HIGH SPEED TAPE READER/PUNCH DIAGNOSTIC

reference manual

For HP 2737A/B, 2748A/B, and 2758A Tape Readers and HP 2753A/B and 2895A/B Tape Punches with 12597/02116-6135 Interfaces



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Section I

INTRODUCTION

1-1. GENERAL

This diagnostic verifies the proper operation of the HP tape punches, punched tape readers and interfaces described in Table 1-1.

The serial number of this diagnostic is 146200. The diagnostic serial number is located in memory location 126_o.

1-2. REQUIRED HARDWARE

The diagnostic runs on any 2100 series computer, with at least 4K of memory and at least one of the devices listed in Table 1-1.

To fully run the diagnostic, both the tape punch and reader with its interface must be present, but either (punch or reader) may be exercised independently of the other.

The console device is optional for error and message reporting. If the console has reader capability, it may be used for loading the diagnostic program in the event the tape reader is not present, or unable to read a punched tape. If the console has punch capabilities it may be used to punch a test loop tape. Any one of the diagnostic input devices listed in the diagnostic configurator manual can be used to load the configurator and the diagnostic.

Table 1-1. Required Hardware

| HP MODEL NUMBER | DESCRIPTION | INTERFACE NUMBER |
|-----------------------------|---|------------------------------------|
| 2737A/B 2748A/B 2758A | Tape Reader Tape Reader Tape Reader with Reroller | 12532A 12597A-002 12597A-002 |
| 2753A/B 2895A/B | Tape Punch Tape Punch | 12597A-003 12597A-005 |

1-3. REQUIRED SOFTWARE

The following software is required:

a. Diagnostic Configurator product no. 24296A used for equipment configuration and as a console driver. The product includes the following part numbers:

Binary object tape Part No. 24296-60001
Manual Part No. 02100-90157

b. High speed paper tape reader/punch binary object tape part no. 12597-16001.

Section II

PROGRAM ORGANIZATION

2-1. ORGANIZATION

This 4K diagnostic program contains a control section and initialization section and nine tests. The initialization section prepares the diagnostic to accept the select codes and options required by the tests.

Basic I/O is available to be executed on the interface boards of both the reader and the punch, which represent tests 0 and 1.

In the standard diagnostic test execution there are:

- 1 punch only test (test 2)
- 3 read only tests (tests 3, 4 and 5), and
- 1 punch/read test (test 6)

In addition, there are 6 utility programs (tests 7-14).

2-2. TEST CONTROL AND EXECUTION

The program outputs a title message to the console device for operator information then executes the tests according to the options selected on the Switch Register by the operator. The control section mainly checks Switch Register bits 15, 14, and 12.

The program also keeps count of the number of passes that have been completed and will output the pass count at the completion of each pass (if Switch Register bit 10 is clear). The count will be reset only if the program is restarted.

Test sections are executed one after another in each diagnostic pass. User selection or default will determine which test sections will be executed. (Refer to paragraph 2-3.)

2-3. SELECTION OF TEST BY OPERATOR

The operator has the capability to select his own tests or sequence of tests with the help of Switch Register Bit 9. Paragraph 3-4 outlines the test selection.

2-4. MESSAGE REPORTING

There are two types of messages: error and information. Error messages are used to inform the operator when the interface board fails to respond to a given control or sequence. Information messages are used to inform the operator of the progress of the diagnostic or to instruct the operator to perform some operations related to the function of the unit. In this case, an associated halt will occur to allow the operator time to perform the function. The operator must then press RUN. If a console device is used, the printed message will be preceded by E (error) or H (information) and a number (in octal). The number is also related to the halt code when a console device is not available. Examples of error and information messages are as follows:

12597

Example - Error with halt

Message: E031 PUNCH TIME OUT

Halt Code: 1020318 (T-register or Memory Data Register)

Example - Information with halt

Message: HO24 PRESS PRESET (EXT & INT), RUN

Halt Code: 1020248

Example - Information only

Message: H025 BI-O COMP

Halt Code: None

Error messages can be suppressed by setting Switch Register bit 11 and error halts can be suppressed by setting Switch Register bit 14. This is useful when looping on a single section that has several errors. The A-register contains incorrect data value and the B-register contains the expected value when an error halt takes place.

Information messages are suppressed by Switch Register bit 10. Operator intervention is suppressed by setting Switch Register bit 8 (i.e., Preset Test in BI-O). When Switch Register bit 12 is set, the tests that are selected will be repeated. All operator intervention will be suppressed.

2-5. DIAGNOSTIC LIMITATIONS

2-6. PRIORITY STRING

The capability of the interface board to receive, pass and deny priority is not completely checked by this diagnostic. If the board does not receive priority (i.e., PRH from next lower select code) an error E014 NO INT will occur. To check this, remove a board of a lower select code and run the Basic I/O Test and the above mentioned error should occur. Checking the ability of the board to pass or deny priority is beyond the scope of this diagnostic.

