

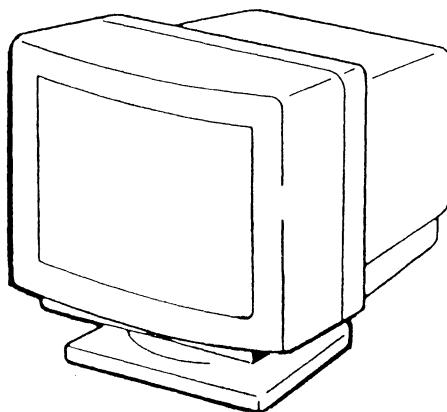
CPD-1304S

SERVICE MANUAL

US Model

Canadian Model

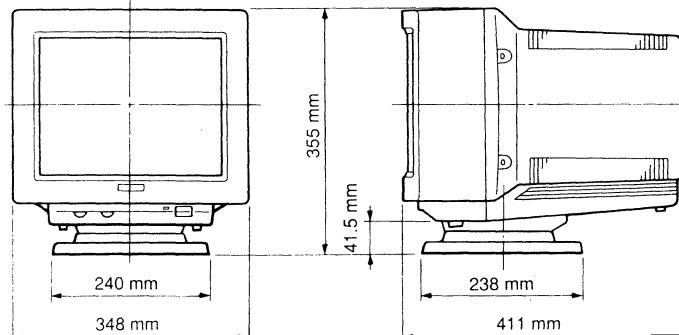
Chassis No. SCC-E97A-A



Multiscan

SPECIFICATIONS

Picture tube	Super Fine Pitch Trinitron color tube 14-inch picture tube measured diagonally 90 degrees deflection Anti-glare dark screen Faceplate: non glare Conductive Silica Coating Phosphor P22 0.25 mm Aperture Grille Pitch
Viewable pixels	1024 × 768
Scanning frequency	Vertical sync signal frequency: 55 – 110 Hz Horizontal sync signal frequency: 28 – 57 kHz
Video input signal	Analog RGB positive 0.714 Vp-p/75Ω terminated Video band width: 60 MHz ±3 dB
Sync input	TTL level. Polarity free. Composite sync is acceptable at Pin # 13. Sync on green is acceptable.
Power requirements	100–120 V AC, Max. 1.8 A, 50–60 Hz
Dimensions	355(H) × 348(W) × 411(D) mm (14 × 13 ³ / ₄ × 16 ¹ / ₄ inches)
Weight	Approx. 13.1 kg (30 lb 14 oz) Including the tilt-swivel
Supplied accessory	AC power cord (1)



Design and specifications subject to change without notice.

MULTISCAN
COLOR COMPUTER DISPLAY
SONY®



MICROFILM

WARNING

To prevent fire or shock hazard, do not expose the unit to rain or moisture.

Dangerously high voltage is present inside the unit. Do not open the cabinet. Refer servicing to qualified personnel only.

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SAFETY-RELATED COMPONENT WARNING !!

COMPONENTS IDENTIFIED BY SHADING AND MARK  ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY. CIRCUIT ADJUSTMENTS THAT ARE CRITICAL TO SAFE OPERATION ARE IDENTIFIED IN THIS MANUAL. FOLLOW THESE PROCEDURES WHENEVER CRITICAL COMPONENTS ARE REPLACED OR IMPROPER OPERATION IS SUSPECTED.

ATTENTION AUX COMPOSANTS RELATIFS À LA SÉCURITÉ!!

LES COMPOSANTS IDENTIFIÉS PAR UNE TRAME ET PAR UNE MARQUE  SUR LES SCHÉMAS DE PRINCIPE, LES VUES EXPLOSÉES ET LES LISTES DE PIÈCES SONT D'UNE IMPORTANCE CRITIQUE POUR LA SÉCURITÉ DU FONCTIONNEMENT. NE LES REMPLACER QUE PAR DES COMPOSANTS SONY DONT LE NUMÉRO DE PIÈCE EST INDICUÉ DANS LE PRÉSENT MANUEL OU DANS DES SUPPLÉMENTS PUBLIÉS PAR SONY. LES RÉGLAGES DE CIRCUIT DONT L'IMPORTANCE EST CRITIQUE POUR LA SÉCURITÉ DU FONCTIONNEMENT SONT IDENTIFIÉS DANS LE PRÉSENT MANUEL. SUIVRE CES PROCÉDURES LORS DE CHAQUE REMPLACEMENT DE COMPOSANTS CRITIQUES, OU LORSQU'UN MAUVAIS FONCTIONNEMENT EST SUSPECTÉ.

