VOLUME A03 MACHINE 4381- -0010900 MODEL R03 SYSTEM 0000LBH MODE SCHED SHIP 84/10/30

LOGIC TYPE -0- SYSTEMS DIAGRAMS DOC COUNTER

PAGE	MILIM	SH	TITLE	PART NUM	EC NUM	EEAT	URE B/M OR B/MS
CAOOI	MOU	i3 F1	1 A. 1 K. 1	0006169374	A20558	. W .	0002676380
CA005			PR 1001	0006169116	A20562	. W .	0002676380
CA010			PR 1011	0006169117	A20562	. W .	0002676380
CA015			PR 1015	0006169118	A20562	. W .	0002676380
CA020			PR 1021	0006169119	A20562	. W .	0002676380
CA025			PR 1031	0006169120	A20558	. W .	0002676380
CA030			PR1041	0006169121	A20558	. W .	0002676380
CA035			PR1051	0006169122	A20558	. W .	0002676380
CA040			PR1061	0006169123	A20558	. W .	0002676380
CA045			PR1071	0006169124	A20559	. W .	0002676380
CA050			PR1091	0006169125	A20558	. W .	0002676380
CA055			PR1101	0006169126	A20558	. W .	0002676380
CA060			PR1111	0006169127	A20558	. W .	0002676380
CA065			PR1121	0006169128	A20562	. W .	0002676380
CA070			PR1131	0006169129	A20562	. W .	0002676380
CA075			PR1141	0006169130	A20562	.W.	0002676380
CA080			PR1151	0006169131	A20562	.W.	0002676380
CA085			PR1161	0006169132	A20560	. W .	0002676380
CA090			PR1171	0006169133	A20558	.W.	0002676380
CA095			PR1181	0006169134	A20558	"W"	0002676380
CA100			PR1191	0006169135	A20558	. W .	0002676380
CA105			PR1201	0006169136	A20558	. W .	0002676380
CA110			PR1211	0006169137	A20558	"W.	0002676380
CA115			PR1221	0006169138	A20558	. W .	0002676380
CA120			PR1231	0006169139	A20558	. W .	0002676380
CA125			PR1241	0006169140	A20558	. W .	0002676380
CA130			PR1251	0006169141	A20558	. W .	0002676380
CA135			PR1261	0006169142	A20558	. W .	0002676380
CA140			PR1271	0006169143	A20558	. W .	0002676380
CA145			PR1281	0006169144	A20558	. W .	0002676380
CA150			PR1291	0006169145	A20558	. W .	0002676380
CA155			PR1301	0006169146	A20558	. W .	0002676380
CA160			PR1311	0006169147	A20558	. W .	0002676380
CA165			PR1321	0006169148	A20558	. W .	0002676380
CA170			PR1331	0006169149	A20558	. W .	0002676380
CA175			PR1341	0006169150	A20558	. W .	0002676380
CA180			PR1351	0006169151	A20558	. W .	0002676380
CA185			PR1361	0006169152	A20558	. W .	0002676380
CA190			PR1371	0006169153	A20558	. W .	0002676380
CA195			PR1381	0006169154	A20558	. W .	0002676380
CA200			PR1391	0006169155	A20558	. W .	0002676380

TOTAL PART NUMBERS THIS VOLUME 41





Maintenance Information

4381-3	4381-3	4381-3	4381-3	4381-3	4381-3	4381-3	4381-3
S/N	S/N	S/N	S/N	S/N	S/N	S/N	S/N
MI	MI	MI	MI	MI	MI	MI	MI
MAINTENANCE INFORMATION	MAINTENANCE INFORMATION	MAINTENANCE INFORMATION	MAINTENANCE INFORMATION	MAINTENANCE INFORMATION	MAINTENANCE INFORMATION	MAINTENANCE INFORMATION	MAINTENANCE INFORMATION
SAFETY	PWR REPAIR (HWS AND	PWR REPAIR (PROC) PR 1001	PWR REPAIR (PROC) PR 1401	PWR REPAIR (PROC) PR 1901	SERVICE AIDS	LOCATIONS TOOLS	CONSOLE FUNCTIONS
TERMS/ ABBREVIATIONS NTRODUCTION	MBC) PR 001 THRU PR 999	THRU PR 13 XX	THRU PR 18 XX	THRU PR 5001		REMOVAL/ REPLACEMENT PREVENTIVE MAINTENANCE	MESSAGES
PU REPAIR CHNL REPAIR						DIAGNOSTICS LOGS	
MSS REPAIR END OF REPAIR						SYSTEM TEST INSTALLATION SAFETY INSP	
VOL A01	VOL A02	VOL A03	 VOL A04	VOL A05	VOL A06	VOL A07	VOL A08

Processor **Maintenance Information**

PN 6169374 1 of 2 4381 MI B/M 2676380 Seq CA001

EC A20558 01 Oct 84

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PN 6169374

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Processing Unit Power Repair Procedure

You are here because of a Ref Code in the format UU RRRR IS with the UU field equal to 1x (x not significant).

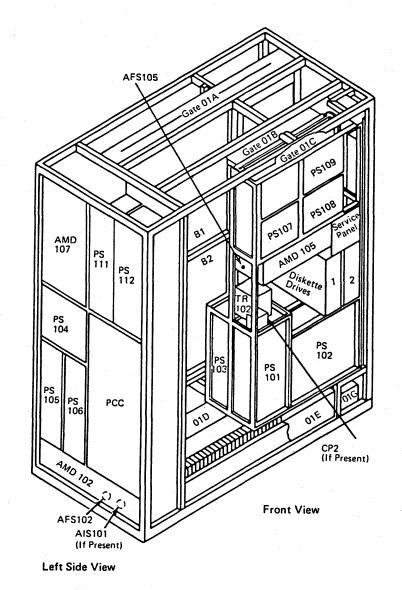
DO NOT REPAIR DEFECTIVE FRUS.

Step	Conditions	Instructions
1	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Ensure CE Mode switch is set to Normal. Ensure I/O Power Hold switch is set to Normal. Ensure FUNC1 diskette is in diskette drive 1. Press OCP Power On and enter the time and date when requested. Allow time for the I/O units to complete their Power-On sequence.
2	Do you have a voltage warning message or is the Ref Code (1X RRRR IS) with the S field equal to C?	A voltage is out of tolerance. Go to page PR 1021.
3	Do you have a temperature warning message or is Ref Code (1X RRRR IS) with the RRRR field equal to A38X?	Use RC 11 A38X XX. Go to step 14.
4	Is the Partial Power Up/Down (QWW) screen displayed?	Go to step 10.
5	Is power complete?	Go to step 13.
6	Is Ref Code with UU equal to F6 displayed?	Go to page MSS 001.
7	Is Ref Code (1X RRRR IS) with the S field equal to 8 or do you have a intermittent 1X Ref Code?	A power failure retry was successful. Go to step 13.
8	Is Ref Code with UU equal to 1X displayed?	Go to step 14.
9	Is there any other Ref Code or failure indication?	Go to page START 001.
10	Go to Instructions column.	 Set CE Mode switch to CE Mode. Select the Power Controller Diagnostics (QWP) screen and run the diagnostics.
11	Is Ref Code with UU equal to F6 displayed?	Go to page MSS 001.
12	Go to Instructions column.	Go to page PR 441 (CE or Normal Mode switch).

4381-3 B/M 2676380	MI Seg CA005	PN 6169116 1 of 4	1	EC A20562 30 Aug 85		
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Step	Conditions	Instructions						
13	Go to Instructions column.	Use the Ref Code and Ref Code list on PR 1002 to determine your PR XXXX (write it down) page for use on PR 1011. Go to page PR 1011.						
14	Go to Instructions column.	Match the 1X Ref Code with the Ref Code list on PR 1002, and go to the PR entry page.						
		Note: If the Ref Code is not listed, invoke your support system.						



PR 1001

Ref Codes

(Where XX equals 0E or 08.)

PWR START FIX VERIF INTMIT AID VOLT ADJ	Go to PR	5001 1011	Power Entry PU Fix Verification Intermittent Exchange Source 1 Memory	
VOLT ADJ			Source 2 Memory	
11 1015 XX	Go to PR		Source 2 Memory	
11 1013 XX	Go to PR			
11 1024 XX	Go to PR			
	Go to PR			
11 1035 XX	Go to PR			
11 1044 XX 11 1045 XX	Go to PR			
11 1114 XX	Go to PR			
11 1115 XX				
11 1124 XX	Go to PR			
11 1125 XX	Go to PR			
11 1134 XX	Go to PR			
11 1135 XX	Go to PR			
11 1154 XX	Go to PR			
11 1155 XX	Go to PR			
11 1164 XX	Go to PR			
11 1165 XX	Go to PR			
11 1204 XX	Go to PR			
11 1205 XX	Go to PR			
11 1214 XX	Go to PR			
11 1215 XX	Go to PR			
11 1225 XX	Go to PR			
11 1234 XX	Go to PR			
11 1235 XX	Go to PR			
11 1254 XX	Go to PR			
11 1255 XX	Go to PR			
11 1265 XX	Go to PR			
11 1274 XX	Go to PR		•	
11 1275 XX	Go to PR			·
11 1285 XX	Go to PR			
11 1295 XX	Go to PR			
11 1304 XX	Go to PR			
11 1305 XX	Go to PR			
11 1315 XX	Go to PR	-		
11 1325 XX	Go to PR			
11 1335 XX	Go to PR			
11 1345 XX	Go to PR			
11 1354 XX	Go to PR			
11 1355 XX	Go to PR			
11 1404 XX	Go to PR			
11 1425 XX	Go to PR	1841		
				•

11	1435	XX	Go	to	PR	1851
11	1505	xx	Go	to	PR	1821
11	1525	XX	Go	to	PR	1821
11.	1585	xx	Go	to	PR	1941
11	1604	xx	Go	to	PR	1181
11	1605	XX	Go	to	PR	1181
11	1614	XX	Go	to	PR	1181
11	1624	XX	Go	to	PR	1181
11	1634	XX	Go	to	PR	1181
11	1643	0C	Go	to	PR	1021
11	1643	xx	Go	to	PR	1701
11	1684	XX ·	Go	to	PR	1181
11	1704	XX	Go	to	PR	1191
11	1705	XX	Go	to	PR	1191
11	1714	xx	Go	to	PR	1201
11	1715	XX ·	Go	to	PR	1201
11	1724	xx	Go	to	PR	1211
11	1725	xx	Go	to	PR	1211
11	1FF4	xx	Go	to	PR	1231
11	1FF5	XX	Go	to	PR	1231
11	2424	xx	Go	to	PR	1221
11	3054	XX	Go	to	PR	1241
11	3064	xx	Go	to	PR	1251
11	3084	xx	Go	to	PR	1261
11	3114	XX	Go	to	PR	1271
11	3134	xx	Go	to	PR	1281
11	3144	xx	Go	to	PR	1291
11	3164	XX	Go	to	PR	1301
11	3184	xx	Go	to	PR	1311
11	3194	XX	Go	to	PR	1321
11	3224	XX	Go	to	PR	1331
11	3254	XX	Go	to	PR	1341
11	3264	XX	Go	to	PR	1351
11	3284	XX	Go	to	PR	1361
11	3294	XX	Go	to	PR	1371
11	3314	XX	Go	to	PR	1381
11	3344	XX	Go	to	PR	1391
11	3354	XX	Go	to	PR	1401
11	3374	XX	Go	to	PR	1411
. 11	3574	XX	Go	to	PR	1421
11	3584	XX	Go	to	PR	1431
11	3594	XX	Go	to	PR	1441
11	5054	XX	Go	to	PR	1451
11	5055	XX	Go	to	PR	1451
11	5064	XX	Go	to	PR	1461
11	5074	XX	Go	to	PR	1471
11	5084	XX	Go	to	PR	1481
11	5114	XX	Go	to	PR	1491
11	5134	XX	Go	to	PR	1501
11	5144	XX	Go	to	PR	1511

11	5154	xx	Go	to	PR	1521
11	5164	XX	Go	to	PR	1531
11	5184	XX	Go	to	PR	1541
11	5185	XX	Go	to	PR	1541
11	5194	xx	Go	to	PR	1551
11	5204	xx	Go	to	PR	1561
11	5214	xx	Go	to	PR	2301
11	5215	XX	Go	to	PR	2301
11	5254	xx	Go	to	PR	1581
11	5264	XX	Go	to	PR	1591
11	5274	XX	Go	to	PR	1601
11	5284	xx	Go	to	PR	1611
11	5294	XX	Go	to	PR	1621
11	5314	xx	Go	to	PR	1631
11	5324	xx	Go	to	PR	1641
11	5344	XX	Go	to	PR	1651
11	5354	XX	Go	to	PR	1661
11	5364	xx	Go	to	PR	1671
11	5374	XX	Go	to	PR	1681
11	5384	XX	Go	to	PR	2311
11	5385	XX	Go	to	PR	2311
11	5394	XX	Go	to	PR	2331
11	5395	xx	Go	to	PR	2331
11	A014	XX	Go	to	PR	1691
11	A015	0C	Go	to	PR	1021
11	A015	XX	Go	to	PR	1691
11	A024	XX	Go	to	PR	1701
11	A025	XX	Go	to	PR	1701
11	A025	0C	Go	to	PR	1021
11	A074	XX	Go	to	PR	1711
11	A075	XX	Go	to	PR	1711
11	A075	0C	Go	to	PR	1021
.11	A085	0C	Go	to	PR	1025
11	A094	XX	Go	to	PR	1731
11	A095	XX	Go	to	PR	1731
11	A095	0C	Go	to	PR	1021
1.1	A104	XX	Go	to	PR	1741
11	A105	XX	Go	to	PR	1741
11	A105	0C	Go	to	PR	1021
11	A124	XX	Go	to	PR	1751
11	A125	XX	Go	to	PR	1751
1.1	A125	0C	Go	to	PR	1021
11	A144	XX	Go	to	PR	2271
11	A145	XX	Go	to	PR	2271
11	A145	0C	Go	to	PR	1021
11	A184	XX	Go	to	PR	2281
11	A185	XX	Go	to	PR	2281
11	A185	0C	Go	to	PR	
11	A264	XX	Go	to	PR	1761
11	A265	XX	Go	to	PR	1761

4381-3 B/M 2676380 MI PN 6169116 Seq CA005 2 of 4 EC A20558 EC A20562 01 Oct 84 30 Aug 85

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PR 1002

				그 사람들은 그리면 생각이 가는 얼마를 가장하다.		
11 A265 OC	Go to PR 1021	11 D164 XX	Go to PR 1531		12 3464 XX	Go to PR 2591
11 A294 XX	Go to PR 1781	11 D165 XX	Go to PR 1531		12 3474 XX	Go to PR 2601
11 A295 XX	Go to PR 1781	11 D194 XX	Go to PR 1991		12 3484 XX	Go to PR 2611
11 A295 OC	Go to PR 1021	11 D195 XX	Go to PR 1991		12 3504 XX	Go to PR 2621
11 A304 XX	Go to PR 1791	11 D204 XX	Go to PR 2001		12 3514 XX	Go to PR 2631
11 A305 XX	Go to PR 1791	11 D205 XX	Go to PR 2001		12 3524 XX	Go to PR 2641
11 A305 AX	Go to PR 1021	11 D264 XX	Go to PR 2021		12 3604 XX	Go to PR 2651
11 A314 XX	Go to PR 1801	11 D265 XX	Go to PR 2021		12 3614 XX	Go to PR 2661
11 A315 0C	Go to PR 1021	11 D274 XX	Go to PR 2031		12 3634 XX	Go to PR 2671
11 A315 XX	Go to PR 1801	11 D275 XX	Go to PR 2031		12 5454 XX	Go to PR 2681
11 A384 XX	Go to PR 1811	11 D284 XX	Go to PR 1031		12 5455 XX	Go to PR 2681
11 A385 XX	Go to PR 1811	11 D285 XX	Go to PR 1031		12 5464 XX	Go to PR 2691
11 A385 OC	Go to PR 1811	11 D294 XX	Go to PR 2041		12 5465 XX	Go to PR 2691
11 A424 XX	Go to PR 1821	11 D295 XX	Go to PR 2041		12 5474 XX	Go to PR 2701
11 A424 XX	Go to PR 1821	11 D314 XX	Go to PR 2051		12 5475 XX	Go to PR 2701
	Go to PR 1831	11 D315 XX	Go to PR 2051		12 5484 XX	Go to PR 2711
11 A433 XX 11 A444 XX	Go to PR 1841	11 D324 XX	Go to PR 2061		12 5485 XX	Go to PR 2711
	Go to PR 1841	11 D325 XX	Go to PR 2061		12 5504 XX	Go to PR 2721
11 A445 XX	Go to PR 1851	11 D354 XX	Go to PR 2081		12 5505 XX	Go to PR 2721
11 A454 XX	Go to PR 1851	11 D355 XX	Go to PR 2081		12 5514 XX	Go to PR 2731
11 A455 XX	Go to PR 1861	11 D364 XX	Go to PR 2091		12 5515 XX	Go to PR 2731
11 A584 XX	Go to PR 1861	11 D365 XX	Go to PR 2091		12 5524 XX	Go to PR 2741
11 A585 XX		11 D303 XX	Go to PR 1041		12 5525 XX	Go to PR 2741
11 A585 OC	Go to PR 1811 Go to PR 1871	11 D375 XX	Go to PR 1041		12 5634 XX	Go to PR 2751
11 A614 XX		11 D574 XX	Go to PR 2101		12 5635 XX	Go to PR 2751
11 A615 XX	Go to PR 1871	11 D575 XX	Go to PR 2101		12 A114 XX	Go to PR 2761
11 A615 0C	Go to PR 1811	11 D584 XX	Go to PR 2111		12 A115 XX	Go to PR 2761
11 A624 XX	Go to PR 1881	11 D585 XX	Go to PR 2111		12 A115 XC	Go to PR 1021
11 A625 XX	Go to PR 1881	11 D594 XX	Go to PR 2111		12 A134 XX	Go to PR 2771
11 A625 OC	Go to PR 1021	11 D595 XX	Go to PR 2121		12 A135 XX	Go to PR 2771
11 A644 XX	Go to PR 2291	11 D644 XX	Go to PR 2131		12 A135 XC	Go to PR 1021
11 A645 XX	Go to PR 2291	11 D645 XX	Go to PR 2131		12 A254 XX	Go to PR 2781
11 A645 OC	Go to PR 1021	11 FFF4 XX	Go to PR 1231		12 A255 XX	Go to PR 2781
11 D023 XX	Go to PR 2151 Go to PR 1901	11 FFF5 XX	Go to PR 1231		12 A255 XC	Go to PR 1021
11 D064 XX	Go to PR 1901	12 1204 XX	Go to PR 2501		12 A324 XX	Go to PR 2791
11 D065 XX		12 1205 XX	Go to PR 2501		12 A325 XX	Go to PR 2791
11 D074 XX	Go to PR 1911 Go to PR 1911	12 1214 XX	Go to PR 2511		12 A325 XC	Go to PR 1021
11 D075 XX	Go to PR 1481	12 1215 XX	Go to PR 2511		12 A424 XX	Go to PR 1821
11 D084 XX	Go to PR 1481	12 1464 XX	Go to PR 2521		12 A425 XX	Go to PR 1821
11 D085 XX	Go to PR 1921	12 1465 XX	Go to PR 2521		12 A574 XX	Go to PR 2801
11 D094 XX		12 1474 XX	Go to PR 2531	•	12 A575 XX	Go to PR 2801
11 D095 XX	Go to PR 1921 Go to PR 1931	12 1475 XX	Go to PR 2531		12 A575 XC	Go to PR 1021
11 D113 XX		12 1524 XX	Go to PR 2541		12 A634 XX	Go to PR 2811
11 D114 XX	Go to PR 1941	12 1525 XX	Go to PR 2541		12 A635 XX	Go to PR 2811
11 D115 XX	Go to PR 1941 Go to PR 1941	12 1525 XX	Go to PR 2551		12 A635 XC	Go to PR 1021
11 D116 XX		12 1605 XX	Go to PR 2551		12 D033 XX	Go to PR 2151
11 D123 XX	Go to PR 1771	12 1634 XX	Go to PR 2561		12 D043 XX	Go to PR 2161
11 D144 XX	Go to PR 1961	12 1635 XX	Go to PR 2561		12 D134 XX	Go to PR 1951
11 D145 XX	Go to PR 1961	12 1635 XX	Go to PR 1221		12 D135 XX	Go to PR 1951
11 D154 XX	Go to PR 1971 Go to PR 1971	12 3454 XX	Go to PR 2581		12 D254 XX	Go to PR 2011
11 D155 XX	GO EO PR 19/1	14 JTJT AA				

4381-3	MI	PN 6169116	EC A20558	EC A20562		
B/M 2676380	Seq CA005	3 of 4	01 Oct 84	30 Aug 85		

12	D255	xx	Go	to	PR	2011
12	D344	xx	Go	to	PR	2071
12	D345	xx	Go	to	PR	2071
12	D454	xx	Go	to	PR	2821
12	D455	xx	Go	to	PR	2821
12	D514	xx	Go	to	PR	2831
12	D515	XX	Go	to	PR	2831
12	D544	XX	Go	to	PR	2571
12	D545	xx	Go	to	PR	2571
12	D604	xx	Go	to	PR	2841
12	D605	xx	Go	to	PR	2841
12	D614	XX	Go	to	PR	2851
12	D615	xx	Go	to	PR	2851
1.4	A154	xx	Go	to	PR	2231
14	A155	xx	Go	to	PR	2231
14	A155	хc	Go	to	PR	1021
14	A164	xx	Go	to	PR	2241
14	A165	XX	Go	to	PR	2241
14	A165	xc	Go	to	PR	1021
- 14	A174	XX	Go	to	PR	2251
14	A175	XX	Go	to	PR	2251
14	A175	xc	Go	to	PR	1021
14	A484	XX	Go	to	PR	2261
14	A485	XX	Go	to	PR	2261
17	A433	XX	Go	to	PR	1831
1 D	1733	XX	Go	to	PR	2171
1 D	D013	XX	Go	to	PR	2141
1 D	D103	XX	Go	to	PR	2141
1D	173ם	xx	Go	to	PR	2141
1 D	D183	XX	Go	to	PR	2171
1 D	D193	XX	Go	to	PR	2171
1D	D203	XX	Go	to	PR	2171
10	D213	XX	Go	to	PR	2141
1D	D223	XX	Go	to	PR	2171
1D	D233	XX	Go	to	PR	2191
1 D	D243	XX	Go	to	PR	2191
1D	D303	XX	Go	to	PR	2141
1D	D333	XX	Go	to	PR	2141
1D	D383	XX	Go	to	PR	2181
1D	D393	XX	Go	to	PR	2181
1D	D403	XX	Go	to	PR	2181
1D	D413	XX	Go	to	PR	2181
1D	D423	XX	Go	to	PR	2141
1D	D433	XX	Go	to	PR	2201
1D	D443	XX	Go	to	PR	2201
1D	D453	XX	Go	to	PR	2211
1D	D463	XX	Go	to	PR	
1D	D473 D483	XX XX	Go	to	PR	2211 2211
1D 1D	D483	XX	Go	to to	PR PR	2141
10	D503	XX	Go	to	PR	2211
'n	2003	WW	Go	LU	FR	4411

4381-3	MI	PN 6169116	EC A20558	EC A20562		
B/M 2676380	Seq CA005	4 of 4	01 Oct 84	30 Aug 85		

1D D513 XX 1D D523 XX

1D D533 XX 1D D553 XX

1D D563 XX

1D D603 XX

1D D613 XX

1D D623 XX

1D D633 XX

1F FFF4 XX

1F FFF5 XX

Go to PR 2211

Go to PR 2181

Go to PR 2181

Go to PR 2221

Go to PR 2221

Go to PR 2141

Go to PR 2211

Go to PR 1231

Go to PR 1231

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PR 1004

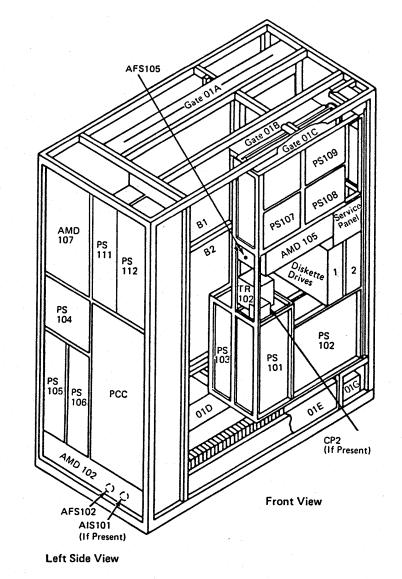
Intermittent Power Failure Procedure

You are here because of an intermittent power failure or a Ref Code (1X RRRR IS) with the S field equal to an 8.

Possible causes:

- Voltage Levels—any voltage out of tolerance, excessive ripple
- Cables—not seated or pushed in pins
- Cards—not seated
- Top Card Connectors—not seated
- Board—bent pins either side
- Loose Wires—on TBs, contactors, CBs, and bus bars
- Filters—dirty
- Airflow Sensors—not aligned for correct airflow
- Defective FRUS.

Step	Conditions	Instructions
1	Go to Instructions column.	 Set the CE Mode switch to CE Mode. Select the Analog/Temperature Display (QWA) screen. Check for any sensor that is more than three + or - characters.
2	Is any sensor level more than three + or - characters?	 Go to page PR 1021 and perform the voltage check for that power supply. After completing the voltage check, return here and continue with step 3.
3	Go to Instructions column.	Perform the following:
		 Use the Ref Code list on page PR 1002 to find the PR associated with this Ref Code. Attempt to find the failure by vibrating the cables, cards, contactors, CBs, and power supplies shown in the wiring diagram located in the PR. If you are not successful in finding the failure, exchange the PA FRUS.
4	Go to Instructions column.	Go to page PR 5001.



⁴³⁸¹⁻³ B/M 2676380

Ì	MI	PN 6169117
1	Seq CA010	1 of 1

EC A20558 EC A20562 01 Oct 84 30 Aug 85

PR 1015

Current Setting

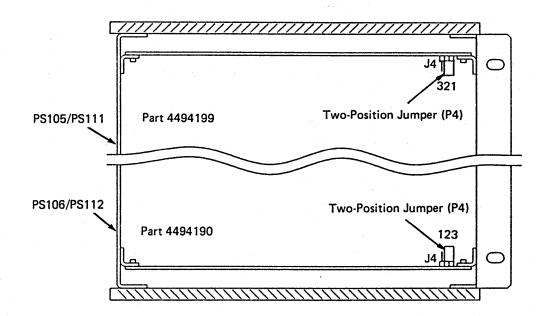
This procedure ensures that the power supply current jumpers in PS105, PS106, PS111, and PS112 are correctly installed and that the PS105 load resistor is disconnected.

