27, 11A C1-28, 11B			
11	304951-01	CAPACITOR, 22uF, ±20%, 15V	2		C17-28			
12	304951-05	CAPACITOR, 4.7uF, ±10%, 10V	1		C13			
13	304951-29	CAPACITOR, 6.8uF, ±10%, 35V	1		C2			
14								
15								
16	335005-25	RESISTOR, 100Ω, ±5%, 1/4W	10		R26, 19, 39, 3, 38, 1 R27, 19, 39, 3, 38, 1			
17	335005-31	RESISTOR, 180Ω, ±5%, 1/4W	4		R28, 19, 39, 3, 38, 1			
18								
19	335005-33	RESISTOR, 220Ω, ±5%, 1/4W	1		R36			
20	335005-39	RESISTOR, 390Ω, ±5%, 1/4W	2		R67, 55			
21	335005-42	RESISTOR, 510Ω, ±5%, 1/4W	1		R12			
22	335005-49	RESISTOR, <, ±5%, 1/4W	19		R13, 57, 23, 31, 32, 24, 15, 37, 4, 54, 1 R14, 56, 23, 30, 53, 37, 1, 72			
23	335005-53	RESISTOR, 1.5K, ±5%, 1/4W	2		R42, 77			
24	335005-55	RESISTOR, 4.7K, ±5%, 1/4W	11		R1-11			
25	335004-77	RESISTOR, 5K, ±5%, 1/4W	2		R43, 45			
26	335004-81	RESISTOR, 53K, ±5%, 1/4W			R46			

* REVISION CODE

ADD - ADDITION

DEL - DELETION

SUB - SUBSTITUTION

INFO - ADDITIONAL INFORMATION

QY - QUANTITY CHANGED

REV F.O. *	DATE ISSUED BY	APPROVED	DATE	ELECTRONIC PRODUCTS DIVISION
A REL/ASY 4/17/75	DR 11418	CMX 51, 11418	11418	ELectronic Engineering COMMITTEE OF CALIFORNIA
B 5655 M 4/17/75	DA	APRO. B. J. Mung	4/17/75	TITLE PARTS LIST - UCE 4074, 4075, 4076
		APRO. B. J. Mung	4/17/75	SHEET 1 OF 2 DRAFT NO. Dwg No
				B 97525 127062-01

ORIGIN -

F258

LINE NO.	PART NO.	DESCRIPTION	QTY REQ'D PER ASSY	UNIT QTY	REF NO.	REMARKS	TYPE *	REV SYM
			1 2 3 4 5 6 7					
27	335005-89	RESISTOR, 47K, ±5%, 1/4W	3		R46 49, 55			
28	344502-01	JUMPER	1/2					
29								
30	326003-01	I.C. 2-INPUT POSITIVE NAND GATE	11		I C 3, 5, 7, 2, 22, 32, 1 34, 37, 39, 41, 42	SN7400N		
31	326003-07	I.C. 2-INPUT POSITIVE NOR GATE	6		I C 10, 17, 34 38, 41, 54	SN7402N		
32	326010-04	I.C. 2-INPUT EXCLUSIVE OR GATES	6		I C 15, 16, 24, 26, 28, 46	SN7486N		
33	326010-07	I.C. QUAD 2-INPUT OR GATE	1		I C 59	SP384A		
34	326010-08	I.C. QUAD 2-INPUT NOR GATE	8		I C 20, 40, 50, 51, 60, 62	SP380A		
35	326020-02	I.C. 2-INPUT POSITIVE NAND BUFFER	9		I C 20, 27, 28, 45, 47, 52, 55, 57, 58	SN7438N		
36	326202-01	I.C. HEX INVERTER	3		I C 14, 15	SN7404N		
37	326402-05	I.C. 4 BIT LATCHES	4		I C 22, 23 25, 26	SN7475N		
38	326402-09	I.C. FLIP FLOP	5		I C 11, 18, 19 21, 23	SN7474N		
39	326251-04	I.C. MONOSTABLE MULTIVIBRATOR	3		I C 6, 13 33	U9A9602 S9X		
40	326812-04	I.C. QUAD EXCLUSIVE NOR GATES	3		I C 9, 19 29	N8242 A		
41								
42	333906-01	HANDLE, CARD	2					
43	311061-10	CONNECTOR, 34 PIN, RT ANGLE	2		JA, JB			
44	322917-06	RIVET, PCP	4					
45								
46								
47	32210-05	SCREW, FILLISTER HD, 2-56 3/8 LG	8					
48	110660-01	WASHER, SPLIT, LOCK, #2	8					
49	110664-01	NUT, HEX, 2-56	8					
50	122549-01	SPRING CLIP, CONN. RETAINER	4					
51								
52								
53	3339327-05	SWITCH, 8 POSITIONS	1					
54	3339327-12	COVER, SWITCH	1					

COOL ROLLER 100 Dwg No. 97525 127062-01

Sheet 2 of 2

LINE NO.	PART NO.	DESCRIPTION	QTY REQ'D PER ASSY	UNIT QTY	REF NO.	REMARKS	TYPE *	REV SYM
			1 2 3 4 5 6 7					
1	127469-01	PCB ASSY, PDP-II INTFC	1					
2	127063-01	PCB, PDP-II INTFC	1					
3	127064	ARTWORK, PCB, PDP-II INTFC	1					
4	127471	ARTWORK, SILKSCREEN	1					
5	111201	PROCESS SPECIFICATION	1					
6								
7	304061-21	CAPACITOR, 470PF, ±10%, 200V	4		C1,8 C6,16			
8	304061-41	CAPACITOR, .022uF, ±10%, 50V	1		C9			
9								
10	304055-02	CAPACITOR, .01uF, ±20%, 100V	25		C2,3,11,13-22 73-82			
11	304951-01	CAPACITOR, 22uF, ±20%, 15V	9		C17-25			
12	304951-05	CAPACITOR, 4.7uF, ±10%, 10V	1		C13			
13	304951-29	CAPACITOR, 6.8uF, ±10%, 35V	1		C7			
14								
15								
16	335005-25	RESISTOR, 100Ω, ±5%, 1/4W	6		R26,29,30, 33,50,63			
17	335005-31	RESISTOR, 180Ω, ±5%, 1/4W	2		R62, 69			
18								
19								
20	335005-39	RESISTOR, 390Ω, ±5%, 1/4W	1		R57			
21	335005-42	RESISTOR, 510Ω, ±5%, 1/4W	1		R12			
22	335005-49	RESISTOR, 1K, ±5%, 1/4W	9		R25,27,29,31,32, 46,51,59,71			
23	335005-53	RESISTOR, 1.5K, ±5%, 1/4W	1		R70			
24	335005-65	RESISTOR, 4.7K, ±5%, 1/4W	11		R1-11			
25	335005-77	RESISTOR, 15K, ±5%, 1/4W	1		R45			
26	335005-81	RESISTOR, 33K, ±5%, 1/4W	1		R46			

* REVISION CODE

ADD - ADDITION

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INFO - ADDITIONAL INFORMATION