SAFETY CHECK-OUT

(US Model only)

After correcting the original service problem, perform the following safety checks before releasing the set to the customer:

1. Check the area of your repair for unsoldered or poorly-soldered connections. Check the entire board surface for solder splashes and bridges.
 2. Check the interboard wiring to ensure that no wires are "pinched" or contact high-wattage resistors.
 3. Check that all control knobs, shields, covers, ground straps, and mounting hardware have been replaced. Be absolutely certain that you have replaced all the insulators.
 4. Look for unauthorized replacement parts, particularly transistors, that were installed during a previous repair. Point them out to the customer and recommend their replacement.
 5. Look for parts which, though functioning, show obvious signs of deterioration. Point them out to the customer and recommend their replacement.
 6. Check the line cord for cracks and abrasion. Recommend the replacement of any such line cord to the customer.
 7. Check the B+ and HV to see they are at the values specified. Make sure your instruments are accurate; be suspicious of your HV meter if sets always have low HV.
 8. Check the metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage.
- Check leakage as described below.

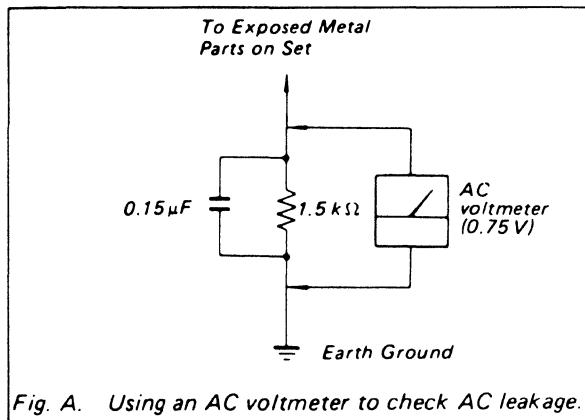


Fig. A. Using an AC voltmeter to check AC leakage.

LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microamper). Leakage current can be measured by any one of three methods.

1. A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2V AC range are suitable. (See Fig. A)

HOW TO FIND A GOOD EARTH GROUND

A cold-water pipe is guaranteed earth ground; the cover-plate retaining screw on most AC outlet boxes is also at earth ground. If the retaining screw is to be used as your earth-ground, verify that it is at ground by measuring the resistance between it and a cold-water pipe with an ohmmeter. The reading should be zero ohms. If a cold-water pipe is not accessible, connect a 60-100 watts trouble light (not a neon lamp) between the hot side of the receptacle and the retaining screw. Try both slots, if necessary, to locate the hot side of the line, the lamp should light at normal brilliance if the screw is at ground potential. (See Fig. B)

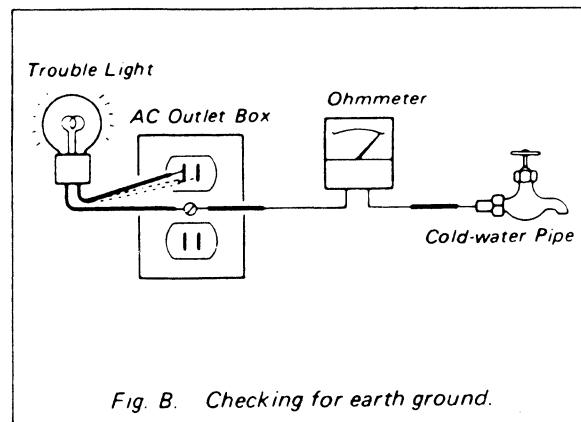
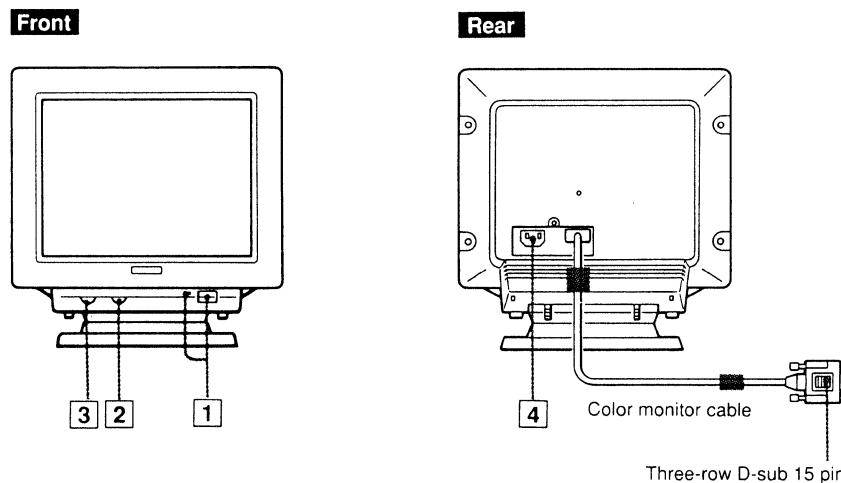


Fig. B. Checking for earth ground.

SECTION 1 GENERAL

1-1. LOCATION AND FUNCTION OF CONTROLS



[1] POWER switch and indicator

To turn on the power of the unit, press this switch. The indicator will light up. To turn off the unit, press it again.

[2] CONTRAST control (◎)

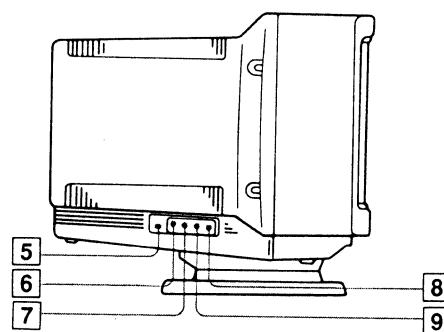
Turn clockwise to increase contrast, or counterclockwise to decrease contrast.

