

PIED PIPER

SERVICE MANUAL

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GENERAL PROCEDURES

1. Always disconnect the power cord from the wall outlet before removing any covers.
2. Use caution when servicing the product with the cover off and power applied. There is potentially lethal voltage and current in the area of the power supply. Never wear jewelry or neck chains when servicing electrical appliances. Make voltage measurements according to the direction of the service manual. Other test points, which are electrically common, may not be as safe as the one mentioned in the service manual.
3. Remember that magnetic tools and floppy disks are arch enemies. Be extra careful if you are using the customer's disks to try to identify a problem.
4. Before removing the disk drive, you will see the following:

WARNING

Any adjustment made to this disk drive may change the location of recorded information on the floppy disk. This may prevent the customer from being able to read any disks written during the period the drive was out of adjustment. Discuss this with the customer. Perhaps the customer's disks should be read by this drive and copied onto new diskettes by a properly adjusted drive before any adjustments are made.

The same is true if you replace a misaligned drive with a new one. Check with your supervisor to see if there is a company policy of customer notification prior to disk drive repair/replacement.

5. This service manual contains three levels of comments:

NOTE: A note is used to inform you of helpful information for the next step of the procedure.

CAUTION

A caution is used to call your attention to information that might prevent damage to equipment.

WARNING

A warning is used to call your attention to a safety hazard or a situation that would cause serious damage to equipment.

6. User feedback is always welcome. Please use the postage paid publication comment sheet located at the end of the service manual to input your comments.

GENERAL PROCEDURES

Specifications

PIED PIPER Specifications

MICROPROCESSOR:	Z-80
RAM (Read/Write) Memory	65536 (64K) Bytes
Word Length	8 Bits
ROM (Read Only Memory)	4096 (4K) Bytes available
KEYBOARD:	Standard 62 key version except all keys repeat if held down.
DISK DRIVE	Mitsubishi Model M485X
Storage Capacity	776K Bytes (Formatted)
Sides	2 (Double Sided)
Tracks per inch	98
INPUT VOLTAGE	110 VAC 60 Hz.
POWER SUPPLY OUTPUT VOLTAGES	+5 VDC, + 12 VDC and -12VDC
OUTPUTS:	
Composite Video for monitor	RCA type jack
Composite Video and 12v for RF modulator	DIN connector
Parallel Printer Output	DB-25 type connector

OPTIONS:

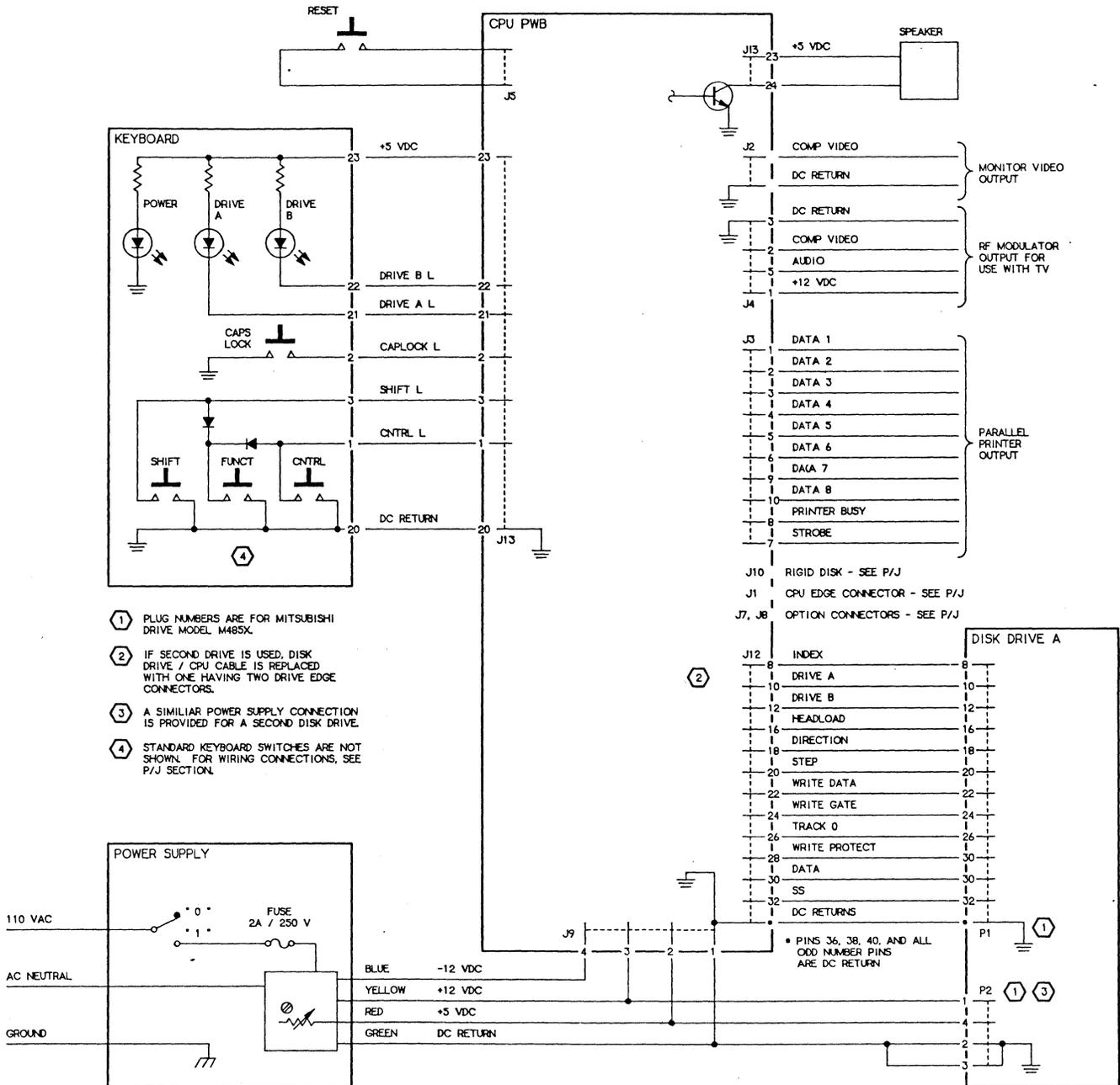
Second (external) 5 1/4" disk drive, requires a new Drive/CPU Cable and extension harness for low voltage power.