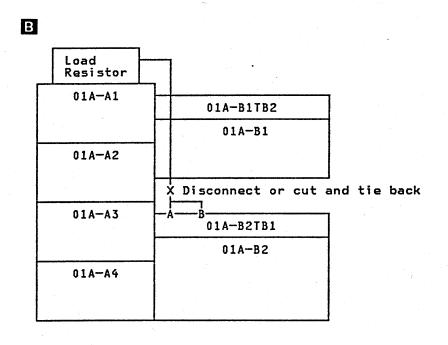
Go to Instructions column. Are you installing part 4494199 (PS105, PS111)? Are you installing part 4494190 (PS106, PS112)? Go to Instructions column. Go to Instructions column.	A torque wrench and 1/4 to 3/8 drive adapter are needed. For tool part numbers, see Volume A07, "Tools." Go to step 5. Go to step 8. 1. Install power supply. 2. Go to page PR 1021, step 2. 1. Set service panel Power Off switch to	
4494199 (PS105, PS111)? Are you installing part 4494190 (PS106, PS112)? Go to Instructions column.	Go to step 8. 1. Install power supply. 2. Go to page PR 1021, step 2. 1. Set service panel Power Off switch to	
4494190 (PS106, PS112)? Go to Instructions column.	Install power supply. Go to page PR 1021, step 2. Set service panel Power Off switch to	
	2. Go to page PR 1021, step 2.1. Set service panel Power Off switch to	
Go to Instructions column.		
	Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off.	
	 Use table A , and ensure that PS105 and/or PS111 current jumper is set to the correct current setting. Install PS105 and/or PS111. 	
Are you installing PS105?	Ensure the red and black wire from the load resistor to 01A-B2TB1 A and B bus is cut or disconnected at the bus bars and tied back. (See references A and B .)	
Go to Instructions column.	1. Set PCC CB1 and CB2 on. 2. Set CE Mode switch to CE Mode. 3. Press service panel Power On. 4. Go to page PR 1021, step 2.	
Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Use table A, and ensure that PS106 and/or PS112 current jumper is set to the correct current setting. Install PS106 and/or PS112. Set PCC CB1 and CB2 on. Set CE Mode switch to CE Mode. 	
		2. Set CE Mode switch to CE Mode. 3. Press service panel Power On. 4. Go to page PR 1021, step 2. 1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Use table A , and ensure that PS106 and/or PS112 current jumper is set to the correct current setting. 4. Install PS106 and/or PS112. 5. Set PCC CB1 and CB2 on.

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Power Supply	Model Group 1	Model Group 2	Model Group 3	Load Resistor
PS105	1-2	1-2	1-2	Remove
PS106	2-3	2-3	2-3	N/A
PS111	N-A	N/A	1-2	N/A
PS112	N/A	N/A	2-3	N/A

Note: See QFO screen for Model Group.





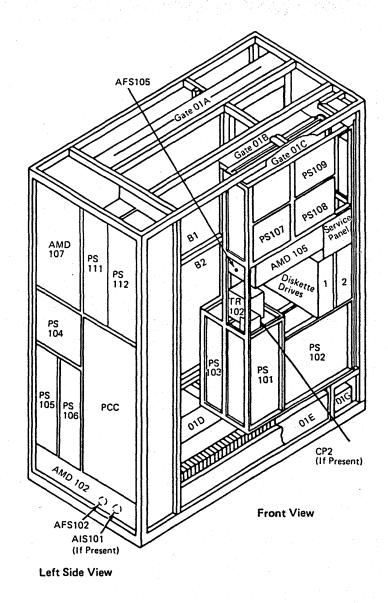
4381-3 B/M 2676380 MI PN 6169118 Seq CA015 1 of 1 EC A20558 EC A20562 01 Oct 84 30 Aug 85

Voltage Adjust

This procedure checks and adjusts voltage levels.

ALL POWER SUPPLY ADJUSTMENTS MUST BE DONE WITH A METER.

Step	Conditions	Instructions
1	Are you installing one of the following? PS105, PS111 (part 4494199) PS106, PS112 (part 4494190)	 Before installing the power supply, go to page PR 1015 and verify that the power supply current jumper is installed correctly and that the load resistor for PS105 is removed. After completing PR 1015, return here and continue with step 2.
2	Are you here because the S field of the Ref Code (RC=UURRRRIS) is equal to C or are you checking power supply voltages?	1. Set CE Mode switch to CE Mode. 2. Select the Analog Voltage/Temperature Display (QWA) screen. 3. Any sensor more than three + or - characters should be adjusted or checked for the proper voltage level. 4. Use table A and your sensor number or 1X RRRR number to determine the power supply and step number. 5. Select the Partial Power Up/Down (QWW) screen. 6. Select DP (power-down processor only).
3	Are you here to adjust or did you just exchange PS101?	PS101 voltages are not adjustable. If any voltage level is out of range, exchange the power supply.
		1. Measure for +5 Vdc at the following points: - lead at 01A-A1V2J08 + lead at 01A-A1V2J03. 2. Exchange PS101 if voltage is not between +4.5 and +5.5 Vdc. 3. Measure for +24 Vdc at the following points: - lead at 01A-A1V2J08 + lead at 01A-A1V2B11. 4. Exchange PS101 if voltage is not between +22 and +26 Vdc.
		If all voltage checks or adjustments are done, go to page PR 5001.



	Power	1	
RRRR	Supply	Voltage	Go to
1643	PS103	+5 Vdc	Step 5
A01X	PS103	+24 Vdc	Step 5
A02X	PS103	+5 Vdc	Step 5
A07X	PS102	+5 Vdc	Step 4
X80A	PS108	+5 Vdc	Step 10
A09X	PS109	+5 Vdc	Step 11
A10X	PS103	+5 Vdc	Step 5
A11X	PS103	+5 Vdc	Step 5
A12X	PS107	+6 Vdc	Step 9
A13X	PS107	+6 Vdc	Step 9
A14X	PS108	+8.5 Vdc	Step 10
A15X	PS102	+5 Vdc	Step 4
A16X	PS107	+6 Vdc	Step 9
A17X	PS105	-1.5 Vdc	Step 7
A18X	PS103	-2.2 Vdc	Step 5
A21X	PS102	-5 Vdc	Step 4
A25X	PS111	-1.5 Vdc	Step 12
A26X	PS105	-1.5 Vdc	Step 7
A29X	PS105	-1.5 Vdc	Step 7
A30X	PS105	-1.5 Vdc	Step 7
A31X	PS105	-1.5 Vdc	Step 7
A32X	PS105	-1.5 Vdc	Step 7
A54X	PS102	-5 Vdc	Step 4
A57X	PS112	-4.3 Vdc	Step 13
A58X	PS106	-4.3 Vdc	Step 8
A61X	PS106	-4.3 Vdc	Step 8
A62X	PS106	-4.3 Vdc	Step 8
A63X	PS106	-4.3 Vdc	Step 8
A64X	PS106	-4.3 Vdc	Step 8

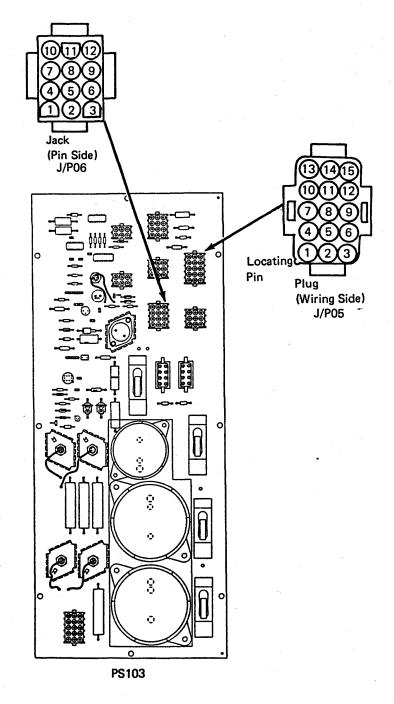
4381-3 B/M 2676380

MI	PN 6169119	EC A
Seq CA020	1 of 5	01 0

EC A20558 EC A20559 EC A20560 EC A20562 01 Oct 84 03 Dec 84 18 Feb 85 30 Aug 85

Step	Conditions	Instructions
4	Are you here to adjust or did you just exchange PS102?	PS102 voltages are not adjustable. If any voltage level is out of range, exchange the power supply.
		If power will not stay up, press Check Reset and service panel Power On for each voltage check. Measure for +5 Vdc at the following points: lead at 01A-A2K2D08
		+ lead at 01A-A2K2D03. 3. Exchange PS102 if voltage is not between +4.5 and +5.5 Vdc. 4. Measure for +8.5 Vdc at the following points: - lead at 01A-A2K2D08
		 + lead at 01A-A2K2B11. 5. Exchange PS102 if voltage is not between +7.65 and +9.35 Vdc. 6. Measure for +12 Vdc at the following points: - lead at 01A-A2J2D08
		 + lead at 01A-A2J2B11. 7. Exchange PS102 if voltage is not between +10.8 and +13.2 Vdc. 8. Measure for -5 Vdc at the following points: - lead at 01A-A2K2D08
		+ lead at 01A-A2K2B06. 9. Exchange PS102 if voltage is not between -4.5 and -5.5 Vdc. 10. Measure for -12 Vdc at the following points:
		 lead at 01A-A2Q2P08 lead at 01A-A2Q2P07. 11. Exchange PS102 if voltage is not between 10.8 and -13.2 Vdc. 12. If voltages are correct and you still have a
		1X Ref Code with the S field equal to C, go to step 14. 13. If voltage checks or adjustments are done, go to page PR 5001

Step	Conditions	Instructions	
5	Are you here to adjust or did you just exchange PS103?	PS103 +5 and +24 voltage levels are not adjustable. The -2.2V level is adjustable. Exchange the power supply if any voltage level is out of range or does not adjust.	
		Set CE Mode switch to CE Mode. Select Diagnostic Power Up (QWD) screen.	
		 Select option C (stop after -2.2V start). Measure for +5 Vdc at the following points: lead at PS103 P06-1 lead at PS103 P06-2. Exchange PS103 if voltage is not between 	
		+4.5 and +5.5 Vdc. Measure for +24 Vdc at the following points: - lead at PS103 P05-1 + lead at PS103 P05-3. Exchange PS103 if voltage is not between	
		+22 and +26 Vdc. 8. Measure for -2.2 Vdc at the following points: - lead at 01A-A4K2D08 + lead at 01A-A4K2D03.	
		9. Adjust PS103 to -2.20V if voltage is not between -2.13 and -2.27 Vdc.	
		Note: Adjustment pot is located on power supply.	
		10. Exchange PS103 if voltage fails to adjust. 11. If voltages are correct and you still have a 1X Ref Code with the S field equal to C, go to step 14. 12. If voltage checks or adjustments are done, go to page PR 5001.	
6	Are you here to adjust or did you just exchange PS104?	 PS104 is not adjustable. Go to page PR 5001. 	



4381-3 MI B/M 2676380 Seq CA020

PN 6169119 2 of 5

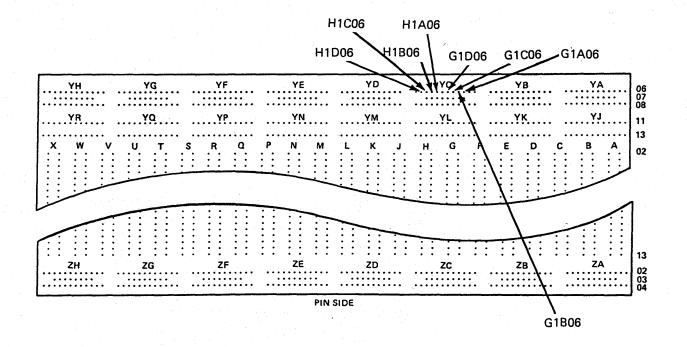
EC A20558 01 Oct 84 EC A20559 03 Dec 84

EC A20560 EC A20562 18 Feb 85 30 Aug 85

PR 1023

Step	Conditions	Instructions
7	Are you here to adjust or did you just exchange PS105?	PS105 is adjustable. Exchange the power supply if the voltage level is out of range and does not adjust.
	Warning: If you are installing part 4494199, go to PR 1015 before continuing.	 Set CE Mode switch to CE Mode. Select Diagnostic Power Up (QWD) screen. Select option D (stop after -1.5/-4.3V start). Measure for -1.5 Vdc at the following points: lead at 01A-A2G1806 lead at 01A-A2G1A06. Adjust PS105 to -1.50V if voltage is not between -1.47 and -1.53 Vdc.
		Note: Adjustment pot is located on power supply.
		6. Exchange PS105 if voltage fails to adjust.
		A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.
-		 7. If the voltage level is correct and you still have a 1X Ref Code with the S field equal to C, go to step 14. 8. If voltage checks or adjustments are done, go to page PR 5001.

Step	Conditions	Instructions	
8	Are you here to adjust or did you just exchange PS106?	PS106 is adjustable. Exchange the power supply if the voltage level is out of range and does not adjust.	
	Warning: If you are installing part 4494190, go to PR 1015 before continuing.	 Set CE Mode switch to CE Mode. Select Diagnostic Power Up (QWD) screen. Select option D (stop after -1.5/-4.3V start). Measure for -4.3 Vdc at the following points: lead at 01A-A2G1D06 lead at 01A-A2G1C06. Adjust PS106 to -4.33V if voltage is not between -4.25 and -4.42 Vdc. 	
		Note: Adjustment pot is located on power supply.	
		6. Exchange PS106 if voltage fails to adjust.	
		A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.	
		7. If voltages are correct and you still have a 1X Ref Code with the S field equal to C, go to step 14.	
!		If voltage checks or adjustments are done, go to page PR 5001.	



4381-3 B/M 2676380

MI	PN 6169119	EC A20558	EC A20559	EC A20560	EC A20562	
Seq CA020	3 of 5	01 Oct 84	03 Dec 84	18 Feb 85	30 Aug 85	

Step	Conditions	Instructions
9	Are you here to adjust or did you just exchange PS107?	PS107 is adjustable. Exchange the power supply if the voltage level is out of range and does not adjust.
		 Set CE Mode switch to CE Mode. Select Diagnostic Power Up (QWD) screen. Select option H (stop after +6V start). Measure for +6 Vdc at the following points: lead at 01A-A3K2J08 lead at 01A-A3K2G11.
		5. Adjust PS107 to +6.0V if voltage is not between +5.82 and +6.18 Vdc.
		Note: Adjustment pot is located on power supply.
		 6. Exchange PS107 if voltage fails to adjust. 7. If the voltage level is correct and you still have a 1X Ref Code with the S field equal to C, go to step 14. 8. If voltage checks or adjustments are done, go to page PR 5001.
10	Are you here to adjust or did you just exchange PS108?	PS108 is adjustable. Exchange the power supply if the voltage level is out of range and does not adjust.
	Note: If PS108 is a +5V power supply, use PR 1025.	Set CE Mode switch to CE Mode. Select Diagnostic Power Up (QWD) screen. Select option G (stop after +8.5V start). Measure for +8.5 Vdc at the following points: lead at 01A-A4K2J08 + lead at 01A-A4K2J12.
		Adjust PS108 to +8.50V if voltage is not between +8.24 and +8.76 Vdc. Note: Adjustment pot is located on power supply.
		 Exchange PS108 if voltage fails to adjust. If the voltage level is correct and you still have a 1X Ref Code with the S field equal to C, go to step 14.

11	Are you here to adjust or did you just exchange PS109?	PS109 is adjustable. Exchange the power supply if the voltage level is out of range and does not adjust.
		Set CE Mode switch to CE Mode. Select Diagnostic Power Up (QWD) screen. Select option F
		(stop after +5V start). 4. Measure for +5 Vdc at the following points:
		- lead at 01A-A4K2J08 + lead at 01A-A4K2J13 (source 1 storage) + lead at 01A-A4C2J03
		(source 2 storage). Note: For source 1 storage, PS108 is a 8.5V power supply.
		5. Adjust PS109 to +5.0V if voltage is not between +4.85 and +5.15 Vdc.
		Note: Adjustment pot is located on power supply.
		 6. Exchange PS109 if voltage fails to adjust. 7. If the voltage level is correct and you still have a 1X Ref Code with the S field equal to C, go to step 14. 8. If voltage checks or adjustments are done, go to page PR 5001.

Instructions

Step Conditions

B/M 2676380 | Seq CA020

EC A20558 01 Oct 84

If all voltage checks or adjustments are

EC A20559 EC A20560 EC A20562 03 Dec 84 18 Feb 85 30 Aug 85

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PR 1025

Step	Conditions	Instructions
12	Are you here to adjust or did you just exchange PS111?	PS111 is adjustable. Exchange the power supply if the voltage level is out of range and does not adjust.
	Warning: If you are installing part 4494199, go to PR 1015 before continuing.	Set CE Mode switch to CE Mode. Select Diagnostic Power Up (QWD) screen. Select option E
		(stop after -1.5/-4.3V start). 4. Measure for -1.5 Vdc at the following points: - lead at 01A-A2H1B06 + lead at 01A-A2H1A06.
		5. Adjust PS111 to -1.50V if voltage is not between -1.47 and -1.53 Vdc.
		Note: Adjustment pot is located on power supply.
		6. Exchange PS111 if voltage fails to adjust.
		A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.
		7. If the voltage level is correct and you still have a 1X Ref Code with the S field equal to C, go to step 14.
		If voltage checks or adjustments are done, go to page PR 5001.

Step	Conditions	Instructions
13	Are you here to adjust or did you just exchange PS112? Warning: If you are installing part 4494190, go to PR 1015 before continuing.	PS112 is adjustable. Exchange the power supply if the voltage level is out of range and does not adjust. 1. Set CE Mode switch to CE Mode. 2. Select Diagnostic Power Up (QWD) screen. 3. Select option E (stop after -1.5/-4.3V start). 4. Measure for -4.3 Vdc at the following points: - lead at 01A-A2H1D06 + lead at 01A-A2H1C06. 5. Adjust PS112 to -4.33V if voltage is not between -4.25 and -4.42 Vdc.
		Note: Adjustment pot is located on power supply. 6. Exchange PS112 if voltage fails to adjust.
		A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.
		 7. If voltages are correct and you still have a 1X Ref Code with the S field equal to C, go to step 14. 8. If voltage checks or adjustments are done, go to page PR 5001.
14	Do you have a 1X Ref Code with the S field equal to C?	Change the S field to an E. Use table B and your 1X Ref Code to determine the correct PR XXXX repair entry page.
		3. Go to PR XXXX.

В

RRRR	Ref Code	PR Page
1643	11-164X-0E	PR 1701
A01X	11-A01X-0E	PR 1691
A02X	11-A02X-0E	PR 1701
A07X	11-A07X-0E	PR 1711
A08X	11-A08X-0E	PR 1721
A09X	11-A09X-0E	PR 1731
A10X	11-A10X-0E	PR 1741
A11X	12-A11X-0E	PR 2761
A12X	11-A12X-0E	PR 1751
A13X	12-A13X-0E	PR 2771
A14X	11-A14X-0E	PR 2271
A15X	14-A15X-0E	PR 2231
A16X	14-A16X-0E	PR 2241
A17X	14-A17X-0E	PR 2251
A18X	11-A18X-0E	PR 2281
A21X	N/A	N/A
A25X	12-A25X-0E	PR 2781
A26X	11-A26X-0E	PR 1761
A29X	11-A29X-0E	PR 1781
A30X	11-A30X-0E	PR 1791
A31X	11-A31X-0E	PR 1801
A32X	12-A32X-0E	PR 2791
A54X	N/A	N/A
A57X	12-A57X-0E	PR 2801
A58X	11-A58X-0E	PR 1861
A61X	11-A61X-0E	PR 1871
A62X	11-A62X-0E	PR 1881
A63X	12-A63X-0E	PR 2811
A64X	11-A64X-0E	PR 2291

4381-3 MI B/M 2676380 Seq CA020

MI PN 6169119

Ref Codes 1110150E, 1110240E, 1110250E, 11D2840E, 11D2850E

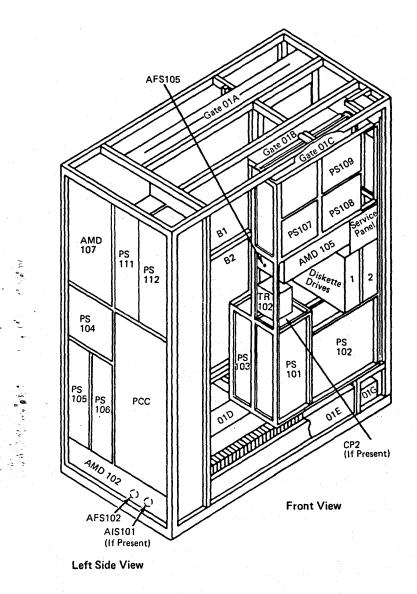
PR 1031

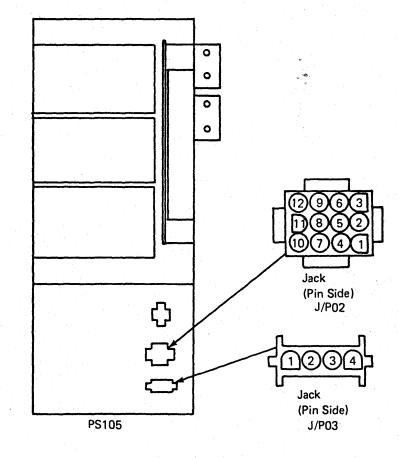
These Ref Codes indicate PS105 failed to turn on because of a failure in the start line, remote sense return line, or +24V bias to PS105.

Possible causes:

- PS105 start line grounded
- 01A-A2E2 sense card
- 01A-A2 board
- PS105
- PS105 remote sense return line open.

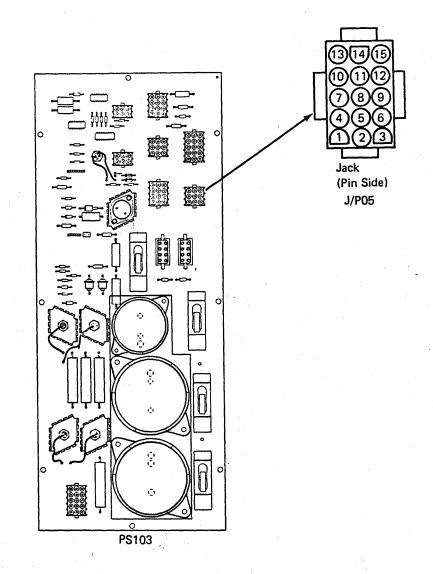
Step	Conditions	Instructions	
1	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set CE Mode switch to CE Mode. 3. Press service panel Power On. 4. Select Diagnostic Power Up (QWD) screen. 5. Select option A (stop after K03 picked). 6. Measure for +24 Vdc at the following points: - lead at PS105 J/P03-2 + lead at PS105 J/P03-1.	
2	Is voltage less than +22 Vdc?	Go to step 10.	
3	Go to Instructions column.	Measure for +5 Vdc at the following points:	
		- lead at frame ground + lead at PS105 J/P02-8.	
4	Is voltage greater than +2.5 Vdc?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange cable from PS105 J/P02 to O1A-B2 TB1 sense capacitors. Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.	
		4. Go to step 20.	





4381 B/M 2676380 MI PN 6169120 Seg CA025 1 of 4

Step	Conditions	Instructions		
5	Go to Instructions column.	Measure for +5 Vdc at the following points:		
		- lead at frame ground + lead at PS105 J/P02-1.		
6	Is voltage less than +2.5 Vdc?	Go to step 13.		
7	Go to Instructions column.	Press ENTER to end the Diagnostic Stop. Measure for +5 Vdc at the following points:		
		- lead at frame ground + lead at PS105 J/P02-1.		
		 3. The 01A-B2 plenum door must be closed. 4. Select Partial Power Up/Down (QWW) screen. 5. Select UP (power-up processor only). 		
8	Is voltage greater than +2.5 Vdc?	A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.		
		Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS105.		
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.		
		4. Go to step 20.		

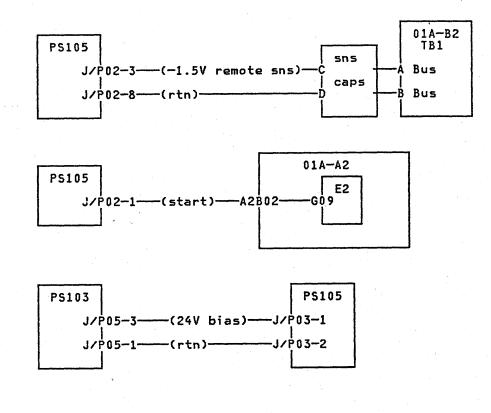


Step	Conditions	Instructions		
9	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2E2 card.		
		Note: Check TCCs for proper seating before exchanging card. 4. Go to step 20.		
10	Go to Instructions column.	Measure for +24 Vdc at the following points:		
		- lead at PS103 J/P05-1 + lead at PS103 J/P05-3.		
11	Is voltage greater than +22 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS103 J/P05 to PS105 J/P03.		
		Note: Check cable connectors for pushed in pins and seating before exchanging cable. 4. Go to step 20.		
12	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS103.		
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.		
	<u> </u>	4. Go to step 20.		

Step	Conditions	Instructions
13	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Disconnect PS105 J/P02. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08
		+ lead at 01A-A2E2D06 + lead at 01A-A2E2G09.
14	Is voltage greater than +2.5 Vdc?	A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.
		Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS105.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Go to step 20.
15	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS105 J/P02. Swap 01A-A2E2 and 01A-A2D2 cards.
		Note: Ensure TCCs are reinstalled.
		4. Press service panel Power On. 5. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2G09.
16	Is voltage greater than +2.5 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange card swapped into the 01A-A2D2 position. Go to step 20.

⁴³⁸¹ MI PN 6169120 EC A20558 O1 Oct 84

Step	Conditions	Instructions
17	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable 01A-A2A2. Set PCC CB1 and CB2 on. Press service panel Power On. Measure for +5 Vdc at the following points:
		lead at 01A-A2E2D08lead at 01A-A2E2G09.
18	Is voltage greater than +2.5 Vdc?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange cable from PS105 J/P02 to 01A-A2A2. Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		4. Go to step 20.
19	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board.
20	Go to Instructions column.	Ensure PCC CB1 and CB2 are off. Reinstall and check all cables and cards for proper seating in the following areas: PS103 PS105 01A-B2 TB1 01A-A2 board.
		3. Reset any tripped CPs.4. Set PCC CB1 and CB2 on.5. Go to page PR 5001.



PN 6169120 4 of 4 B/M 2676380 Seg CA025

EC A20558 01 Oct 84

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PR 1034

Ref Codes 1110350E, 1110440E, 1110450E, 11D3740E, 11D3750E

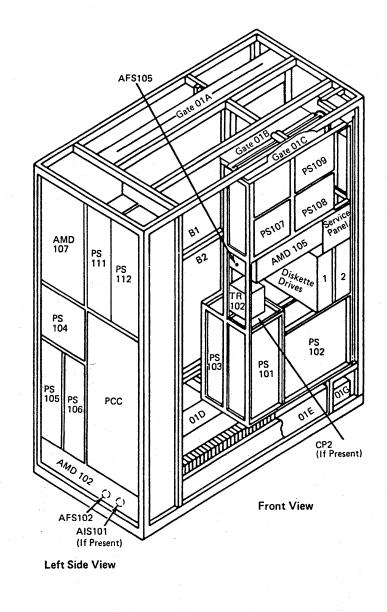
PR 1041

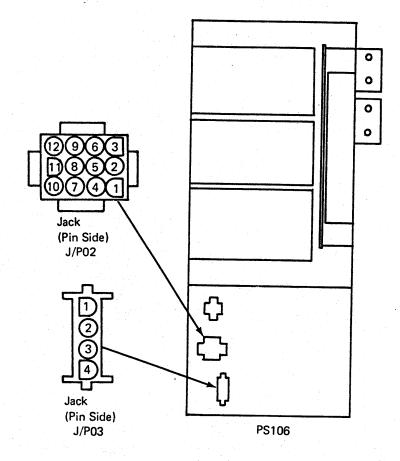
These Ref Codes indicate PS106 failed to turn on because of a failure in the start line, remote sense return line, or +24V bias to PS106.