QY - QUANTITY CHANGED

REV F.O. *	DATE ISSUED BY	APPROVED	DATE	ELECTRONIC PRODUCTS DIVISION
A REL 4/10/15	DR K. Watanabe	4-4-74		ELECTRONIC ENGINEERING COMPANY OF CALIFORNIA
B 6655 5/14/15	CHK Q. Senni	4-5-75		TITLE PARTS LIST
	APPR D. Suni			PCB ASSY, PDP-II INTFC (READY TO USE)
	APPR J. M.	4/15		SIZE CODE DENT NO DWG NO.
				SHEET 1 OF 2
				B 97525 127469-01

ORIGINAL

F258

LINE NO.	PART NO.	DESCRIPTION	QTY REQ'D PER ASSY	UNIT QTY	REF NO.	REMARKS	TYPE *	REV SYM
			1 2 3 4 5 6 7					
27	335005-89	RESISTOR, 47K, ±5%, 1/4W	2		R44 35			
28	346502-01	JUMPER	1/2					
29								
30	326003-01	I.C. 2-INPUT POSITIVE NAND GATE	8		IC3,5,21,22 34,37,39,41	SN7400N		
31	326003-07	I.C. 2-INPUT POSITIVE NOR GATE	4		IC10,3/1 38,41/1	SN7402N		
32	326010-04	I.C. 2-INPUT EXCLUSIVE OR GATES	4		IC15,16,24, 26	SN7486N		
33	326010-07	I.C. QUAD 2-INPUT OR GATE	1		IC59	SP384A		
34	326010-08	I.C. QUAD 2-INPUT NOR GATE	8		IC20,40,50,51, 52,53,54,55	SP380A		
35	326202-02	I.C. 2-INPUT POSITIVE NAND BUFFER	7		IC20,28,45 49,52,53,58	SN7438N		
36	326202-01	I.C. HEX INVERTER	2		IC4,44	SN7404N		
37	326402-05	I.C. 4 BIT LATCHES	2		IC2535	SN7475N		
38	326402-09	I.C. FLIP FLOP	3		IC11,12 48	SN7474N		
39	326651-04	I.C. MONOSTABLE MULTIVIBRATOR	2		IC6,13	U9A960259X		
40	326812-04	I.C. QUAD EXCLUSIVE NOR GATES	3		IC3,13, 29	N8242 A		
41								
42	303906-01	HANDLE, CARD	2					
43	311061-10	CONNECTOR, 34 PIN, RT ANGLE	1		JA			
44	322917-06	RIVET, POP	4					
45								
46								
47	322110-05	SCREW, FILLISTER HD, 2-56 3/8 LG	4					
48	110660-01	WASHER, SPLIT, LOCK, #2	4					
49	110664-01	NUT, HEX, 2-56	4					
50	122549-01	SPRING CLIP, CONN. RETAINER	2					
51								
52								
53	339327-05	SWITCH, 8 POSITIONS	1					
54	339327-12	COVER, SWITCH	1					

CODE EIGHT NO DWG NO.
97525 127469-01
SHEET 2 OF 2

* REVISION CODE
ADD - ADDITION
DEL - DELETION
SUB - SUBSTITUTION
INFO - ADDITIONAL INFORMATION
QY - QUANTITY CHANGED

REV	E.O.	* DATE	ISSUED BY	APPROVED	DATE	ELECTRONIC PRODUCTS DIVISION ELECTRONIC ENGINEERING COMPANY OF CALIFORNIA	
A	REL	5/1/75		DR M. SAWADA			
B	5655B	10/4/75		CNC KUREGUMI	2/21/76		
				APPROVED	D. JUNG	4/6/75	TITLE PARTS LIST -
				APPROVED		4/6/75	CABLE ASSEMBLY INTERFA
							SIZE CODE IDENT NO DNG NO.
				SHEET	1 OF 1		
						B 97525	12/2/8-11

Fax: 905-669-4117

* REVISION CODE
ADD - ADDITION
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LINE NO.	PART NO.	DESCRIPTION	QTY REQ'D PER ASSY 1 2 3 4 5 6 7	UNIT QTY	REF NO.	REMARKS	TYPE * REV SYM
1	230933-D1	SPECIFICATION, TAPE RDR INTFC	R E F				
2							
3							
4							
5							
6	127492-01	KIT, READER INTERFACE, 230933	1				
7							
8	127278-01	CABLE ASSY, READER INTERFACE	1			SEE SEPARATE PARTS LIST	
9	127469-01	PCB ASSY, PDP-11 INTFC	1			SEE SEPARATE PARTS LIST	
10	127284-01	TAPE, DIAGNOSTIC	1			TO BE SHIPPED WITH KIT, (1) COPY	
11	011138	MANUAL, 230933 INTERFACE	1			TO BE SHIPPED WITH KIT, (1) COPY	
12							
13							
14							
15							
16							
17							
18							
19							
20							
21							
22							
23							
24							
25							
26							

* REVISION CODE
ADD - ADDITION
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INFO - ADDITIONAL INFORMATION
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REV	E.O.	*	DATE	ISSUED BY	APPROVED	DATE	ELECTRONIC PRODUCTS DIVISION ELECTRONIC ENGINEERING COMPANY OF CALIFORNIA	
A	REL		4/16/75	J. Hall	DR. J. Hall	4/75	TITLE PARTS LIST-	
B	5655R4		10/16/75	Curt Wallace	CHK Curt Wallace	4/75	KIT, RDR, INTERFACE 230933	
					APPRD	4/16	SIZE CODE IDENT NO. DWG NO.	
					APPRD	4/16/75	B 97525 127492-01	
SHEET 1 OF 1								

LINE NO.	PART NO.	DESCRIPTION	QTY REQ'D PER ASSY 1 2 3 4 5 6 7	UNIT QTY	REF NO.	REMARKS	TYPE * REV SYM
1	230934	SPECIFICATION, RDR/PUNCH INTERFACE, KIT	R E F			TO BE SHIPPED WITH KIT	
2	127283	PROCEDURE, DIAGNOSTIC	R E F			TO BE SHIPPED WITH KIT	
3	127284-01	TAPE, DIAGNOSTIC	R E F			TO BE SHIPPED WITH KIT	
4	127062	SCHEMATIC, PCB ASSY, PDP-11 INTFC	R E F			TO BE SHIPPED WITH KIT	
5							
6	127493-01	KIT, RDR/PUNCH INTERFACE, 230934	1				
7							
8	127278-01	CABLE ASSY, READER INTERFACE	1			SEE SEPARATE PARTS LIST	
9	127279-01	CABLE, ASSY, PUNCH INTERFACE	1			SEE SEPARATE PARTS LIST	
10	127062-01	PCB ASSY, PDP-11 INTFC	1			SEE SEPARATE PARTS LIST	
11							
12							
13							
14							
15							
16							
17							
18							
19							
20							
21							
22							
23							
24							
25							
26							

* REVISION CODE
ADD - ADDITION
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QY - QUANTITY CHANGED

REV	E.O.	*	DATE	ISSUED BY	APPROVED	DATE	ELECTRONIC PRODUCTS DIVISION ELECTRONIC ENGINEERING COMPANY OF CALIFORNIA	
A	REL		4/17/75	C. Hall	DR. C. Hall	4/75	TITLE PARTS LIST-	
B	97525		127493-01	C. Hall	CHK C. Hall	4/75	KIT, RDR/PUNCH INTERFACE 230934	
					APPRD	4/17	SIZE CODE IDENT NO. DWG NO.	
					APPRD	4/17/75	B 97525 127493-01	
SHEET 1 OF 1								

SECTION VII
DRAWINGS

7-1. GENERAL.