Rigid disk drive (external), requires Rigid Drive/CPU cable and power harness.

Two line, 80 character liquid crystal display. While not available at this time, a picture of an early unit is shown on the User's Manual cover.

Serial communications port and telephone modem output. This option will enable the operator to communicate over telephone lines to other computers and also the popular computer bulletin boards. This option will be offered as a installed kit when it's available. It consists of a small circuit board and a cable to connect it to the CPU PWB. With the RS-232-C serial port, many additional models of printers can be used.

BLOCK SCHEMATIC DIAGRAM AND WIRING



60-PP-20006

A

BLOCK SCHEMATIC DIAGRAM AND WIRING

INTEGRATED CIRCUIT INDEX		(Note 1)	
LOC	IC TYPE	LOC	IC TYPE
U1	74LS374	U38	74LS14
U2	74LS74	U39	74LS374
U3	74LS32	U40	74LS273
U4	74LS163	U41	74LS374
U5	74LS08	U42	74LS166
U6	74LS138	U43	74LS04
U7	74LS74	U44	74LS32
U8	74LS04	U45	74LS32
U9	74LS74	U46	74LS157
U10	74LS02	U47	74LS157
U11	74LS00	U48	FD1793
U12	74LS02	U49	DM7406
U13	74LS399	U50	74LS374
U14	74LS244	U51	8279
U15	74LS08	U52	74LS32
U16	74LS86	U53	Z80
U17	74LS32	U54	74LS244
U18	74LS374	U55	74LS245
U19	74LS04	U56	4864
U20	74LS20	U57	4864
U21	74LS04	U58	4864
U22	FDC9216	U59	4864
U23	74LS122	U60	74LS195
U24	74LS148	U61	74LS244
U25	74LS245	U62	74LS138
U26	2672	U63	D2716
U27	MM2114	U64	4864
U28	MM2114	U65	4864
U29	MM2114	U66	4864
U30	MM2114	U67	4864
U31	74LS74	U68	D2732 (Note 2)
U32	74LS32	U69	74LS374
U33	74LS00	U70	74LS161
U34	74LS74	U71	DM7406
U35	74LS74	U72	74LS02
U36	74LS08		
U37	74LS373		

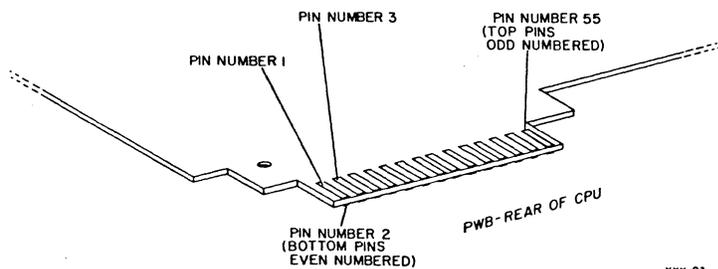
Note 1: Pin 1, of all IC's, is toward the left rear of the circuit board (Figure 1).

Note 2: U68, pin 1, of the IC, plugs into pin 3 of the socket.

BLOCK SCHEMATIC DIAGRAM AND WIRING

J1 CPU PWB EDGE CONNECTOR (Figure 1)

Pin	Signal Name	Pin	Signal Name
1	+5 VDC	29	ADDRESS BUS 0
2	+5 VDC	31	WR' /
3	D.C. RETURN	32	RD' /
4	D.C. RETURN	33	IORQ' /
7	DATA BUS 3	34	MREQ /
8	DATA BUS 7	35	AUDIO
9	DATA BUS 2	36	CS 7
10	DATA BUS 6	41	BUSAK /
11	DATA BUS 1	42	BUSRQ /
12	DATA BUS 5	43	INTAK /
13	DATA BUS 0	44	INTO /
14	DATA BUS 4	45	WAIT /
15	ADDRESS BUS 7	46	NMI /
17	ADDRESS BUS 6	47	RESET /
19	ADDRESS BUS 5	49	CLOCK 4 /
21	ADDRESS BUS 4	53	D.C. RETURN
23	ADDRESS BUS 3	54	D.C. RETURN
25	ADDRESS BUS 2	55	+12 VDC
27	ADDRESS BUS 1	56	-12 VDC



xxx-03

Figure 1. J1 CPU PWB Edge Connector

BLOCK SCHEMATIC DIAGRAM AND WIRING

J7 (28 Pin Header Located on the CPU PWB)

Pin	Signal Name	Pin	Signal Name
1	ADDRESS BUS 0	15	DATA BUS 4
2	ADDRESS BUS 1	16	DATA BUS 3
3	ADDRESS BUS 2	17	DATA BUS 2
4	D.C. RETURN	18	DATA BUS 1
5	D.C. RETURN	19	DATA BUS 0
6	+5 VDC	20	+5 VDC
7	CHIP SELECT5/	21	D.C. RETURN
8	RESET/	22	D.C. RETURN
9	CLOCK 4/	23	IOWR'/
10	INT1/	24	IORD'/
11	AUDIO	25	WAIT/
12	DATA BUS 7	26	CHIP SELECT 7/
13	DATA BUS 6	27	+12 VDC
14	DATA BUS 5	28	-12 VDC

J8 (28 Pin Header Located on the CPU PWB)

Pin	Signal Name	Pin	Signal Name
1	ADDRESS BUS 0	15	DATA BUS 4
2	ADDRESS BUS 1	16	DATA BUS 3
3	ADDRESS BUS 2	17	DATA BUS 2
4	D.C. RETURN	18	DATA BUS 1
5	D.C. RETURN	19	DATA BUS 0
6	+5 VDC	20	+5 VDC
7	CHIP SELECT4/	21	D.C. RETURN
8	RESET/	22	D.C. RETURN
9	CLOCK 4/	23	IOWR'/
10	INT2/	24	IORD'/
11	AUDIO	25	WAIT/
12	DATA BUS 7	26	CHIP SELECT 7/
13	DATA BUS 6	27	+12 VDC
14	DATA BUS 5	28	-12 VDC

BLOCK SCHEMATIC DIAGRAM AND WIRING

J10 Rigid Disk Connector

Pin	Signal Name	Pin	Signal Name
-----	-------------	-----	-------------

Note: all even pins are connected to D.C. Return

1	HDAL0	19	AB1
3	HDAL1	21	AB2
5	HDAL2	23	CHIP SELECT6/
7	HDAL3	25	IOWR'/'
9	HDAL4	27	IORD'/'
11	HDAL5	29	HWAIT/
13	HDAL6	31	HEDRES'/'
15	HDAL7	35	HINTRQ'
17	AB0	37	HDRQ'