Possible causes:

- PS106 start line grounded
- 01A-A2E2 sense card
- 01A-A2 board
- PS106
- PS103
- PS106 remote sense return line open.

Step	Conditions	Instructions
	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Select Diagnostic Power Up (QWD) screen. Select option A (stop after K03 picked). Measure for +24 Vdc at the following points:
		- lead at PS106 J/P03-2 + lead at PS106 J/P03-1.
2	Is voltage less than +22 Vdc?	Go to step 10.
3	Go to Instructions column.	Measure for +5 Vdc at the following points:
		- lead at frame ground + lead at PS106 J/P02-8.
4	Is voltage greater than +2.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS106 J/P02 to 01A-B2 TB1 C/B sense capacitors.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. 4. Go to step 20.





4381 MI PN 6169121 B/M 2676380 Seq CA030 1 of 4

Step	Conditions	Instructions	
5	Go to Instructions column.	Measure for +5 Vdc at the following points:	
\$ I :		- lead at frame ground + lead at PS106 J/P02-1.	
6	Is voltage greater than +2.5 Vdc?	Go to step 13.	
7	Go to Instructions column.	Press ENTER to end the Diagnostic Stop. Measure for +5 Vdc at the following points:	
		- lead at frame ground + lead at PS106 J/P02-1.	
		 The 01A-B2 plenum door must be closed. Select Partial Power Up/Down (QWW) screen. Select UP (power-up processor only). 	
8	Is voltage greater +2.5 Vdc?	A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.	
		Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS106.	
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.	
L		4. Go to step 20.	

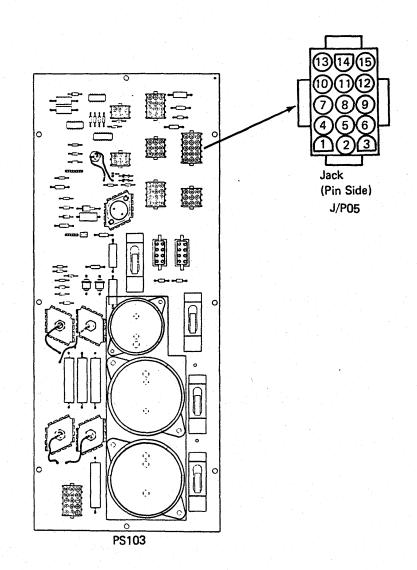
Step	Conditions	Instructions
9	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2E2 card.
		Note: Check TCCs for proper seating before exchanging card.
		4. Go to step 20.
10	Go to Instructions column.	Measure for +24 Vdc at the following points:
		- lead at PS103 J/P05-2 + lead at PS103 J/P05-6.
11	Is voltage greater than +22 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS103 J/P05 to PS106 J/P03.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. 4. Go to step 20.
12	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS103.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
Ĺ		4. Go to step 20.

4381 B/M 2676380 MI PN 6169121 Seg CA030 2 of 4

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PR 1043

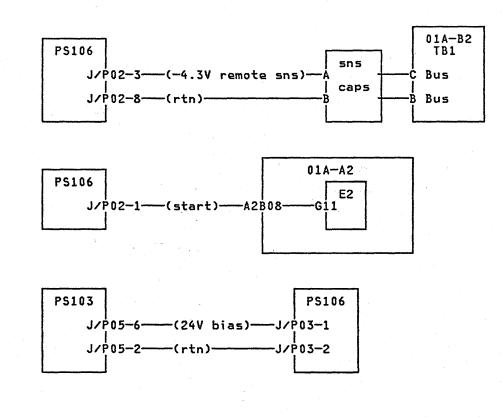
Step	Conditions	Instructions
13	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal.
		Disconnect PS106 J/P02. Press service panel Power On.
		Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2G11.
14	Is voltage greater than +2.5 Vdc?	A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.
		 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS106.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Go to step 20.
15	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS106 J/P02. Swap 01A-A2E2 and 01A-A2D2 cards.
		Note: Ensure TCCs are reinstalled.
		4. Press service panel Power On. 5. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2G11.
16	Is voltage greater than +2.5 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange card swapped into the 01A-A2D2 position. Go to step 20.



4381 B/M 2676380

MI PN 6169121 Seg CA030 3 of 4

Step	Conditions	Instructions	
17	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Disconnect cable 01A-A2A2. 4. Set PCC CB1 and CB2 on. 5. Press service panel Power On. 6. Measure for +5 Vdc at the following points: - lead at 01A-A2E2D08	
		+ lead at 01A-A2E2D08 + lead at 01A-A2E2G11.	
18	Is voltage greater than +2.5 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS106 J/P02 to 01A-A2A2. Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. 	
		4. Go to step 20.	
19	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board.	
20	Go to Instructions column.	Ensure PCC CB1 and CB2 are off. Reinstall and check all cables and cards for proper seating in the following areas: PS103 PS106 01A-B2 TB1 01A-A2 board.	
		 Reset any tripped CPs. Set PCC CB1 and CB2 on. Go to page PR 5001. 	



PN 6169121 4 of 4 4381 B/M 2676380 MI Seq CA030

EC A20558 01 Oct 84

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Ref Codes 1111140E, 1111150E

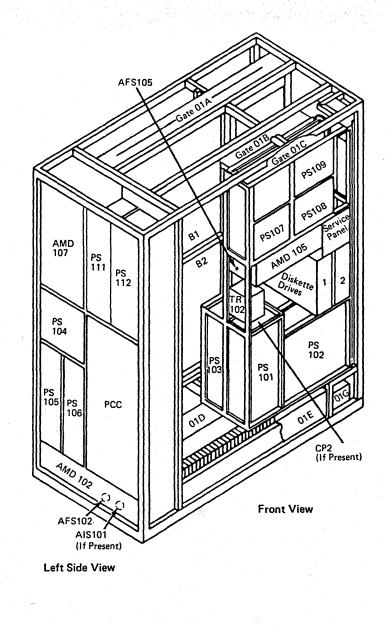
PR 1051

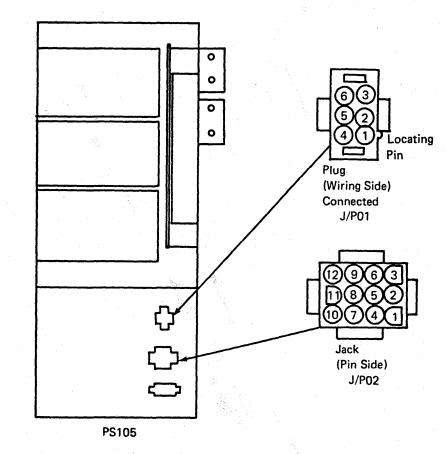
These Ref Codes indicate that PS105 failed to turn on after the start line was set on.

Possible causes:

- PS105
- 01A-A2E2 sense card
- PS105 start line
- +5 Vdc from MSS
- +300 Vdc from PS104.

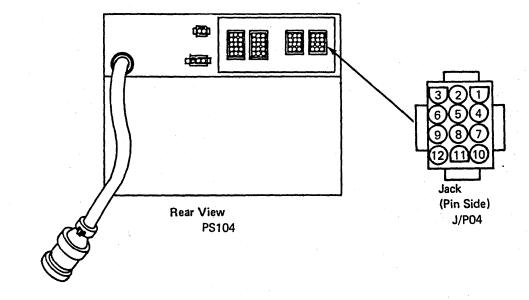
Step	Conditions	Instructions	
1	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set CE Mode switch to CE Mode. 3. Disconnect PS105 P01. 4. Press service panel Power On. 5. Select Diagnostic Power Up (QWD) screen. 6. Select option B (stop after K04 picked). 7. Measure for +5.0 Vdc at the following points:	
		- lead at frame ground + lead at PS105 J/P02-12.	
2	Is voltage +4.5 to +5.5 Vdc?	Go to step 6.	
3	Go to Instructions column.	Measure for +5.0 Vdc at the following points: - lead at 01A-A2A2D08 + lead at 01A-A2A2D03.	
4	Is voltage +4.5 to +5.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS105 J/P02 to 01A-A2A2.	
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. 4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.	





PN 6169122 B/M 2676380 | Seq CA035

Step	Conditions	Instructions	
5	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2 board. Go to page PR 5001.	
6	Go to Instructions column.	Measure for +300 Vdc at the following points:	
		DANGER 300 Vdc. - lead at PS105 J/P01-3 + lead at PS105 J/P01-1 (cable end).	
7	Is voltage greater than +225 Vdc?	Go to step 11.	
8	Go to Instructions column.	 Press ENTER to end Diagnostic Stop. Reconnect PS105 J/P01. Disconnect PS104 J/P04. Select Diagnostic Power Up (QWD) screen. Select option B (stop after K04 picked). Measure for +300 Vdc at the following points: DANGER 300 Vdc. 	
		- lead at PS104 J/P04-7 + lead at PS104 J/P04-9 (on power supply).	
9	Is voltage greater than +225 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable PS104 J/P04 to PS105 J/P01. Note: Check board for bent pins and cable connector for pushed in pins and 	
		seating before exchanging cable. 4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.	



4381 MI B/M 2676380 Seg CA035

MI PN 6169122 Seg CA035 2 of 4

EC A20558 01 Oct 84

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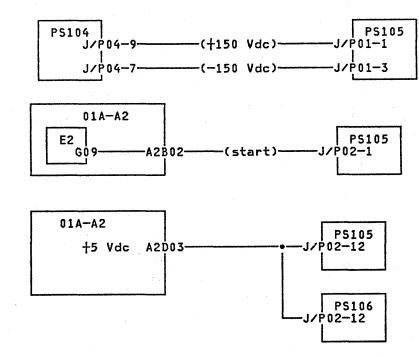
PR 1052

Step	Conditions	Instructions
10	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS104.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
11	Go to Instructions column.	 Press ENTER to end Diagnostic Stop. Reconnect PS105 J/P01. Measure for +5.0 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2G09.
		Note: The voltage level is expected to go to 0V for about two seconds.
		4. The 01A-B2 plenum door must be closed. 5. Select Diagnostic Power Up (QWD) screen. 6. Select option D
12	Is voltage greater than +0.8 Vdc?	 (stop after -1.5/-4.3V start). Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001.

Step	Step Conditions Instructions	
13	Go to Instructions column.	Measure for +5.0 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2A2B02
*		1644 4. 5 11 7 12 15 22 .
		Note: The voltage level is expected to go to 0V for about two seconds.
		Select Diagnostic Power Up (QWD) screen.
		3. Select option D (stop after -1.5/-4.3V start).

	MI	PN 6169122	EC A20558	
380	Seq CA035	3 of 4	01 Oct 84	

Step Conditions		Instructions	
14	Is voltage greater than +0.8	1. Set service panel Power Off switch to	
	Vdc?	Power Off and then back to Normal.	
		2. Set PCC CB1 and CB2 off.	
		3. Exchange 01A-A2 board.	
		4. Set PCC CB1 and CB2 on.	
		5. Go to page PR 5001.	
15	Go to Instructions column.	Measure for +5.0 Vdc at the following points:	
		- lead at frame ground.	
		+ lead at PS105 P02-1.	
		Note: The voltage level is expected to go to OV for about two seconds.	
		2. Select Diagnostic Power Up (QWD)	
		screen.	
		3. Select option D (stop after -1.5/-4.3V start).	
16	le voltage greater than ±0.9	1. Set service panel Power Off switch to	
טו	Is voltage greater than +0.8	Power Off and then back to Normal.	
	Vdc?		
		3. Exchange cable from PS105 J/P02 to 01A-A2A2.	
		Note: Check board for bent pins and	
		cable connector for pushed in pins and	
		seating before exchanging cable.	
	e e	4. Set PCC CB1 and CB2 on.	
		5. Go to page PR 5001.	
17	Go to Instructions column.	A torque wrench and a 1/4 to 3/8 drive	
		adapter are needed to exchange the power	
		supply. For tool part numbers, see Volume A07, page REM 001.	
		Set service panel Power Off switch to	
		Power Off and then back to Normal.	
		2. Set PCC CB1 and CB2 off.	
		3. Exchange PS105.	
		J. Exchange 1 5 100.	
		Note: Check cable connectors for pushed in	
		pins and seating before exchanging power	
		supply.	
		4. Set PCC CB1 and CB2 on.	
		5. Go to page PR 5001.	



4381 MI Seq CA035

MI PN 6169122 Seg CA035 4 of 4 EC A20558 01 Oct 84

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Ref Codes 1111240E, 1111250E

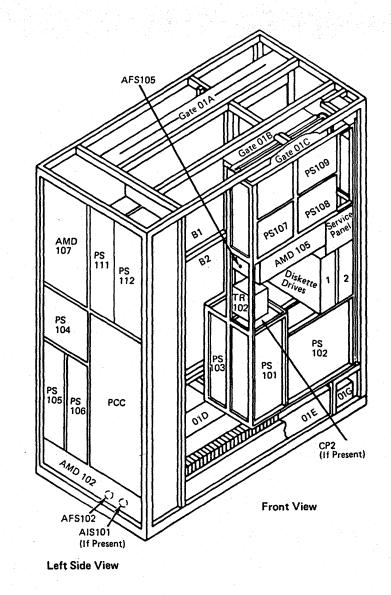
PR 1061

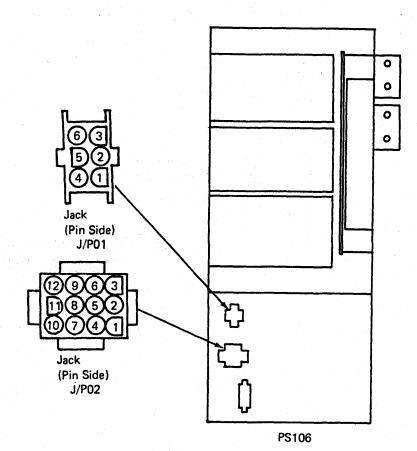
These Ref Codes indicate that PS106 failed to turn on after the start line was set on.

Possible causes:

- PS106
- 01A-A2E2 sense card
- PS106 start line
- +5 Vdc from MSS
- +300 Vdc from PS104.

Step	Conditions Instructions		
1 Go to Instructions column. 1. Set serving Power Of 2. Set CE M 3. Disconne 4. Press ser 5. Select Discreen. 6. Select op (stop afte 7. Measure points:		Power Off and then back to Normal. 2. Set CE Mode switch to CE Mode. 3. Disconnect PS106 P01. 4. Press service panel Power On. 5. Select Diagnostic Power Up (QWD) screen. 6. Select option B (stop after K04 picked). 7. Measure for +5 Vdc at the following	
2	Is voltage +4.5 to +5.5 Vdc?	Go to step 6.	
3	Go to Instructions column.	Measure for +5 Vdc on the following point:	
		- lead at 01A-A2A2D08 + lead at 01A-A2A2D03.	
4	Is voltage +4.5 to +5.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS106 J/P02 to 01A-A2A2.	
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.	
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.	





4381 B/M 2676380 MI PN 6169123 Seq CA040 1 of 4

Step	Conditions	Instructions
5	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.
6	Go to Instructions column.	Measure for +300 Vdc at the following points:
		DANGER 300 Vdc.
		- lead at PS106 J/P01-3 + lead at PS106 J/P01-1 (cable end).
7	Is voltage greater than +225 Vdc?	Go to step 11.
8	Go to Instructions column.	1. Press ENTER to end Diagnostic Stop. 2. Reconnect PS106 J/P01. 3. Disconnect PS104 J/P04. 4. Select Diagnostic Power Up (QWD) screen. 5. Select option B (stop after K04 picked). 6. Measure for +300 Vdc at the following points:
		DANGER 300 Vdc.
		- lead at PS104 J/P04-10 + lead at PS104 J/P04-12 (on power supply).
9	Is voltage greater than +225 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS104 J/P04 to PS106 J/P01.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.

Rear View (Pin Side)
J/P04

4381 B/M 2676380 MI PN 6169123 Seq CA040 2 of 4

EC A20558 01 Oct 84

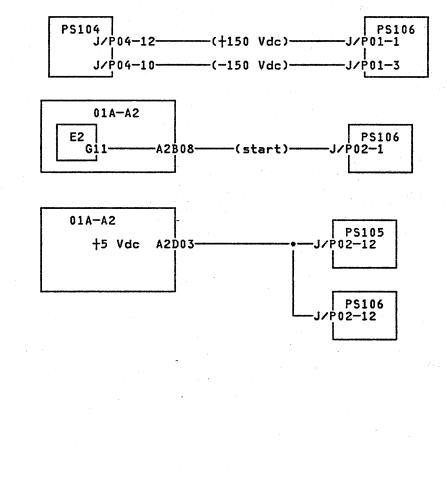
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PR 1062

Step	Conditions	Instructions
10	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS104.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
11	Go to Instructions column.	 Press ENTER to end Diagnostic Stop. Reconnect PS106 J/P01. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2G11.
		Note: The voltage level is expected to go to OV for about two seconds.
		 4. Select Diagnostic Power Up (QWD) screen. 5. Select option D (stop after -1.5/-4.3V start).
12	Is voltage greater than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001.

Step	Conditions	Instructions
13	Go to Instructions column.	Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08
		+ lead at 01A-A2A2B08.
		Note: The voltage level is expected to go to 0V for about two seconds.
		Select Diagnostic Power Up (QWD) screen.
		3. Select option D
		(stop after -1.5/-4.3V start).

Step	Conditions	Instructions
14	Is voltage greater than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.
15	Go to Instructions column.	Measure for +5 Vdc at the following points:
		lead at frame ground.+ lead at PS106 P02-1.
		Note: The voltage level is expected to go to OV for about two seconds.
		 Select Diagnostic Power Up (QWD) screen. Select option D (stop after -1.5/-4.3V start).
16	Is voltage greater than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS106 J/P02 to 01A-A2A2.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		 Set PCC CB1 and CB2 on. Go to page PR 5001.
17	Go to Instructions column.	A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.
		 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS106.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on.5. Go to page PR 5001.



4381 B/M 2676380 MI PN 6169123 Seq CA040 4 of 4

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PR 1071

Ref Codes 1111340E, 1111350E, 1112950E

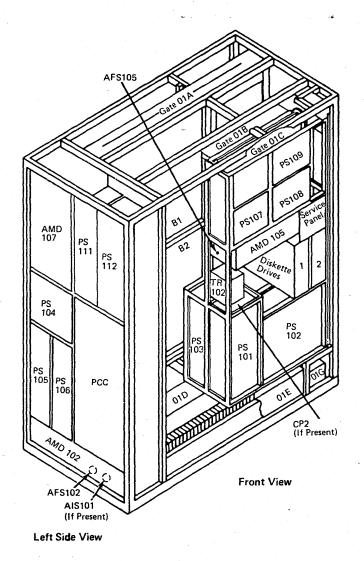
These Ref Codes indicate that PS109 failed to turn on after the start line was set on.

0000000000000

Possible causes:

- 01A-A2E2 card
- PS109 start line
- PS104 F5, F6
- PS107 to PS109
- +5V from MSS
- +300V from PS104.

Step	Conditions	Instructions
1	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal.
		DANGER 300 Vdc.
2	Are F5 and F6 good?	Check for open PS104 F5 or F6. Set CE Mode switch to CE Mode. Press service panel Power On. Go to step 7.
3	Is F5 or F6 open?	 Exchange F5 or F6. Set CE Mode switch to CE Mode. Press service panel Power On. Select the Partial Power Up/Down (QWW) screen. Select UP (power-up processor only).
4	Does processor status equal power is on?	Go to page PR 5001.
5	Do you have the same 1X Ref Code?	Go to step 12.



4381 B/M 2676380 MI PN 6169124 Seq CA045 1 of 7 EC A20558 EC A20559 01 Oct 84 03 Dec 84

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1 4 7 2 5 8 3 6 9 Jack (Pin Side) J/P01	
(Pin Side)	
(Pin Side)	
(Pin Side)	
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PS109 PS104

4381 B/M 2676380 MI PN 6169124 Seq CA045 2 of 7

EC A20558 EC A20559 01 Oct 84 03 Dec 84

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PR 1072

Step	Conditions	Instructions
13	Is an open indicated at both points?	Go to step 17.
14	Go to Instructions column.	Disconnect PS109 P03. Measure resistance at the following points: lead at frame ground
		+ lead at PS104 P06-13 + lead at PS104 P06-15.
15	Is an open indicated at both points?	1. Exchange PS109.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
	•	2. Go to step 57.
16	Go to Instructions column.	 Exchange cable from PS104 P06 to PS107 P03, PS108 P03, and PS109 P03.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.
		2. Go to step 57.
17	Go to Instructions column.	Measure resistance at the following points:
		- lead at frame ground + lead at PS104 P06-10 + lead at PS104 P06-12.
18	Is an open indicated at both points?	Go to step 22.
19	Go to Instructions column.	Disconnect PS108 P03. Measure resistance at the following points:
		- lead at frame ground + lead at PS104 P06-10 + lead at PS104 P06-12.

Ston	Conditions	Instructions
Step		Instructions
20	Is an open indicated at both points?	Exchange PS108. Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		2. Go to step 57.
21	Go to Instructions column.	Set PCC CB1 and CB2 off. Exchange cable from PS104 P06 to PS107 P03, PS108 P03, and PS109 P03.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.
<u> </u>		3. Go to step 57.
22	Go to Instructions column.	Measure resistance at the following points:
		- lead at frame ground + lead at PS104 P06-7 + lead at PS104 P06-9.
23	Is an open indicated at both points?	Go to step 27.
24	Go to Instructions column.	Disconnect PS107 P03. Measure resistance at the following points: - lead at frame ground + lead at PS104 P06-7
		+ lead at PS104 P06-9.
25	Is an open indicated at both points?	1. Exchange PS107.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		2. Go to step 57.

PN 6169124 3 of 7

EC A20558 EC A20559 01 Oct 84 03 Dec 84

Step	Conditions	Ins	tructions
30	Go to Instructions column.	1.	Select the Partial Power Up/Down (QWW) screen.
		2.	Select DP
		1 2.	(power-down processor only).
		3.	Reconnect PS104 P06.
		4.	Select the Partial Power Up/Down (QWW)
		1	screen.
		5.	Select UP
			(power-up processor only).
31	Go to Instructions column.	1.	Select the Partial Power Up/Down (QWW)
			screen.
		2.	Select DP
		1	(power-down processor only).
		1	DANGER
			300 Vdc.
			300 vac.
		3.	Check for open PS104 F5 or F6.
32	Is F5 or F6 open?	1.	Set service panel Power Off switch to
			Power Off and then back to Normal.
		2.	Set PCC CB1 and CB2 off.
		3.	Exchange cable from PS104 P06 to
	'		PS107 P03, PS108 P03, and PS109
			P03.
		1	Note: Check cable connectors for
		1	pushed in pins and seating before
		1	exchanging cable.
		1	· · · · · · · · · · · · · · · · · · ·
		4.	Go to step 57.
33	Go to Instructions column.	1.	Select the Partial Power Up/Down (QWW)
			screen.
		2.	Select DP
		1	(power-down processor only).
		3.	Reconnect PS109 P03. Select the Partial Power Up/Down (QWW)
		4.	screen.
		5.	Select UP
		١ ٠٠	(power-up processor only).

	Corractions	moti dottorio
26	Go to Instructions column.	1. Exchange cable from PS104 P06 to PS107 P03, PS108 P03, and PS109 P03.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.
		2. Go to step 57.
27	Go to Instructions column.	 Ensure PS104 F5 and F6 are good. Disconnect the following:
		PS104 P06 PS107 P03 PS108 P03 PS109 P03.
		3. Set PCC CB1 and CB2 on. 4. Press service panel Power On. 5. Select the Partial Power Up/Down (QWW) screen. 6. Select UP (power-up processor only).
28	Go to Instructions column.	Select the Partial Power Up/Down (QWW) screen. Select DP (power-down processor only).
		DANGER 300 Vdc.
		3. Check for open PS104 F5 or F6.
29	Is F5 or F6 open?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS104.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Go to step 57.

Instructions

Step Conditions

PN 6169124 4 of 7

EC A20558 EC A20559 01 Oct 84 03 Dec 84

Step	Conditions	Instructions
34	Go to Instructions column.	Select the Partial Power Up/Down (QWW) screen.
		2. Select DP
		(power-down processor only).
		DANCER
	·	DANGER 300 Vdc.
		300 vac.
		3. Check for open PS104 F5 or F6.
35	Is F5 or F6 open?	Set service panel Power Off switch to
		Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off.
		3. Exchange PS109.
		Note: Check cable connectors for pushed in
		pins and seating before exchanging power
		supply.
		, capp.,.
		4. Go to step 57.
36	Go to Instructions column.	Select the Partial Power Up/Down (QWW)
		screen.
		2. Select DP
		(power-down processor only). 3. Disconnect PS109 P03.
		4. Reconnect PS108 PO3.
		5. Select the Partial Power Up/Down (QWW)
		screen.
		6. Select UP
		(power-up processor only).
37	Go to Instructions column.	Select the Partial Power Up/Down (QWW)
		screen.
		2. Select DP
		(power-down processor only).
		DANGER
		300 Vdc.
		300 vac.
		3. Check for open PS104 F5 or F6.
38	Is F5 or F6 open?	Set service panel Power Off switch to
		Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off.
		3. Exchange PS108.
		Alana 01 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
		Note: Check cable connectors for pushed in
		pins and seating before exchanging power
		supply.
	-	1

4381	MI	PN 6169124	EC A20558	EC A20559		
B/M 2676380	Seq CA045	5 of 7	01 Oct 84	03 Dec 84	L	

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Step	Conditions	Instructions
39	Go to Instructions column.	Select the Partial Power Up/Down (QWW) screen. Select DP (power-down processor only). Disconnect PS108 P03. Reconnect PS107 P03. Select the Partial Power Up/Down (QWW) screen. Select UP (power-up processor only).
40	Go to Instructions column.	Select the Partial Power Up/Down (QWW) screen. Select DP (power-down processor only). DANGER 300 Vdc.
		3. Check for open PS104 F5 or F6.
41	Is F5 or F6 open?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange PS107. Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Go to step 57.
42	Go to Instructions column.	 Select the Partial Power Up/Down (QWW) screen. Select DP (power-down processor only). Reconnect PS107 P03. Reconnect PS108 P03. Reconnect PS109 P03. Select the Partial Power Up/Down (QWW) screen. Select UP (power-up processor only).

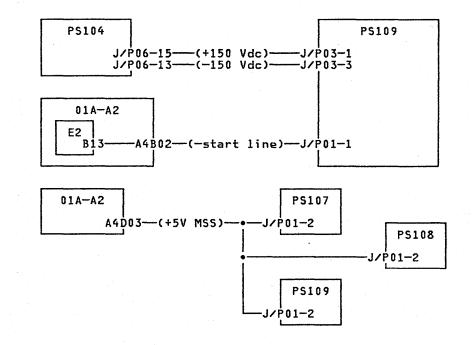
Step	Conditions	Instructions
47	Go to Instructions column.	1. Press ENTER to end Diagnostic Stop.
		DANGER
	•	
		300 Vdc.
		2. Reconnect PS109 P03.
		3. Disconnect PS104 P06.
	*	4. Select the Diagnostic Power Up (QWD)
		screen.
		5. Select option B
		(stop after KO4 picked).
	* .	6. Measure for +300 Vdc at the following
		points:
		1 1 1 20104 100 10
		- lead at PS104 J06-13
İ		+ lead at PS104 J06-15
		(on power supply).
48	Is voltage greater than 225	Set service panel Power Off switch to
	Vdc?	Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off.
	·	
		DANGER
	·	300 Vdc.
	•	3. Exchange cable from PS104 P06 to
		PS109 P03.
		10100100.
		Note: Check cable connectors for
		pushed in pins and seating before
		exchanging cable.
		4. Go to step 57.
49	Go to Instructions column.	1. Set service panel Power Off switch to
		Power Off and then back to Normal.
		2. Set PCC GB1 and CB2 off.
	·	DANGER
	• .	300 Vdc.
		700 vac.
		3. Exchange PS104.
		Note: Check cable connectors for pushed in
		pins and seating before exchanging power
		supply.
		auppiy.
		4. Go to step 57.
	l	1 4. GO to step 57.