[3] BRIGHTNESS control (○)

Turn clockwise for a brighter display, or turn counterclockwise for a darker display.

[4] AC IN connector

Connect to an AC outlet with the supplied AC power cord.



[5] AUTO SIZE switch

Depending on the microcomputer connected to the display, set this switch to the appropriate position.

LOCK: For the IBM PS/2 microcomputer using the VGA mode.

When this switch is set to LOCK, the timing is automatically adjusted to the VGA mode, and the H SIZE, H SHIFT, V SIZE and V CENT controls will have no effect.

ADJ: For other microcomputers having analog RGB output.

When this switch is set to ADJ, adjust the display with the H SIZE, H SHIFT, V SIZE and V CENT controls.

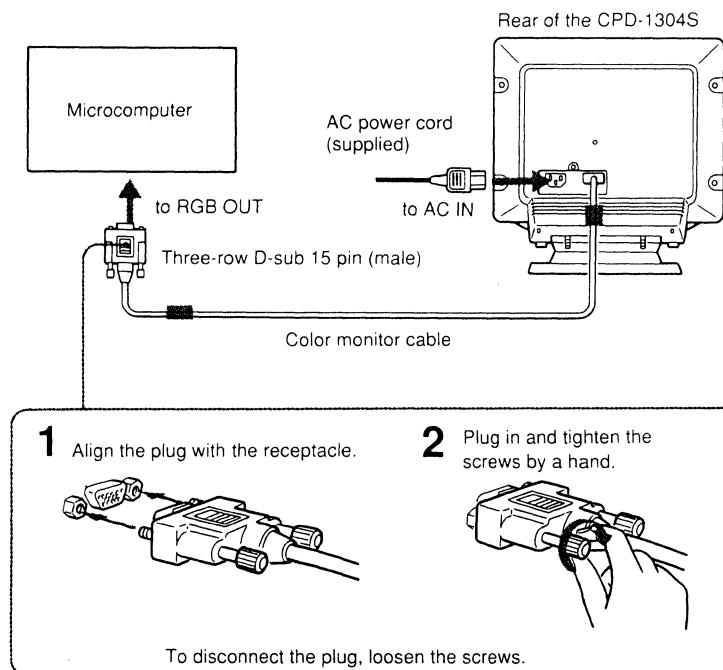
Notes

- To adjust the horizontal frequencies of less than 40 kHz, set the AUTO SIZE switch to ADJ.
- To adjust the horizontal frequencies of 40 kHz or more, set the AUTO SIZE switch to either LOCK or ADJ.

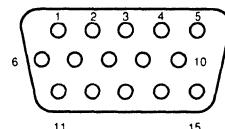
- [6] H SIZE (horizontal size) control**
Turn this control to adjust the horizontal size of the display.
- [7] H SHIFT (horizontal shift) control**
Turn this control to adjust the center of the display horizontally.
- [8] V CENT (vertical center) control**
Turn this control to adjust the center of the display vertically.
- [9] V SIZE (vertical size) control**
Turn this control to adjust the vertical size of the display.

1-2. CONNECTIONS

Connect the power cord and the color monitor cable.
Be sure to turn the power of the unit off before making the connection.



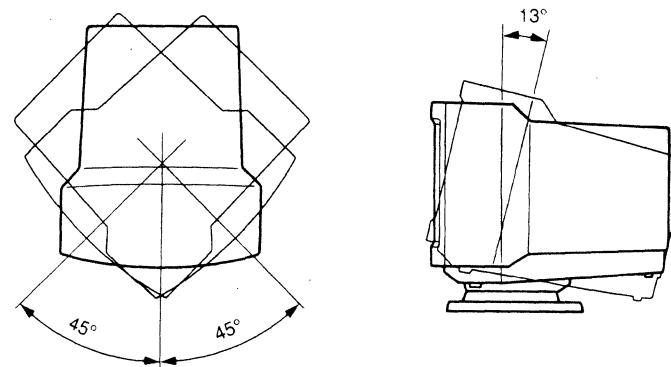
RGB Input Pin Assignment



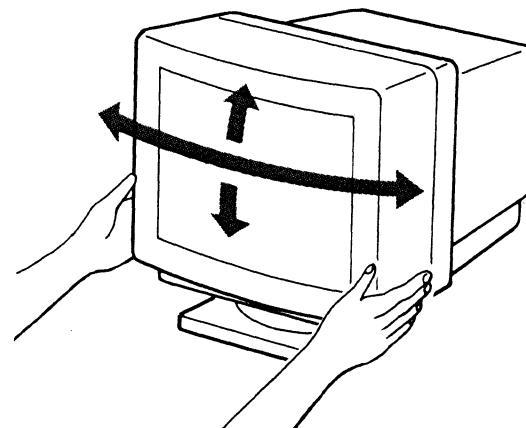
1	2	3	4	5	6	7	8	9
R	G	B	GND	GND	GND	GND	GND	—
10	11	12	13	14	15			
GND	GND	—	H SYNC	V SYNC	—			

1-3. USE OF THE TILT-SWIVEL

With the tilt-swivel, this unit can be adjusted to be viewed at your desired angle within 90° horizontally and 13° vertically.