J13 Keyboard Connector

Pin	Signal Name	Pin	Signal Name
-----	-------------	-----	-------------

1	CNTL/	13	ROW 1
2	CAPLOCK/	14	ROW 2
3	SHIFT/	15	ROW 3
4	COLUMN 0	16	ROW 4
5	COLUMN 1	17	ROW 5
6	COLUMN 2	18	ROW 6
7	COLUMN 3	19	ROW 7
8	COLUMN 4	20	D.C. RETURN
9	COLUMN 5	21	DRIVE A/
10	COLUMN 6	22	DRIVE B/
11	ROW 0	23	+5 VDC
12	COLUMN 7	24	SPEAKER

DIAGNOSTIC PROCEDURES

Start Troubleshooting FIP

1. General Troubleshooting. (Perform this procedure first in order to save yourself time and trouble.)
 - A. Confirm customer fault if possible. Use your software, as well as the customer's, to see if the problem is hardware or software related.
 - B. Check for broken or burned parts.
 - C. Check for staples, paper clips, or other conductors, which may be causing intermittent short circuits.
 - D. Check for a disabled or cheated fuse.
 - E. Check for bent pins on all connectors.
 - F. Check the power supply output voltages. Refer to +5 VDC adjustment if the voltage is not $+5 \pm 0.1$ volts. Suspect a bad power supply if the ± 12 volt lines are off by more than 1.2 volts.

2. If your problem is listed below, go to that FIP.

WON'T TURN ON FIP	9
FAILS SELF-TEST FIP	11
WON'T WRITE DISK FIP	12
WON'T READ DISK FIP	13
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SYSTEM WON'T RESET FIP	18
NO SERIAL (RS-232-C) OUTPUT FIP	18

3. If your problem is not listed above, continue to the next page.

4. Check that the proper IC's are in the correct sockets, and pin 1 is toward the left rear of the PWB. Pin 1, of the IC, is identified by a small dimple near pin 1, or a large dimple at the pin 1 end of the chip (Figure 2).

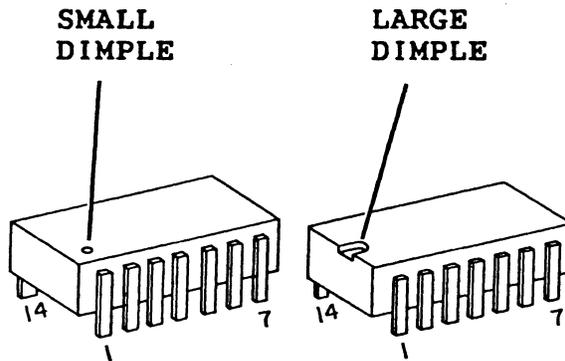


Figure 2. Pin 1 Identification

5. Begin part swapping in the following order. Check operation after each part is changed. There is probably only one bad part involved. Don't leave a new part in the customer's unit if no improvement was seen.
 - (A) Power Supply. This is done first to prevent damaging your parts if the supply was providing high voltage. Ensure that the five volt output is properly adjusted before connecting the disk drive(s) and CPU PWB. If no improvement is seen with the new power supply installed, put the customer's supply back in after you have found the failure.
 - (B) CPU PWB.
 - (C) Keyboard/Speaker PWB.
 - (D) Disk Drive.

DIAGNOSTIC PROCEDURES

WON'T TURN ON FIP

WITH POWER SWITCH SET ON "1", POWER LED LIGHTS?

YES NO

|
| CHECK AC POWER TO POWER SUPPLY.

| P1 PIN 1 (WHITE) TO P1 PIN 3 (BLACK) ON THE POWER SUPPLY PWB
| IS 110 VAC WHEN THE COMPUTER IS SWITCHED ON?

YES NO

|
| CHECK AC VOLTAGE TO THE LINE FILTER.

| VOLTAGE ACROSS THE LINE FILTER (WHITE TO BLACK WIRES) IS
| 110 VAC?

YES NO

|
| DISCONNECT POWER CORD FROM COMPUTER. VOLTAGE AT THE
| COMPUTER END OF THE POWER CORD IS 110 VAC?

YES NO

|
| REPLACE POWER CORD IF LINE VOLTAGE IS GOOD.

|
| REPLACE LINE FILTER.

|
| REPLACE POWER SWITCH.

|
| CHECK THE DC VOLTAGE AT THE CPU PWB.

| P9-1 (DC RETURN) TO P9-2 IS +5 VDC.

| P9-1 (DC RETURN) TO P9-3 IS +12 VDC.

| P9-1 (DC RETURN) TO P9-4 IS -12 VDC.

| THE +5, +12 AND -12 VOLTAGES ARE GOOD?

YES NO

|
| REPLACE THE POWER SUPPLY AND PERFORM POWER SUPPLY
| ADJUSTMENT.

|
| CHECK RIBBON CABLE TO THE KEYBOARD FOR CONTINUITY OR
| CONNECTOR DAMAGE. IF GOOD REPLACE THE CPU PWB.

PERFORM +5VDC ADJUSTMENT.

IF PROBLEM STILL EXISTS REPLACE THE CPU PWB.

FAILS SELF-TEST FIP

WITH DISK DRIVE DOOR(S) OPEN, UNIT FAILS SELF-TEST AND DISPLAYS FAILURE MESSAGE?

YES NO

|
| FAILURE OF SELF TEST COMES AFTER DISK DRIVE MOTOR STARTS?

| YES NO

| | REPLACE CPU PWB.

| REPLACE DISK DRIVE AFTER TRYING A KNOWN GOOD DISKETTE.

J9-1 TO J9-2 ON THE CPU PWB IS $+5 \pm 0.1$ VDC?

YES NO

|
| PERFORM POWER SUPPLY ADJUSTMENT.

| REPLACE CPU PWB.

DIAGNOSTIC PROCEDURES

WON'T WRITE DISK FIP

DISK DRIVE WILL READ DISKS PROPERLY?

YES NO

REFER TO WON'T READ DISK FIP.

PERFORM THE FOLLOWING TEST TO SEE IF UNIT WILL WRITE TO DISK.