Step	Conditions	Instructions
43	Go to Instructions column.	1. Select the Partial Power Up/Down (QWW)
		screen.
		2. Select DP
		(power-down processor only).
	1	
		DANGER
		300 Vdc.
	1 15.	000 140.
		3. Check for open PS104 F5 or F6.
44	Is F5 or F6 open?	Set service panel Power Off switch to
**	13.00.10000	Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off.
	* * * * * * * * * * * * * * * * * * * *	3. Exchange PS104.
		- Little and the second
		Note: Check cable connectors for pushed in
		pins and seating before exchanging power
		supply.
		Supply.
		4. Go to step 57.
45	Go to Instructions column.	Select the Partial Power Up/Down (QWW)
40	Go to mistractions column.	screen.
		2. Select DP
		(power-down processor only).
		(power-down processor oray).
	Į.	DANGER
	1	1
		300 Vdc.
		3. Disconnect PS109 P03.
		4. Select the Diagnostic Power Up (QWD)
	1	screen.
•		5. Select option B
	1	(stop after KO4 picked).
		6. Measure for +300 Vdc at the following
		points:
45.	1.0	1
		- lead at PS109 P03-3
	j.	+ lead at PS109 P03-1
		(cable end).
46	Is voltage greater than 225	Go to step 50.
40	Vdc?	do to step so.
	I vuc:	

EC A20558 EC A20559 01 Oct 84 03 Dec 84

Step	Conditions	Instructions
50	Go to Instructions column.	Press ENTER to end Diagnostic Stop. DANGER 300 Vdc.
		 Reconnect PS109 P03. Select the Diagnostic Power Up (QWD) screen. Select option F (stop after +5V start). Measure for +5 Vdc at the following points:
		lead at frame ground+ lead at PS109 J/P01-1.
51	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS109.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
52	Go to Instructions column.	4. Go to step 57. Measure for +5 Vdc at the following points:
J 2	do to instructions column.	- lead at 01A-A2A4D08 + lead at 01A-A2A4B02.
53	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A4 to PS109 P01.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.
54	Go to Instructions column.	4. Go to step 57. Measure for +5 Vdc at the following points:
	Go to man actions column.	- lead at 01A-A2E2D08 + lead at 01A-A2E2B13.

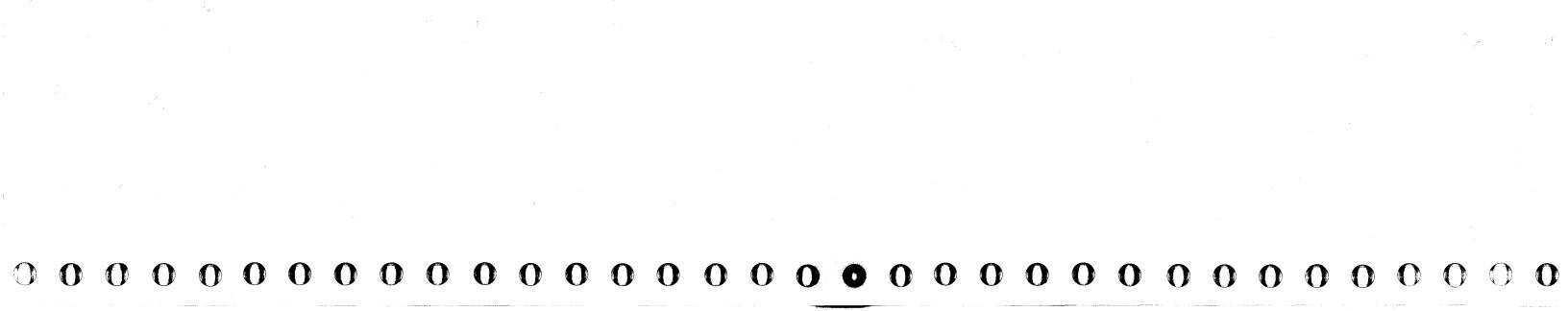
Step	Conditions	Instructions
55	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange the 01A-A2 board. Go to step 57.
56	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2E2 card.
57	Go to Instructions column.	Ensure PCC CB1 and CB2 are off. Reinstall check all cables and cards for proper seating in the following areas:
		PS104 PS107 PS108 PS109 01A-A2 board.
		3. Ensure PS104 F5 and F6 are good.4. Set PCC CB1 and CB2 on.5. Go to page PR 5001.



⁴³⁸¹ B/M 2676380

MI	PN 6169124
Sea CADAE	7 of 7

EC A20558 EC A20559 01 Oct 84 03 Dec 84



Ref Codes 1111540E, 1111550E

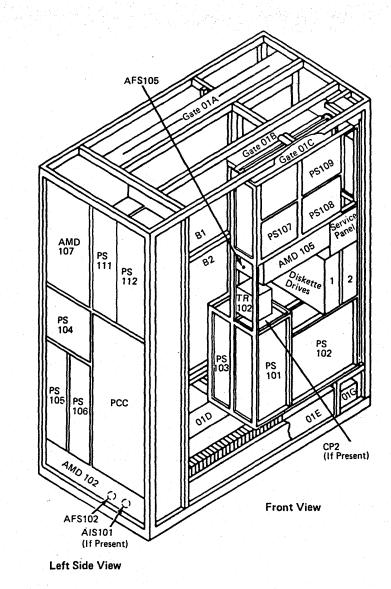
PR 1091

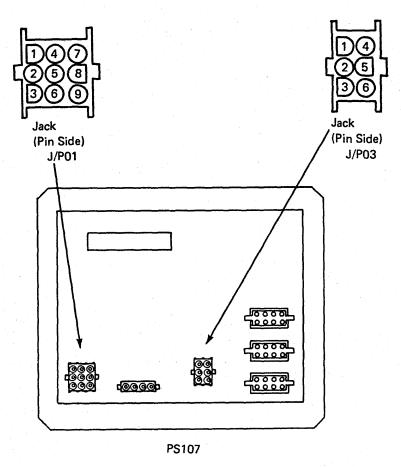
These Ref Codes indicate PS107 failed to turn on after the start line was set on.

Possible causes:

- 01A-A2E2 card
- PS107 missing +5 Vdc from MSS
- PS107 missing +300 Vdc from PS104
- PS107.

Step	Conditions	Instructions
	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Disconnect PS107 J/P03. Press service panel Power On. Select Diagnostic Power Up (QWD) screen. Select option B (stop after K04 picked). Measure for +5 Vdc at the following points: lead at frame ground lead at PS107 J/P01-2.
2	Is voltage less than +4.5 Vdc?	Go to step 12.
3	Go to Instructions column.	DANGER 300 Vdc. Measure for +300 Vdc at the following points:
		- lead at PS107 J/P03-3 + lead at PS107 J/P03-1 (cable end).
4	Is voltage less than 225 Vdc?	Go to step 15.





4381 B/M 2676380

MI PN 6169125 Seq CA050 1 of 3 EC A20558 01 Oct 84

Conditions	Instructions		Step	Conditions	Instructions				
Go to Instructions column.	Press ENTER to end Diagnostic Stop. Reconnect PS107 J/P03. Select Diagnostic Power Up (QWD) screen. Select option H						10	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Go to step 18.
	(stop after +6V start). 5. Measure for +5 Vdc at the following points: - lead at frame ground + load at PS107 1/201-8		11	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2E2 card. Go to step 18. 				
is voltage less than +0.8 Vdc?	+ lead at PS107 J/P01-8. than +0.8 1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off.		12	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at 01A-A2A4D08 + lead at 01A-A2A4D03.				
	Exchange PS107. Note: Check cable connectors for pushed in pins and seating before exchanging power supply.			13	Is voltage is greater than +4.5 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A4 to PS107 J/P01. 			
Go to Instructions column.	4. Go to step 18. Measure for +5 Vdc at the following points: - lead at 01A-A2A4D08 + lead at 01A-A2A4B08.				Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. 4. Go to step 18.				
ls voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A4 to PS107 J/P01. 		14	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Go to step 18. 				
	Note: Check board for bent pins and								

4381 B/M 2676380 MI PN 6169125 Seq CA050 2 of 3

Go to Instructions column.

EC A20558 01 Oct 84

cable connector for pushed in pins and seating before exchanging cable.

Measure for +5 Vdc at the following points:

- lead at 01A-A2E2D08

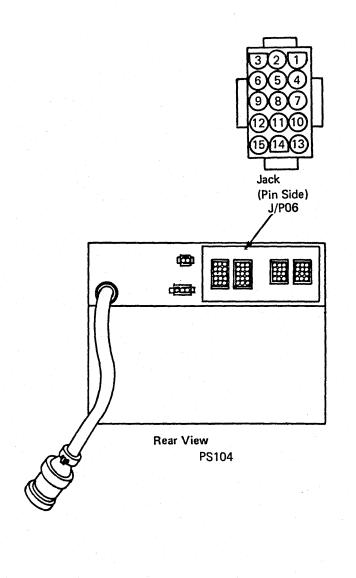
4. Go to step 18.

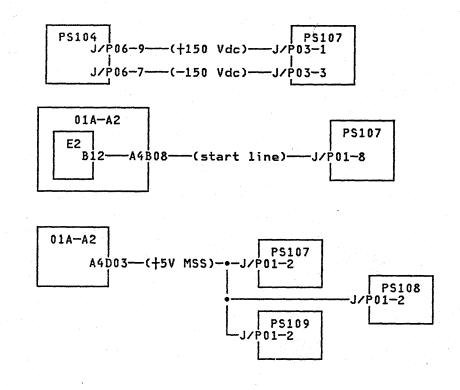
PR 1092

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PR 1093

Step	Conditions	Instructions
15	Go to Instructions column.	Press ENTER to end Diagnostic Stop.
		DANGER 300 Vdc.
		2. Disconnect PS104 J/P06.
		Select Diagnostic Power Up (QWD) screen.
		4. Select option B (stop after K04 picked).
		Measure for +300 Vdc at the following points:
		- lead at PS104 J/P06-7 + lead at PS104 J/P06-9 (on power supply).
16	Is voltage greater than 225 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off. 3. Exchange cable from PS104 J/P06 to PS107 J/P03.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.
		4. Go to step 18.
17	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS104.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
	<u> </u>	
18	Go to Instructions column.	Ensure PCC CB1 and CB2 are off. Reinstall and check all cables and cards for proper seating in the following areas:
		PS107 PS104
		O1A-A2 board. 3. Set PCC CB1 and CB2 on.
	<u> </u>	4. Go to page PR 5001.





4381 B/M 2676380 MI PN 6169125 Seq CA050 3 of 3 EC A20558 01 Oct 84

Ref Codes 1112040E, 1112050E

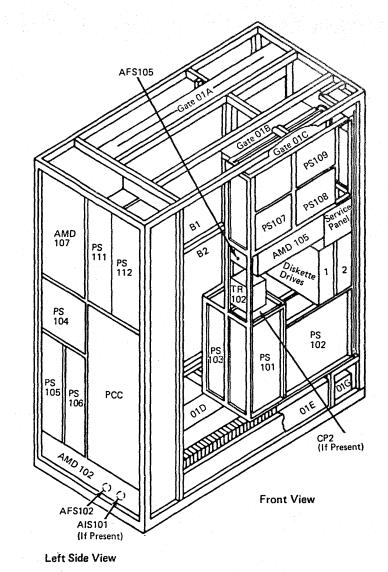
PR 1101

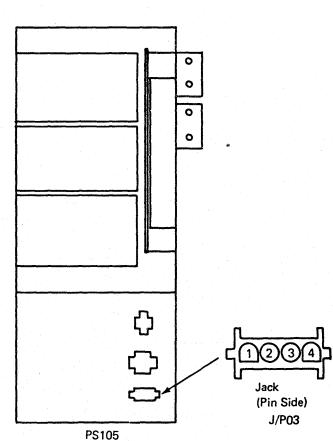
These Ref Codes indicate that the +5 Vdc bias voltage is missing at PS105.

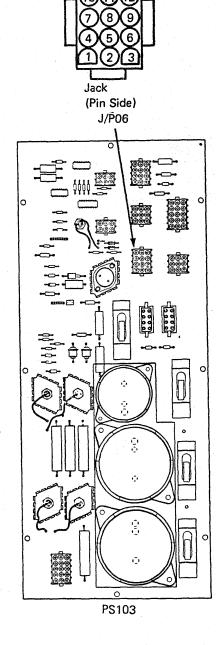
Possible causes:

- PS105
- PS103.

Step	Conditions	Instructions
1	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set CE Mode switch to CE Mode. 3. Press service panel Power On. 4. Select Diagnostic Power Up (QWD) screen. 5. Select option A (stop after K03 picked).
		Measure for +5 Vdc at the following points: - lead at PS105 J/P03-4 + lead at PS105 J/P03-3.
2	Is voltage greater than +4.5 Vdc?	A torque wrench and 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, See Volume A07, "Removals and Replacements."
		Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS105.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
3	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at PS103 J/P06-4 + lead at PS103 J/P06-2.







4381 B/M 2676380

MI	PN 6169126	EC A20558			
Seq CA055	1 of 2	01 Oct 84		<u> </u>	<u> </u>

Step	Conditions	Instructions
4	Is voltage greater than +4.5 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange the cable from PS103 J/P06 to PS105 J/P03.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
5	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS103.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.

4381 B/M 2676380 MI PN 616912 Seg CA055 2 of 2 EC A20558 01 Oct 84

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PR 1102

Ref Codes 1112140E, 1112150E

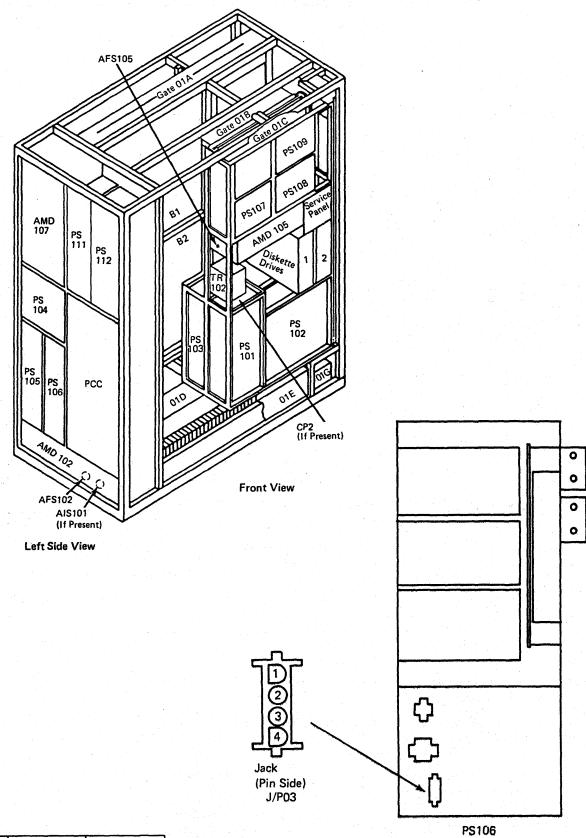
PR 1111

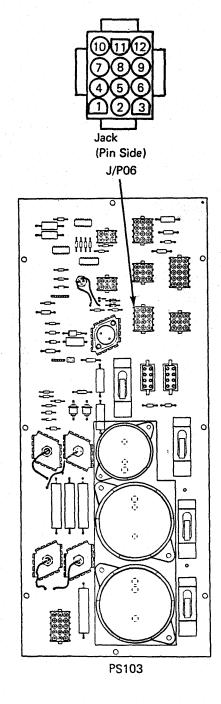
These Ref Codes indicate that the +5 Vdc bias voltage is missing at PS106.

Possible causes:

- PS106
- PS103.

Step	Conditions	Instructions
1	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Select Diagnostic Power Up (QWD)
		screen. 5. Select option A (stop after KO3 picked).
		Measure for +5 Vdc at the following points:
		- lead at PS106 J/P03-4 + lead at PS106 J/P03-3.
2	Is voltage greater than +4.5 Vdc?	Go to step 6.
3	Go to Instructions column.	Measure for +5 Vdc at the following points:
		- lead at PS103 J/P06-7 + lead at PS103 J/P06-3.



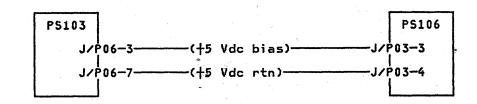


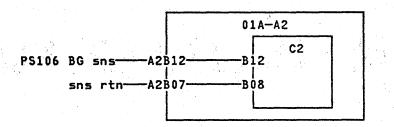
4381 B/M 2676380

MI PN 6169127 Seg CA060 1 of 2 EC A20558 01 Oct 84

Step	Conditions	Instructions
4	Is voltage greater than +4.5 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange the cable from PS103 J/P06 to PS106 J/P03.
**************************************		Note: Check cable connectors for pushed in pins and seating before exchanging cable. 4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
5	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS103.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply. 4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
6	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 + lead at 01A-A2C2B12.
7	Is voltage less than +0.8 Vdc?	A torque wrench and 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, See Volume A07, "Removals and Replacements." 1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange PS106.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply. 4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.

Step	Conditions	Instructions
8	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange the O1A-A2C2 card.
		Note: Also check for continunity from 01A-A2C2B08 to 01A-A2A2B07, if open exchange the 01A-A2 board.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.





PN 6169127 2 of 2 4381 MI Seg CA060

EC A20558 01 Oct 84

PR 1112

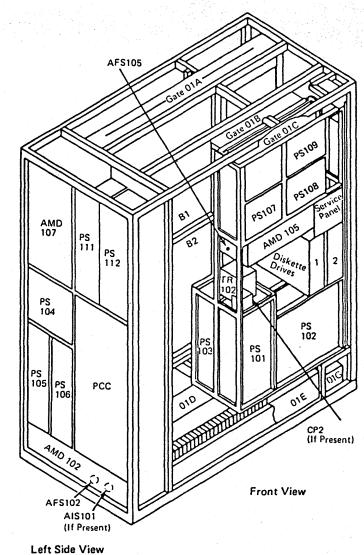
Ref Codes 1112340E, 1112350E

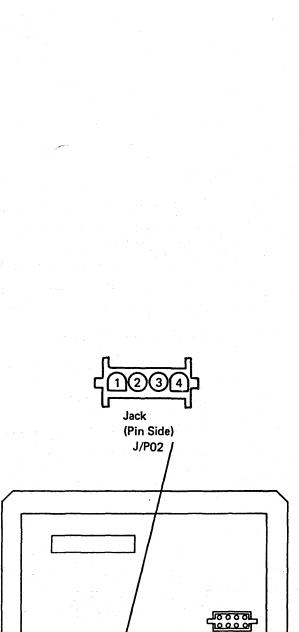
These Ref Codes indicate that the +5 Vc bias voltage is missing at PS109.

Possible causes:

- PS109
- PS103.

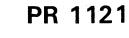
Step	Conditions	Instructions
1	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set CE mode switch to CE Mode. 3. Press service panel Power On. 4. Select Diagnostic Power Up (QWD) screen. 5. Select option A (stop after KO3 picked).
		Measure for +5 Vdc at the following points:
		- lead at PS109 J/P02-4 + lead at PS109 J/P02-3.
2	Is voltage greater than +4.5 Vdc?	Go to step 6.
3	Go to Instructions column.	Measure for +5 Vdc at the following points:
		- lead at PS103 J/P06-11 + lead at PS103 J/P06-9.

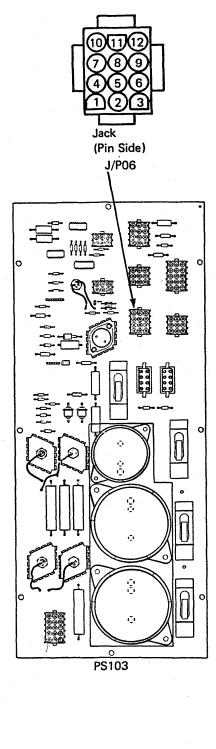




PS109

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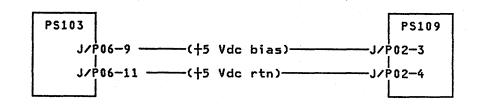
4381-3 B/M 2676380 MI PN 6169128 Seq CA065 1 of 2

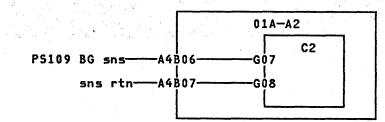
EC A20558 EC A20562 01 Oct 84 30 Aug 85

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Step	Conditions	Instructions	
4	Is voltage greater than +4.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS103 J/P06 to PS109 J/P02.	
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.	
		Set PCC CB1 and CB2 on. Go to page PR 5001.	
5	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS103.	
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.	
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.	
6	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 + lead at 01A-A2C2G07.	
7	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS109. Note: Check cable connectors for pushed in pins and seating before exchanging power supply.	
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.	

Step	Conditions	Instructions
8	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange the 01A-A2C2 card.
		Note: Also check for continunity from 01A-A2C2G08 to 01A-A2A4B07, if open exchange the 01A-A2 board.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.





4381-3 R/M 2676380 MI PN 6169128 Seg CA065 2 of 2 EC A20558 EC A20562 01 Oct 84 30 Aug 85

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Ref Codes 1112540E, 1112550E

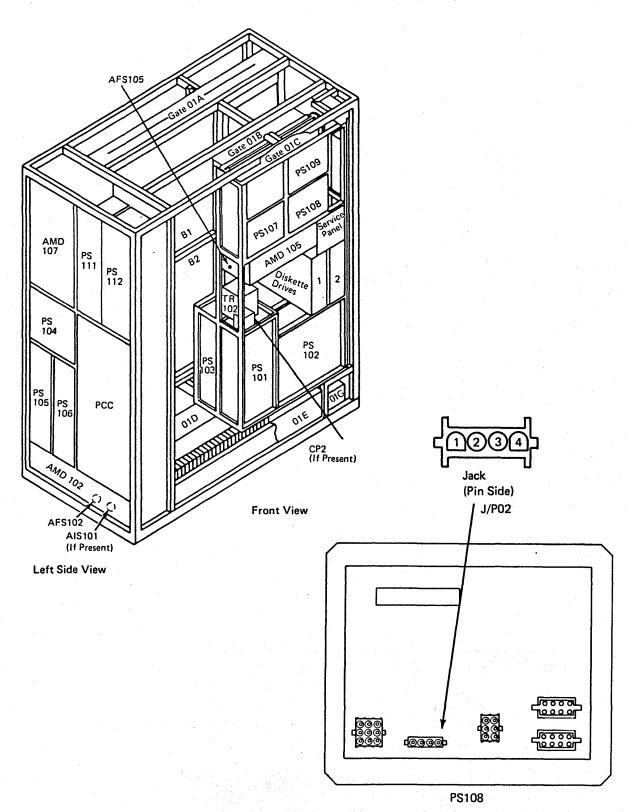
PR 1131

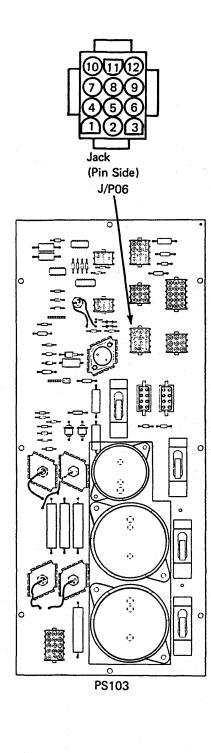
These Ref Codes indicate that the +5 Vdc bias voltage is missing at PS108.

Possible causes:

- PS108
- PS103.

Step	Conditions	Instructions
1	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Select Diagnostic Power Up (QWD) screen. Select option A (stop after KO3 picked).
		Measure for +5 Vdc at the following points:
		- lead at PS108 J/P02-4 + lead at PS108 J/P02-3.
2	Is voltage greater than +4.5 Vdc?	Go to step 6.
3	Go to Instructions column.	Measure for +5 Vdc at the following points:
		- lead at PS103 J/P06-10 + lead at PS103 J/P06-6.



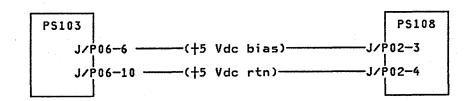


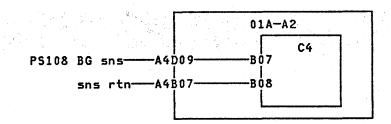
4381-3 B/M 2676380 AI PN 6169129

EC A20558 EC A20562 01 Oct 84 30 Aug 85

Step	Conditions	Instructions
4	Is voltage greater than +4.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange the cable from PS103 J/P06 to PS108 J/P02.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.
		4. Set PCC CB1 and CB2 on.5. Go to page PR 5001.
5	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS103.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
6	Go to Instructions column.	Measure for +5 Vdc at the following points:
		- lead at 01A-A2C4D08 + lead at 01A-A2C4B07.
7	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS108.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.

Step	Conditions	Instructions
8	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off. 3. Exchange the 01A-A2C4 card.
		3. Exchange the OTA-A2C4 card.
		Note: Also check for continunity from
	1	01A-A2C4B08 to 01A-A2A4B07, if open
		exchange the 01A-A2 board.
		4. Set PCC CB1 and CB2 on.
		5. Go to page PR 5001.





4381-3 B/M 2676380 MI PN 61691

EC A20558 EC A205 01 Oct 84 30 Aug

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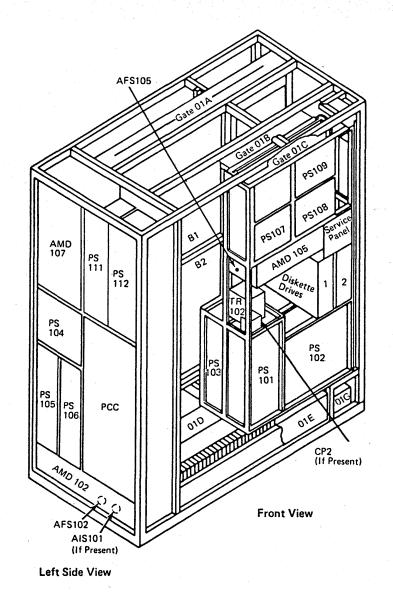
Ref Codes 1112740E, 1112750E

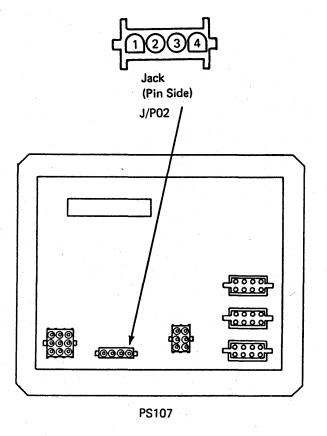
These Ref Codes indicate that the +5 Vdc bias voltage is missing at PS107.

Possible causes:

- PS107
- PS103.

Step	Conditions	Instructions
1	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Select Diagnostic Power Up (QWD) screen. Select option A (stop after KO3 picked).
		Measure for +5 Vdc between the following points: - lead at PS107 J/P02-4 + lead at PS107 J/P02-3.
2	Is voltage greater than +4.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS107. Note: Check cable connectors for pushed in
		pins and seating before exchanging power supply. 4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.