This section contains the engineering drawings applicable to the operation and maintenance of the R-9001-11 Tape Reader/Punch Controller.

7-2. DRAWING INDEX.

<u>Number</u>	<u>Title</u>
127062	Controller, RP Assembly and Schematic Diagram
127469	Controller, RO Assembly and Schematic Diagram
127278-01	Reader Interface Cabling Diagram
127279-01	Punch Interface Cabling Diagram

NOTES: UNLESS OTHERWISE SPECIFIED.

1. PCB SHOULD HAVE SILK-SCREEN ARTWORK P/N 127125 NEAR SIDE AND FAR SIDE PRIOR TO INSTALLING & SOLDERING OF COMPONENTS.
2. NOTCH OR DOT ON IC INDICATES PIN NO. 1 LOCATION TYP.

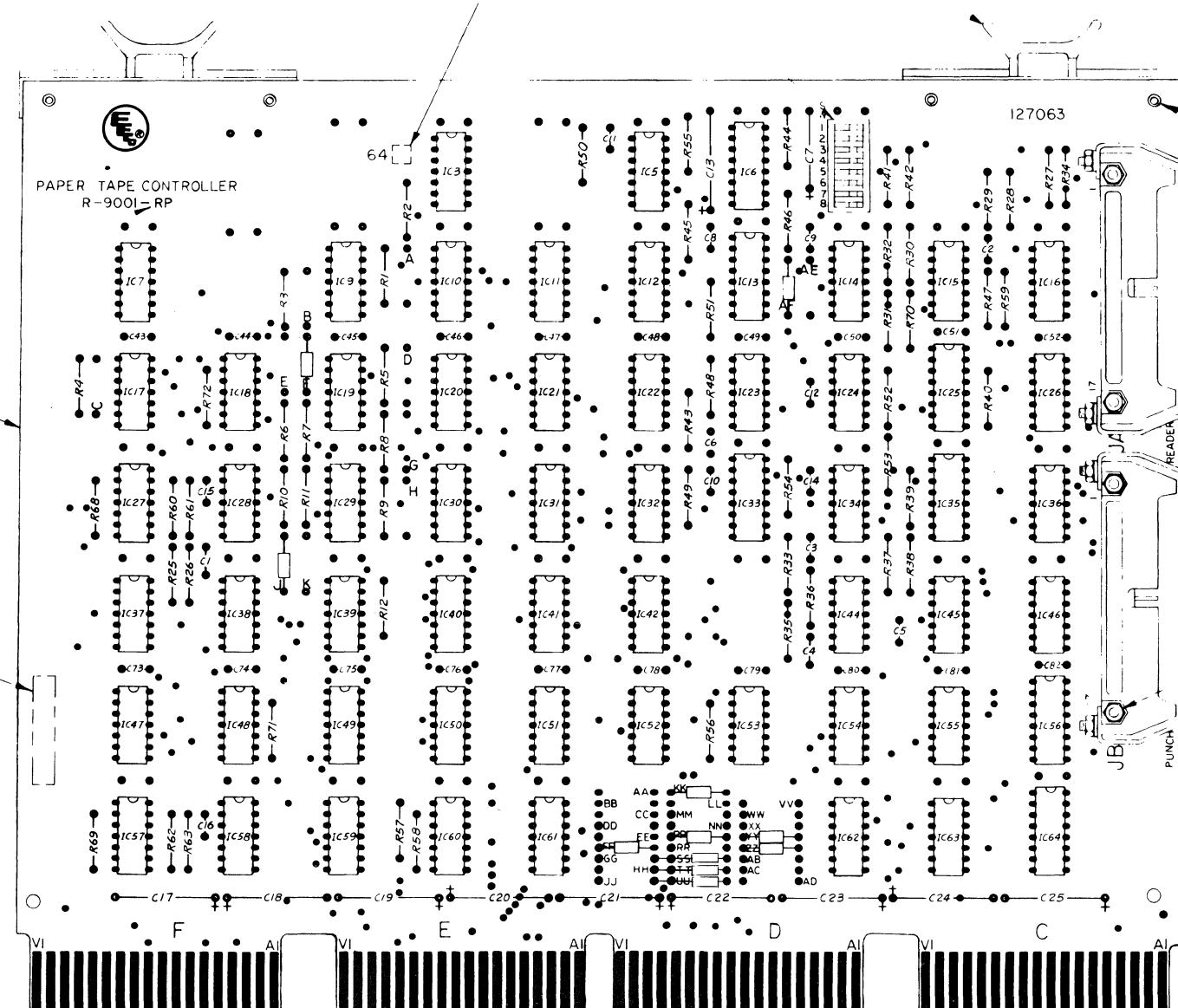
3 FOR LATEST REVISION SEE ARTWORK, ITEM 3.

4. REFEREN.F DESIGNATORS IC1, 2, 4, 8, 43, C26-42, 53-72, C83-90; R3-24, R64-67 ARE NOT USED.

5 RUBBER STAMP CHARACTERS SHOWN WITH 1/8 HIGH VERTICAL BLACK CHARACTERS APPROX. WHERE SHOWN (NEAR SIDE).

6 RUBBER STAMP PART NO. 127062-01 AND LATEST REVISION WITH 1/8 HIGH VERTICAL BLACK CHARACTERS APPROX. WHERE SHOWN (NEAR SIDE).