1. RUN THE STAT.COM PROGRAM FROM THE SYSTEM DISK BY TYPING [STAT]. THE COMPUTER WILL RESPOND WITH THE AMOUNT OF SPACE LEFT ON THE DISK.
2. TYPE [SAVE 22 TEST.COM].
3. TYPE [TEST].

THE COMPUTER AGAIN RESPONDED WITH THE AMOUNT OF SPACE LEFT ON THE DISK?

YES NO

REPLACE THE DISK DRIVE. THE UNIT NOW PASSES THE TEST LISTED ABOVE?

YES NO

INSTALL CUSTOMERS DISK AFTER REPLACING CPU PWB. UNIT NOW WORKS PROPERLY?

YES NO

REPLACE THE DRIVE AGAIN.

DONE.

DONE

THIS IS NORMAL OPERATION, EVERYTHING SEEMS OK.

DIAGNOSTIC PROCEDURES

WON'T READ DISK FIP

UNIT READS KNOWN GOOD DISK? CHECK BY LOADING OPERATING SYSTEM DURING REBOOT, OR USE VERIFY PROGRAM ON SYSTEM DISK, OR TYPE [DIR]?

YES NO

VOLTAGE AT DISK DRIVE P2-2 (DC RETURN) AND P2-1 IS +12 VDC \pm 1.2 VDC?

YES NO

REPLACE POWER SUPPLY.

VOLTAGE AT DISK DRIVE P2- 2 (DC RETURN) AND P2-4 IS +5 VDC \pm 0.1 VDC?

YES NO

REPLACE POWER SUPPLY.

IS THE DISK DRIVE/CPU CABLE CONNECTED TO J12 ON THE CPU PWB?

YES NO

CONNECT TO J12 (J10 IS RIGID DISK DRIVE INTERFACE CONNECTOR).

CHECK CONTINUITY OF DISK DRIVE/CPU CABLE. IF OK, REPLACE DISK DRIVE. UNIT NOW READS DISK?

YES NO

PUT CUSTOMER'S DISK DRIVE BACK IN AFTER REPLACING CPU PWB. UNIT NOW READS DISKETTE?

YES NO

PUT CUSTOMER'S CPU PWB BACK AND REPLACE DISK DRIVE/CPU CABLE.

DONE.

DONE

CUSTOMER'S DISKETTE IS FAULTY.

DIAGNOSTIC PROCEDURES

NO DISPLAY FIP

MEASURE VOLTAGE AT J9-1 (DC RETURN) AND J9-2. VOLTAGE IS +5 VDC
+ 0.1 VDC?

YES NO

| |
| |
| PERFORM POWER SUPPLY ADJUSTMENT.
|

VOLTAGE AT J9-1 (DC RETURN) AND J9-3 IS +12 VDC + 1.2 VDC
AND BETWEEN J9-1 (DC RETURN) AND J9-4 IS -12 VDC + 1.2 VDC?

YES NO

| |
| |
| REPLACE POWER SUPPLY AND PERFORM POWER SUPPLY ADJUSTMENT.
|

REPLACE CPU PWB. DISPLAY WORKS PROPERLY?

YES NO

| |
| |
| PROBLEM IS WITH VIDEO CABLE, RF MODULATOR (IF USED), MONITOR, OR
| TELEVISION.
|

DONE.

INCORRECT OR DISTORTED DISPLAY FIP

IF A MONITOR IS BEING USED, IT IS CONNECTED TO J2?
IF A TELEVISION IS BEING USED, THE RF MODULATOR IS CONNECTED TO
J4?

YES NO

| |
| |
| CONNECT TO PROPER OUTPUT JACK.
|

DEFECT APPEARS ON MORE THAN ONE TELEVISION OR MONITOR?

YES NO

| |
| |
| FAILURE IS WITHIN MONITOR OR TELEVISION.
|

REPLACE CPU PWB.

DIAGNOSTIC PROCEDURES

KEYBOARD ENTRY PROBLEMS FIP

IS THE PROBLEM MULTIPLE CHARACTERS (KEY BOUNCE)? THIS IS DIFFERENT FROM THE AUTO REPEAT FEATURE WHEN THE KEYS ARE HELD DOWN. ALSO, THIS MAY BE A VERY INTERMITTENT PROBLEM THAT YOU WILL NOT HAVE TIME TO SEE YOURSELF.

YES NO

PRESSING ONE KEY RESULTS IN DISPLAY OF A DIFFERENT CHARACTER?

YES NO

SOME KEYS DON'T WORK, OTHERS DO?

YES NO

DOES POWER ON LED WORK?

YES NO

DOES SHIFT KEY ALLOW YOU TO SELECT UPPER AND LOWER CASE LETTERS?

YES NO

REPLACE KEYBOARD/SPEAKER PWB.

REPLACE KEYBOARD/SPEAKER PWB.

DOES DRIVE A LED WORK WHEN DRIVE A IS SELECTED?

YES NO

JUMPER DC RETURN (P9-1 ON CPU PWB) TO PIN 21 OF KEYBOARD/CPU CABLE, DOES DRIVE A LED LIGHT?

YES NO

REPLACE KEYBOARD/SPEAKER PWB.

REPLACE CPU PWB IF WIRE 21 OF KEYBOARD/CPU CABLE CHECKS OK.

A B C D

Continued on next page.

DIAGNOSTIC PROCEDURES

A	B	C	D
			DOES DRIVE B LED WORK WHEN DRIVE B IS SELECTED (DRIVE B MUST BE INSTALLED)? IF DRIVE B IS NOT INSTALLED ANSWER THIS QUESTION YES.
			YES NO
			JUMPER DC RETURN (P9-1 ON CPU PWB) TO PIN 22 OF KEYBOARD/CPU CABLE, DOES DRIVE B LED LIGHT?
			YES NO
			REPLACE KEYBOARD/SPEAKER PWB.
			REPLACE CPU PWB IF WIRE 22 OF KEYBOARD/CPU CABLE CHECKS OK.
			IF PROBLEM STILL EXISTS, REPLACE KEYBOARD/SPEAKER PWB AND CPU PWB. CHECK OPERATION AFTER EACH PART SWAP.
			REPLACE KEYBOARD/SPEAKER PWB. IF PROBLEM STILL EXISTS REPLACE CPU PWB.
			IF KEYBOARD/CPU CABLE IS INSTALLED PROPERLY, REPLACE CPU PWB.
			REPLACE CPU PWB.