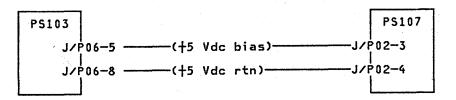


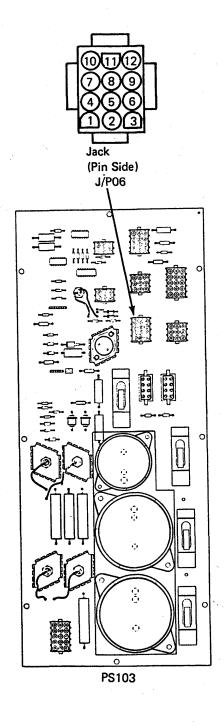


⁴³⁸¹⁻³ MI PN 6169130 EC A20558 EC A20562 B/M 2676380 Seq CA075 1 of 2 01 Oct 84 30 Aug 85

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Step	Conditions	Instructions
3	Go to Instructions column.	Measure for +5 Vdc between the following points:
		- lead at PS103 J/P06-8 + lead at PS103 J/P06-5.
4	Is voltage greater than +4.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange the cable between PS103 J/P06 and PS107 J/P02.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.
	. Kin	4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
5	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS103.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.





4381-3 MI PN 6169130 EC A20558 EC A20562 B/M 2676380 Seq CA075 2 of 2 01 Oct 84 30 Aug 85

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Ref Codes 1113040E, 1113050E

PR 1151

These Ref Codes indicate that the line voltage is missing at PS103.

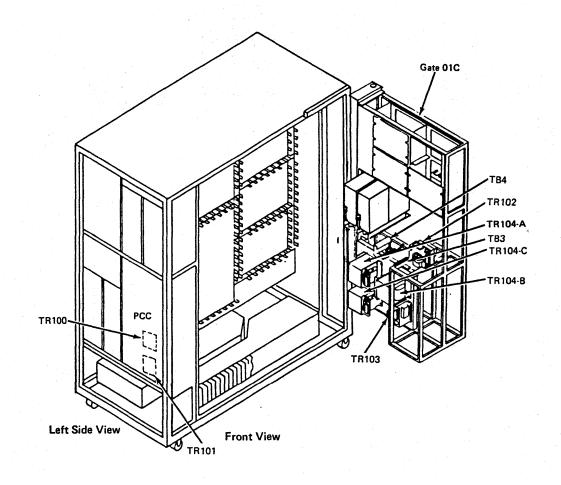
Possible causes:

TR103 F1

PCC K03

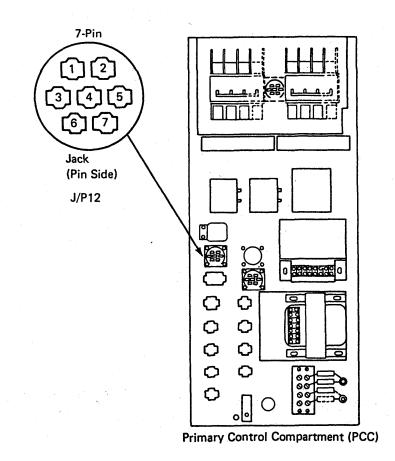
PCC CB2.

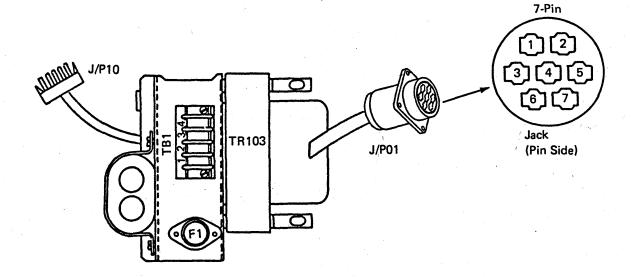
Step	Conditions	Instructions		
	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Check for tripped PCC CB2. 3. If CB2 is tripped, reset CB and press power on. 4. Check for open TR103 F1. 5. If F1 is open, exchange F1 and press power on. 6. If CB2 trips or the same Ref Code displays, go to step 2. 7. If power is complete, go to page END		
		001.		
2	Is PCC CB2 tripped?	Go to page PR 011.		
3	Is F1 good?	Go to step 7.		
4	Go to Instructions column.	Exchange F1. Set CE Mode switch to CE Mode. Select the Partial Power Up/Down (QWW) screen. Select UP		
	The region was a control of	(power-up processor only).		
5	Does the processor status equal power is on?	Go page PR 5001.		
6	Is a different Ref Code displayed?	Go to page START 001.		
7	Go to Instructions column.	 Set CE Mode switch to CE Mode. Select the Partial Power Up/Down (QWW) screen. Select DP (power-down processor only). Disconnect TR 103 J/P01. Select the Diagnostic Power Up (QWD) screen. Select option A (stop after KO3 picked). Measure for line voltage at the following points: lead at TR103 P01-6 lead at TR103 P01-1 (cable end). 		
		Note: For line voltage value, see label on PCC box.		



4381-3 B/M 2676380 MI PN 6169131 Seg CA080 1 of 4 EC A20558 EC A20562 01 Oct 84 30 Aug 85

Step	Conditions	Instructions		
8	Is line voltage present?	Go to step 25.		
9	Go to Instructions column.	Measure for line voltage at the following points:		
	, , , , , , , , , , , , , , , , , , ,	- lead at PCC P12-5 + lead at PCC P12-1.		
		Note: For line voltage value, see label on PCC box.		
10	Is line voltage present?	Set service panel Power Off switch to Power Off and then back to Normal.		
		2. Set PCC CB1 and CB2 off. 3. Exchange cable from PCC J/P12 to TR103 J/P01.		
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.		
	·			
		4. Go to step 28.		
11	Go to Instructions column.	Measure for line voltage at the following points:		
		- lead at PCC K03-T4 + lead at PCC K03-T5.		
		Note: For line voltage value, see label on PCC box.		
12	Is line voltage present?	Set service panel Power Off switch to Power Off and then back to Normal.		
		Set PCC CB1 and CB2 off. Exchange cable from PCC J/P12 to PCC K03.		
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.		
		4. Go to step 28.		
13	Go to Instructions column.	Measure for line voltage at the following points:		
		- lead at PCC K03-L4 + lead at PCC K03-L5.		
		Note: For line voltage value, see label on PCC box.		
14	Is line voltage present?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off.		
		3. Exchange PCC K03. 4. Go to step 28.		





4381-3 MI PN 6169131 EC A20558 EC A20562 B/M 2676380 Seq CA080 2 of 4 01 Oct 84 30 Aug 85

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PR 1153

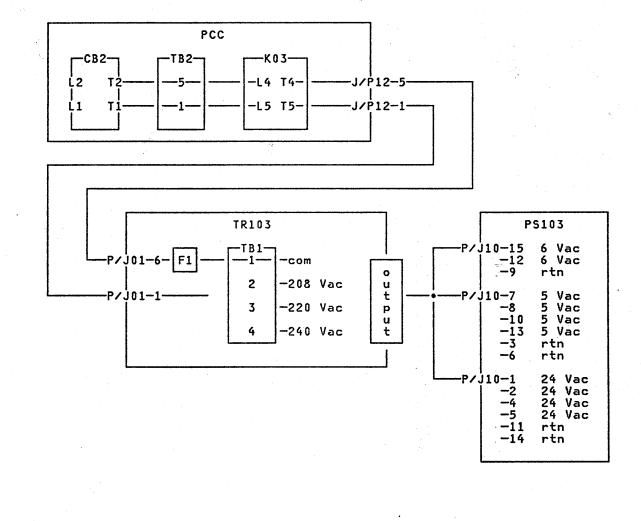
Step	Conditions	Instructions	
21	Go to Instructions column,	Measure for line voltage at the following points:	
		- lead at PCC CB2-L2 - lead at PCC CB2-L1.	
		Note: For line voltage value, see label of PCC box.	
22	Is line voltage present?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off.	
		DANGER	
		Disconnect line cord before exchanging CB2.	
		3. Exchange PCC CB2.	
		4. Go to step 28.	
23	Go to Instructions column.	Measure for line voltage at the following points:	
		- lead at PCC CB1-L2 - lead at PCC CB1-L1.	
		Note: For line voltage value, see label of PCC box.	
24	Is line voltage present?	Set service panel Power Off switch to Power Off and then back to Normal.	
		2. Set PCC CB1 and CB2 off.	
		DANGER Disconnect line cord before exchanging CB2.	
1		Exchange cable from PCC CB1 to PC CB2.	
		4. Go to step 28.	

Step	Conditions	Instructions		
15	Go to Instructions column.	Measure for line voltage at the following points:		
		- lead at PCC TB2-5 + lead at PCC TB2-1.		
		Note: For line voltage value, see label on PCC box.		
16	Is line voltage present?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PCC TB2 to PCC K03.		
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.		
- 1		4. Go to step 28.		
17	Go to Instructions column.	Measure for line voltage at the following points:		
		- lead at PCC TB2-2 + lead at PCC TB2-1.		
		Note: For line voltage value, see label on PCC box.		
18	Is line voltage present?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Check jumper from PCC TB2-2 to PCC TB2-5. Go to step 28.		
19	Go to Instructions column.	Measure for line voltage at the following points:		
		- lead at PCC CB2-T2 + lead at PCC CB2-T1.		
		Note: For line voltage value, see label on PCC box.		
20	Is line voltage present?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PCC TB2 to PCC CB2.		
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.		
,		4. Go to step 28.		

4381-3	MI	PN 6169131	EC A20558	EC A20562	
B/M 2676380	Seq CA080	3 of 4	01 Oct 84	30 Aug 85	

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Step	Conditions	Instructions
25	Go to Instructions column.	Select the Partial Power Up/Down (QWW)
	· ·	screen.
		2. Select DP
		(power-down processor only).
		3. Reconnect TR103 P01.
		4. Select the Diagnostic Power Up (QWD)
		screen.
		5. Select option A
		(stop after K03 picked).
		Measure for line voltage at the following
		points:
		- lead at TR103 TB1-2
		+ lead at TR103 TB1-1.
	, , , ,	
		Note: For line voltage value, see label on
		PCC box.
26	Is line voltage present?	Set service panel Power Off switch to
		Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off.
		3. Exchange PS103.
	•	Note: Check cable connectors for pushed in
		pins and seating before exchanging PS103,
		also suspect TR103.
	•	·
		4. Go to step 28.
27	Go to Instructions column.	Set service panel Power Off switch to
		Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off.
		3. Exchange TR103.
		Note: Check cable connectors for pushed in
		pins and seating before exchanging TR103.
28	Go to Instructions column.	Ensure PCC CB1 and CB2 are off.
	GO to mati uctions column.	2. Reinstall and check all cables and cards
		for proper seating in the following areas:
		PS103
		TR103
		PCC box.
•		FCC DUX.
		3. Set PCC CB1 and CB2 on.
1		4. Go to page PR 5001.
		T. GO TO Page EN SOOT.



4381-3 MI B/M 2676380 Seg CA080 PN 6169131 EC A20558 EC A20562 01 Oct 84 30 Aug 85

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Ref Codes 1112850E, 1113540E, 1113550E

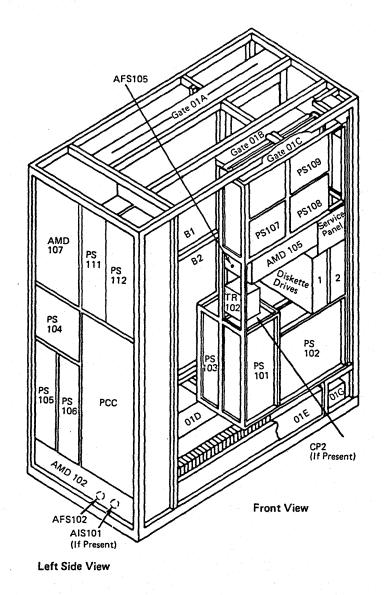
PR 1161

These Ref Codes indicate the 300 Vdc, +24V bias, or +5 Vdc is missing at PS105, PS106.

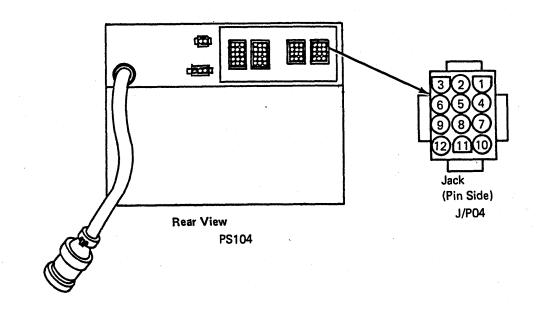
Possible causes:

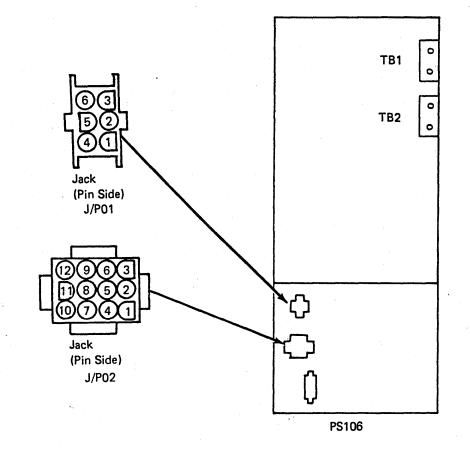
- PS103
- PS104
- PS104 F1
- PS104 F2
- PS105
- PS106.

Step	Conditions	Instructions	
1	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal.	
-		DANGER 300 Vdc.	
		2. Check for open PS104 F1 or F2.	
2	Are F1 and F2 good?	 Set CE Mode switch to CE Mode. Press service panel Power On. Go to step 7. 	
3	Is F1 or F2 open?	 Exchange F1 or F2. Set CE Mode switch to CE Mode. Press service panel Power On. Select the Partial Power Up/Down (QWW) screen. Select UP (power-up processor only). 	
4	Does the processor status equal power is on?	Go to page PR 5001.	
5	Is the same 1X Ref Code displayd?	Go to step 12.	
6	Is a different Ref Code displayed?	Go to page PR 1001.	



Step	Conditions	Instructions
7	Go to Instructions column.	Measure for +5 Vdc at the following points:
		- lead at frame ground + lead at PS106 J/P02-12.
8	Is voltage greater than +4.5 Vdc?	Go to step 37.
9	Go to Instructions column.	Measure for +5 Vdc at the following points:
		- lead at 01A-A1V2D08 + lead at 01A-A2A2D03.
10	is voltage greater than +4.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off.
		3. Exchange cable from 01A-A2A2 to PS105 J/P02 and PS106 J/P02.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		4. Go to step 44.
11	Go to Instructions column.	Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Go to step 44.
12	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off.
		DANGER
		300 Vdc.
		Disconnect PS104 J/P04. Measure resistance at the following points:
		- lead at frame ground + lead at PS104 P04-10 + lead at PS104 P04-12 (cable end).
13	Is an open indicated at both points?	Go to step 17.





4381-3

MI PN 6169132 Seg CA085 2 of 6 EC A20559 EC A20560 01 Oct 84 18 Feb 85

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PR 1162

PR 1163

Step	Conditions	Instructions
14	Go to Instructions column.	1. Disconnect PS106 J/P01. 2. Measure resistance at the following points: - lead at frame ground + lead at PS104 P04-10 + lead at PS104 P04-12 (cable end).
15	Is an open indicated at both points?	A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.
		 Exchange PS106. Note: Check cable connectors for pushed in pins and seating before exchanging power supply. Go to step 44.
16	Go to Instructions column.	Exchange cable from PS104 J/P04 to PS105 J/P01 and PS106 J/P01.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable. 2. Go to step 44.
17	Go to Instructions column.	Measure resistance at the following points: - lead at frame ground + lead at PS104 P04-7 + lead at PS104 P04-9 (cable end).
18	Is an open indicated at both points?	Go to step 22.
19	Go to Instructions column.	Disconnect PS105 J/P01. Measure resistance at the following points:
		 lead at frame ground lead at PS104 P04-7 lead at PS104 P04-9 (cable end).

Step	Conditions	Instructions
20	Is an open indicated at both points?	A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. 1. Exchange PS105. Note: Check cable connectors for pushed in
		pins and seating before exchanging power supply. 2. Go to step 44.
21	Go to Instructions column.	Exchange cable from PS104 J/P04 to PS105 J/P01 and PS106 J/P01.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.
		2. Go to step 44.
22	Go to Instructions column.	Ensure PS104 F1 and F2 are good. Disconnect the following:
		PS104 J/P04 PS105 J/P01 PS106 J/P01.
		 Set PCC CB1 and CB2 on. Press service panel Power On. Select the Partial Power Up/Down (QWW)
		screen. 6. Select UP (power-up processor only).
23	Go to Instructions column.	Select the Partial Power Up/Down (QWW) screen. Select DP
		(power-down processor only).
	a de la companya de	300 Vdc.
		3. Check for open PS104 F1 or F2.

Step	Conditions	Instructions
24	Is F1 or F2 open?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange PS104. Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Go to step 44.
25	Go to Instructions column.	 Select the Partial Power Up/Down (QWW) screen. Select DP (power-down processor only). Reconnect PS104 P04. Select the Partial Power Up/Down (QWW) screen. Select UP (power-up processor only).
26	Go to instructions column.	Select the Partial Power Up/Down (QWW) screen. Select DP (power-down processor only).
		DANGER 300 Vdc. 3. Check for open PS104 F1 or F2.
27	Is F1 or F2 open?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS104 J/P04 to PS105 J/P01 and PS106 J/P01.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable. 4. Go to step 44.

	Conditions	
28	Go to Instructions column.	Select the Partial Power Up/Down (QWW)
i	1	screen.
į		2. Select DP
]		(power-down processor only).
l	4.	3. Reconnect PS105 P01.
		4. Select the Partial Power Up/Down (QWW)
ł	· · · · · · · · · · · · · · · · · · ·	screen.
i .		5. Select UP
1		
		(power-up processor only).
29	Go to Instructions column.	Select the Partial Power Up/Down (QWW)
		screen.
		2. Select DP
		(power-down processor only).
}		
		DANGER
		300 Vdc.
		. 555 745.
		3. Check for open PS104 F1 or F2.
30	Is F1 or F2 open?	A torque wrench and a 1/4 to 3/8 drive
30	is it of it 2 openi	adapter are needed to exchange the power
į		supply. For tool part numbers, see Volume
l		
1		A07, page REM 001.
		4 Control of animal An
1		Set service panel Power Off switch to
	and the second of the second of the second	Power Off and then back to Normal.
l		2. Set PCC CB1 and CB2 off.
Ì		3. Exchange PS105.
		Note: Check cable connectors for pushed in
		pins and seating before exchanging power
į	2 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	supply.
	1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1	
		4. Go to step 44.
31	Go to Instructions column.	Select the Partial Power Up/Down (QWW)
		screen.
		2. Select DP
Note:		(power-down processor only).
		3. Disconnect PS105 J/P01.
La series de		
		5. Select the Partial Power Up/Down (QWW)
		screen.
		6. Select UP
		(power-up processor only).

Instructions

4381-3 B/M 2676380 MI PN 6169132 Seq CA085 4 of 6

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PR 1165

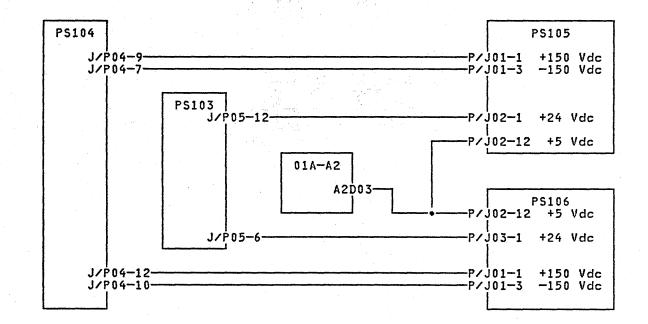
Step	Conditions	Instructions
32	Go to Instructions column.	Select the Partial Power Up/Down (QWW) screen. Select DP
		(power-down processor only). DANGER
	The state of the s	300 Vdc.
33	Is F1 or F2 open?	3. Check for open PS104 F1 or F2. A torque wrench and a 1/4 to 3/8 drive
		adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.
		Set service panel Power Off switch to Power Off and then back to Normal.
		 Set PCC CB1 and CB2 off. Exchange PS106.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Go to step 44.
34	Go to Instructions column.	Select the Partial Power Up/Down (QWW) screen. Select DP (power-down processor only).
		 3. Reconnect PS105 P01. 4. Select the Partial Power Up/Down (QWW) screen. 5. Select UP
35	Go to Instructions column.	(power-up processor only). 1. Select the Partial Power Up/Down (QWW) screen.
		Select DP (power-down processor only).
		DANGER 300 Vdc.
		3. Check for open PS104 F1 or F2.

Step	Conditions	Instructions
36	Is F1 or F2 open?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS104.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply. 4. Go to step 44.
37	Go to Instructions column.	1. Select the Diagnostic Power Up (QWD) screen. 2. Select option A (stop after K03 picked). 3. Measure for +24 Vdc at the following points: - lead at frame ground + lead at PS103 J/P05-12.
38	Is voltage less than +22 Vdc?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange PS103. Note: Check cable connectors for pushed in pins and seating before exchanging power supply. 4. Go to step 44.
39	Go to Instructions column.	Press ENTER to end diagnostic stop.
	33 33 33 33 33 33 33 33 33 33 33 33 33	DANGER 300 Vdc.
		2. Disconnect PS106 J/P01. 3. Select the Diagnostic Power Up (QWD) screen. 4. Select option B (stop after K04 picked). 5. Measure for +300 Vdc at the following points:
		- lead at PS106 P01-3 + lead at PS106 P01-1 (cable end).

MI	PN 6169132	EC A20
Sen CA085	5 of 6	01 Oct

Step	Conditions	Instructions
40	Is voltage greater than 225 Vdc?	A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.
		Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off.
		DANGER 300 Vdc.
		3. Exchange PS106.
	9	Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
	·	4. Go to step 44.
41	Go to Instructions column.	Press ENTER to end Diagnostic Stop.
		DANGER 300 Vdc.
		2. Reconnect PS106 P01. 3. Disconnect PS104 J/P04. 4. Select the Diagnostic Power Up (QWD) screen.
		 5. Select option B (stop after K04 picked). 6. Measure for +300 Vdc at the following points:
·		- lead at PS104 J04-10 + lead at PS104 J04-12 (on power supply).
42	Is voltage greater than 225 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off.
		DANGER 300 Vdc.
		3. Exchange cable from PS104 J/P04 to PS106 J/P01.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.
		4. Go to step 44.

Step	Conditions	Instructions
43	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off.
		DANGER
		300 Vdc.
		3. Exchange PS104.
		Note: Check cable connectors for pushed in
	i de la companya de	pins and seating before exchanging power
		supply.
44	Go to Instructions column.	1. Ensure PCC CB1 and CB2 are off.
		Reinstall and check all cables and cards for proper seating in the following areas:
		PS103
		PS104
		PS105
		PS106
		01A-A2 board.
		3. Ensure PS104 F1 and F2 are good.
		4. Set PCC CB1 and CB2 on.
		5. Go to page PR 5001.



4381-3 B/M 2676380 MI PN 6169133

EC A20559 EC A20560 01 Oct 84 18 Feb 85

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Ref Code 1114040E

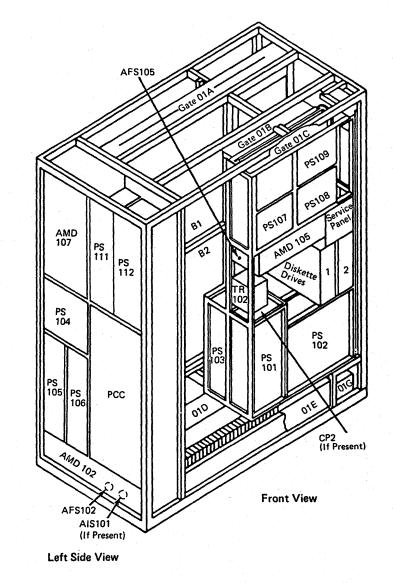
PR 1171

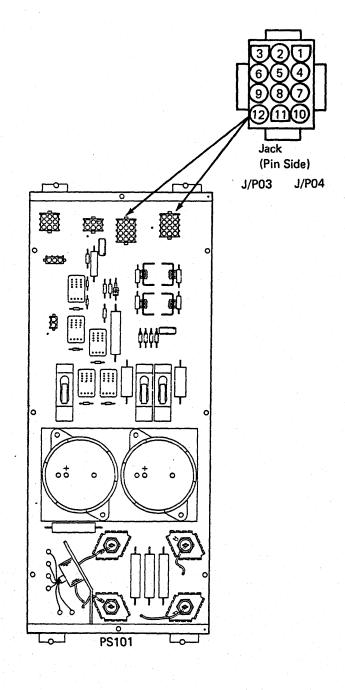
This Ref Code indicates the outputs of PS103 are active before the start line was turned on or the aux point sense line is failing.

Possible causes:

- 01A-A2D2 sense card
- PS101
- PCC K03 contactor.

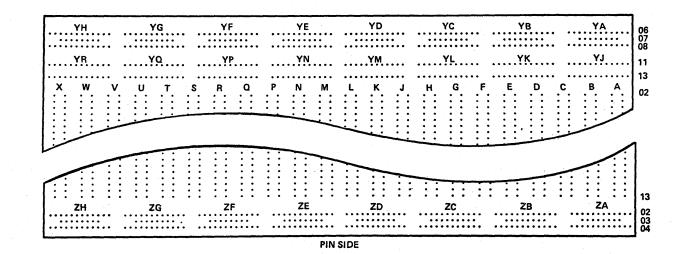
Step	Conditions	Instructions
100 mg	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +5 Vdc at the following points: lead at frame ground lead at PS101 P03-10.
2	Is the voltage less than +0.8 Vdc?	Go to step 6.
3	Go to Instructions column.	Measure for +24 Vdc at the following points: - lead at PS101 P04-11 + lead at PS101 P04-8.
4	Is the voltage less than +0.8 Vdc?	Go to step 19.
5	Go to Instructions column.	Go to step 24.
6	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Remove 01A-A2D2 card and TCCs. 4. Set PCC CB1 and CB2 on. 5. Measure for +5 Vdc at the following points:
		- lead at frame-ground + lead at PS101 P03-10.

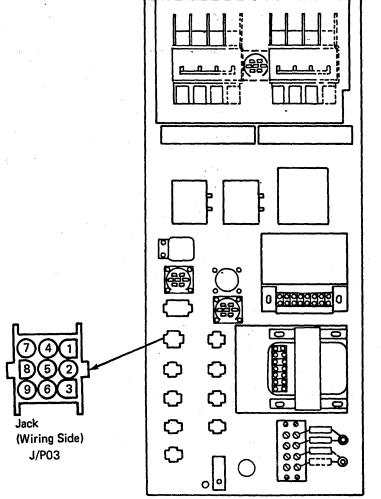




4381 B/M 2676380 MI PN 6169133 Seq CA090 1 of 4 EC A20558 01 Oct 84

Step	Conditions	Instructions
7	Is the voltage greater than +4.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2D2 card. Go to step 29.
8	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Disconnect cable at PS101 J/P03. 4. Set PCC CB1 and CB2 on. 5. Measure for +5 Vdc at the following points (on power supply): - lead at frame ground + lead at PS101 J03-10.
9	Is the voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS101. Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Go to step 29.
10	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Reconnect cable at PS101 P03. Disconnect cable at 01A-A1YG (card side). Set PCC CB1 and CB2 on. Measure for +5 Vdc at the following points:
		- lead at frame ground + lead at PS101 P03-10.