7 SET SWITCHES 1, 2, 3, 5, 6, 7 TO THE 'OFF' POSITION AND 4, 8 TO THE 'ON' POSITION.



REVISIONS		
ZONE	LTR	DESCRIPTION
	A	RELEASED
	B	E05655

DATE APPROVED
4/4/75 (u)
RY 1/14/75 (u)

44 4 REQD
INSTALL FROM FAR SIDE

50 4 REQD

49 48 47
8 PLACES

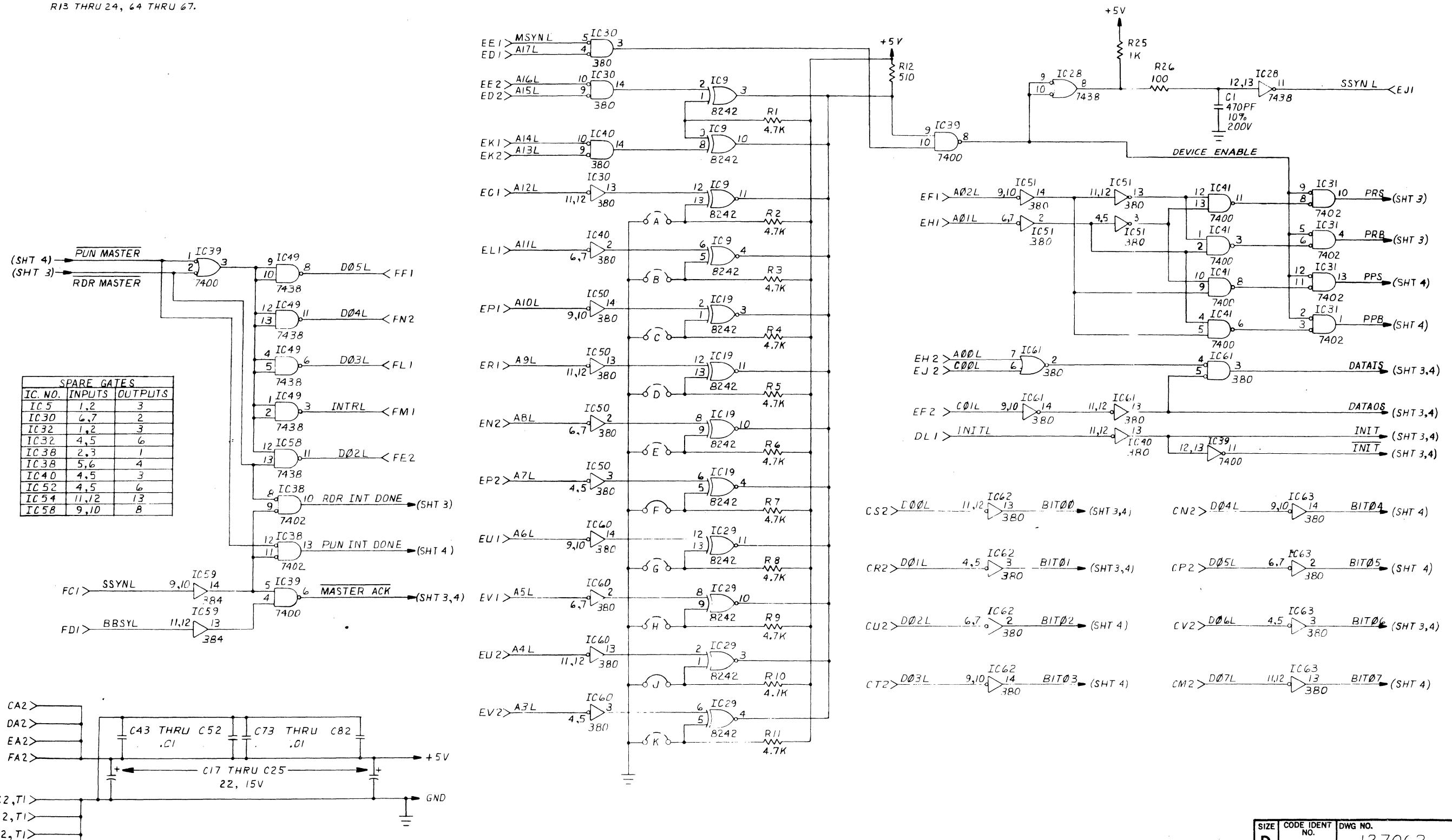
SEE SEPARATE LIST OF MAT'L PL-127062-01

QTY REQD	ITEM NO	REF DES	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL OR NOTE	CODE IDENT
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		PARTS LIST			
		UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES. TOLERANCES ON DECIMALS ANGLE $XX \pm XXX \pm \frac{1}{12}^\circ$		CONTRACT NO.	
		APPROVED DRAWN BY DATE 4/4/75		ELECTRONIC PRODUCTS DIVISION ELECTRONIC ENGINEERING COMPANY OF CALIFORNIA	
		CHECKED BY DATE 4/4/75		TITLE	
		DO NOT SCALE DRAWING BREAK SHARP EDGES		PCB ASSY, FDP-11 INTFC	
		MATERIAL MGR 4/4/75		SIZE CODE IDENT NO. DWG NO.	
		NEXT ASSY USED ON FINISH		D 97525 127062	
		APPLICATION		SCALE: NONE SHEET 1 OF 4	

(CONTINUED FROM SHT 1)
NOTES: UNLESS OTHERWISE SPECIFIED

7. RESISTOR VALUES ARE IN OHM, $\pm 5\%$, 1/4 WATT.
8. CAPACITOR VALUES ARE MICROFARADS, $\pm 20\%$, 100V.
9. THE FOLLOWING DESIGNATIONS HAVE BEEN OMITTED
IC 1, 2, 4, 8, 43, C 26 THRU 42, 53 THRU 72, 83 THRU 90.
R 13 THRU 24, 64 THRU 67.