NO PARALLEL PRINTER OUTPUT FIP

IF THERE IS A SERIAL CARD INSTALLED (SERIAL PORT A AND PORT B) JUST ABOVE THE RESET BUTTON. THE PARALLEL OUTPUT IS INHIBITED AND CANNOT BE USED WITH THE SERIAL CARD INSTALLED.

WITH PRINTER CONNECTED, MEASURE VOLTAGE ON J3-8 (PARALLEL CONNECTOR ON CPU PWB). VOLTAGE MEASURED IS +5 VDC?

YES NO

|
| CPU CAN'T SEND AN OUTPUT BECAUSE THIS SIGNAL TELLS IT THE
| PRINTER IS BUSY. CHECK WIRING INTERFACE TO PRINTER.

|
REPLACE CPU PWB.

INCORRECT PRINTER OPERATION FIP

THE PRINTER WORKS, BUT THE CHARACTERS PRINTED ARE WRONG?

YES NO

|
| PARALLEL PRINTER - REPLACE CPU PWB.
| SERIAL PRINTER - REPLACE SERIAL PWB. IF PROBLEM STILL
| EXISTS REPLACE CPU PWB.

|
IF PROBLEM STILL EXISTS SUSPECT PRINTER.

WIRING TO DATA LINES IS INTERCHANGED?

YES NO

|
| REPLACE CPU PWB.

|
REWIRE AS SHOWN IN BSD.

DIAGNOSTIC PROCEDURES

SYSTEM WON'T RESET FIP

SYSTEM RESETS WHEN RESET SWITCH IS PRESSED FOR FIVE SECONDS AND IS RELEASED?

YES NO

| |
| |
| REPLACE CPU PWB.
|

NORMAL OPERATION. IF RESET SWITCH SEEMS INTERMITTENT, PERHAPS IT IS NOT BEING HELD LONG ENOUGH TO ALLOW THE DELAY CIRCUIT TO REGISTER THE TIME OUT FUNCTION.

NO SERIAL (RS-232-C) OUTPUT FIP

USE THIS FIP IF THE COMPUTER WORKS BUT THE PRINTER OUTPUT OR THE COMMUNICATIONS OUTPUT DOES NOT WORK.

CHECK WIRING AND CONNECTIONS. IF GOOD, REPLACE THE SERIAL PWB AND TEST PRINTER. PRINTER WORKS PROPERLY?

YES NO

| |
| |
| REPLACE THE CPU PWB.
|

COMMUNICATIONS OUTPUT WORKS PROPERLY?

YES NO

| |
| |
| REPLACE CPU PWB.
|

DONE.

TOP COVER

REMOVAL

1. Disconnect the power cord.

CAUTION:

Do not use magnetic tools to retrieve screws; damage to disk software could result.

2. Remove the seven screws recessed in the bottom of the computer.
3. Remove the top cover. There is a plastic tab which engages in the top cover at the right front corner of the computer. This will allow the handle to be removed.
4. Disconnect Keyboard/CPU cable if cover is to be completely removed.

REPLACEMENT

1. Connect Keyboard/CPU cable.
2. Install the handle.
3. Install the top cover. Ensure that the cover mates with the plastic tab on the front of the right side.

REMOVAL/REPLACEMENT PROCEDURES

POWER SUPPLY

REMOVAL

1. Remove top cover.
2. Disconnect harness from CPU/PWB at connector J3.
3. Disconnect harness from disk drive (P2 if Mitsubishi drive).
4. Disconnect harness from optional drive if applicable.
5. Remove power supply.

REPLACEMENT

1. Install new power supply. Do not connect harness to CPU/PWB and drive(s) at this time.

WARNING

115 volts AC will be present during the following steps

2. Attach power cord and switch on power.
3. Measure 5 Volt D.C. output across pins 1 and 2 of connector to CPU/PWB.
4. If necessary, adjust resistor to obtain $+5 \pm 0.1$ Volts D.C. This is a rough adjustment of the power supply to ensure that no damage is caused when power is switched on, due to high voltage.
5. Switch off power and remove power cord.
6. Connect power supply harness to CPU PWB and disk drive(s).
7. Insert power cord. Switch on power and check for $+5 \pm 0.1$ Volts D.C.. Adjust if necessary. This is the fine adjustment of the power supply because it is done under actual load.
8. Install top cover.

DISK DRIVE

WARNING

Any adjustment made to this disk drive may change the location of recorded information on the floppy disk. This may prevent the customer from being able to read any disks written during the period the drive was out of adjustment. Discuss this with the customer. Perhaps his disks should be read by this drive and copied onto new diskettes by a properly adjusted drive before any adjustments are made.

REMOVAL

1. Remove top cover.
2. Disconnect power supply harness connector.
3. Disconnect disk drive/CPU cable.
4. Remove the two screws securing the bracket to the left side of the drive and the one screw securing the right side of the drive. Remove the drive.

REPLACEMENT

NOTE: Any time you replace drives, make certain you are using a drive with similar specifications. If you have installed a new drive, check that the shorting plugs or jumpers are in the same position as the old drive. Figure 3 shows jumper locations for the Mitsubishi model M485X, double-sided 96 track per inch drive. Jumper locations are shown for drive 0 (A). If drive 1 (B) is being replaced, install the DS jumper in location 1.

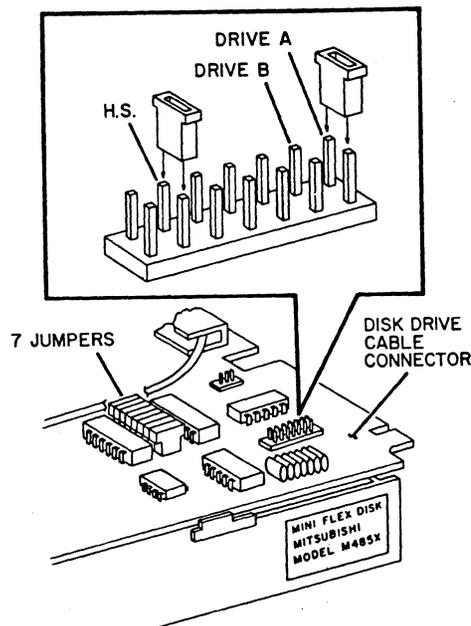


Figure 3. Jumper Locations for Drive A

REMOVAL/REPLACEMENT PROCEDURES

CPU PWB

REMOVAL

1. Remove top cover.
2. Remove disk drive.
3. Remove four screws and disk bracket.
4. Disconnect power supply harness to CPU PWB.
5. Disconnect drive/CPU cable from CPU PWB.
6. Remove two screws securing the I/O panel to back of unit if equipped.
7. Remove five screws securing PWB to bottom of unit and remove CPU PWB.