Primary Control Compartment (PCC)

4381 MI B/M 2676380 Seg CA090

MI PN 6169133 Seg CA090 2 of 4 EC A20558 01 Oct 84

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PR 1172

PR 1173

Step Conditions In		nstructions	
11	Is the voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS101 P03 to 01A-A1YG (card side). Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.	
		4. Go to step 29.	
12	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Reconnect cable at 01A-A1YG. Disconnect cable at 01A-A1YM (card side). Set PCC CB1 and CB2 on. Measure for +5 Vdc at the following points: 	
		- lead at frame ground + lead at PS101 P03-10.	
13	is the voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A1 board. Go to step 29.	
14:	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Reconnect cable at 01A-A1YM. Disconnect cable at 01A-A2YA (card side). Set PCC CB1 and CB2 on. Measure for +5 Vdc at the following points:	
		- lead at frame ground + lead at PS101 P03-10.	

Step	Conditions	Instructions	
15	Is the voltage less than +0.8 Vdc?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange cable from 01A-A2YA (card side) to 01A-A1YM (card side). Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.	
16	Go to Instructions column.	 Go to step 29. Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Reconnect cable at 01A-A2YA. Set PCC CB1 and CB2 on. Measure for +5 Vdc at the following points: 	
17	is the voltage less than +0.8 Vdc?	 lead at frame ground + lead at PS101 P03-10. Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Go to step 29. 	
18	Is the voltage greater than +4.5 Vdc?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Reinstall 01A-A2D2 card and TCCs. 4. Go to step 29.	
19	Go to instructions column.	Measure for +24 Vdc at the following points: - lead at frame ground + lead at PCC P03-4.	
20	Is the voltage greater than +22 Vdc?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange PCC K03. 4. Go to step 29.	

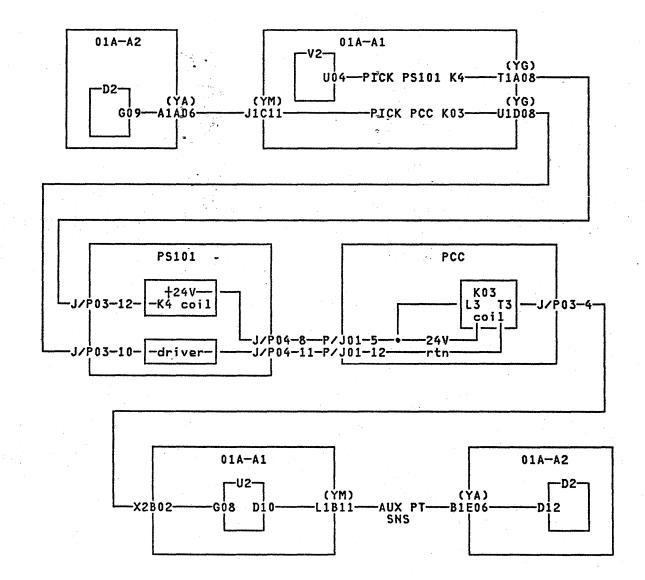
4381 B/M 2676380

MI PN 6169133 EC A20558 Seq CA090 3 of 4 01 Oct 84

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Step	Conditions	Instructions
21	Go to Instructions column.	Measure for +5 Vdc at the following points:
		- lead at 01A-A2D2D08 + lead at 01A-A2D2D12.
22	Is the voltage greater than +4.5 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2U2 card. Go to step 29.
23	Is the voltage less than +4.5 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2D2 card. Go to step 29.
24	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at PS101 J/P04. Check resistance at the following points:
		- lead at frame ground + lead at PS101 P04-11 (cable end).
25	Is an open indicated?	Exchange RS101. Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		2. Go to step 29.
26	Go to Instructions column.	Disconnect cable at PCC J/P01. Check resistance at the following points:
		lead at frame groundlead at PS101 P04-11(cable end).
27	Is a short indicated?	Exchange cable from PS101 P04 to PCC P01.
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.
		2. Go to step 29.
28	Go to Instructions column.	Exchange cable from PCC K03 to PCC

Step	Conditions	Instructions
29	Go to Instructions column.	Ensure PCC CB1 and CB2 are off. Reinstall and check all cables and cards for proper seating in the following areas:
		PCC box 01A-A1 board 01A-A2 board
		01A-A2 board TCCs PS101.
		3. Set PCC CB1 and CB2 on. 4. Go to page PR 5001.



4381 B/M 2676380 MI PN 6169133

EC A20558

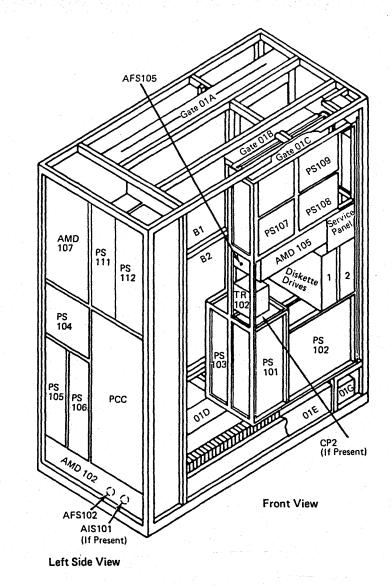
Note: Check board for bent pins and cable connector for pushed in pins and

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Ref Codes 1116040E, 1116050E, 1116140E, 1116240E, 1116340E, 1116840E

These Ref Codes indicate that a specific connector or paddle card is disconnected.

Step	Conditions	Instructions
1	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off.
2	Was the displayed Ref Code 1116140E?	This Ref Code indicates that PS103 J/P01 is disconnected.
		 Check PS103 J/P01 for poor seating and pushed in pins. Ensure PS103 J/P01 is connected. Set PCC CB1 and CB2 on. Go to page PR 5001.
3	Was the displayed Ref Code 1116240E?	This Ref Code indicates that PS103 J/P05 is disconnected.
		 Check PS103 J/P05 for poor seating and pushed in pins. Ensure PS103 J/P05 is connected. Set PCC CB1 and CB2 on. Go to page PR 5001.
4	Was the displayed Ref Code 1116340E?	This Ref Code indicates that PS103 J/P06 is disconnected.
		 Check 01A-A2C2 for proper seating. Check PS103 J/P06 for poor seating and pushed in pins. Ensure PS103 J/P06 is connected. Set PCC CB1 and CB2 on. Go to page PR 5001.
5	Was the displayed Ref Code 1116840E?	This Ref Code indicates that 01A-A2B2 paddle card is disconnected.
		 Check 01A-A2B2 paddle card for poor seating and bent in pins. Ensure 01A-A2B2 paddle card is seated. Set PCC CB1 and CB2 on. Go to page PR 5001.



PN 6169134 EC A20558 01 Oct 84

B/M 2676380

Step	Conditions	Instructions
6	Was the displayed Ref Code 1116040E?	Disconnect PCC connector J/P08. Set PCC CB1 and CB2 on. Set CE Mode switch to CE Mode. Press service panel Power On.
		4. Press service panel Power On. 5. Select Diagnostic Power Up (QWD) screen. 6. Select option A
		(stop after K03 picked). 7. Measure for line voltage between the following points:
		- lead at PCC J08-3 + lead at PCC J08-4 (on PCC box).
		Note: For line voltage value, see label on PCC box.
7	Is line voltage present?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange the cable from PCC J/P08 to AMD102 and AMD105.
		Note: Check cable connectors for pushed in pins and seating before exchanging cables. 4. Go to step 15.
8	Go to Instructions column.	Measure for line voltage between the following points:
		- lead at PCC K03-T1 + lead at PCC K03-T2. Note: For line voltage value, see label on
		Note: For line voltage value, see label on PCC box.

ı	Otop	Conditions	111111111111111111111111111111111111111
	9	Is line voltage present?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange the cable from PCC K3 to PCC J/P08 and J/P10. Note: Check cable connectors for pushed in pins and seating before exchanging cable.
١			4. Go to step 15.
	10	Go to Instructions column.	Measure for line voltage between the following points:
		1 - 1 3 - 1 - 1 - 1 - 1	- lead at PCC K03-L1 + lead at PCC K03-L2.
			Note: For line voltage value, see label on PCC box.
	11	Is line voltage present?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PCC K03. Note: Check K03 for loose wires before
			exchanging.
	12	Go to Instructions column.	Go to step 15. Measure for line voltage between the following points:
			- lead at PCC TB1-2 + lead at PCC TB1-7.
			Note: For line voltage value, see label on PCC box.

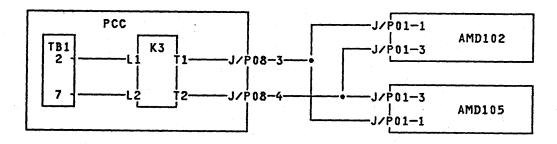
4381 MI B/M 2676380 Seq CA095

MI PN 6169134 Seq CA095 2 of 3

EC A20558 01 Oct 84

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Step	Conditions	Instructions
13	Is line voltage present?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off.
		3. Exchange the cable from PCC K3 to PCC TB1.
		Note: Check cable connectors for pushed in pins and seating before
		exchanging cable.
		4. Go to step 15.
14	Go to Instructions column.	If line voltage is missing on TB1, use the YA pages to verify the voltage jumpers are installed on TB1.
15	Go to Instructions column.	Ensure PCC CB1 and CB2 are off. Reinstall and check all cables and cards
		for proper seating in the following areas:
		PCC box
		AMD 102
		AMD 105.
		3. Set PCC CB1 and CB2 on.
		4. Set CE Mode switch to Normal.
		5. Press service panel Power On.
		6. Go to page PR 5001.



Ref Codes 1117040E, 1117050E

PR 1191

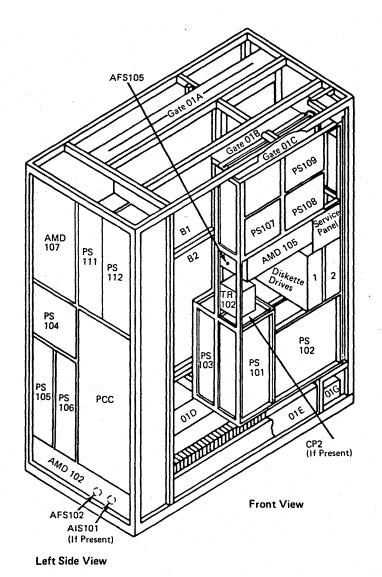
These Ref Codes indicate -1.5 Vdc was missing from all PS105 analog sensors.

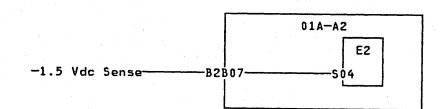
Possible causes:

- PS105
- 01A-B2 TB1 bus bar
- 01A-A2E2 card.

Step	Conditions	Instructions	
1	Go to Instructions column.	A torque wrench and a 1/4 to 3/8 drive adapter are needed. For tool part numbers, see Volume A07, page REM 001.	
		 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Check the 01A-B2 TB1 distribution bus and PS105 for loose bolts, screws, and cables. Press service panel Power On. Select Power Up/Down (QWW) screen. Select UP (power-up processor only). 	
2	Does the processor power up?	Go to page PR 1021 and verify PS105 voltage adjustment.	
3	Go to Instructions column.	1. Measure for -1.5 Vdc at the following points: - lead at 01A-A2E2D08 + lead at 01A-A2E2S04.	
		Select Power Up/Down (QWW) screen. Select UP (power-up processor only).	
4	Is voltage -1.44 to -1.56 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001. 	

Step	Conditions	Instructions	
5	Go to Instructions column.	A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.	
		 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS105. 	
		Note: Check cable connectors for pushed in pins and seating or power supply adjustment before exchanging power supply.	
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.	





4381 MI B/M 2676380 Seq CA100

MI PN 6169135 Seq CA100 1 of 1

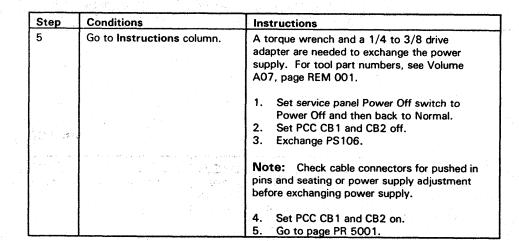
Ref Codes 1117140E, 1117150E

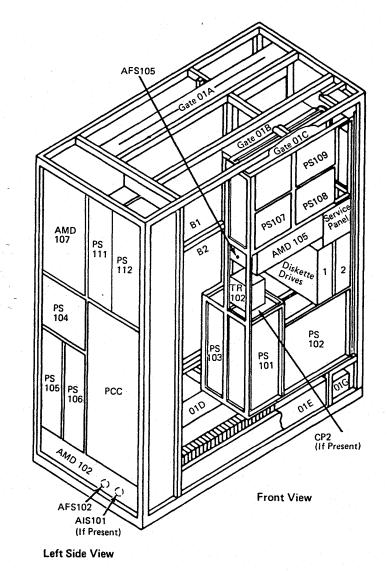
These Ref Codes indicate -4.3 Vdc was missing from all PS106 analog sensors.

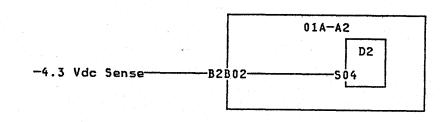
Possible causes:

- PS106
- 01A-B2 TB1 bus bar
- 01A-A2D2 card.

Step	Conditions	Instructions	
1	Go to Instructions column.	A torque wrench and 1/4 to 3/8 drive adapte are needed. For tool part numbers, see Volume A07, page REM 001.	
		 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Check the 01A-B2 TB1 distribution bus and PS106 for loose bolts, screws, and cables. Press service panel Power On. Select Power Up/Down (QWW) screen. Select UP (power-up processor only). 	
2	Does the processor power up?	Go to page PR 1021 and verify PS106 voltage adjustment.	
3	Go to Instructions column.	Measure for -1.5 Vdc at the following points. - lead at 01A-A2D2D08 + lead at 01A-A2D2S04.	
		Select Power Up/Down (QWW) screen. Select UP (power-up processor only).	
4	Is voltage -1.44 to -1.56 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2D2 card. Go to page PR 5001.	







PN 6169136 EC A20558 01 Oct 84 B/M 2676380 | Seq CA105

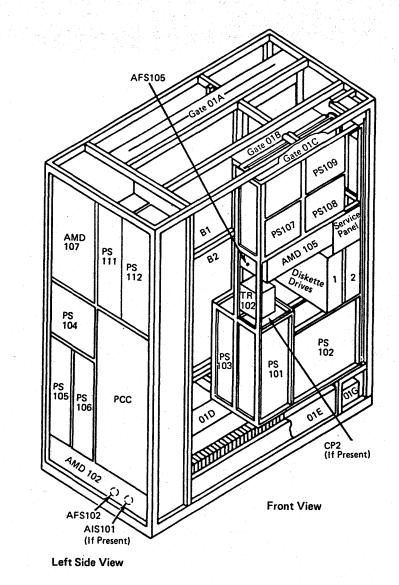
Ref Codes 1117240E, 1117250E

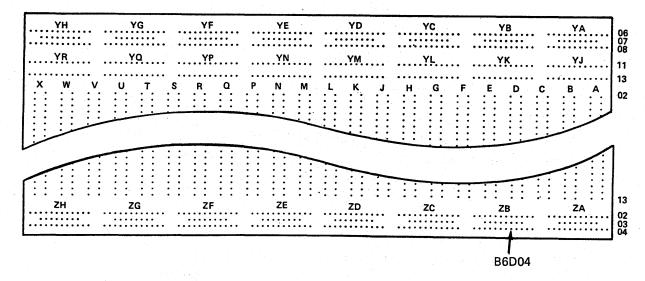
These Ref Codes indicate the +5V from PS109 is missing at the 01A-A4 board.

Possible causes:

- PS109
- 01A-A2E2 sense card.

Step	Conditions	Instructions	
	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode Press service panel Power On. Select Diagnostic Power Up (QWD) screen. Select option F (stop after +5V start). Measure for +1.5 Vdc at the following points: lead at 01A-A2E2D08	
		+ lead at 01A-A2E2B08.	
2	Is voltage greater than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2E2 card. Go to step 12. 	
3	Go to Instructions column.	Measure for +1.5 Vdc at the following points:	
		- lead at 01A-A2E2D08 + lead at 01A-A2A5B02.	
4	Is voltage greater than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Go to step 12.	
5	Go to Instructions column.	Measure for +5 Vdc at the following points:	
		- lead at 01A-A4C5D08 + lead at 01A-A4B6D04.	



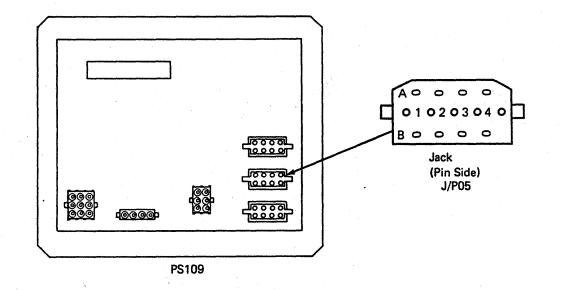


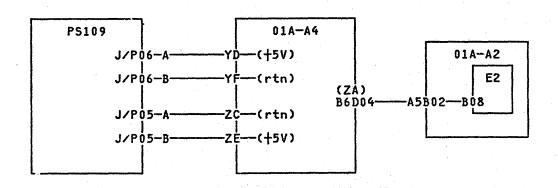
MI PN 6169137 Seq CA110 1 of 2 EC A20558 01 Oct 84

⁴³⁸¹ B/M 2676380

Step	Conditions	Instructions
6	Is voltage greater than +4.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A4ZA to 01A-A2A5.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		4. Go to step 12.
7	Go to Instructions column.	Measure for +5 Vdc at the following points:
		- lead at 01A-A4C2D08 + lead at 01A-A4C2J03.
8	Is voltage greater than +4.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A4 board. Go to step 12.
9	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at PS109 P05-A + lead at PS109 P05-B.
10	is voltage greater than +4.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cables from PS109 P05, P06 to 01A-A4YD, YF, ZC, and ZE.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		4. Go to step 12.

Step	Conditions	Instructions
11	Go to Instructions column.	Set service panel Power Off switch to
		Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off.
		3. Exchange PS109.
		Note: Check cable connectors for pushed in
		pins and seating before exchanging power
		supply.
12	Go to Instructions column.	Ensure PCC CB1 and CB2 are off.
		2. Reinstall and check all cables and cards
		for proper seating in the following areas:
		PS109
		01A-A2 board
		01A-A4 board.
	1	O IN-AT BOOK.
		3. Reset any tripped CPs.
		4. Set PCC CB1 and CB2 on.
		5. Go to page PR 5001.





PN 6169137 2 of 2 B/M 2676380 | Seq CA110

EC A20558

Ref Codes 1113250E, 1113350E, 1113450E, 1224240E

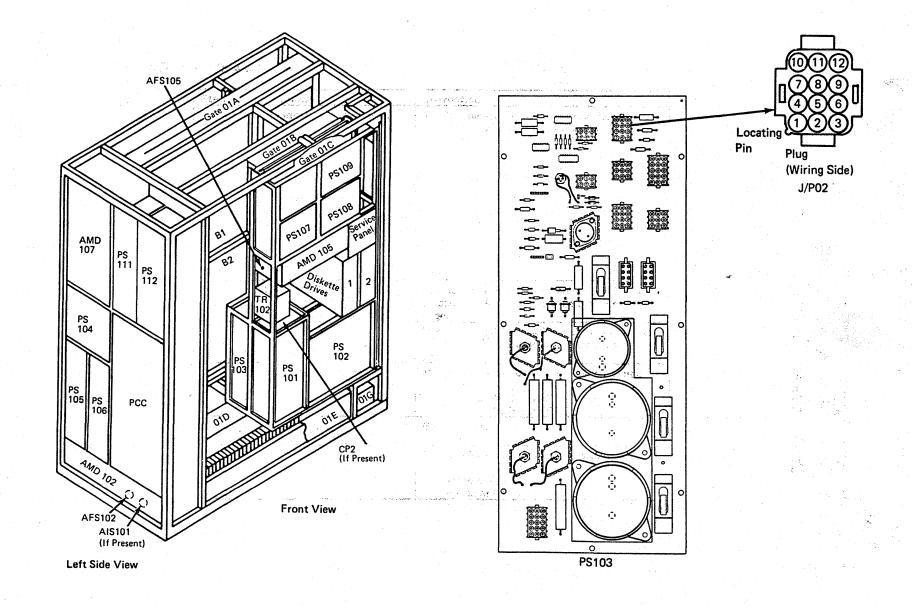
PR 1221

These Ref Codes indicate a tripped CP in PS103.

Possible causes:

- 01A-A2D2 sense card
- PS103
- 01A-A2 board.

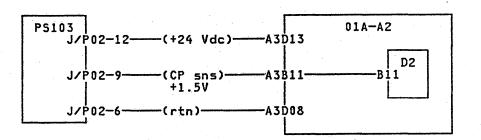
Step	Step Conditions Instructions		
	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Reset any tripped CP in PS103. Press service panel Power On. If power is complete, go to page END 001. Set CE Mode switch to CE Mode. 	
2	Is PS103 CP1 tripped?	Use Ref Code 11D2940E and the Ref Code list on page PR 1001 to determine the PR entry page.	
3	Is PS103 CP2 tripped?	Use Ref Code 12A4240E and the Ref Code list on page PR 1001 to determine the PR entry page.	
4	Is PS103 CP3 tripped?	Use Ref Code 12A4240E and the Ref Code list on page PR 1001 to determine the PR entry page.	
5	Is PS103 CP4 tripped?	Use Ref Code 12A4240E and the Ref Code list on page PR 1001 to determine the PR entry page.	
6	Go to Instructions column.	Measure for +24 Vdc at the following points: - lead at PS103 J/P02-6 + lead at PS103 J/P02-12.	
7	Is voltage less than +22 Vdc?	Go to step 15.	
8	Go to Instructions column.	Measure for +1.5 Vdc at the following points: - lead at 01A-A2D2D08 + lead at 01A-A2D2B11.	



⁴³⁸¹ MI PN 6169138 EC A20558 01 Oct 84

Step	Conditions	Instructions
9	Is voltage greater than +2.5 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2D2 card. Go to step 18.
10	Go to Instructions column.	Measure for +5 Vdc at the following points:
		- lead at 01A-A2D2D08 + lead at 01A-A2A3B11.
11	Is voltage greater than +2.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board.
		4. Go to step 18.
12	Go to Instructions column.	Measure for +5 Vdc at the following points:
	:	- lead at PS103 P02-6 + lead at PS103 P02-9.
13	Is voltage greater than +2.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS103 P02 to 01A-A2A3.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		4. Go to step 18.
14	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS103.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Go to step 18.

Step	Conditions	Instructions	
15	Go to Instructions column.	Measure for ·24 Vdc at the following points:	
	¥	- lead at 01A-A2A3D08 - lead at 01A-A2A3D13.	
16	Is voltage greater than 22 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS103 P02 to 01A-A2A3. 	
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.	
17	Go to Instructions column.	Go to step 18. Set service panel Power Off switch to	
		Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange 01A-A2 board.	
18	Go to Instructions column.	Reinstall and check all cables and cards for proper seating in the following areas:	
		PS103 01A-A2 board.	
		 Reset any tripped CPs. Set PCC CB1 and CB2 on. Go to page PR 5001. 	



PN 6169138 2 of 2

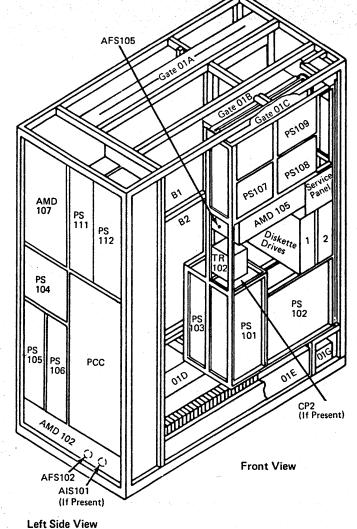
EC A20558 01 Oct 84

Ref Codes 11FFF40E, 11FFF50E, 111FF40E, 111FF50E, 1FFFF40E, 1FFFF50E

PR 1231

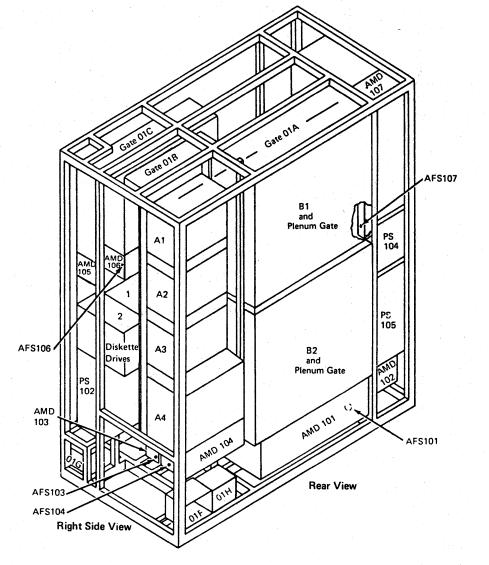
These Ref Codes indicate that the cause of the failure is unknown.

Step	Conditions	Instructions
	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Check all power supply plugs for pushed in pins and proper seating. Check PCC K03, K04 for loose wires. Check all cables in 01A-A1 and 01A-A2 boards for seating. Check 01A-A1U2, 01A-A1V2, and 01A-A1W2 cards and top card connectors for seating. Check 01A-A2C2, 01A-A2C4, 01A-A2D2, 01A-A2E2, and 01A-A2F2 cards and top card connectors for proper seating. Set PCC CB1 and CB2 on. Press service panel Power On.
2	Is power complete?	Go to page PR 5001.
3	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Measure for line voltage at the following points: PCC CB1 L1 to L2 PCC CB1 L2 to L3 PCC CB1 L3 to L1. Note: For line voltage value, see label on PCC box. Set PCC CB1 and CB2 on.
4	Is voltage out of range? (+/-	Isolate to one of the following:
	10 percent)	Customer supplied power Defective line cord. Go to page PR 5001.
5	Go to Instructions column.	 Set CE Mode switch to CE Mode. Press service panel power on. Measure the voltages in table A to 01A-A1V2D08. If any voltage is out of range, exchange the power supply or go to the PR page listed in table A. Go to page PR 5001.