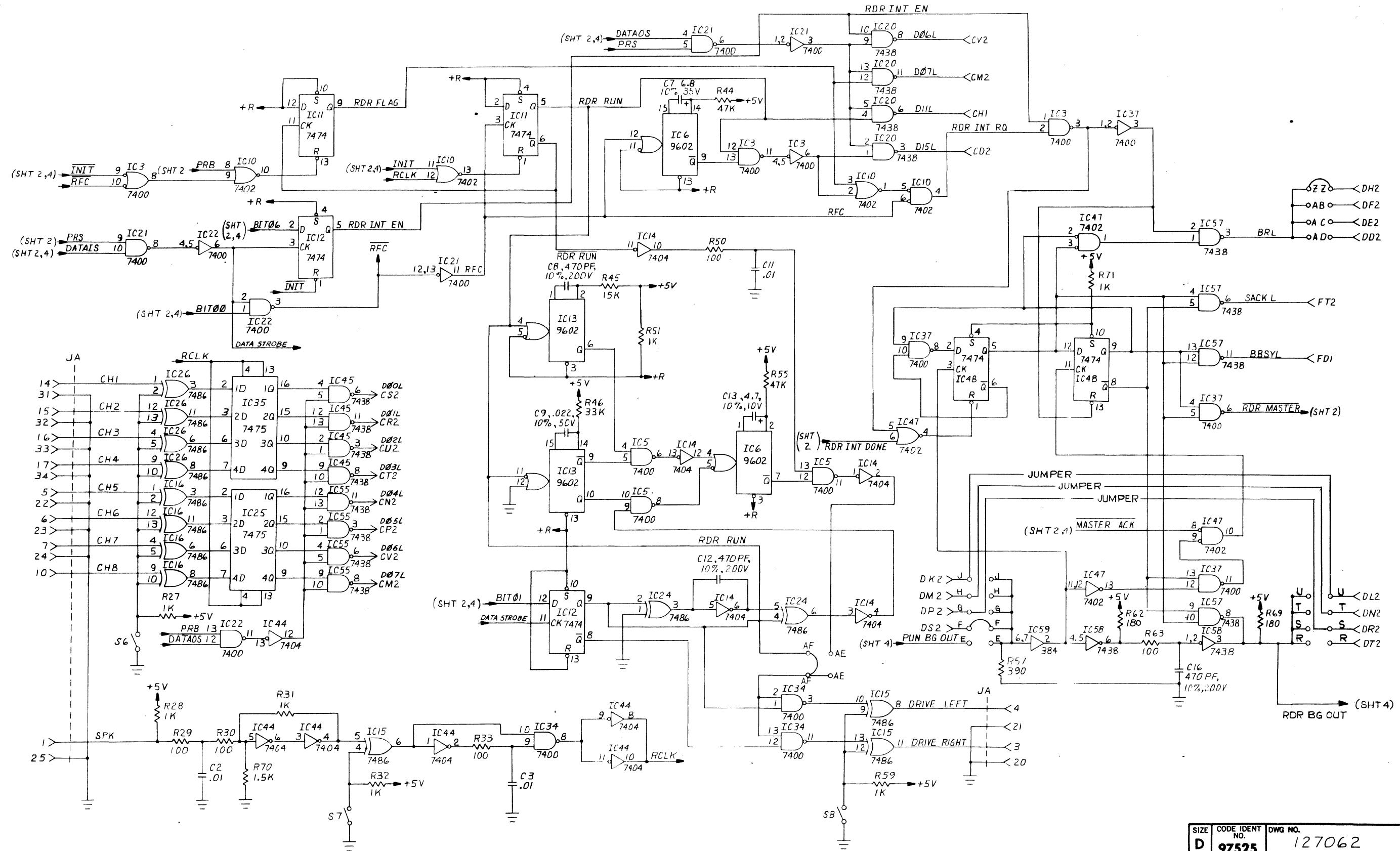
REVSIONS		DESCRIPTION		DATE	APPROVED
ZONE	LTR	SEE SHEET 1 FOR REV			

SIZE	CODE IDENT NO.	DWG NO.
D	97525	127062

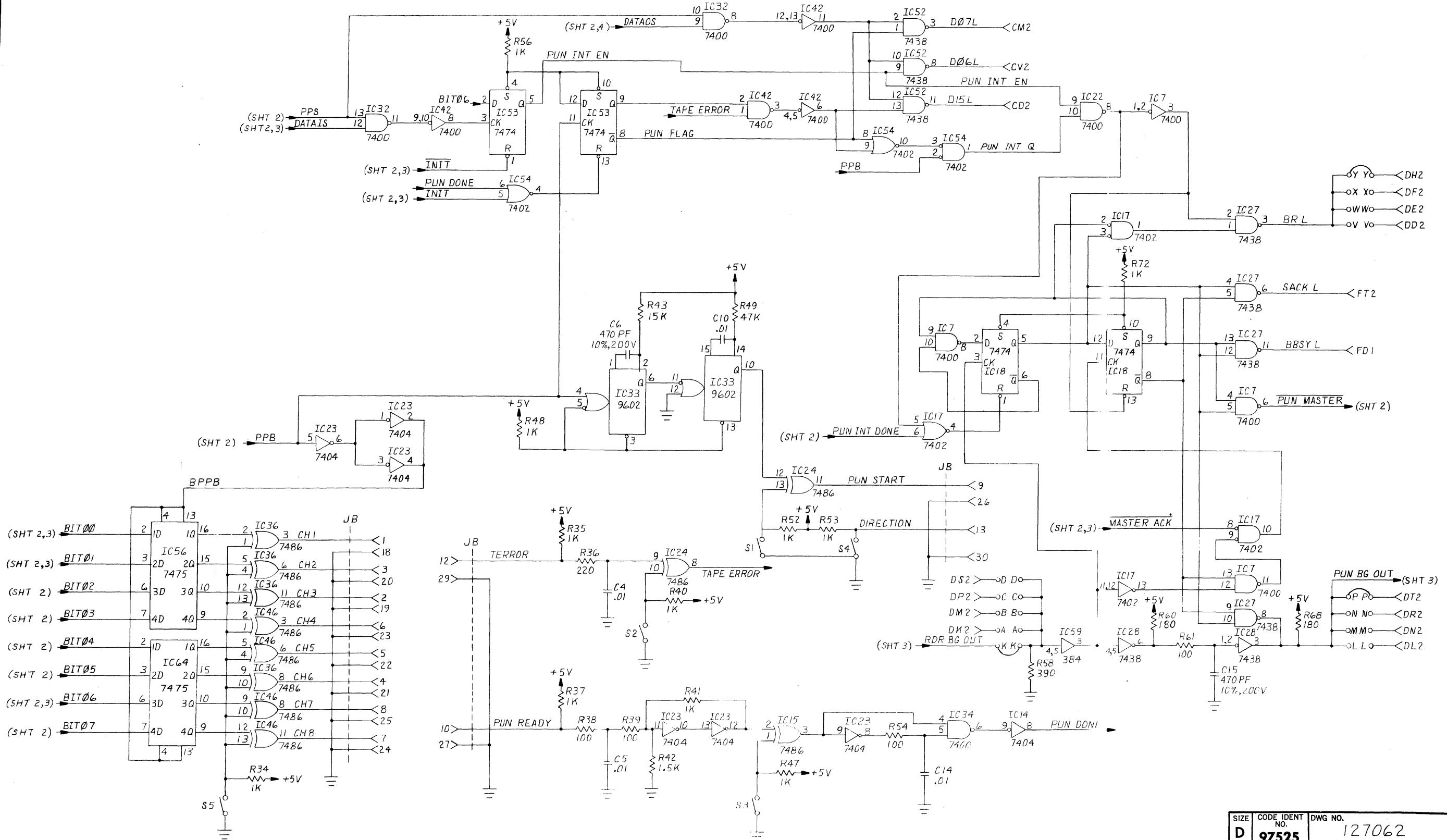
SCALE NONE

SHEET 2 OF 4

ZONE	REVISIONS	DESCRIPTION	DATE	APPROVED
SEE SH 1 FOR REV.				



DESCRIPTION



NOTES: UNLESS OTHERWISE SPECIFIED.