REPLACEMENT

CAUTION:

The CPU PWB mounting screws and the disk bracket mounting screws might strip away the threads in the plastic bottom if tightened too much.

Install CPU PWB.

POWER SUPPLY

ROUGH ADJUSTMENT - (Performed in order to prevent damage when power is switched on if voltage is too high.)

1. Disconnect harness from CPU/PWB connector J9, and from the disk drive(s) connector P2.

WARNING

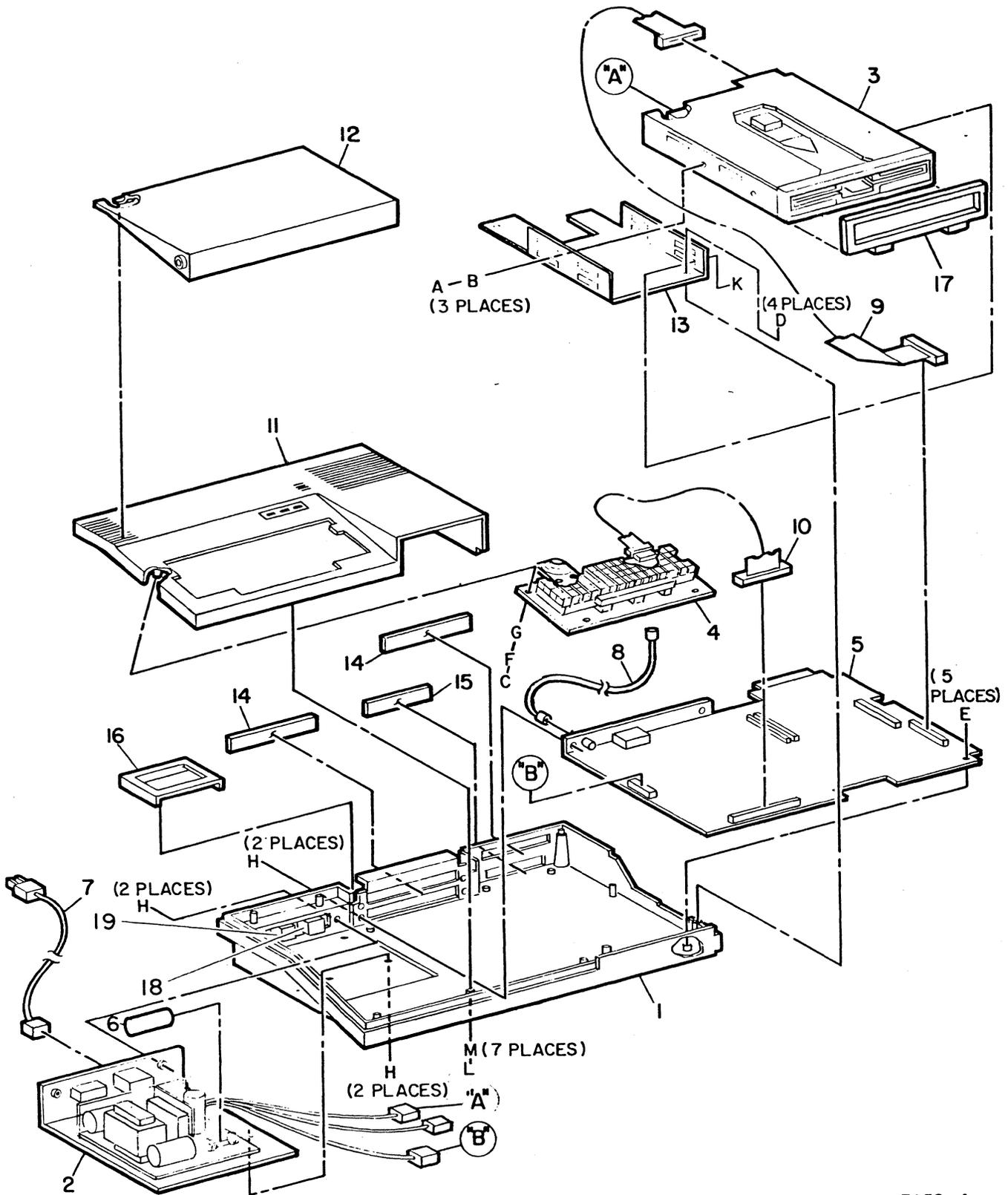
115 volts AC will be available during the following steps.

2. Attach power cord and switch on power.
3. Measure +5 VDC output across pins 1(-) and 2(+) of the harness connector J1 going to the CPU/PWB.
4. If necessary, adjust resistor VR1 on the Power Supply PWB to obtain $+5 \pm 0.1$ Volts DC.
5. Switch off power and remove power cord.
6. Connect harness to CPU PWB and disk drive(s).

FINE ADJUSTMENT

7. Switch on power and check across pins 1 and 2 of the harness connector J1 to the CPU/PWB for $+5 \pm 0.1$ Volts D.C. Adjust resistor if required.
8. Install top cover.