2-7. CONTINUOUS LOOP

Tests number Ø4, Ø5 and 11 require a continuous tape loop for execution. This loop may be generated by selecting Test Ø7 if a high speed HP 2895A/B Paper Tape Punch or a HP 2752/54 Teleprinter is available. The user must specify via S-Reg bit 14 during the configuration if the continuous tape loop will be created by the paper tape punch or the teleprinter (see Figure 3-1 and Table 3-1). Figure 2-1 shows one iteration of the data pattern. Test Ø7 will create 3 iterations preceded by a leader, separated by 20 feedholes and succeeded by a trailer.

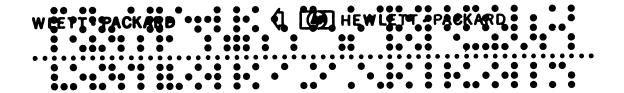


Figure 2-1. Data Pattern of Continuous Tape Loop

2-8. 60 HZ - 50 HZ SELECTION FOR PAPER TAPE READER SPEED TEST

The paper tape reader speed test (Test 11) requires an AC line frequency specification. This can be accomplished during the initial switch register setting with the help of bit 15. S-Reg bit 15 must be cleared when the reader is powered from a 60 Hz line and be set if powered from a 50 Hz line.

Section III

OPERATING PROCEDURES

3-1. OPERATING PROCEDURE

A flowchart of operating procedures is provided in Figure 3-1.

NOTE: If running the diagnostic without a console device, particular attention should be given to the test descriptions in Section 4. Tests 4,5, and 6 require the operator to change the state of Switch Register Bit Ø in order to start the tests.

3-2. RUNNING THE DIAGNOSTIC

The program will now execute the diagnostic according to options selected in the Switch Register. At the completion of each pass of the diagnostic, the pass count is printed on the console device for operator information. If Switch Register Bit 12 was not selected, the computer will halt with 1020778 in the Memory Data Register. At this point, the A-register contains the pass count. To run another pass, the operator need only press RUN.

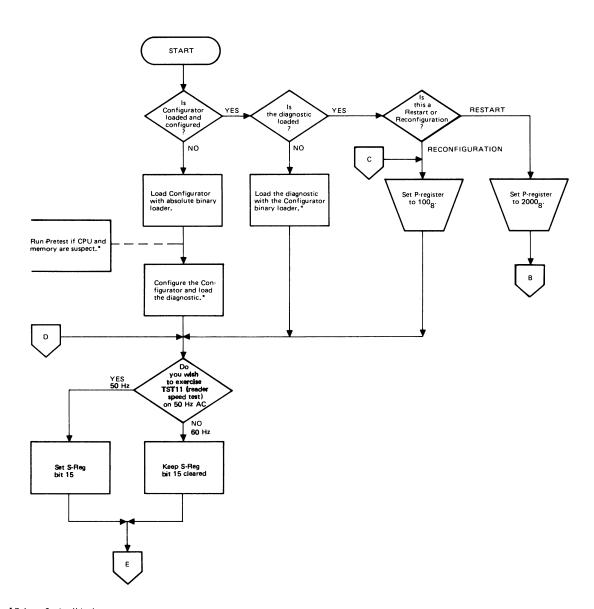
3-3. RESTARTING

The program may be restarted by setting the P-register to 2000₈, select switch register options found in Table 3-1 and pressing run.

If a trap cell halt occurs (106077_8) , the user must determine the cause of the interrupt or transfer of control to the location of the M-register. The program may need to be reloaded to continue.

3-4. TEST SELECTION BY OPERATOR

The control portion of the program allows the operator the option to select a test or sequence of tests to be run. The operator sets Switch Register bit 9 to indicate that he wants to make a selection and presses RUN. The computer will come to a halt 102075₈ to indicate it is ready for the selection. If the program is running, the test in progress will be completed and then the program will halt. Now the operator loads the A-register with the tests desired, bit 0 of the A-register represents Test 00, bit 1 represents Test 01, and so on up to bit 12, which represents Test 14, and presses Run. The operator-selected test(s) will then be run. For a definition of executable and default tests, see Table 3-3.



* Refer to Section II in the Diagnostic Configurator Reference Manual.