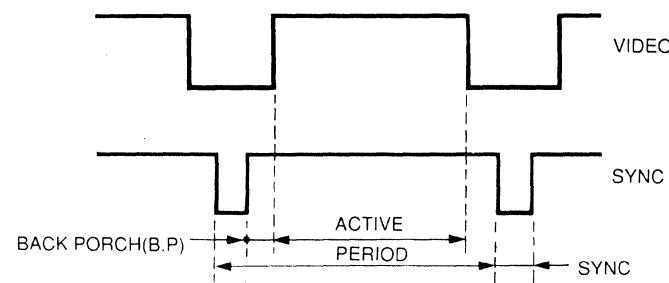
To turn the unit horizontally, hold it at its bottom with both hands as illustrated below.



1-4. TIMING CHART

The following timing chart shows approximate values.

MONITOR ACCEPTABLE TIMING EXAMPLE



① VGA

		1	2	3
FREQ.	H (kHz)	31.47	31.47	31.47
	V (Hz)	70.1	70.1	59.9
H	PERIOD (μS)	31.78	→	→
	SYNC	3.81		
	B.P	1.91		
	ACTIVE	25.42		
V	PERIOD (H)	449	449	525
	SYNC	2	2	2
	B.P	34	59	32
	ACTIVE	400	350	480
SYNC POLARITY	H	NEGA	POSI	NEGA
	V	POSI	NEGA	NEGA
CLOCK FREQ.	(MHz)	25.175	25.175	25.175

② 1024 × 768 interlace (fh = 35.52 kHz/fv = 87 Hz)

FREQ.	H (kHz)	35.52
	V (Hz)	87.0
H	PERIOD (μS)	28.15
	SYNC	3.92
	B.P	1.25
	ACTIVE	22.81
V	PERIOD (H)	408.5
	SYNC	4
	B.P	20/20.5
	ACTIVE	384
SYNC POLARITY	H	POSI
	V	POSI
CLOCK FREQ.	(MHz)	44.900

①, ②: When the AUTO SIZE switch is in the LOCK position, picture size is automatically adjusted for the above listed video modes (①, ②).

All sizing controls on the left side of the monitor are therefore ineffective.

To adjust sizing for other video modes, change the switch to ADJ and adjust the controls.

Polarity free with the timing ①, ② if the AUTO SIZE switch is not used.

non-interlace (example)

③ 35 kHz
800 × 600

FREQ.	H (kHz)	35.16
	V (Hz)	56.0
H	PERIOD (μS)	28.44
	SYNC	3.11
	B.P	2.67
	DISPLAY	22.22
V	PERIOD (H)	628
	SYNC	14
	B.P	7
	ACTIVE	600
CLOCK FREQ.	(MHz)	36.000

④ 48 kHz non-interlace (example)
1024 × 768

FREQ.	H (kHz)	48.780
	V (Hz)	60.00
H	PERIOD (μS)	20.500
	SYNC	1.500
	B.P	2.000
	DISPLAY	16.000
V	PERIOD (H)	813
	SYNC	3
	B.P	39
	ACTIVE	768
CLOCK FREQ.	(MHz)	64.000