PART NUMBER LISTING



7452-4

PART NUMBER LISTING

ITEM	PART NUMBER		DESCRIPTION
	STM	XEROX	
1.	00-20000019	101N80	BOTTOM COVER
2.	00-20000015	105N51	POWER SUPPLY
3.	00-20000012	5N14	DISK DRIVE
4.	00-20000002	110N48	KEYBOARD/SPEAKER PWB
5.	00-20000000	140N210	CPU PWB
6.			FUSE 2A @ 250V
7.	00-20000042	105N62	POWER CORD
8.			VIDEO CABLE
9.	00-20000011	117N49	ONE DISK DRIVE/CPU CABLE
10.			PART OF ITEM 4
11.	00-20000014 00-20000023	2N64 91N52	TOP COVER (ORDER LABEL ALSO) TOP COVER INDICATOR LAMP LABEL
12.	00-20000093	101N97	KEYBOARD COVER
13.	00-20000013	30N29	DISK DRIVE BRACKET
14.	00-20000020	101N81	REAR EXPANSION COVER
15.	00-20000021	101N82	REAR EXPANSION COVER
16.	00-20000022	3N52	CARRYING HANDLE
17.	00-20000017	5N33	DISK DRIVE BEZEL
18.	00-10026025	142N11	AC LINE FILTER
19.	00-10026024	110N78	AC SWITCH

SEE NEXT PAGE FOR HARDWARE

STM ELECTRONICS CORPORATION

MEMORANDUM

DATE: March 2, 1984
TO: Xerox Service Centers
FROM: STM Electronics Corporation
SUBJECT: PIED PIPER ACCEPTANCE DISK #2 (or ACCEPTANCE TEST)
PROCEDURE

"To test Pied Piper without a second drive attached, proceed as follows:

- o Type "TEST PP"
- o When test instructs "DIR B:" press the reset button and type "KEYTEST".

To test Pied Piper with a second drive attached, proceed as follows:

- o Type "TEST PRO"

To run Burn Test on the Pied Piper without a second drive:

- o Type "BURNPP"
- o This test will loop until you press the DEL key several times when a command is displayed.

To run Burn Test on the Pied Piper with a second drive:

- o Type "DO BURNPRO"
- o This test will loop until you press the DEL key several times when a command is displayed."

Menlo Park, U.S.A. - Toronto, Canada - Surbiton, England - Hong Kong

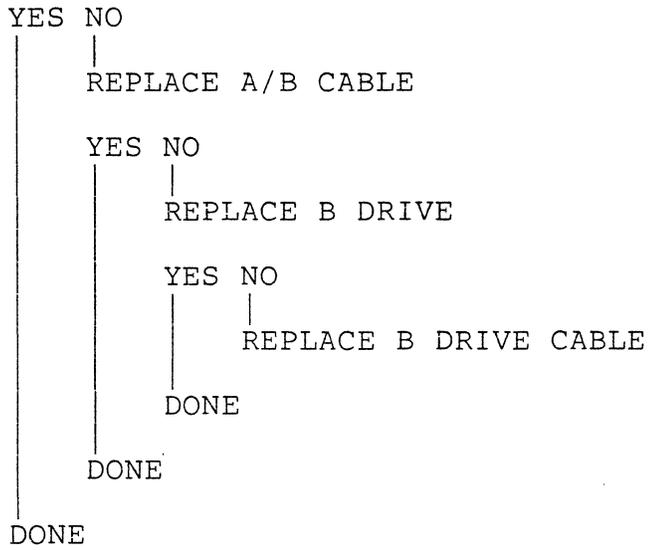
535 Middlefield Road, Suite 250, Menlo Park, California, U.S.A. 94025
Telephone: (415) 326-6226 Telex 17-1627

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DRIVE B: DIRECTORY COMMAMD FAILS

WITH DRIVE B: CABLE INSTALLED AND SCREWED IN, TYPE THE COMMAND
"DIR B:". DIRECTORY DISPLAYED?



DRIVE B: VERIFY COMMAMD FAILS

AFTER TYPING "VERIFY B:" SYSTEM VERIFYS DISK

YES NO

REMOVE ALL JUMPERS (SEE PAGE 21 ADDENDUM)

YES NO

REPLACE DRIVE

DONE

DONE

*** ADDENDUM 3 ***

DIAGNOSTIC PROCEDURES

MODEM FAILS TO OPERATE PROPERALLY

WITH MODEM TEST PLUG IN PORT "A", MODEMTST PROGRAM PASSES OK?

YES NO

|
| REPLACE MODEM CARD

DONE

PIED PIPER (MODEMTST.PLG)

MODEM + RS-232-C SERIAL CARD TEST PLUG

BELOW ARE THE PIN CONNECTIONS FOR THE MALE 25 D-CONNECTOR TEST PLUG

SHORT FROM PIN	TO	PIN
24	-----	22
2	-----	3
	-----	8
4	-----	5
6	-----	20

(pin 8 also joins
pins 2 and 3)

DISK DRIVE

WARNING

Any adjustment made to this disk drive may change the location of recorded information on the floppy disk. This may prevent the customer from being able to read any disks written during the period the drive was out of adjustment. Discuss this with the customer. Perhaps his disks should be read by this drive and copied onto new diskettes by a properly adjusted drive before any adjustments are made.

REMOVAL

1. Remove top cover.
2. Disconnect power supply harness connector.
3. Disconnect disk drive/CPU cable.
4. Remove the two screws securing the bracket to the left side of the drive and the one screw securing the right side of the drive. Remove the drive.

REPLACEMENT

NOTE: Any time you replace drives, make certain you are using a drive with similar specifications. If you have installed a new drive, check that the shorting plugs or jumpers are in the same position as the old drive. Figure 3 shows jumper locations for the Mitsubishi model M485X, double-sided 96 track per inch drive. Jumper locations are shown for drive 0 (A). If drive 1 (B) is being replaced, install the DS jumper in location 1.

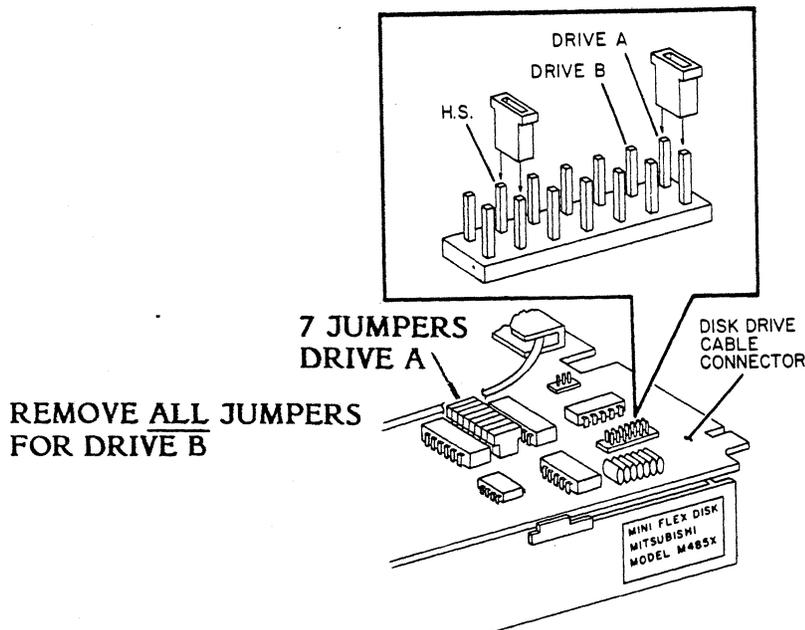


Figure 3. Jumper Locations for Drive A

P I E D P I P E R

A C C E P T A N C E T E S T

1.0 Introduction

This document describes the operations of the burn-in test. The test is run prior to release of the system unit to the customer.