Figure 3-1. Operating Procedure Flowchart (Sheet 1 of 3)

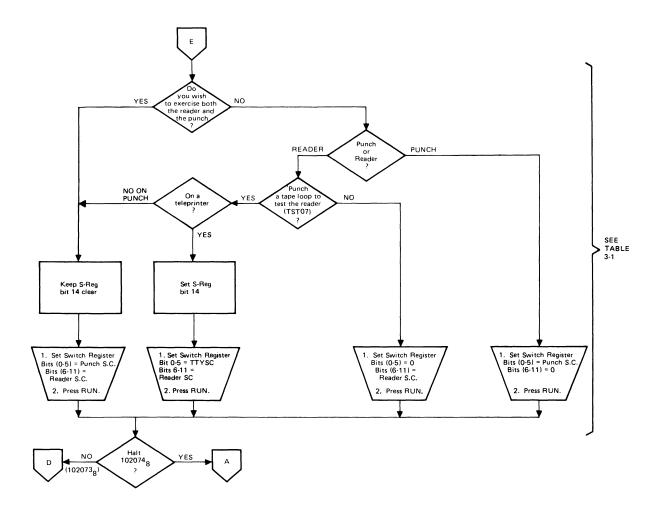


Figure 3-1. Operating Procedure Flowchart (Sheet 2 of 3)

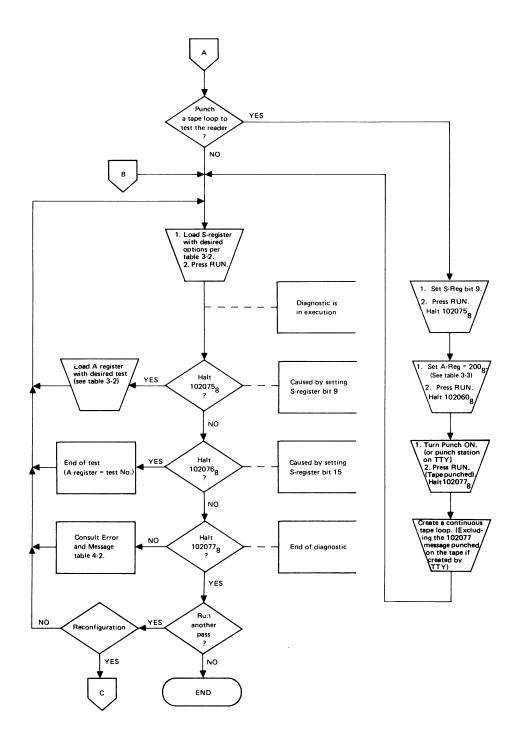


Figure 3-1.Operating Procedure Flowchart (Sheet 3 of 3)

Table 3-1. Initial Switch Register Setting

| BIT | MEANING IF SET |
|-------|--|
| 0-5 | SC of 2753A/B or 2895A/B Paper Tape Punch. (If the continuous test loop (TSTØ7) must be punched on a teletype enter SC of teletype). |
| 6-11 | SC of 2737A, 2748A/B or 2758A Paper Tape Reader. |
| 12-13 | Reserved. |
| 14 | Continuous test loop (TSTØ7) must be punched on teletype. |
| 15 | Reader speed test (TSTll) must be exercised on a 50 Hz line frequency. |

Table 3-2. Switch Register Options

| BIT | MEANING IF SET |
|-----|---|
| 0 | START/EXIT Tests |
| 1 | ABORT Test3 |
| 2 | RESYNC |
| 3 | Variable Record Length Output (TSTO2) |
| 4 | Time Delays Between Reads |
| 5 | Indicates 2737 Photoreader (TST11) |
| 6 | Indicates 2753 Punch (TST12) |
| 7 | Loop on TST11, TST12 |
| 8 | Suppress tests requiring operator intervention |
| 9 | Abort current diagnostic execution and halt (102075); user may specify a new group of tests in the A-register by clearing bit 9 and then pressing RUN. |
| 10 | Suppress non-error messages |
| 11 | Suppress error messages |
| 12 | Repeat all selected tests after diagnostic run is complete without halting. Message "PASS XXXXXX" will be output before looping unless bit 10 is set or console is not present. Also, those tests requiring operator intervention will be suppressed. |
| 13 | Repeat last test executed (loop on test). |
| 14 | Suppress error halts |
| 15 | Halt (102076) at the end of each test; the A-register will contain the test number in octal. |

Table 3-3. Test Selection Summary

| A-REGISTER BIT | IF SET WILL EXECUTE |
|----------------|--|
| 0 | *Test ØØ BIO on Punch Interface |
| 1 | *Test Øl BIO on Reader Interface |
| 2 | *Test Ø2 Punch all Character Combinations |
| 3 | *Test Ø3 Verify all Character Combinations |
| 4 | *Test Ø4 Continuous Loop Read Delays |
| 5 | *Test Ø5 Continuous Loop Variable Lengths |
| 6 | *Test Ø6 Punch/Verify |
| 7 | Test \emptyset 7 Utility-Punch Loop Required for 4, 5 and 11 |
| 8 | Test 10 Utility-Punch Switch Register Contents |
| 9 | Test ll Utility-Reader Speed Test |
| 10 | Test 12 Utility-Punch Speed Test |
| 11 | Test 13 Utility-2753 Status Check |
| 12 | Test 14 Utility-2895 Manual Functions Test |
| 13-15 | Reserved |
| B-register | Reserved |

^{*}Default Tests invoked by clearing A Register at test selection time.