1. PCB SHOULD HAVE SILK-SCREEN ARTWORK P/N 127471 NEAR SIDE
PRIORITY TO INSTALLING & SOLDERING OF COMPONENTS

2. NOTCH OR DOT ON IC INDICATES PIN NO. 1 LOCATION TYP.

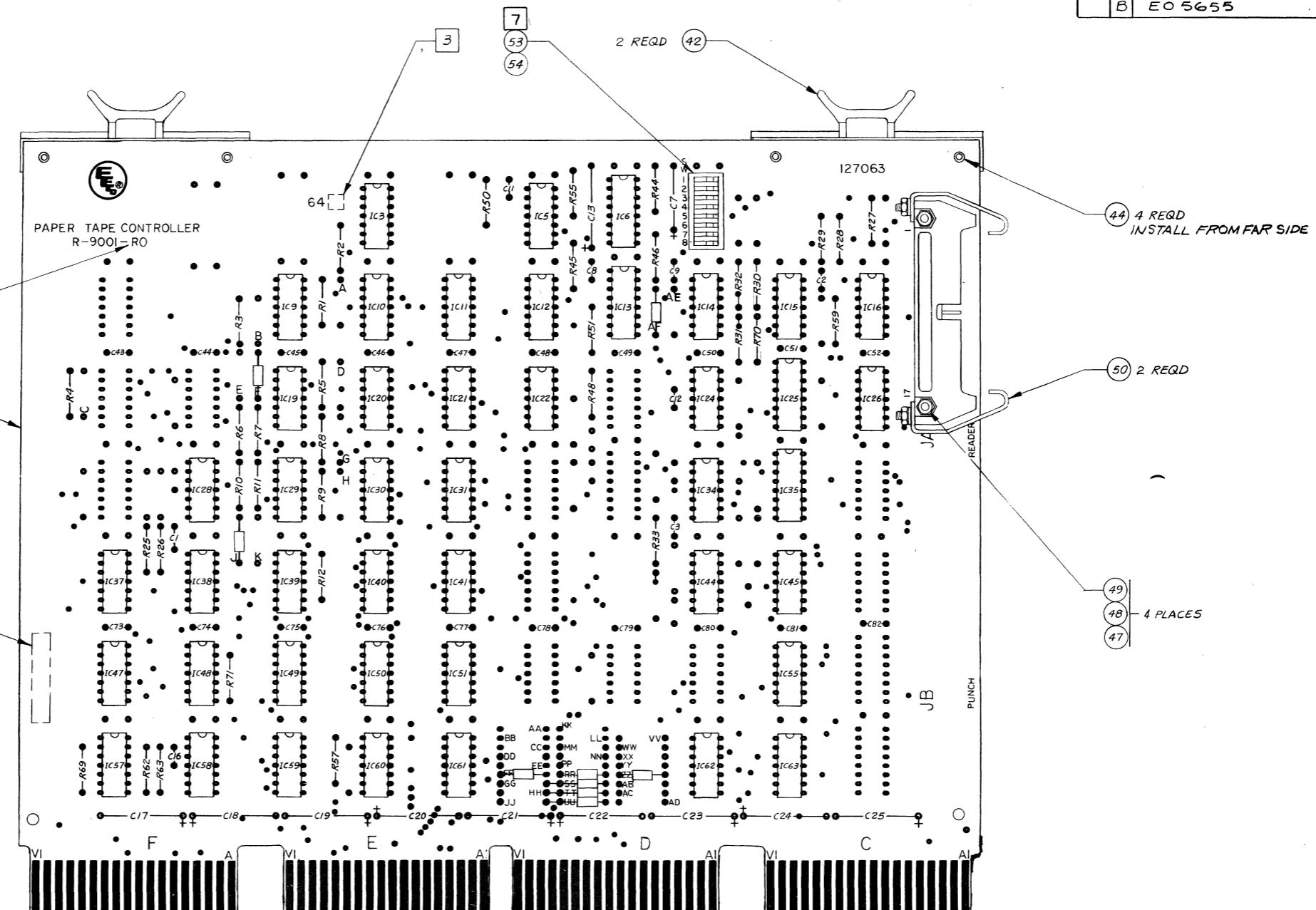
3 FOR LATEST REVISION SEE ARTWORK, ITEM 3.

4 RUBBER STAMP CHARACTERS SHOWN WITH 1/8 HIGH VERTICAL
BLACK CHARACTERS APPROX WHERE SHOWN (NEAR SIDE).

5 RUBBER STAMP PART NO 127470-01 AND LATEST REVISION
WITH 1/8 VERTICAL BLACK CHARACTERS APPROX. WHERE
SHOWN (NEAR SIDE).

6. REFERENCE DESIGNATIONS IC1,2,4,7,8,17,18,23,27,32,33,
36,42,43,46,52,53,54,56,64, C4,5,6,10,14,15,26-42,
53-72,83-90, R13-24,34-43,47,49,52,53,54,56,58,
60,61,64-68,72, & JB ARE NOT USED.