2.0 Activation

The burn-in test is automatically invoked by inserting the test diskette into the drive and the RESET button pressed.

3.0 Functions

The following are performed during the test:

- keyboard test
- printer port test
- memory test
- disk random access test
- disk sequential access test.

The keyboard test and the printer port test are run once with user interaction. The rests are run continuously automatically. An error log file named 'LOGFILE' will be created on the disk if it does not exist when there is any error. Subsequent error log will be appended to the file. Each of the test is described in detail below.

4.0 Keyboard Test

The keyboard test consists of 3 stages:

- key test
- LED lights test
- BELL test.

4.1 Key Test

During the key test, a layout of the keys of the keyboard is displayed on the screen. It consists of the following:

- 10 numeric keys (0 to 9),
- 26 alphabetic letters in lower case (a to z) and
- 10 special keys.

The user is instructed to enter the corresponding keys on the screen. When a key is entered, the corresponding display on the screen will disappear. The user will enter the keys until all the characters disappear. If a key is faulty, a wrong character may be generated and may not be recognised, thus the character will stay on the screen.

Whenever there is any faulty key, the test will not proceed to the next stage. The user should mark the unit as failed.

When all the characters have disappeared from the screen, testing will proceed on the following keys:

- control key
- capital lock key
- function key
- left shift key
- right shift key.

The user is instructed to enter the characters and the program will response accordingly.

4.2 LED Lights Test

This test checks the two LED indicator lights on the keyboard. The LEDs are turned on one after the other. The user is prompted to look at the light for Drive A and answer 'Y' or 'N' depending on whether the light is on. Similar question is asked for Drive B.

If either light does not turn on, the unit has failed.

4.3 BELL Test

The user is prompted to press RETURN to start the BELL test. The Bell should BEEP for a short while. If the user does not hear the BEEP, the unit has failed.

4.4 Keyboard Failure

After the above tests, the user has the option to continue or exit the keyboard test. If the keyboard failed any one of the above test, the user should enter CNTL-C to exit and terminate the test. (Section 10.0)

If the keyboard passed all the tests, the user should enter CNTL-C to exit the keyboard test to go to the other tests.

5.0 Printer Port Test

A test pattern will be printed on the printer if it is connected. If not, the user is prompted to connect and turn on the printer.

6.0 Memory Test

This test exercises all 64K memory of the system unit. Test patterns are written to the memory and read back to verify the contents. If there is any discrepancy, the error is logged in the log file. At the end of the test, the number of errors is displayed.

The marching bit technique is used in the test. The memory is split into two half. The upper half is tested first, followed by the lower half. Interrupt is disabled during the test, thus the screen is not updated correctly during the test.

7.0 Random Disk Access Test

This test is used to simulate the normal CP/M operation of file access, whereby the disk head is restored, sectors on the directory tracks read, followed by read/write on the data track sectors. The operation is initiated automatically and repeats 20 times. A log file is kept to record all disk access errors. The number of errors is displayed at the end of the test.

The test first restores the disk. Track 3 is then seeked and a sector is read randomly. The following is then repeated 6 times. A track is then seeked in the inner area, randomly between track 70 and 79. A test pattern is then written to a randomly selected sector. The content is read back and verified. If there is any error in the above procedure, it is logged in the log file.

At the end of the test, the error count is displayed.

8.0 Sequential Disk Access Test

This test reads all the disk sectors sequentially. If there is any error in reading the sectors, the location of the sector is displayed.

9.0 Test Termination

During the test, the user can terminate it only during breaks between the tests under CP/M control, by repeatedly pressing the DELETE key.

10.0 Error Log Display

When the test is stopped, the user can review the number of memory errors and random access disk errors by entering the command

LOGPRINT

PIED PIPER™

Specifications

Hardware

Processor	Z80A microprocessor/4 Mhz
Memory	64K bytes of RAM 4K bytes of read only memory 2K bytes of video display buffer 2K bytes of read only memory for character generation
Keyboard	Full size, ASCII typewriter-style keyboard
Printer Port	Centronics type parallel printer port.
Display Capability	24 lines of 80 characters for video monitor 24 lines of 40 characters for T.V. with horizontal scrolling feature to view 80 columns Upper/Lower case plus character graphics
RF Modulator	Connector for RF modulator allows display on T.V.
Floppy Disk Drive	5¼ inch slimline drive with 1M byte of unformatted storage, 784K bytes formatted
Power Supply	Switching power supply sufficient for extra floppy disk
Expandability	Dual RS232 serial ports RS232 serial port plus built-in telephone modem; (300 baud auto-dial/auto-answer) Capable of accessing databases such as THE SOURCESM or Dow Jones[®] 2 line x 80 column liquid crystal display with vertical scrolling feature to view 24 lines Interface for second floppy disk drive Interface for hard disk drive

Software

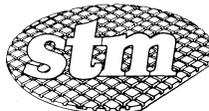
Operating System	CP/M [®] 2.2 PIED PIPER™ Utilities including formatting, file transfer and backup with one disk drive
Application Programs	Perfect Writer™ — Word processing Perfect Speller™ — 50,000 word spelling dictionary Perfect Calc™ — Electronic spreadsheet Perfect Filer™ — Data filing/merging system
Options	Supercalc [®] MBASIC [®] dBASE II™ Wordstar [®] Multiplan™ Plus many others

General Description

Dimensions	Height	Width	Depth	Weight
	4.0 in.	20.2 in.	10.8 in.	12.5
	(10 cm)	(51 cm)	(27 cm)	(5.6 kg)
Electrical Requirements	115 VAC 60 Hz 230 VAC 50 Hz, optional Power consumption 60 watts maximum			
Environmental	Temperature		Humidity	
	50°F-95°F (10°C-35°C)		20%-80%	

Specifications subject to change without notice

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