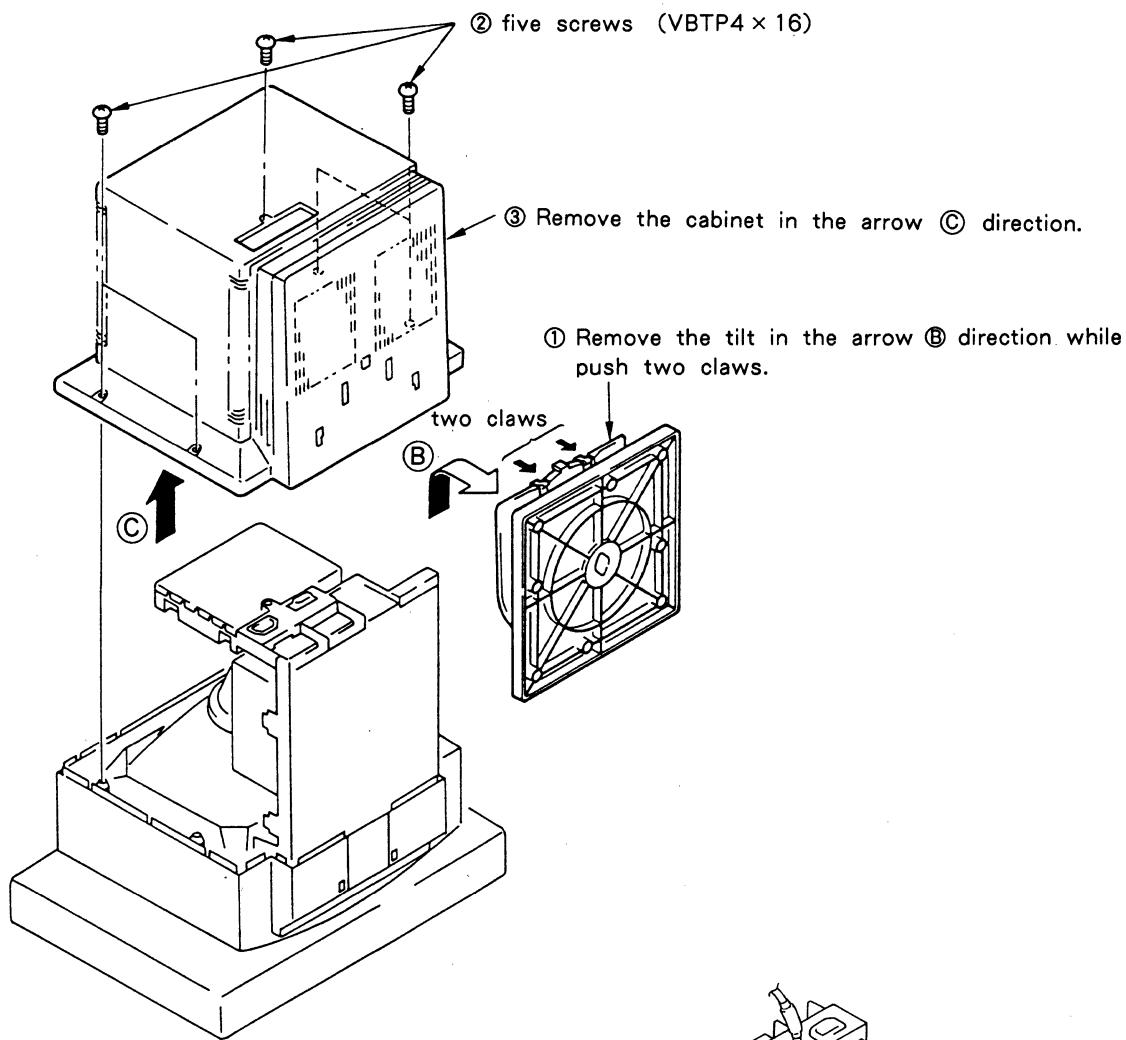
③, ④: SYNC POLARITY FREE

⑤ 57 kHz non-interlace
1024 × 768

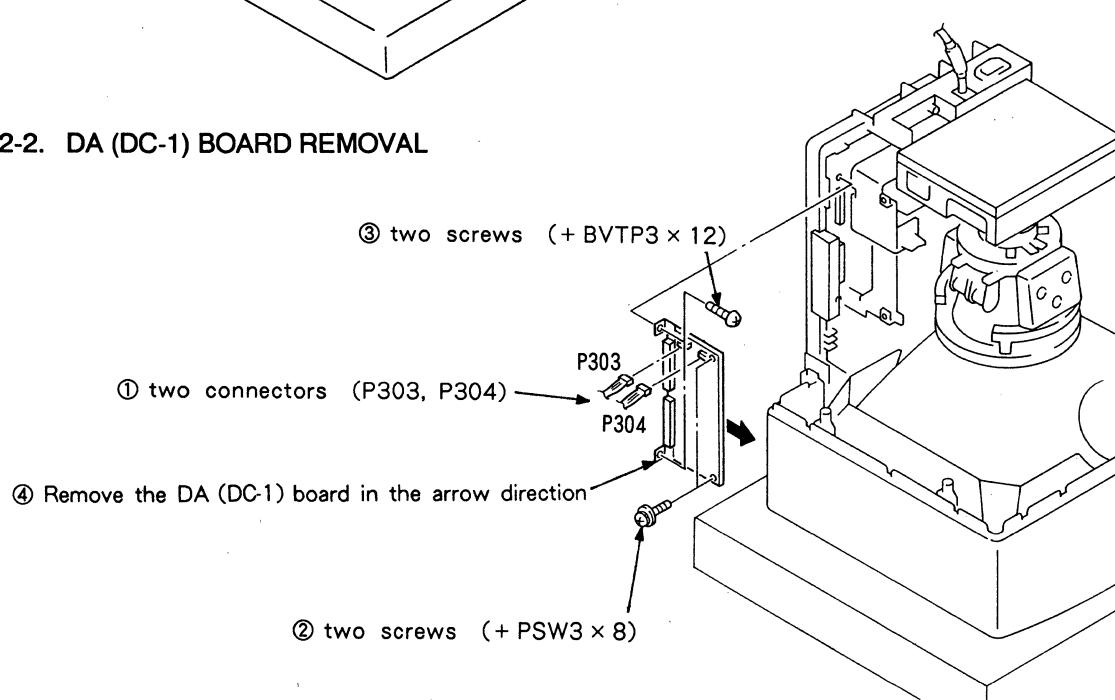
FREQ.	H (kHz)	56.476
	V (Hz)	70.069
H	PERIOD (μS)	17.707
	SYNC	1.813
	B.P	1.920
	ACTIVE	13.653
V	PERIOD (H)	806
	SYNC	6
	B.P	29
	ACTIVE	768
SYNC POLARITY	H	NEGA
	V	NEGA
CLOCK FREQ.	(MHz)	75.000