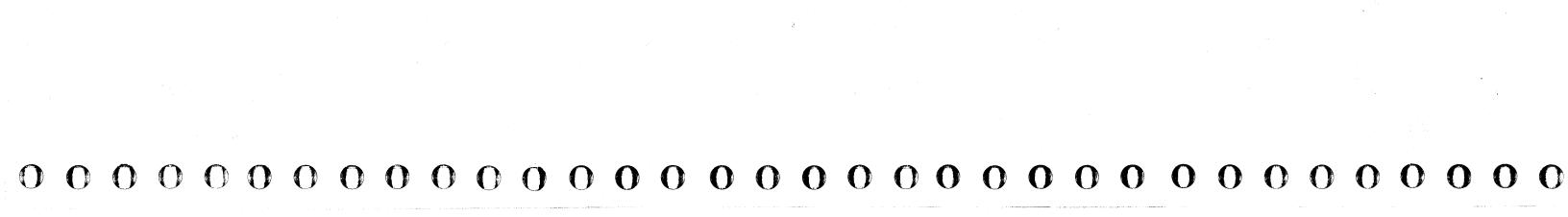


A

Point	Power Supply	· Voltage Range	Go to PR page
01A-A1V2B11	PS101	+21.6 to 26.4V	PR 021
01A-A1V2D03	PS101	+ 4.5 to 5.5V	PR 031
01A-A1V2D04	PS102	- 4.55 to 5.55V	PR 261
01A-A1V2D02	PS102	-10.92 to 13.32V	PR 271
01A-A1V2D05	PS102	+ 4.55 to 5.55V	PR 281
01A-A1V2D06	PS102	+ 7.74 to 9.44V	PR 291
01A-A1V2B13	PS102	+10.92 to 13.32V	PR 301
01A-A1V2D13		+21.6 to 26.4V	PR 311



PN 6169139 B/M 2676380 | Seq CA120



Ref Code 1130540E

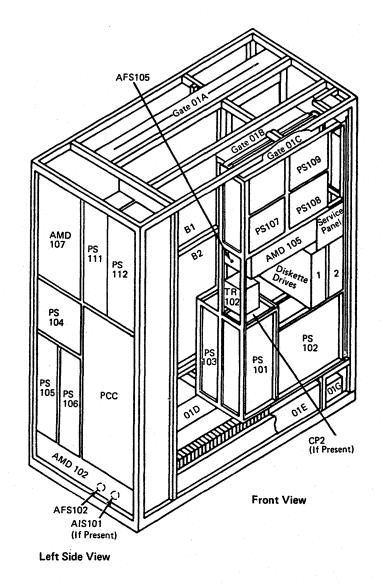
PR 1241

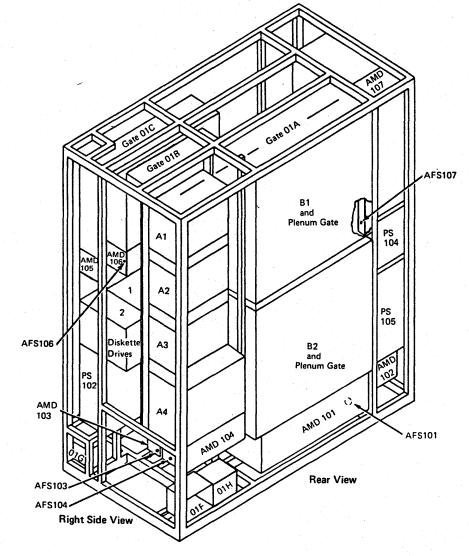
This Ref Code indicates the PS109 OC sense line was above +0.8 Vdc before bias voltages were applied to PS109.

Possible causes:

- PS109
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card.

Step	Conditions	Instructions	
1	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08	
		+ lead at 01A-A2E2J04.	
2	Is voltage less than +2.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001.	
3	Go to Instructions column.	Measure for +5 Vdc at the following points:	
		- lead at 01A-A2C2D08 + lead at 01A-A2C2G04.	
4	Is voltage less than +0.8 Vdc?	Go to step 12.	
5	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Disconnect PS109 P01. Press service panel Power On. Measure for +5 Vdc at the following points: 	
		- lead at 01A-A2C2D08 + lead at 01A-A2C2G04.	





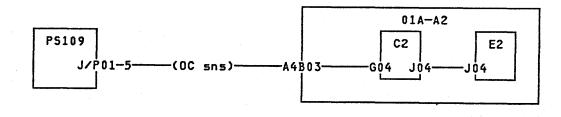
4381 MI B/M 2676380 Seq CA125 PN 6169140

ер	Conditions	Instructions	Step	Conditions	Instructions
	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS109. Note: Check cable connectors for pushed in	10	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A4 to PS109 P01.
		pins and seating before exchanging power supply. 4. Set PCC CB1 and CB2 on.			Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
	Go to Instructions column.	Go to page PR 5001. Set service panel Power Off switch to			4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
		Power Off and then back to Normal. Reconnect PS109 P01. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:	11	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.
·	Is voltage less than +0.8	- lead at 01A-A2C2D08 + lead at 01A-A2C2G04. 1. Set service panel Power Off switch to	12	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On.
	Vde?	Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to page PR 5001.			4. Measure for +5 Vdc at the following points: - lead at 01A-A2E2D08 + lead at 01A-A2E2J04.
	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Disconnect cable at 01A-A2A4. Press service panel Power On. Measure for +5 Vdc at the following points: 	13	Is voltage less than +2.5 Vdc?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Exchange card swapped into the 01A-A2C2 position. 3. Go to page PR 5001.
· · · · · · · · · · · · · · · · · · ·		- lead at 01A-A2C2D08 + lead at 01A-A2C2G04.	14	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2D2 and 01A-A2E2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
					- lead at 01A-A2E2D08

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PR 1243

Step	Conditions	Instructions				
15	Is voltage less than +2.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card just swapped into the 01A-A2D2 position. Go to page PR 5001.				
16	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.				



PN 6169140 3 of 3 B/M 2676380 | Seq CA125

Ref Code 1130640E

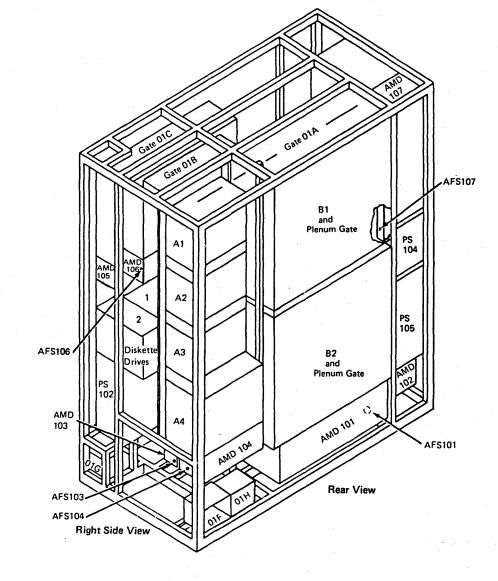
PR 1251

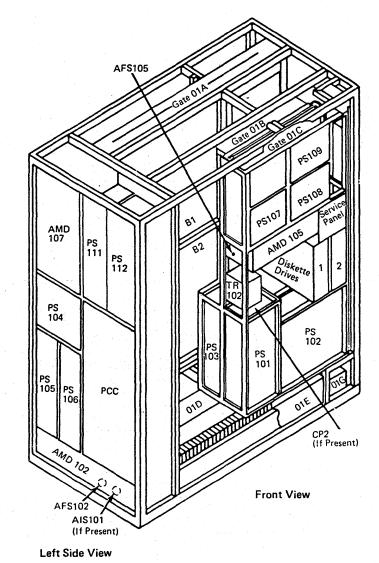
This Ref Code indicates the PS109 OV sense line was above +0.8 Vdc before bias voltages were applied to PS109.

Possible causes:

- PS109
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card.

Step	Conditions	Instructions
1	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08 lead at 01A-A2E2G03.
2	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001.
3	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 + lead at 01A-A2C2G05.
4	Is voltage less than +0.8 Vdc?	Go to step 12.
5	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Disconnect PS109 P01. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2G05.





4381 B/M 2676380

MI	PN 6169141	EC A20558	1	
Seg CA130	1 of 3	01 Oct 84		L

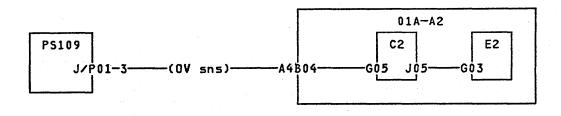
Step	Conditions	Instructions
6	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS109.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
7	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS109 P01. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
·.		- lead at 01A-A2C2D08 + lead at 01A-A2C2G05.
8	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to page PR 5001.
9	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Disconnect cable at 01A-A2A4. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2G05.

Step	Conditions	Instructions
10	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A4 to PS109 P01.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
11	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.
12	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Swap 01A-A2C4 and 01A-A2C2 cards. 3. Press service panel Power On. 4. Measure for +5 Vdc at the following points: - lead at 01A-A2E2D08
13	Is voltage less than +0.8 Vdc?	+ lead at 01A-A2E2G03. 1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Exchange card swapped into the 01A-A2C2 position. 3. Go to page PR 5001.

4381 MI Seq CA130

PR 1253

Step	Conditions	Instructions
14	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2G03.
15	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Exchange card just swapped into the 01A-A2D2 position. Go to page PR 5001.
16	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.



4381 MI B/M 2676380 Seq CA130

MI PN 6169141 Seg CA130 3 of 3

Ref Code 1130840E

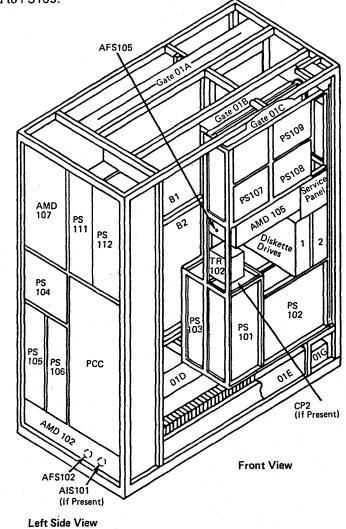
PR 1261

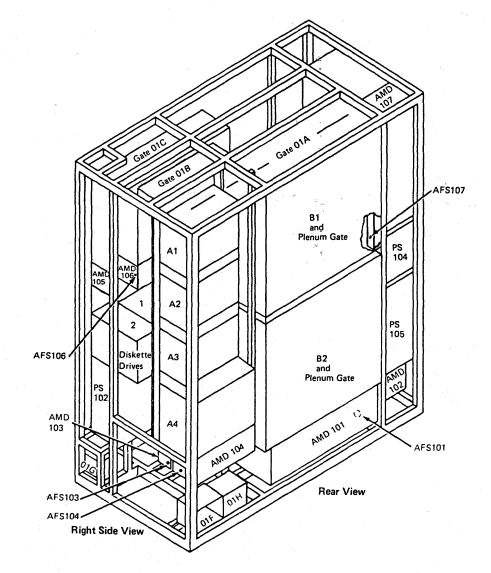
This Ref Code indicates the PS109 BG sense line was above +0.8 Vdc before bias voltages were applied to PS109.

Possible causes:

- PS109
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card.

Step	Conditions	Instructions
1	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2G05.
2	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001.
3	Go to Instructions column.	Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2G07.
4	Is voltage less than +0.8 Vdc?	Go to step 12.
5	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Disconnect PS109 P01. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2G07.





4381 B/M 2676380

MI		PN 6169142	EC A20558			
Sec	CA135	1 of 3	01 Oct 84	<u></u>	L	

Step	Conditions	Instructions
6	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS109.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
7	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS109 P01. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2C2D08 lead at 01A-A2C2G07.
8	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to page PR 5001.
9	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Disconnect cable at 01A-A2A4. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2G07.

Step	Conditions	Instructions
10	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A4 to PS109 P01.
		Note: Check board for bent pins and cable connectors for pushed in pins and seating before exchanging cable.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
11	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange 01A-A2 board. 4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
12	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2G05.
13	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position.

4381 B/M 2676380 MI PN 6 Seq CA135 2 of 3 EC A20558 01 Oct 84

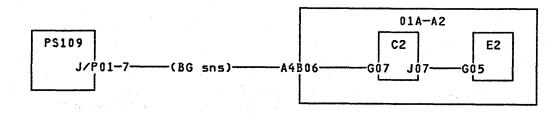
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PR 1263

Step	Conditions	Instructions
14	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2D2 and 01A-A2E2 cards. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08 lead at 01A-A2E2G05.
15	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2D2 position. Go to page PR 5001.
16	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.



4381 MI B/M 2676380 Seq CA135

MI PN 6169142 Seq CA135 3 of 3

Ref Code 1131140E

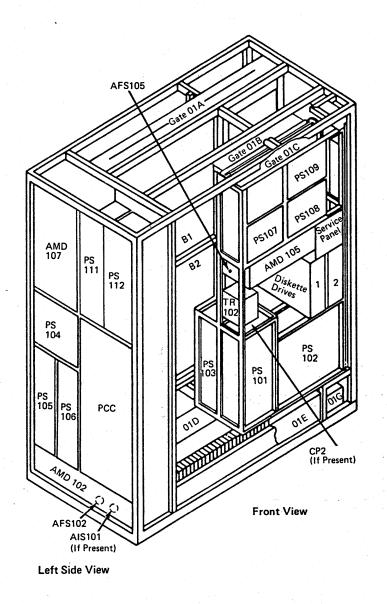
PR 1271

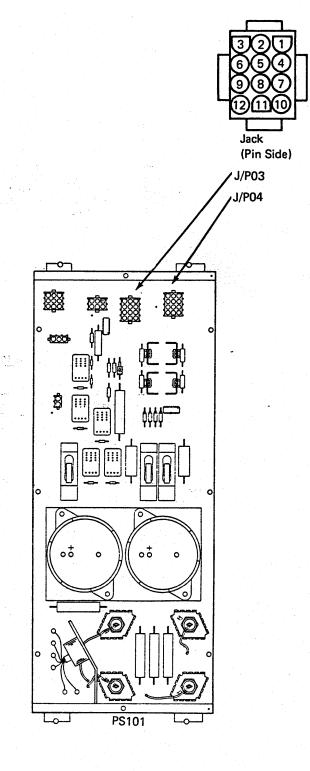
This Ref Code indicates the outputs of PS104 are active before the start line was turned on or the auxiliary point sense line is failing.

Possible causes:

- 01A-A2D2 sense card
- PS101
- PS104
- PCC K04 contactor.

Step	Conditions	Instructions				
1 Go to Instructions column.		 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +24 Vdc at the following points: 				
i. 1		- lead at PS101 J/P04-12 + lead at PS101 J/P04-9.				
2	Is the voltage less than +0.8 Vdc?	Go to step 18.				
3	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at frame ground + lead at PS101 J/P03-7.				
4	Is the voltage greater than +2.5 Vdc?	Go to step 23.				
5	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Remove 01A-A2D2 card. Measure for +5 Vdc at the following points: 				
		- lead at frame ground + lead at PS101 J/P03-7.				



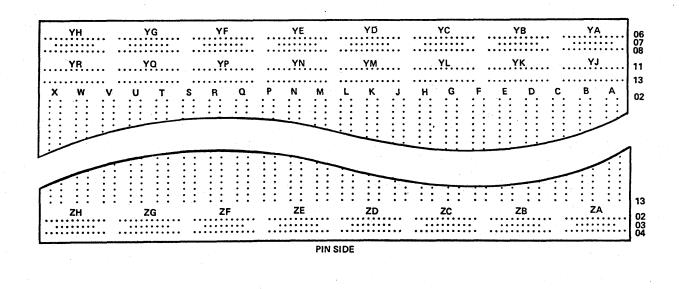


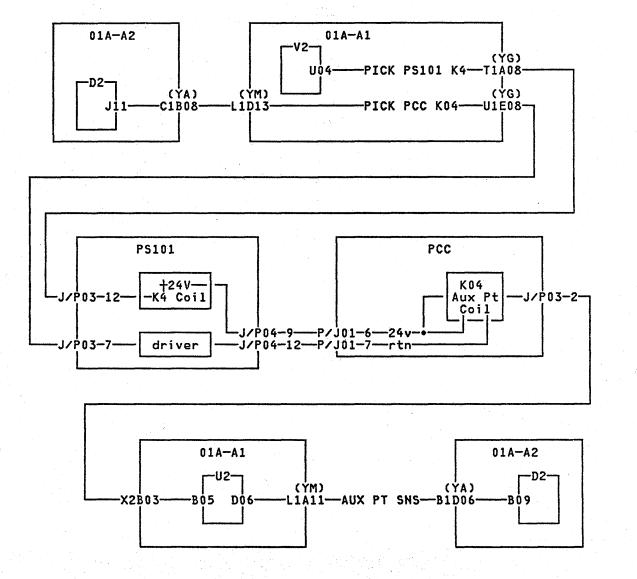
4381 B/M 2676380

MI	PN 6169143
Seq CA140	1 of 4

the voltage greater than .5 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2D2 card. 				
ŀ	4. Go to step 31.				
to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at PS101 J/P03. Set PCC CB1 and CB2 on. Measure for +5 Vdc at the following points (on power supply): lead at frame ground 				
the voltage less than +0.8 c?	+ lead at PS101 J03-7. 1. Set PCC CB1 and CB2 off. 2. Exchange PS101. Note: Check cable connectors for pushed in pins and seating before exchanging power supply. 3. Go to step 31.				
to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Reconnect cable at PS101 J03. Disconnect cable at 01A-A1YG (card side). Set PCC CB1 and CB2 on. Measure for +5 Vdc at the following points (on power supply): lead at frame ground lead at PS101 J03-7. 				

4381 MI PN 6169143 EC A20558 O1 Oct 84





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PR 1273

Step	Conditions	Instructions
10	Is the voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off.
		3. Exchange cable from PS101 P03 to 01A-A1YG (card side).
		Note: Check board for bent pins and
		cable connector for pushed in pins and
		seating before exchanging cable.
		4. Go to step 31.
11	Go to Instructions column.	Set service panel Power Off switch to
		Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off.
		3. Reconnect cable at 01A-A1YG.
		4. Disconnect cable at 01A-A1YM (card
		side).
		5. Set PCC CB1 and CB2 on.
		6. Measure for +5 Vdc at the following
		points (on power supply):
		- lead at frame ground
		+ lead at PS101 J03-7.
12	is the voltage less than +0.8	Set service panel Power Off switch to
	Vdc?	Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off.
		3. Exchange 01A-A1 board.
		4. Go to step 31.
13	Go to Instructions column.	Set service panel Power Off switch to
		Power Off and then back to Normal.
		2. Set PCC CB1 and CB2 off.
		3. Reconnect cable at 01A-A1YM.
		4. Disconnect cable at 01A-A2YA (card side).
		5. Set PCC CB1 and CB2 on.
		6. Measure for +5 Vdc at the following
		points (on power supply):
		- lead at frame ground
		+ lead at PS101 J03-7.

Step	Conditions	Instructions
14	Is the voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2YA to 01A-A1YM (card side). Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		4. Go to step 31.
15	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Reconnect cable at 01A-A2YA. Set PCC CB1 and CB2 on. Measure for +5 Vdc at the following points (on power supply):
		- lead at frame ground + lead at PS101 J03-7.
16	Is the voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Go to step 31.
17	Is the voltage greater than +2.5 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Reinstall 01A-A2D2 card. Go to step 31.
18	Go to Instructions column.	Measure for +24 Vdc at the following points:
		- lead at frame ground + lead at PCC P03-2.
19	Is the voltage greater than +22 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PCC K04. Go to step 31.

4381 MI B/M 2676380 Seq CA140 PN 6169143 3 of 4

Step	Conditions	Instructions
20	Go to Instructions column.	Measure for +5 Vdc at the following points:
		- lead at 01A-A2D2D08 + lead at 01A-A2D2B09.
21	Is the voltage greater than +2.5 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2D2 card. Go to step 31.
22	Go to Instructions column.	Go to step 28.
23	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at PS101 J/P04. Check resistance at the following points: lead at frame ground lead at PS101 P04-12 (cable end).
24	Is an open indicated?	1. Exchange PS101.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		2. Go to step 31.
25	Go to Instructions column.	Disconnect cable at PCC J/P01. Check resistance at the following points:
		- lead at frame ground + lead at PS101 P04-12 (cable end).

4381 B/M 2676380	MI Sea CA140	PN 6169143 4 of 4	EC A20558 01 Oct 84			

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Step	Conditions	Instructions				
26	Is a short indicated?	Exchange cable from PS101-P4 to PCC-P01.				
		Note: Check cable connectors for pushed in pins and seating before exchanging cable.				
		2. Go to step 31.				
27	Go to Instructions column.	Exchange cable from PCC K04 to PCC P01.				
		Note: Check cable connector for pushed in pins and seating before exchanging cable.				
28	Go to Instructions column.	Measure for +5 Vdc at the following points:				
		- lead at 01A-A1U2D08 + lead at 01A-A1U2D06.				
29	Is the voltage less than +0.8 Vdc?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange PS104. Note: Check cable connector for pushed in pins and seating before exchanging power supply.				
		4. Go to step 31.				
30	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A1U2 card.				
31	Go to Instructions column.	Ensure PCC CB1 and CB2 are off. Reinstall and check all cables and cards for proper seating in the following areas.				
7		PCC box 01A-A1 board 01A-A2 board PS101.				
		3. Set PCC CB1 and CB2 on. 4. Go to page PR 5001.				

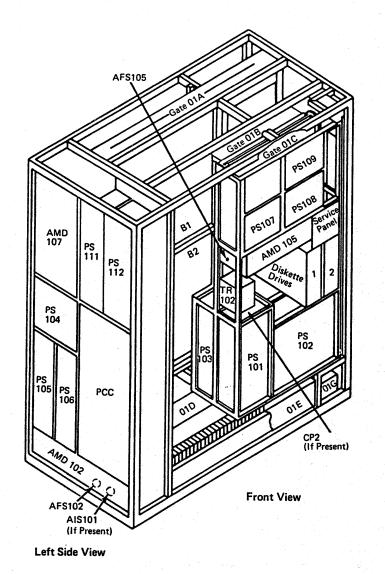
Ref Code 1131340E

This Ref Code indicates the PS107 OC sense line was above +0.8 Vdc before bias voltages were applied to PS107.

Possible causes:

- PS107
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card.

Step	Conditions	Instructions
1 Go to Instructions column		Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2D13.
2 Is voltage less than +0.8 Vdc?		 Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001.
3	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 + lead at 01A-A2C2G09.
4	Is voltage less than +0.8 Vdc?	Go to step 12.
5	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Disconnect PS107 P01. 3. Press service panel Power On. 4. Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 + lead at 01Ā-A2C2G09.



PN 6169144 B/M 2676380 | Seq CA145

EC A20558 01 Oct 84

Step	Conditions	Instructions
6	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS107. Note: Check cable connectors for pushed in
		pins and and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
7	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS107 P01. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
	1	- lead at 01A-A2C2D08 + lead at 01A-A2C2G09.
8	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to page PR 5001.
9	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at 01A-A2A4. Set PCC CB1 and CB2 on. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2G09.

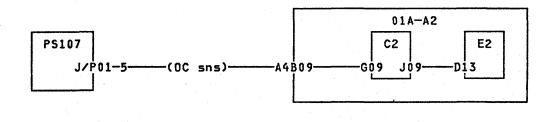
4381	MI	PN 6169144	EC A20558		
B/M 2676380	Seq CA145	2 of 3	01 Oct 84		

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Step	Conditions	Instructions
10	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A4 to PS107 P01. Note: Check board for bent pins and cable connector for pushed in pins and
		seating before exchanging cable. 4. Set PCC CB1 and CB2 on.
		5. Go to page PR 5001.
11	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.
12	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2D13.
13	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to page PR 5001.
14	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2D2 and 01A-A2E2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2D13.

PR 1283

Step	Conditions	Instructions
15	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2D2 position. Go to page PR 5001.
16	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.



4381 B/M 2676380

MI PN 6169144 Seg CA145 3 of 3

Ref Code 1131440E

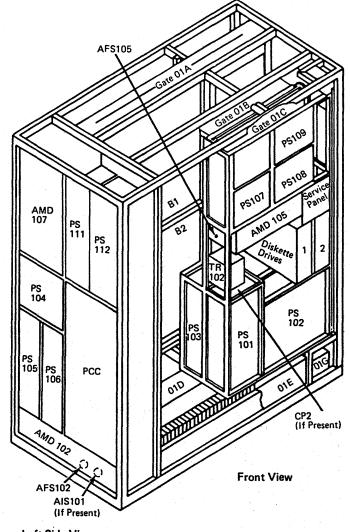
PR 1291

This Ref Code indicates the PS107 OV sense line was above +0.8 Vdc before bias voltages were applied to PS107.

Possible causes:

- PS107
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card.

Step	Conditions	Instructions
	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08 lead at 01A-A2E2G07.
2	is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001.
3	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 + lead at 01A-A2C2G10.
4	Is voltage less than +0.8 Vdc?	Go to step 12.
5	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Disconnect PS107 P01. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2C2D08 Head at 01A-A2C2G10.



Left Side View

⁴³⁸¹ MI PN 6169145 EC A20558 O1 Oct 84

Step	Conditions	Instructions
6	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS107. Note: Check cable connectors for pushed in pins and seating before exchanging power.
		supply. 4. Set PCC CB1 and CB2 on.
		5. Go to page PR 5001.
7	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS107 P01. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2G10.
8	is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to page PR 5001.
9	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at 01A-A2A4. Set PCC CB1 and CB2 on. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2G10.

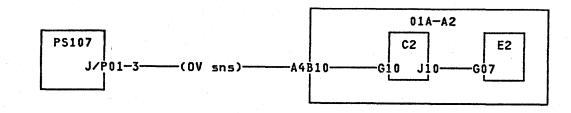
Step	Conditions	Instructions
10	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A4 to PS107 P01.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
11	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.
12	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08
		+ lead at 01A-A2E2G07.
13	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to page PR 5001.

PN 6169145 2 of 3 B/M 2676380 Seq CA150

EC A20558 01 Oct 84

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Step	Conditions	Instructions
14	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2D2 and 01A-A2E2 cards. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08
	<u> </u>	+ lead at 01A-A2E2G07.
15	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Exchange card just swapped into the 01A-A2D2 position. Go to page PR 5001.
16	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off.
		 Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.



B/M 2676380 | Seg CA150

PN 6169145 3 of 3

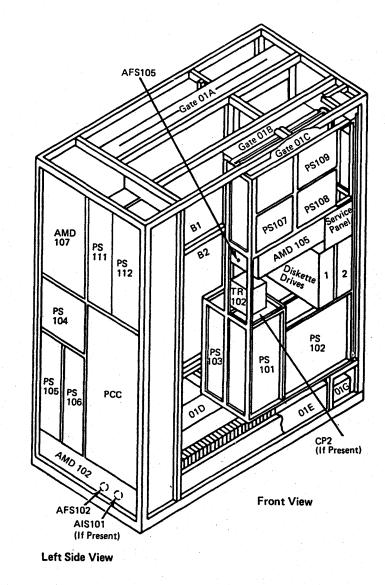
Ref Code 1131640E

This Ref Code indicates the PS107 BG sense line was above +0.8 Vdc before bias voltages were applied to PS107.

Possible causes:

- PS107
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card.

Step	Conditions	Instructions
	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set CE Mode switch to CE Mode. 3. Press service panel power on. 4. Measure for +5 Vdc at the following points: - lead at 01A-A2E2D08 + lead at 01A-A2E2D09.
2	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to PR 5001.
3	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 + lead at 01A-A2C2G12.
4	Is voltage less than +0.8 Vdc?	Go to step 12.
5	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Disconnect PS107 P01. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2C2D08



MI PN 6169146 Seq CA155 1 of 3

⁴³⁸¹ B/M 2676380

11	Is voltage less than +0.8 Vdc? Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A4 to PS107 P01. Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. Set PCC CB1 and CB2 on. Go to PR 5001.
	Go to Instructions column.	cable connector for pushed in pins and seating before exchanging cable. 4. Set PCC CB1 and CB2 on. 5. Go to PR 5001.
	Go to Instructions column.	5. Go to PR 5001.
	Go to Instructions column.	
12		 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to PR 5001.
 .	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		 lead at 01A-A2E2D08 lead at 01A-A2E2D09.
13	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to PR 5001.
14	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2D2 and 01A-A2E2 cards. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08

Step	Conditions	Instructions
6	Is voltage less than +0.8 Vdc?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange PS107. Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to PR 5001.
7	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS107 P01. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power on. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2G12.
8	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to PR 5001.
9	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at 01A-A2A4. Set PCC CB1 and CB2 on. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2G12.