Section IV

DIAGNOSTIC PERFORMANCE

4-1. TEST DESCRIPTION

4-2. TEST ØØ - BASIC I/O TEST ON PUNCH

The message "H \emptyset 5 \emptyset BI-O ON PUNCH" is printed on the console, and 8 subtests are executed to perform Basic I/O.

Subtest 1 - Checks the ability to clear, set, and test the interrupt system. The following instruction combinations are tested:

CLF 0 - SFC 0 CLF 0 - SFS 0 STF 0 - SFC 0 STF 0 - SFS 0

Errors in the above sequences produce error messages E000-E003 as shown in Table 4-2.

Subtest 2 - Checks the ability to clear, set, and test the card select code. The following instruction combinations are tested:

CLF CH - SFC CH CLF CH - SFS CH STF CH - SFC CH STF CH - SFS CH

Errors in the above sequences produce error messages E005-E010 as shown in Table 4-2.

Subtest 3 - Checks that the test select code does not cause an interrupt with the Flag and Control set on the card and the interrupt system off. The sequence of instructions is shown below:

STF O STF CH STC CH CLF O

The CLF 0 instruction should inhibit an interrupt from occurring. Error message E004 occurs if CLF 0 fails.

Subtest 4 - Checks that the Flag of the card under test is not set when all other select code Flags are set. Error message E011 occurs if a Flag is set incorrectly.

Subtest 5 - Checks the ability of the card to interrupt. With the Flag and Control set and the interrupt system on, there should be an interrupt on channel CH; if not, error message E014 occurs. Checks that the interrupt occurred where expected. The interrupt should not occur before a string of priority-affecting instructions are executed. The following instructions are used to check the holdoff operation:

STC 1 STF 1 CLC 1 CLF 1 JMP *+1,I DEF *+1 JSB *+1,I DEF *+1 NOP

Error messages E012 and E105 will occur if this is not true. Checks that another interrupt doesn't occur when the interrupt system is turned back on. Error message E013 will occur if this is not true. Checks that no instruction was missed during the interrupt (E026 INT EXECUTION ERROR).

Subtest 6 - Checks that with the interrupt system on and the CH Control and Flag set, there is no interrupt following a CLC CH instruction. The following sequence of instructions are used:

STC CH STF CH STF 0 CLC CH

If the CLC CH fails to inhibit an interrupt, error message E016 will occur.

Subtest 7 - Checks that the CLC 0 instruction inhibits interrupts when the CH Control and Flag are set. The following sequence of instructions is used:

CLF CH STC CH STF CH STF 0 CLC 0

If the CLC 0 fails to inhibit an interrupt, error message E017 will occur.

- Subtest 8 Checks that the PRESET (EXTERNAL and INTERNAL if applicable) switches on the operator panel performs the following actions:
 - 1. Sets all Flags (EXTERNAL).
 - 2. Clears all Control (EXTERNAL).
 - 3. Turns off the interrupt system (INTERNAL).
 - 4. Clears the I/O data lines (EXTERNAL).

4-3. TEST Ø1 - BASIC I/O TEST ON READER

The message "HØ55 BI-O ON READER" is printed on the console.

Next, Basic I/O is executed again, but this time using the select code of the reader interface board.

Other than the "H \emptyset 55 B-IO ON READER" message, information messages and error halts and messages are the same as those used to describe any errors detected in Test \emptyset .

4-4. TEST Ø2

The identification message "HØ51 ALL CHARACTER COMBINATIONS - PUNCH ONLY, TURN PUNCH ON, PRESS RUN" is printed on the console.

When RUN is pressed, a 60 character all zeros leader is punched. Next, an all ones character is punched, reversed e.g. bit 0 becomes bit 7, bit 1 becomes bit 6, etc., and punched again then the original character is decremented and output to the punch again. This continues until an all zeros character is output. Then the character is again punched, incremented, etc. Finally a trailing all zeros pattern is output and the routine terminates.

Variable record length output can be selected by setting Switch Register bit 3 to a one.

4-5. TEST Ø3

Test Ø3 starts with the identification and instruction messages: "HØ52, ALL CHARACTER COMBINATIONS - VERIFY. HØ53 TEAR TAPE AT PUNCH - PLACE IN READER, PRESS RUN."

Using an interrupt type driver for read operation, the test $\emptyset 2$ generated tape is read and proper punching operation is verified.

No data buffer is employed by Test $\emptyset 2$ or Test $\emptyset 3$. All the work in changing the data pattern is done by the subroutine named FLOPP which uses the A, B, and EXTEND registers.

If an error is found, the operator may choose to abort the routine. This can be done by setting Switch Register bit 1 to a 1.