7 SET SWITCHES 1,2,3,5,6,7 TO THE "OFF" POSITION AND
4,8 TO THE "ON" POSITION.



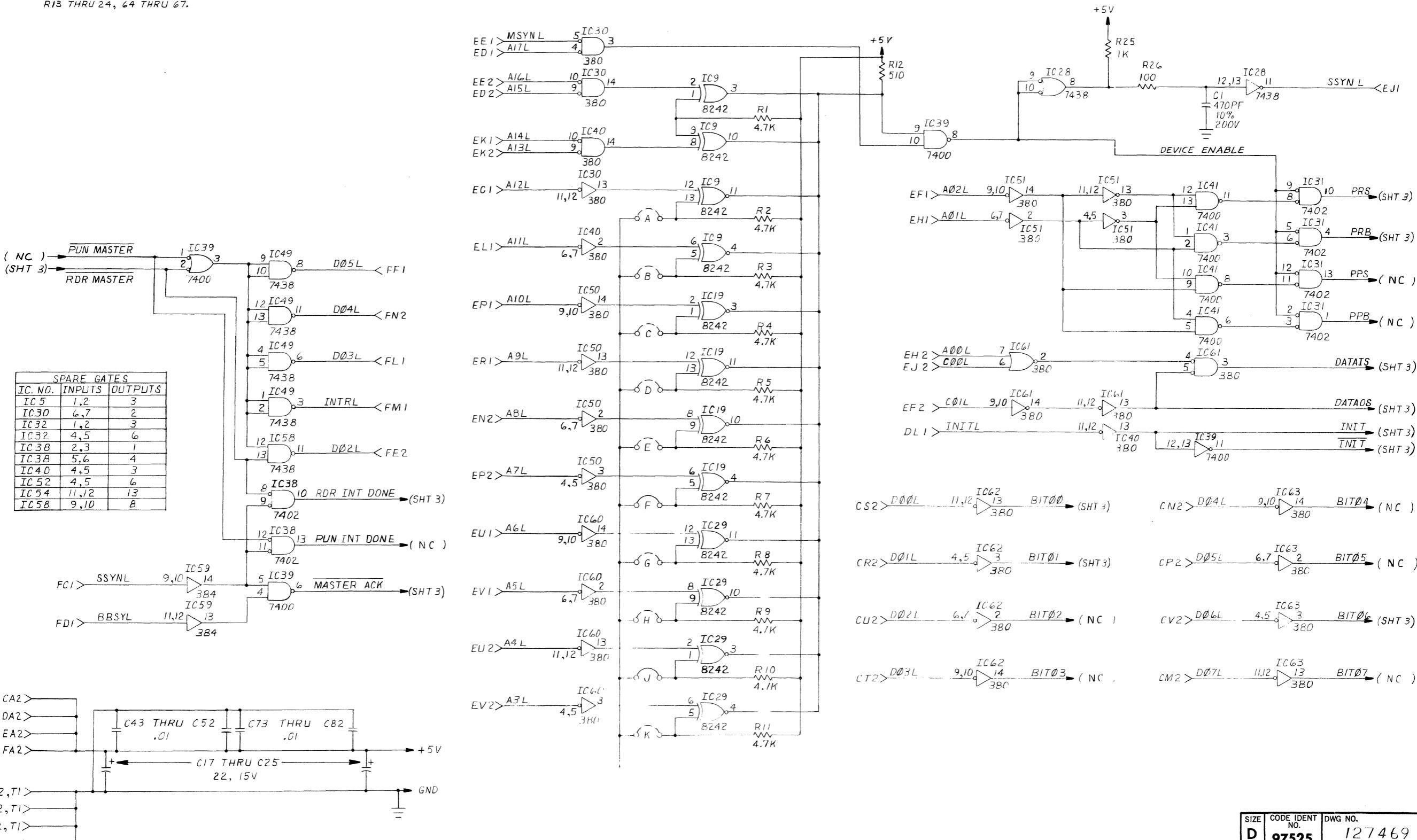
SEE SEPARATE LIST OF MAT'L PL-127469-01

ITEM NO.	REF DES.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL OR NOTE	CODE IDENT
PARTS LIST					
		UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES. TOLERANCES ON DECIMALS ANGLE $XX \pm XXX \pm \pm 1/2^\circ$	CONTRACT NO.		
		APPROVED	DATE		
		DRAWN	4/10/75		
		CHECK	4/10/75		
		BREAK SHARP EDGES			
		MATERIAL			
		NEXT ASSY	USED ON	FINISH	
		APPLICATION			
ELECTRONIC PRODUCTS DIVISION ELECTRONIC ENGINEERING COMPANY OF CALIFORNIA					
TITLE					
PCB ASSY, PDP-II INTFC (READER ONLY)					
SIZE	CODE IDENT NO.	DWG NO.			
D	97525	127469			
SCALE: NONE	SHEET / OF 3				

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OR DISCLOSED, IN WHOLE OR IN PART, WITHOUT FIRST
OBTAINING THE WRITTEN PERMISSION OF ELECTRONIC
ENGINEERING COMPANY OF CALIFORNIA."

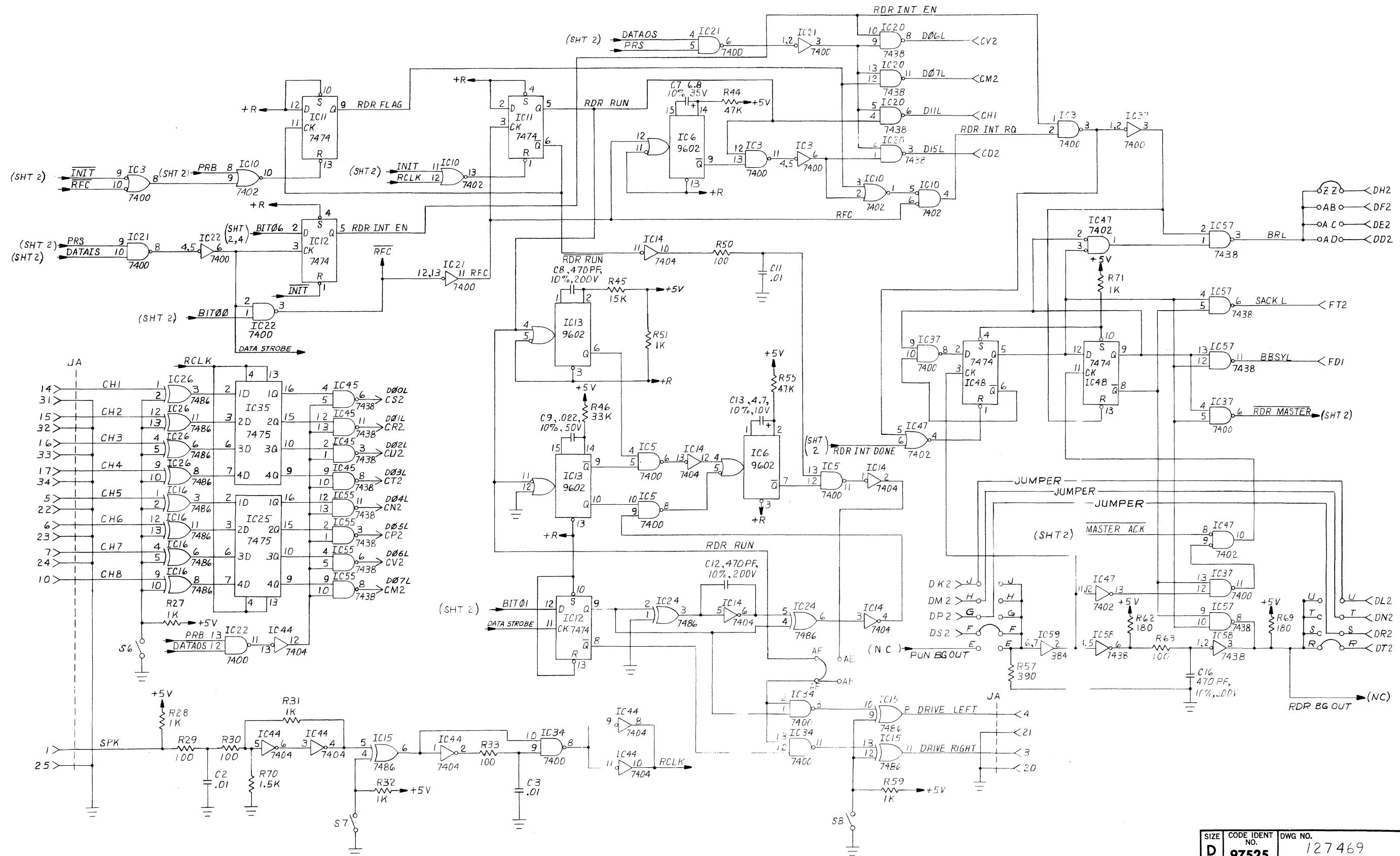
(CONTINUED FROM SHT 1)

7. RESISTOR VALUES ARE IN OHM, $\pm 5\%$, 1/4 WATT.
 8. CAPACITOR VALUES ARE MICROFARADS, $\pm 20\%$, 100V.
 9. THE FOLLOWING DESIGNATIONS HAVE BEEN OMITTED:
IC 1, 2, 4, 8, 43. C 26 THRU 42, 53 THRU 72, 83 THRU 90
R 13 THRU 24, 64 THRU 67.



REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
		SEE SHEET 1 FOR REV		

SIZE D	CODE IDENT NO. 97525	DWG NO. 127469
SCALE NONE	SHEET 2 OF 3	



4

3

2

1

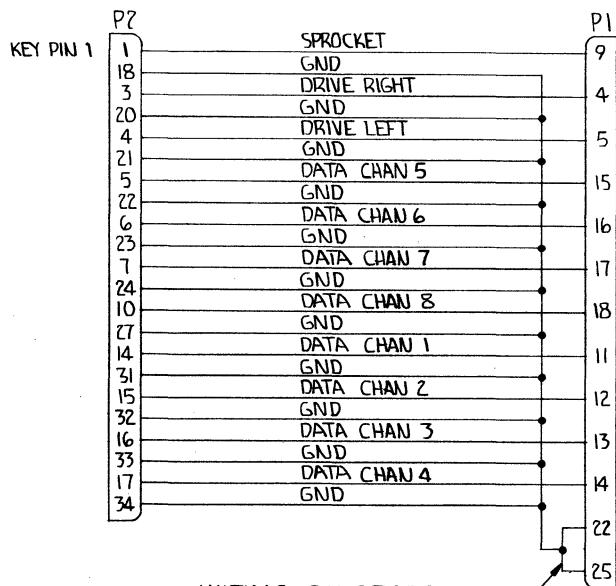
NOTES: UNLESS OTHERWISE SPECIFIED

- 1 THE <1> DESIGNATES PIN 1 OF THE CONNECTOR. PIN 1 OF THE FLAT CABLE IS DESIGNATED IN RED
- 2 RUBBER STAMP PART NO. 127278-01 & LATEST REV WHERE SHOWN, RUBBER STAMP RDR P1xP2 AS SHOWN USING 1/8" HIGH CHAR WITH BLK PERM INK.

REVISIONS			
ZONE	LTR	DESCRIPTION	DATE APPROVED
	A	RELEASED	5/2/75
	B	EO 5655	RY 10/14/75

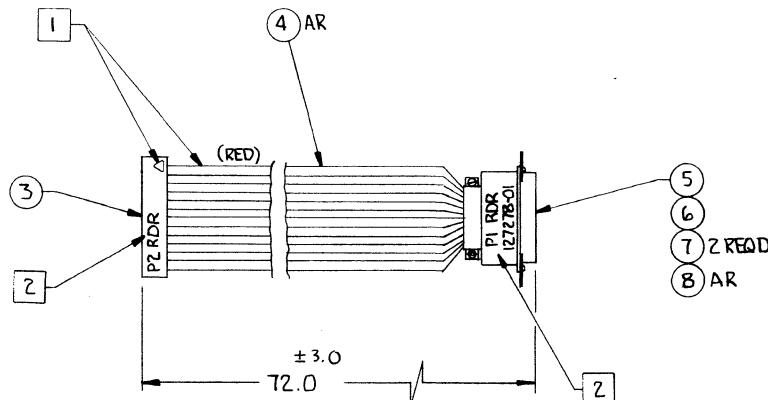
D

D



WIRING DIAGRAM

COMMON BUSS TO BE INSTALLED INSIDE
PI CONNECTOR HOUSING.



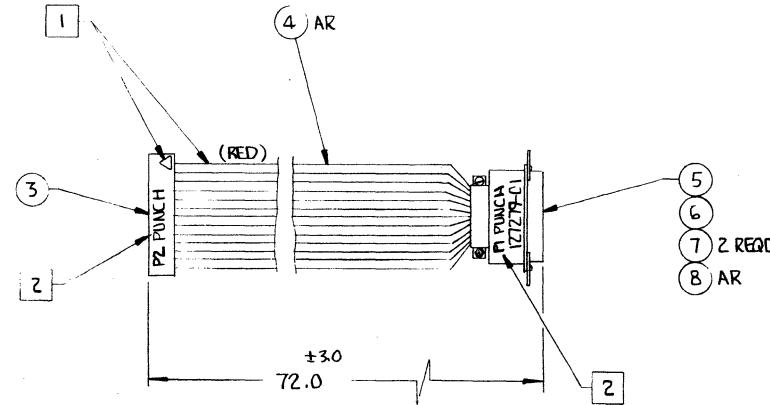
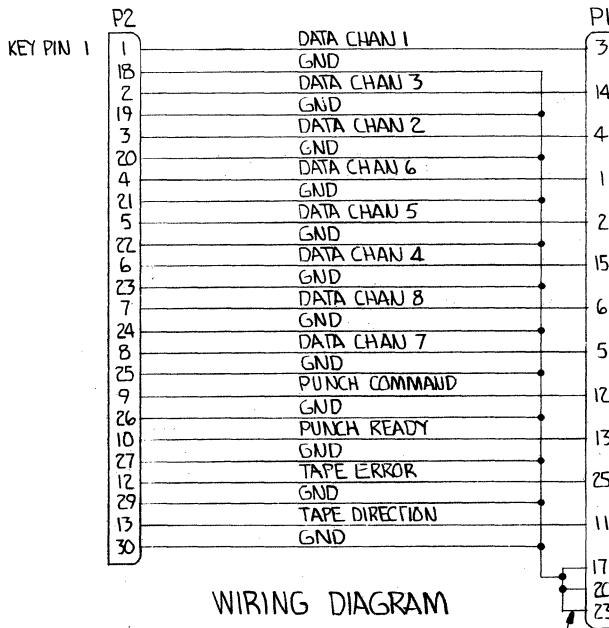
SEE SEPARATE PARTS LIST 127278-01

UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES. TOLERANCES ON DECIMALS ANGLE $XX \pm .02$ $XXX \pm .005$ $\pm 0^\circ 3$	CONTRACT NO.
DO NOT SCALE DRAWING	DRAWN <i>M. Martin</i> 5/24/75
BREAK SHARP EDGES	CHECK <i>C. Kerec</i> 5/27/75
MATERIAL	ENGR <i>D. Sung</i> 3-5-75
230934	MGR <i>C. M.</i> 5/27/75
NEXT ASSY USED ON	SIZE CODE IDENT NO.
FINISH	C 97525 DWG NO.
APPLICATION	127278
	SCALE NONE SHEET 1 OF 1

NOTES: UNLESS OTHERWISE SPECIFIED

- 1 THE < DESIGNATES PIN 1 OF THE CONNECTOR. PIN 1 OF THE FLAT CABLE IS DESIGNATED IN RED.
- 2 RUBBER STAMP PART NO. 127279-01 LATEST REV WHERE SHOWN, RUBBER STAMP PUNCH & P1, P2 AS SHOWN USING 1/8" HIGH CHAR WITH BLK PERM INK.

REVISIONS			
ZONE	LTR	DESCRIPTION	DATE APPROVED
	A	RELEASED	9/2/75
	B	E O 5655	RY 10/14/75



SEE SEPARATE PARTS LIST 127279-01

UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES. TOLERANCES ON DECIMALS ANGLE XX±.02 XXX±.005 ±0°3	CONTRACT NO.	ELECTRONIC ENGINEERING COMPANY OF CALIFORNIA SANTA ANA		
DO NOT SCALE DRAWING	DRAWN	127279	TITLE CABLE ASSY. PUNCH INTERFACE	
BREAK SHARP EDGES	CHECK	10/14/75		
MATERIAL	ENGR	J. J. M.		
	MGR	A. J. P.		
NEXT ASSY	USED ON	FINISH	SIZE	CODE IDENT NO.
4			C	97525
APPLICATION			DWG NO. 127279	
			SCALE	NONE
			SHEET 1 OF 1	

EECO

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COMPANY OF CALIFORNIA