SECTION 2 DISASSEMBLY

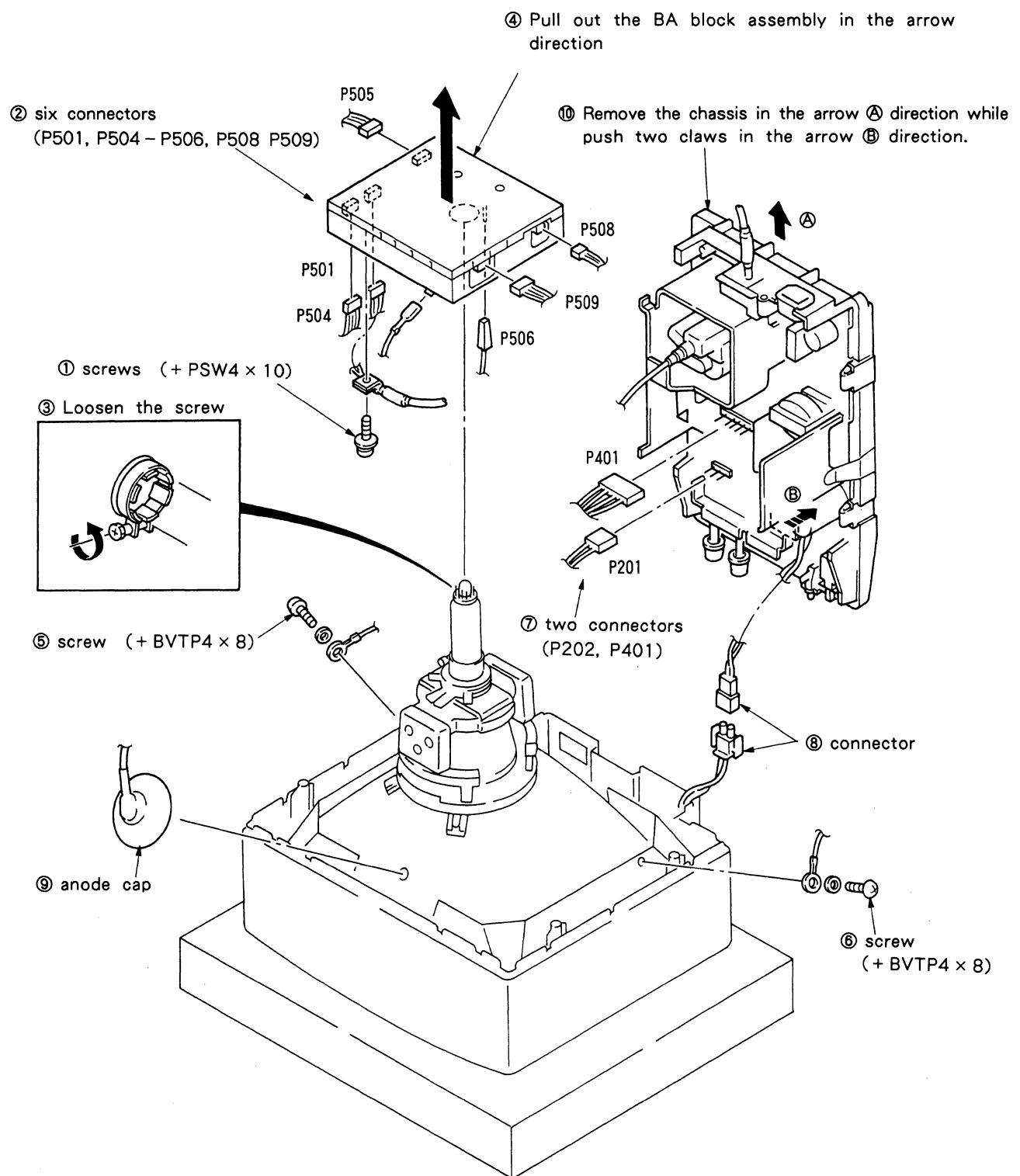
2-1. TILT AND CABINET REMOVAL



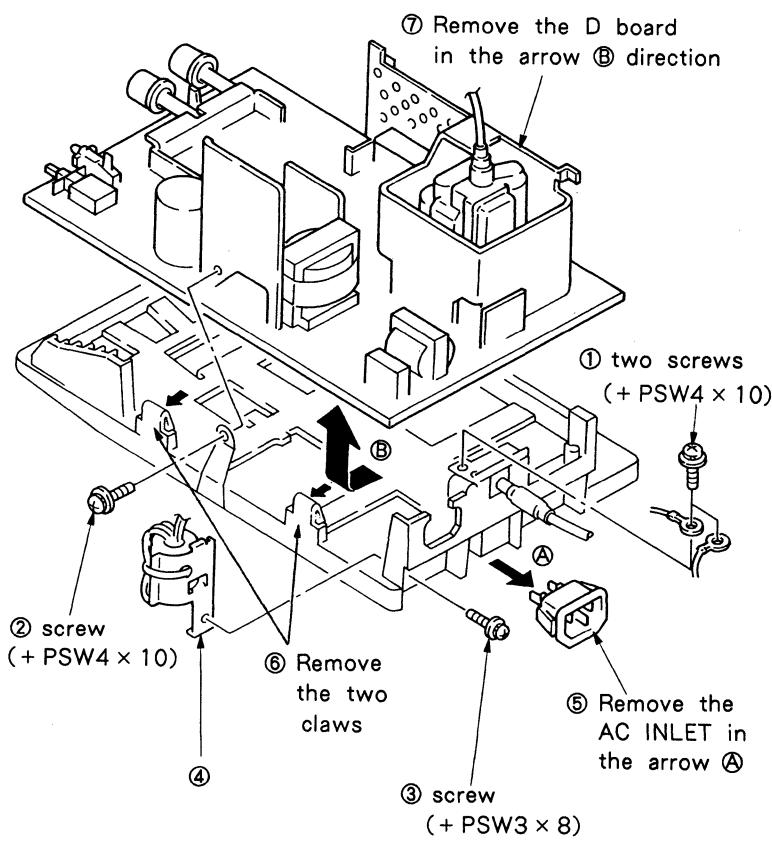
2-2. DA (DC-1) BOARD REMOVAL



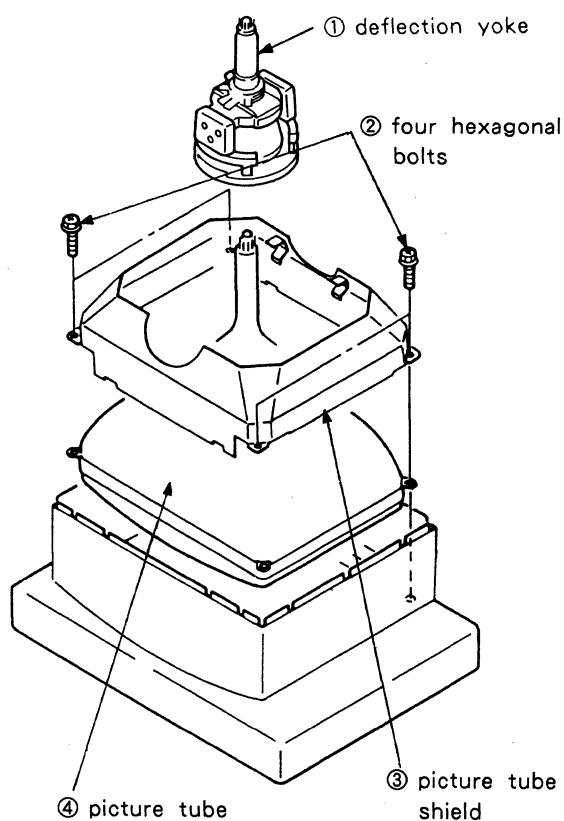
2-3. CHASSIS AND B BLOCK ASSEMBLY REMOVAL



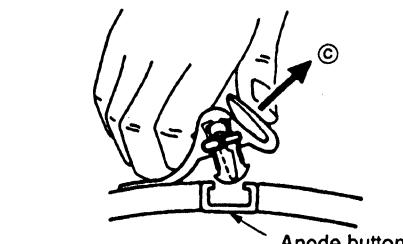
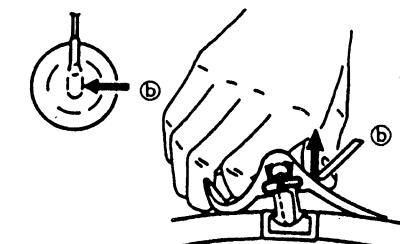
2-4. D BOARD REMOVAL



2-5. PICTURE TUBE REMOVAL

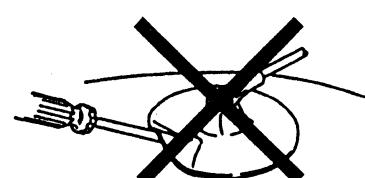
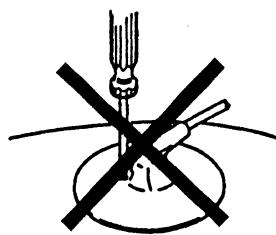


- REMOVAL OF ANODE-CAP
- REMOVING PROCEDURES



• HOW TO HANDLE AN ANODE-CAP

- ① Don't hurt the surface of anode-caps with sharp shaped material !
- ② Don't press the rubber hardly not to hurt inside of anode-caps !
A metal fitting called as shatter-hook terminal is built in the rubber.
- ③ Don't turn the foot of rubber over hardly !
The shatter-hook terminal will stick out or hurt the rubber.



SECTION 3

SET-UP ADJUSTMENT

- The following adjustments should be made when a complete realignment is required or a new picture tube is installed.
- These adjustments should be performed with rated power supply voltage unless otherwise noted.