4-6. TEST Ø4 - CONTINUOUS LOOP READ 1

Test $\emptyset4$ uses a continuous loop* for an input. The instruction message "H $\emptyset54$ PLACE LOOP IN READER - TO START READ, SET BIT \emptyset TO 1

TO EXIT TEST, SET BIT \emptyset to \emptyset ", is output, and then the routine waits for the operator to set bit \emptyset to a 1.

^{*}See Figure 2-1, Paragraphs 2-7 and 4-9.

When the operator starts the test, delays between reads can be started by setting SWR bit 4 to a one. The standard data pattern is read five times at different reader speeds.

In the event of an error, the tape loop can by synchronized to the data buffer pointer by setting SWR bit 2 to 1.

This will cause the message "HØ43 RESYNC" to be output on the console, and the RESYNC operation will occur. Then Switch Register bit 2 should be reset.

To exit Test $\emptyset 4$, Switch Register bit \emptyset must be set back to \emptyset .

4-7. TEST Ø5 - CONTINUOUS LOOP READ 2

Test \emptyset 5 is similar to Test \emptyset 4. The same tape loop is used for read/verify and the routines share many common subroutines.

The main difference is that variable record lengths are used for this test. Error handling routines, and the RESYNC routines are identical.

4-8. TEST Ø6 - PUNCH-VERIFY

The instruction message "HØ56 TURN PUNCH ON, PRESS RUN, PUNCH ROUTINE WILL START. LOAD THE TAPE BEING PUNCHED INTO READER TO BEGIN READ, SET BIT Ø TO 1 TO EXIT, SET BIT Ø TO Ø"

is printed on the console, and the routine halts the computer.

When RUN is pressed, the Switch Register is checked to insure bit $\emptyset = \emptyset$, (this is done to prevent the read operation from starting before the operator can place the punched tape in the reader) and the punch routine begins.

When the operator places bit \emptyset to a 1, the read routine begins. At this time, the punch and read routines run together.

This operation will continue until bit \emptyset is reset. Then the punch operation continues until the entire buffer is output, the message "H \emptyset 57 TO COMPLETE, TEAR TAPE - PRESS RUN" is output on the console, and the computer halts. The operator may then complete this routine by following the above instructions.

4-9. TEST Ø7 - UTILITY - PUNCH THE LOOP

The message "H \emptyset 6 \emptyset TO MAKE LOOP, PUNCH ON AND RUN" is output, and the computer halts. If the operator, during the initial switch register setting, set bit 14 = 1 and entered the SC of a 2752/54 teletype into bits \emptyset -5, he can punch the tape loop on the teleprinter. If bit $14 = \emptyset$ and bits \emptyset -5 = SC of punch the loop can be punched on the paper tape punch. The operator can make a loop by following these instructions. Three iterations of the data buffer will be output to the punch. This tape can then be made into a loop using a tape repair patch, or transparent tape.

4-10. TEST 10 - UTILITY - SWR PUNCH

This utility routine outputs Switch Register bits \emptyset -7 to the punch. This routine must be selected by the operator. For continuous output set Switch Register bit 13 to a one. To exit this routine, set Switch Register bit 13 to zero.

4-11. TEST 11 - UTILITY - READER SPEED TEST

Test 11 is the Reader Speed Test which uses the continuous loop.* It is another Utility Test which may be selected by the operator. In a 50 Hz line frequency environment the operator must have set S-Reg bit 15 during the initial switch register setting. The initial message is output instructing the operator to select a Switch Register bit to differentiate between 2748/58 and 2737 Photoreaders, and the program halts the computer. If the reader is a 2737, bit 5 should be set to a one. If the reader is a 2748/58, bit 5 should be set to a zero, and run must be pressed. The reader will then advance tape, and the program will calculate the reader speed. If the speed is correct, the test is terminated. If a slow speed is detected, the error is reported and the A Register contains the number of actual characters read, the B Register contains the expected number of characters.

If the operator wishes this test to continue longer than the normal one second, he may set Switch Register bit 7 to a one prior to the start of test 11 execution. To exit this loop condition, Switch Register bit 7 should be set to a zero.

4-12. TEST 12 - UTILITY - PUNCH SPEED TEST

Test 12 is the Punch Speed Test. Like the Reader Speed Test, it must be selected by the operator, and like the Reader Test it requires a Switch Register input from the operator to inform the program which punch is being tested. Switch Register bit 6 must be set to 1 if the punch is a 2753, and set to a Ø if the punch being tested is a 2895.

An instruction message is output informing the operator of the need to set or clear bit 6, and the program halts awaiting this information.

If the operator wishes to extend the execution time of this test, Switch Register bit 7 should be set to a one prior to the start of execution. To exit this loop condition, Switch Register bit 7 must be set to a zero.

4-13. TEST 13 - UTILITY - 2753 STATUS CHECK

Test 13 is the 2753 High Speed Punch Status Test. It consists of one bit check the operator is told to remove the tape supply reel to force an error, and when run is pushed, bit 5 from the punch interface is checked to insure the ability of the interface detecting a low supply reel condition. The operator is then instructed to reinstall the supply reel, and when run is pressed, the bit 5 is tested for a zero condition and the test is exited.