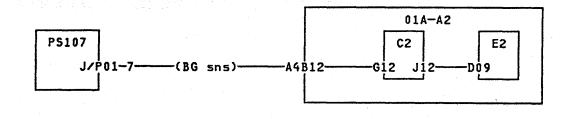
4381 B/M 2676380 MI Seg CA155

MI PN 6169146 Seg CA155 2 of 3 EC A20558 01 Oct 84

PR 1302

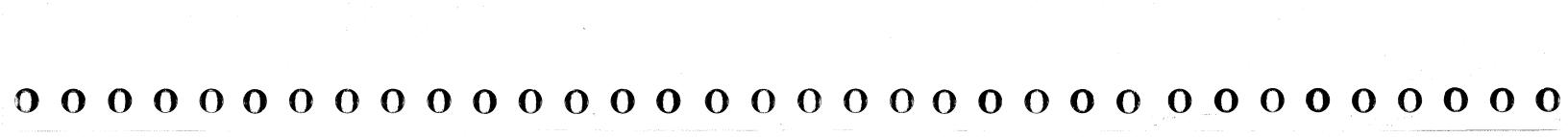
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Step	Conditions	Instructions
15	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Exchange card just swapped into the 01A-A2D2 position. Go to PR 5001.
16	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange 01A-A2 board. 4. Set PCC CB1 and CB2 on. 5. Go to PR 5001.



4381 B/M 2676380

MI PN 6169146 Seq CA155 3 of 3



Ref Code 1131840E

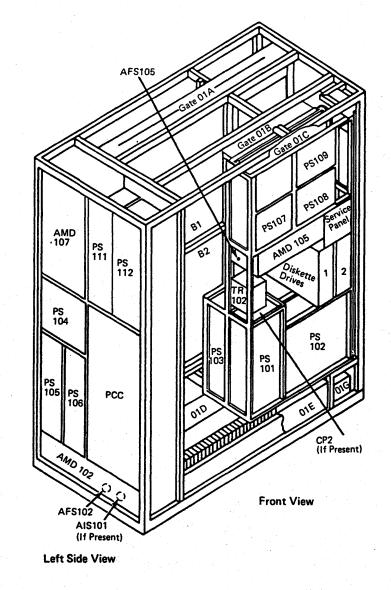
PR 1311

This Ref Code indicates the PS108 OC sense line was above +0.8 Vdc before bias voltages were applied to PS108.

Possible causes:

- PS108
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C4 optoisolator card.

Step	Conditions	Instructions
1	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08 lead at 01A-A2E2P04.
2	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001.
3	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at 01A-A2C4D08 + lead at 01A-A2C4B04.
4	Is voltage less than +0.8 Vdc?	Go to step 12.
5	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Disconnect PS108 P01. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C4D08 + lead at 01A-A2C4B04.



4381 B/M 2676380 MI PN 6169147 Seq CA160 1 of 3

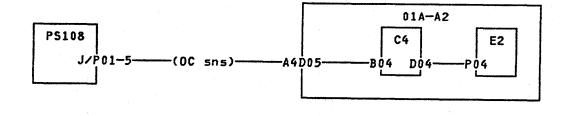
Step	Conditions	Instructions
6	Is voltage less than +0.8 Vdc?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange PS108. Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
7	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS108 P01. Swap 01A-A2C2 and 01A-A2C4 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C4D08 + lead at 01A-A2C4B04.
8	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C4 position. Go to page PR 5001.
9	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at 01A-A2A4. Set PCC CB1 and CB2 on. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C4D08 + lead at 01A-A2C4B04.

Step	Conditions	Instructions
10	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A4 to PS108 P01.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
11	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.
12	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2C2 and 01A-A2C4 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2P04.
13	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2C4 card. Go to page PR 5001.
14	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2D2 and 01A-A2E2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2P04.

4381 B/M 2676380 MI Seq CA160

PR 1313

Step Conditions		Instructions				
15	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card just swapped into the 01A-A2D2 position. Go to page PR 5001.				
16	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001. 				



Ref Code 1131940E

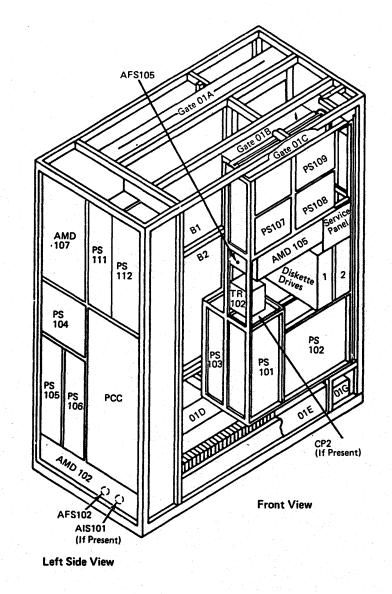
PR 1321

This Ref Code indicates the PS108 OV sense line was above +0.8 Vdc before bias voltages were applied to PS108.

Possible causes:

- PS108
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C4 optoisolator card.

Step	Conditions	Instructions				
1	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +5 Vdc at the following points: 				
		- lead at 01A-A2E2D08 + lead at 01A-A2E2P05.				
2	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001. Measure for +5 Vdc at the following point lead at 01A-A2C4D08 Head at 01A-A2C4B05.				
3	Go to Instructions column.					
4	Is voltage less than +0.8 Vdc?	Go to step 12.				
5.	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Disconnect PS108 P01. 3. Press service panel Power On. 4. Measure for +5 Vdc at the following points: - lead at 01A-A2C4D08 + lead at 01A-A2C4B05.				



PN 6169148 1 of 3 4381 MI B/M 2676380 Seq CA165

Step	Conditions	Instructions
6	is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS108. Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
7	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS108 P01. Swap 01A-A2C2 and 01A-A2C4 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C4D08 + lead at 01A-A2C4B05.
8	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C4 position. Go to page PR 5001.
9	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at 01A-A2A4. Set PCC CB1 and CB2 on. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C4D08 + lead at 01A-A2C4B05.

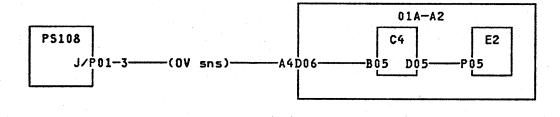
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4381 B/M 2676380	MI Seg CA165	PN 6169148 2 of 3	EC A20558 01 Oct 84			

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Step	Conditions	Instructions
10	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A4 to PS108 P01.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
11	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off.
		 Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.
12	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2C2 and 01A-A2C4 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		lead at 01A-A2E2D08+ lead at 01A-A2E2P05.
13	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C4 position. Go to page PR 5001.
14	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2D2 and 01A-A2E2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2P05.

PR 1323

Step	Conditions	Instructions
15	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card just swapped into the 01A-A2D2 position. Go to page PR 5001.
16	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.



H 2676380 | MI | Seq CA165

MI PN 6169148 Seg CA165 3 of 3

Ref Code 1132240E

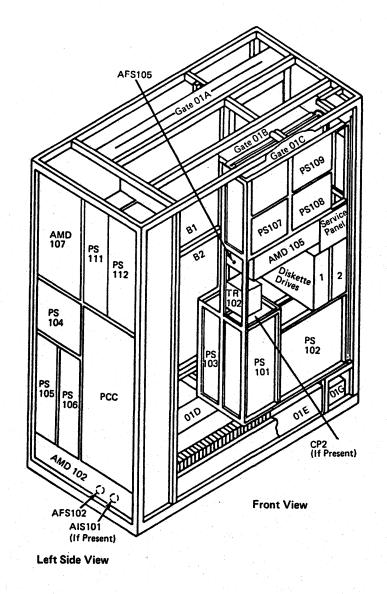
PR 1331

This Ref Code indicates the PS108 BG sense line was above +0.8 Vdc before bias voltages were applied to PS108.

Possible causes:

- PS108
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C4 optoisolator card.

Step	Conditions	Instructions
	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08 lead at 01A-A2E2M04.
2	Is voltage less than +0.8 Vdc?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Exchange 01A-A2E2 card. 3. Go to page PR 5001.
3	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at 01A-A2C4D08 + lead at 01A-A2C4B07.
4	Is voltage less than +0.8 Vdc?	Go to step 12.
5.	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Disconnect PS108 P01. 3. Press service panel Power On. 4. Measure for +5 Vdc at the following points: - lead at 01A-A2C4D08 + lead at 01A-A2C4B07.



4381 B/M 2676380 MI Seq CA170 PN 6169149

Step	Conditions	Instructions
6	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS108.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
, 7	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS108 P01. Swap 01A-A2C2 and 01A-A2C4 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C4D08 + lead at 01A-A2C4B07.
8	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C4 position. Go to page PR 5001.
9	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at 01A-A2A4. Set PCC CB1 and CB2 on. Press service panel Power On.
		Measure for +5 Vdc at the following points:
		- lead at 01A-A2C4D08 + lead at 01A-A2C4B07.

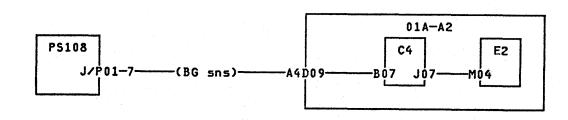
Step	Conditions	Instructions
10	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A4 to PS108 P01.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
11	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.
12	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2C2 and 01A-A2C4 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2M04.
13	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C4 position. Go to page PR 5001.

4381 B/M 2676380 MI Seq CA170

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PR 1333

Step	Conditions	Instructions
14	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2D2 and 01A-A2E2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2M04.
15	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card just swapped into the 01A-A2D2 position. Go to page PR 5001.
16	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.



4381 B/M 2676380

MI PN 6169149 Seg CA170 3 of 3

Ref Code 1132540E

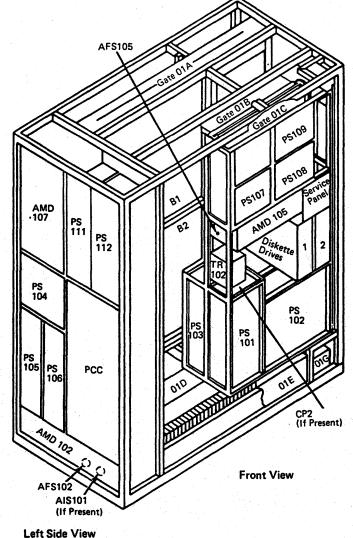
PR 1341

This Ref Code indicates the PS105 OC sense line was above +0.8 Vdc before bias voltages were applied to PS105.

Possible causes:

- PS105
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card.

Step	Conditions	Instructions
	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08 lead at 01A-A2E2P07.
2	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001.
3	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 + lead at 01A-A2C2B04.
4	Is voltage less than +0.8 Vdc?	Go to step 12.
5	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Disconnect PS105 P02. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2B04.



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MI PN 6169150 EC A20558 O1 Oct 84

⁴³⁸¹ B/M 2676380

Step	Conditions	Instructions
6	is voltage less than +0.8 Vdc?	A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.
		 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS105.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		 Set PCC CB1 and CB2 on. Go to page PR 5001.
7	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS105 P02. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2B04.
8	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to page PR 5001.
9	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at 01A-A2A2. Set PCC CB1 and CB2 on. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2B04

10	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A2 to PS105 P02.
		Note: Check board for bent pins and connector for pushed in pins and seating before exchanging cable.
		 Set PCC CB1 and CB2 on. Go to page PR 5001.
11	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.
12	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2P07.
13	is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to page PR 5001.
14	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2D2 and 01A-A2E2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2P07.

Instructions

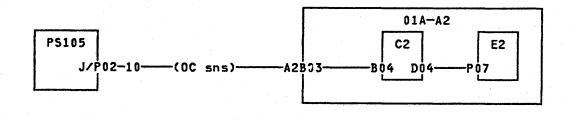
Conditions

4381 B/M 2676380 MI PN 6169150 Seq CA175 2 of 3

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PR 1343

Step	Conditions	Instructions
15	is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the O1A-A2D2 position. Go to page PR 5001.
16	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.



4381 B/M 2676380 MI PN 6169150 Seq CA175 3 of 3

Ref Code 1132640E

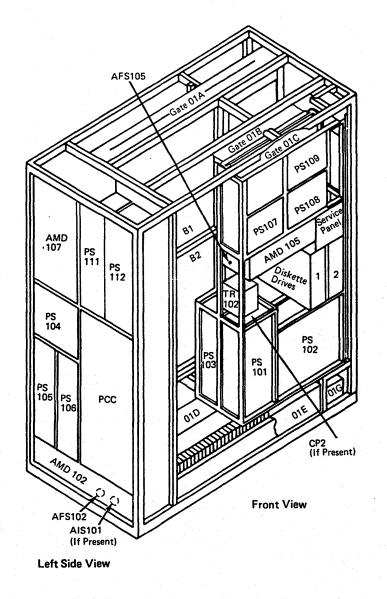
PR 1351

This Ref Code indicates the PS105 OV sense line was above +0.8 Vdc before bias voltages were applied to PS105.

Possible causes:

- PS105
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card.

Step	Conditions	Instructions
1	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2M08.
2	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001.
3	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 + lead at 01A-A2C2B05.
4	Is voltage less than +0.8 Vdc?	Go to step 12.
5	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Disconnect PS105 P02. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2B05.



MI PN 6169151 Seq CA180 1 of 3

⁴³⁸¹ B/M 2676380

Step	Conditions	Instructions
6	Is voltage less than +0.8 Vdc?	A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.
		Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS105.
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
7	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Reconnect PS105 P02. 3. Swap 01A-A2C4 and 01A-A2C2 cards.
		4. Press service panel Power On. 5. Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08
		+ lead at 01A-A2C2B05.
8	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to page PR 5001.
9	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at 01A-A2A2. Set PCC CB1 and CB2 on. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2C2D08 + lead at 01A-A2C2B05.

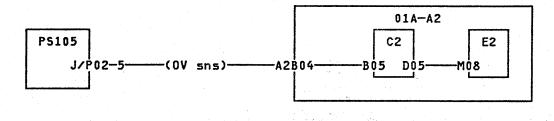
Step	Conditions	Instructions
10	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A2 to PS105 P02.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		 Set PCC CB1 and CB2 on. Go to page PR 5001.
11	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.
12	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2M08.
13	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to page PR 5001.
14	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2D2 and 01A-A2E2 cards. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08

4381 B/M 2676380 MI PN 6169151 Seq CA180 2 of 3

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PR 1353

Step	Conditions	Instructions
15	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2D2 position. Go to page PR 5001.
16	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.



4381 B/M 2676380

MI PN 6169151 Seg CA180 3 of 3

Ref Code 1132840E

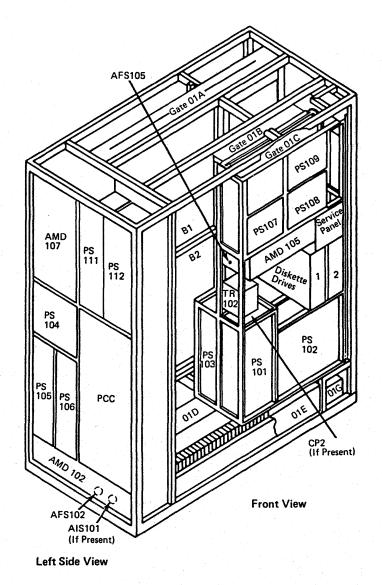
PR 1361

This Ref Code indicates the PS105 BG sense line was above +0.8 Vdc before bias voltages were applied to PS105.

Possible causes:

- PS105
- 01A-A2 board
- 01A-A2E2 sense card
- 01A-A2C2 optoisolator card.

Step	Conditions	Instructions		
1 Go to Instructions column.		Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08 + lead at 01A-A2E2M09.		
2	Is voltage less than +0.8 Vdc? Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001. Magging for +E Vide at the following points:		
3	Go to instructions column.	Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 + lead at 01A-A2C2B07.		
4	Is voltage less than +0.8 Vdc?	Go to step 12.		
5	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Disconnect PS105 P02. Press service panel Power On. Measure for +5 Vdc at the following points:		
		- lead at 01A-A2C2D08 + lead at 01A-A2C2B07.		



4381 B/M 2676380 WI PN 6169152 Seq CA185 1 of 3

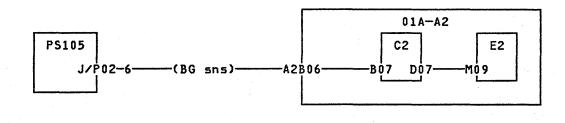
Step	Conditions	Instructions		
6	Is voltage less than +0.8 Vdc?	A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001.		
		 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS105. 		
		Note: Check cable connectors for pushed in pins and seating before exchanging power supply.		
		 Set PCC CB1 and CB2 on. Go to page PR 5001. 		
7	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS105 P02. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:		
		- lead at 01A-A2C2D08 + lead at 01A-A2C2B07.		
8	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to page PR 5001.		
9	Go to Instructions column.	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Disconnect cable at 01A-A2A2. 4. Set PCC CB1 and CB2 on. 5. Press service panel Power On. 6. Measure for +5 Vdc at the following points:		
		- lead at 01A-A2C2D08 + lead at 01A-A2C2B07.		

Step	Conditions	Instructions		
10	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A2 to PS105 P02. Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable. 		
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.		
11	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001. 		
12	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2C4 and 01A-A2C2 cards. Press service panel Power On. Measure for +5 Vdc at the following points: 		
		- lead at 01A-A2E2D08 + lead at 01A-A2E2M09.		
13	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C2 position. Go to page PR 5001.		
14	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Swap 01A-A2D2 and 01A-A2E2 cards. Press service panel Power On. Measure for +5 Vdc at the following points: lead at 01A-A2E2D08 lead at 01A-A2E2M09. 		

4381 B/M 2676380 MI Seg CA185

PR 1363

Step	Conditions	Instructions		
15	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2D2 position. Go to page PR 5001. 		
16	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001. 		



4381 B/M 2676380

MI PN 6169152 Seg CA185 3 of 3

Ref Code 1132940E

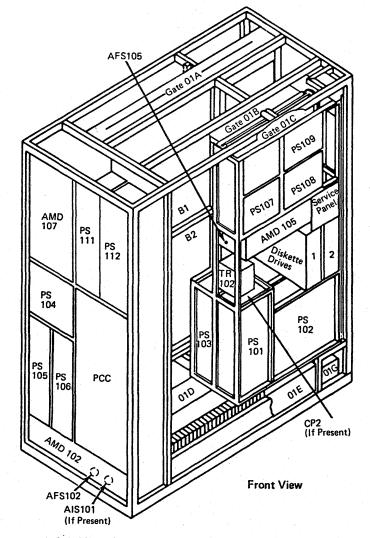
PR 1371

This Ref Code indicates that PS103 -2.2V OC sense line was above +0.8V before ac voltage was applied to PS103.

Possible causes:

- 01A-A2E2 sense card
- PS103
- 01A-A2 board.

Step	Conditions	Instructions
1	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +4 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2M10.
2	Is voltage +0.8 Vdc or less.	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001.
3	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect PS103 J/P01. Set PCC CB1 and CB2 on. Press service panel Power On. Measure for +4 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2M10.



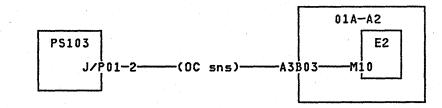
Left Side View

⁴³⁸¹ MI PN 6169153 EC B/M 2676380 Seq CA190 1 of 2 01

EC A20558 01 Oct 84

Step	Conditions	Instructions 1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange PS103. Note: Check cable connectors for pushed in pins and seating before exchanging power supply.		
4	Is voltage +0.8 Vdc or less?			
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.		
5	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS103 J/P01. Swap the 01A-A2E2 and 01A-A2D2 cards. Press service panel Power On. Measure for +4 Vdc at the following points: 		
· · · · · · · · · · · · · · · · · · ·		- lead at 01A-A2E2D08 + lead at 01A-A2E2M10.		
6	Is voltage +0.8 Vdc or less?	1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Exchange card swapped into the 01A-A2D2 position. 3. Go to page PR 5001.		
7	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at 01A-A2A3. Set PCC CB1 and CB2 on. Press service panel Power On. Measure for +4 Vdc at the following points:		
		- lead at 01A-A2E2D08 + lead at 01A-A2E2M10.		

Step	Conditions	Instructions
8	Is voltage +0.8 Vdc or less?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS103 P01 to 01A-A2A3.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		 Set PCC CB1 and CB2 on. Go to page PR 5001.
9	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on.



4381 MI B/M 2676380 Seg CA190

MI PN 6169153 Seg CA190 2 of 2

Ref Code 1133140E

PR 1381

This Ref Code indicates that PS103 -2.2V OV sense line was above +0.8V before ac voltage was applied to PS103.

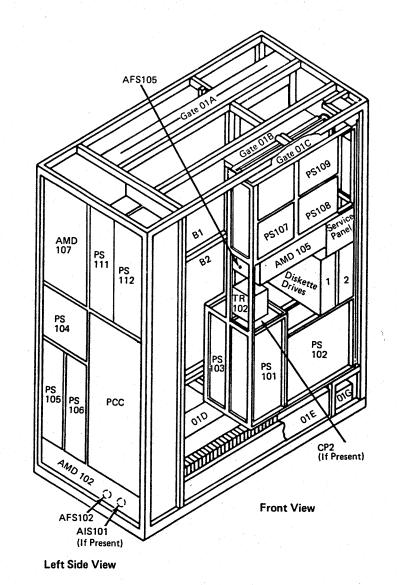
Possible causes:

01A-A2E2 sense card

• PS103

• 01A-A2 board.

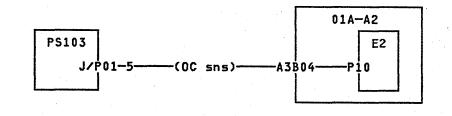
Step	Conditions	Instructions
1	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Set CE Mode switch to CE Mode. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2P10.
2	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2E2 card. Go to page PR 5001.
3	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Disconnect PS103 J/P01. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2P10.



381 MI PN 6169154 EC A20558 3/M 2676380 Seq CA195 1 of 2 01 Oct 84

Step	Conditions	Instructions
4	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange PS103. Note: Check cable connectors for pushed in pins and seating before exchanging power supply.
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
5	Go to Instructions column.	 Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS103 J/P01. Swap 01A-A2E2 and 01A-A2D2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2P10.
6	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2D2 position. Go to page PR 5001.
7	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at 01A-A2A3. Set PCC CB1 and CB2 on. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2E2D08 + lead at 01A-A2E2P10.

Step	Conditions	Instructions
8	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from PS103 P01 to 01A-A2A3.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		 Set PCC CB1 and CB2 on. Go to page PR 5001.
9	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.



4381 B/M 2676380 MI PN 6169154 Seq CA195 2 of 2 EC A20558 01 Oct 84

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PR 1382

Ref Code 1133440E

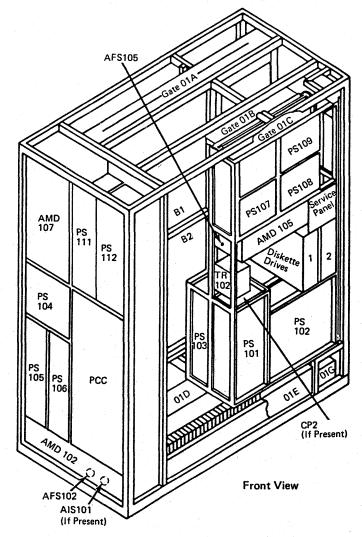
PR 1391

This Ref Code indicates the PS106 OC sense line was above +0.8 Vdc before bias voltages were applied to PS106.

Possible causes:

- PS106
- 01A-A2 board
- 01A-A2D2 sense card
- 01A-A2C2 optoisolator card.

Step	Conditions	Instructions		
1 Go to Instructions column.		1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set CE Mode switch to CE Mode. 3. Press service panel Power On. 4. Measure for +5 Vdc at the following points: - lead at 01A-A2D2D08 + lead at 01A-A2D2J06.		
2	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange 01A-A2D2 card. Go to page PR 5001.		
3	Go to Instructions column.	Measure for +5 Vdc at the following points: - lead at 01A-A2C2D08 + lead at 01A-A2C2B09.		
4	Is voltage less than +0.8 Vdc?	Go to step 12.		
5	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Disconnect PS106 P02. Press service panel Power On. Measure for +5 Vdc at the following points:		
		- lead at 01A-A2C2D08 + lead at 01A-A2C2B09.		



Left Side View

4381 B/M 2676380

MI	PN 6169155		EC A
Seg CA200	1 of 3	ŀ	01 00

Step	Conditions	Instructions			
6	Is voltage less than +0.8 Vdc?	A torque wrench and a 1/4 to 3/8 drive adapter are needed to exchange the power supply. For tool part numbers, see Volume A07, page REM 001. 1. Set service panel Power Off switch to Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange PS106. Note: Check cable connectors for pushed in pins and seating before exchanging power supply.			
		4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.			
7	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Reconnect PS106 PO2. Swap 01A-A2C2 and 01A-A2C4 cards. Press service panel Power On. Measure for +5 Vdc at the following points:			
		- lead at 01A-A2C2D08 + lead at 01A-A2C2B09.			
8	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2C4 position. Go to page PR 5001.			
9	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Disconnect cable at 01A-A2A2. Set PCC CB1 and CB2 on. Press service panel Power On. Measure for +5 Vdc at the following points:			
		- lead at 01A-A2C2D08 + lead at 01A-A2C2B09.			

Step	Conditions	Instructions
10	Is voltage less than +0.8 Vdc?	 Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange cable from 01A-A2A2 to PS106 P02.
		Note: Check board for bent pins and cable connector for pushed in pins and seating before exchanging cable.
		4. Set PCC CB1 and CB2 on.5. Go to page PR 5001.
11	Go to Instructions column.	Set service panel Power Off switch to
		Power Off and then back to Normal. 2. Set PCC CB1 and CB2 off. 3. Exchange 01A-A2 board. 4. Set PCC CB1 and CB2 on. 5. Go to page PR 5001.
12	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal.
		 Swap 01A-A2C2 and 01A-A2C4 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2D2D08 + lead at 01A-A2D2J06.
13	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal.
		 Exchange card swapped into the 01A-A2C4 position. Go to page PR 5001.
14	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal.
		 Swap 01A-A2D2 and 01A-A2E2 cards. Press service panel Power On. Measure for +5 Vdc at the following points:
		- lead at 01A-A2D2D08 + lead at 01A-A2D2J06.

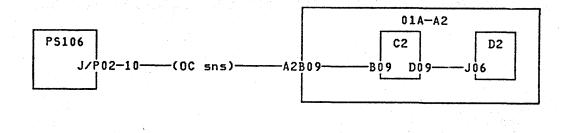
B/M 2676380 | Seq CA200

EC A20558 01 Oct 84

PR 1392

PR 1393

Step	Conditions	Instructions			
15	Is voltage less than +0.8 Vdc?	Set service panel Power Off switch to Power Off and then back to Normal. Exchange card swapped into the 01A-A2E2 position. Go to page PR 5001.			
16	Go to Instructions column.	Set service panel Power Off switch to Power Off and then back to Normal. Set PCC CB1 and CB2 off. Exchange 01A-A2 board. Set PCC CB1 and CB2 on. Go to page PR 5001.			



4381 B/M 2676380

MI	PN 6169155	EC A20558		
Seq CA200	3 of 3	01 Oct 84		