^{*}See Figure 2-1, Paragraph 2-7, and 4-9.

4-14. UTILITY - 2895 MANUAL FUNCTIONS TEST

Test 14 is a test of the manual functions of the 2895 punch. There are eight functions to be tested. Each test is started by an instruction message, telling the operator what to do. The term 'PRESS RUN' in the messages, refers to the computer run switch.

The eight functions are:

- 1. POWER ON SWITCH.
- 2. DC ON SWITCH
- 3. TAPE FEED SWITCH
- 4. FEED HOLE SWITCH
- 5. CODE HOLE SWITCH
- 6. LOW TAPE SWITCH/INDICATOR
- 7. LOOSE TENSION ARM/ERROR INDICATOR
- 8. TIGHT TENSION ARM/ERROR INDICATOR

4-15. ERROR INFORMATION MESSAGES/HALT CODES

Table 4-1 summarizes the halt codes and Table 4-2 provides a complete description of the individual halts.

Table 4-1. Halt Code Summary

| HALT | MEANING |
|------------------------------------|--|
| TESTS Ø8 to 148 | |
| 102000 - 102066 106000 - 106022 | Error (E) & information (H) messages 00-668. Error (E) & information (H) messages 100-1228 |
| CONTROL | |
| 102073 | Select code(s) input error. |
| 102074 | Select code(s) input complete. |
| 102075 | User selection request. |
| 102076 | End of test (A = test number). |
| 102077 | End of diagnostic run. |
| 106077 | Trap cell halts in location 2-778. |

NOTE: See Table 4-2 for complete explanation of individual halts.

Table 4-2. Error Information Messages and Halt Codes

| HALT CODE | SECTION | MESSAGE | COMMENTS |
|-----------|------------|--------------------------------------|--|
| | | | |
| 102000 | Test 0 & 1 | E000 CLF 0-SFC 0 ERROR | CLF/SFC 0 combination failed. CLF did not clear Flag or SFC caused no skip with Flag clear. |
| 102001 | Test 0 & 1 | E001 CLF 0-SFS 0 | CLF/SFS 0 combination failed. CLF did not clear Flag or SFS caused skip with Flag Clear. |
| 102002 | Test 0 & 1 | E002 STF 0-SFC 0 ERROR | STF/SFC 0 combination failed. STF did not set Flag or SFC caused skip with Flag set. |
| 102003 | Test 0 & 1 | E003 STF 0-SFS 0 ERROR | STF/SFS 0 combination failed. STF did not set Flag or SFS caused no skip with Flag set. |
| 102004 | Test 0 & 1 | E004 CLF 0 DID NOT INHIBIT INT | With card Flag and Control set, CLF 0 did not turn off interrupt system. |
| 102005 | Test 0 & 1 | E005 CLF CH-SFC CH ERROR | CLF/SFC CH combination failed. CLF did not clear Flag or SFC caused no skip with Flag clear. |
| 102006 | Test 0 & 1 | E006 CLF CH-SFS CH ERROR | CLF/SFS CH combination failed. CLF did not clear Flag or SFS caused skip with Flag clear. |
| 102007 | Test 0 & 1 | E007 STF CH-SFC CH ERROR | STF/SFC CH combination failed. STF did not set Flag or SFC caused skip with Flag set. |
| 102010 | Test 0 & 1 | E010 STF CH-SFS CH ERROR | STF/SFS CH combination failed. STF did not set Flag or SFS caused no skip with Flag set. |
| 102011 | Test 0 & 1 | E011 STF XX SET CARD FLAG | Select code screen test failed. A- register contains XX ₈ where XX = select code that caused that card Flag to set. |
| 102012 | Test 0 & 1 | E012 INT DURING HOLD OFF INSTR | Interrupt occurred during an I/O instruction or a JMP/JSB indirect instruction. |
| 102013 | Test 0 & 1 | E013 SECOND INT OCCURRED | Card interrupted a second time after initial interrupt was processed. |

Table 4-2. Error Information Messages and Halt Codes (continued)

| | | \man | |
|-----------|--------------|---|--|
| HALT CODE | SECTION | MESSAGE | COMMENTS |
| 102014 | Test 0 & 1 | E014 NO INT | No interrupt occurred with card Flag and Control set and the interrupt system on. |
| 102015 | Test 0 & 1 | E015 INT RTN ADDR ERROR | Interrupt did not occur at the current location in memory. |
| 102016 | Test 0 & 1 | E016 CLC CH ERROR | CLC CH did not clear card Control with the interrupt system on. |
| 102017 | Test 0 & 1 | E017 CLC 0 ERROR | CLC 0 did not clear Control with the interrupt system on. |
| 102020 | Test 0 & 1 | E020 PRESET (EXT) DID NOT SET FLAG | PRESET (EXT) did not set the card Flag. |
| 102021 | Test 0 & 1 | E021 PRESET (INT) DID NOT DISABLE INTS | PRESET (INT) did not disable the interrupt system. |
| 102022 | Test 0 & 1 | E022 PRESET (EXT) DID NOT CLEAR CONTROL | PRESET (EXT) did not clear Control. |
| 102023 | Test 0 & 1 | E023 PRESET (EXT) DID NOT CLEAR I-O LINES | PRESET (EXT) did not clear I/O data lines. |
| 102024 | Test 0 & 1 | H024 PRESS PRESET (EXT & INT), RUN | Press PRESET (External, Internal) and RUN. |
| None | Test 0 & 1 | H025 BI-0 COMP | Basic I/O tests completed. |
| 102026 | Test 0 & 1 | E026 INT EXECUTION ERROR | Interrupt was not processed correctly. No instruction was missed during the interrupt. |
| 102031 | Test 2,3,6, | E031 PUNCH TIME | The punch did not respond to an STC punch, C instruction. |
| 102032 | Test 6 | E032 PUNCH ROUTINE NOT COMPLETED | The interrupt punch routine didn't complete after the read operation stopped. |
| 102033 | Test 2,3,6 | E033 LOW TAPE SUPPLY | The tape supply in the punch is low. |
| 102040 | Test 3,4,5,6 | E040 BAD = XXXXXXXX GOOD = XXXXXXXX | The A-register contains the bad pattern and the B-register has the expected pattern. |

Table 4-2. Error Information Messages and Halt Codes (continued)

| HALT CODE | SECTION | MESSAGE | COMMENTS |
|-----------|--------------|---|---|
| 102041 | Test 3,4,5 | E041 READER TIME OUT | The Reader did not respond to an STC Reader, C instruction. Normally, this error halt will occur if the operator fails to press the Read button on the 2748A/B Reader or places the Load/Read lever on a 2737A to Read. The program can be started again by readying the reader and pressing RUN. If, however, the reader is faulty, and this message halt is valid, the diagnostic must be restarted @ 2000 to continue operation. |
| 102042 | Test 6 | E042 MISSING SYNC CHARACTER | The SYNC character which was punched to terminate Test 6 was not found where expected. |
| 102043 | Test 4 | HO43 RESYNC | After reporting an error, the loop can be re-synchronized to the start of a data pattern by placing SW bit 5 = 1. |
| 102044 | Test 3 | E044 READER INTRPT DRIVER TIME OUT | Reader failed to respond after an STC,C in interrupt driver. |
| 102045 | Test 3,4,5,6 | E045 SYNC CHARTR NOT FOUND AFTER 1000 (OCTAL) CHARTRS | Reader is not reading data holes, but is responding with Flags. |
| 102050 | Test 0 | H050 BI-O ON PUNCH | Information message. |
| 102051 | Test 2 | H051 ALL CHARTR COMBINATIONS, PUNCH ONLY TURN PUNCH ON, PRESS RUN | Test 2 Header/Instruction message. |
| 102052 | Test 3 | H052 ALL CHARTR COMBINATIONS, VERIFY TEAR TAPE AT PUNCH, PLACE IN READER, PRESS RUN | |

Table 4-2. Error Information Messages and Halt Codes (continued)

| HALT CODE | SECTION | MESSAGE | COMMENTS |
|-----------|----------|---|--|
| None | Test 4,5 | H054 PLACE LOOP IN READER, PRESS RUN TO START READ, SET BIT Ø TO 1, TO EXIT TEST, SET BIT Ø TO Ø | |
| None | Test l | H055 BI-O ON READER | |
| 102056 | Test 6 | H056 TURN PUNCH ON, PRESS RUN. PUNCH ROUTINE WILL START. LOAD THE TAPE BEING PUNCHED INTO READER. TO START READ, SET BIT Ø TO 1 TO EXIT, SET BIT Ø to Ø | Instructions. |
| 102057 | Test 6 | H057 TO COMPLETE, TEAR TAPE, PRESS RUN | Completes Test 6 |
| 102060 | Test 7 | H060 TO MAKE LOOP, PUNCH ON AND RUN | Instruction for the routine which generates the tape loop. |
| 102061 | Test 6 | HO61 RESET BIT Ø | Bit Ø must start out reset, until at least one data buffer has been output. |
| 102062 | Test 10 | H062 OUTPUT BIT Ø-7 TO PUNCH. TO START SET BIT 13, PRESS RUN. TO EXIT CLEAR BIT 13. | Used to loop Test 10. |
| 102063 | Test 11 | | Executes for 1 second. Bit 7=1 for longer execution. |
| 102064 | Test 11 | E064 2737 SPEED SLOW | The Read operation was too slow. A-REG = Number of characters read per sec B-REG = Number of characters expected per sec |
| 102065 | Test ll | E065 2748-58 SPEED SLOW | The Read operation was too slow. |
| None | Test ll | H066 TEST 11 COMPLETE | |

Table 4-2. Error Information Messages and Halt Codes (continued)

| HALT CODE | SECTION | MESSAGE | COMMENTS |
|-----------|---------------|--|---|
| 102073 | Configuration | None | I/O select code entered at configuration is invalid. Must be greater than 78. Reenter a valid select code and press RUN. |
| 102074 | Configuration | None | Select code entered during configura- tion is valid. Enter program option bits in Switch Register and press RUN. |
| 102075 | Test Control | None | Test selection request resulting from Switch Register bit 9 being set. Enter in A-registers the desired group of tests to be executed and press RUN. (See Table 3-1.) |
| 102076 | Test Control | None | End-of-test halt resulting from Switch Register bit 15 being set (A- register has the test number). To continue, press RUN. |
| 102077 | Test Control | PASS XXXXXX | Diagnostic run complete. Register options may be changed (A-register has the pass count). To continue, press RUN. |
| 103000 | Test 12 | H100 PUNCH SPEED TEST. BIT 6=0 FOR 2895 OR BIT 6=1 FOR 2753-PRESS RUN | Executes for 1 second. Bit 7=1 extends execution time for the duration of Bit 7=1. |
| 103001 | Test 12 | EØØ1 2753 SPEED SLOW | Error message for 2753 |
| 103002 | Test 12 | ElØ2 2895 SPEED SLOW | Error message for 2895 |
| None | Test 12 | H1Ø3 TEST 12 COMPLETE | |
| 103004 | Test 13 | H1Ø4 2753 HIGH SPEED TAPE PUNCH STATUS CHECK RE- MOVE SUPPLY REEL, PRESS RUN | |
| 103005 | Test 13 | ElØ5 DID NOT DETECT LOW TAPE STATUS | |

Table 4-2. Error Information Messages and Halt Codes (continued)

| HALT CODE | SECTION | MESSAGE | COMMENTS |
|-----------|---------|---|---|
| 103006 | Test 13 | E1Ø6 REPLACING SUPPLY REEL DID NOT CLEAR STATUS | |
| 103007 | Test 13 | H1Ø7 REPLACE SUPPLY REEL, PRESS RUN | |
| None | Test 13 | H11Ø STATUS CHECK COMPLETE | Exit back to control |
| None | Test 14 | H111 2895 MANUAL FUNCTIONS TEST | Test 14 has no diagnostic ability. It is a test instructing the operator to perform manual functions. There are no error (E) messages |
| 103012 | Test 14 | H112 PRESS 'POWER ON' - PRESS RUN | |
| 103013 | Test 14 | H113 PRESS 'DC ON', 'READY' SHOULD ILLUMINATE- PRESS RUN | |
| 103014 | Test 14 | H114 PRESS 'TAPE FEED', SHOULD FEED BLANK TAPE PRESS RUN | |
| 103015 | Test 14 | H115 PRESS 'FEED HOLE', SHOULD FEED TAPE WITH FEED HOLES - PRESS RUN | |
| 103016 | Test 14 | H116 PRESS 'CODE HOLE', SHOULD FEED FULLY PUNCHED TAPE-PRESS RUN | |
| 103017 | Test 14 | H117 REMOVE THE TAPE SUPPLY REEL, PRESS RUN | |
| | | | |

Table 4-2. Error Information Messages and Halt Codes (continued)

| HALT CODE | SECTION | MESSAGE | COMMENTS |
|-----------|--------------|---|---|
| 103020 | Test 14 | H120 TAPE LOW INDICATOR SHOULD BE ILLUMINATED. REPLACE SUPPLY REEL-PRESS RUN | |
| 103021 | Test 14 | H121 MOVE THE TAPE TENSION ARM TO MAXIMUM RIGHT AND LEFT. THE ERROR INDICATOR SHOULD ILLUMINATE AT THE TWO MAXIMUM POSI- TIONS, AND BE EX- TINGUISHED IN THE CENTER-PRESS RUN | |
| None | Test 14 | H122 MANUAL FUNC- TIONS TEST COMPLETE | |
| 106077 | Test Control | None | Halt stored in location 2-778 to trainterrupts which may occur unexpectedly because of hardware malfunction M-register contains the I/O slot which interrupted. Diagnostic may be partially destroyed if halt occurs. The program may have to be reloaded; the problem should be corrected before proceeding. |
| None | Test Control | PAPER TAPE READER AND PUNCH DIAG- NOSTIC DSN xxxxx | Header message. Output at initial start of diagnostic with current diagnostic serial number listed. |
| None | Test Control | Test XX | Information message before error messages (XX = test number). Message occurs only once within a test and is suppressed for any subsequent messages within the same test. |
| | | | |



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