The control and switch below should be set as follows unless otherwise noted :

CONTRAST control 80%

BRIGHTNESS control 50%

Perform the adjustments in order as follows :

3-1. Beam Landing

3-2. Convergence

3-3. Focus

3-4. White Balance

Note : Test Equipment Required.

● Signal generator : VG807, VG809 ... etc
(Astro Design)

● Color Analyzer

● Degausser

Preparation

- Face the PICTURE TUBE to east or west so as not to be influenced by magnetic force.
- Turn ON the POWER switch, and degauss the entire screen with degausser.

3-1. BEAM LANDING

1. Receive a signal of 480 LINE ($f_H=31$ kHz) with signal generator.
2. Adjust the white balance, convergence and focus coarsely, and then set purity controls to center position as shown in Fig. 3-1.
3. Switch over the signal generator to green.
4. Move the deflection yoke backward, and adjust purity magnet so that the green on the screen to become in the center of screen as shown in Fig. 3-2.
5. Move the deflection yoke forward, and adjust with so that the entire screen to become green entirely.
6. Switch over the signal to blue and green, and confirm the condition.
7. When landing at the corners is not right, correct by using the magnet (Fig. 3-3).

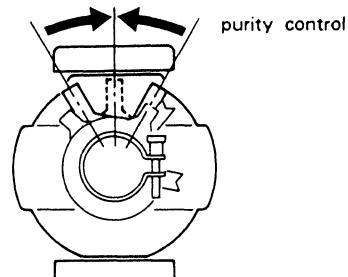


Fig. 3-1

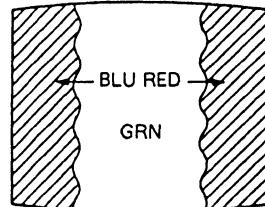


Fig. 3-2

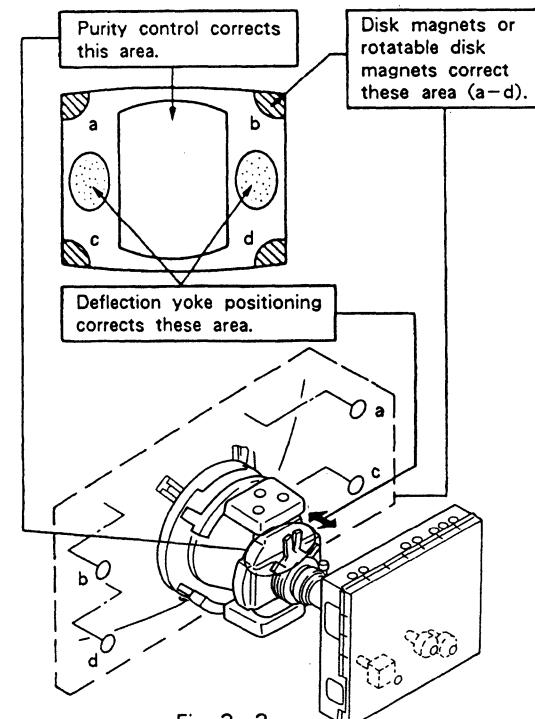
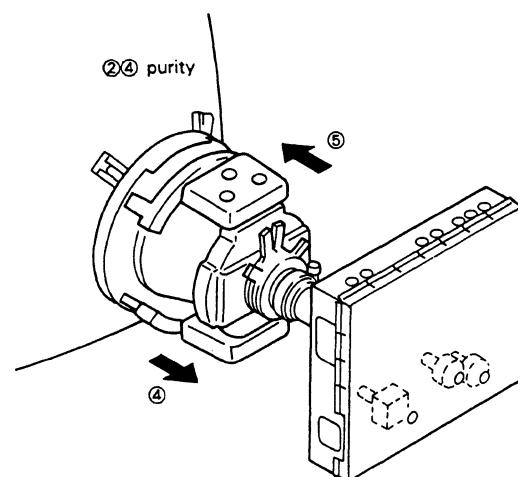


Fig. 3-3

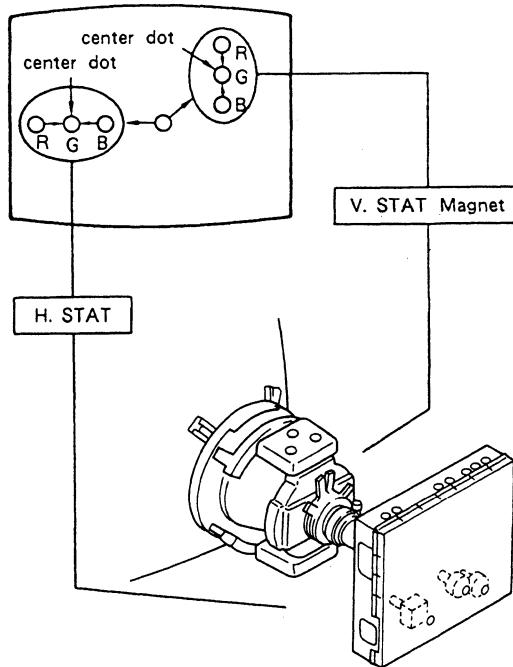


3-2. CONVERGENCE

(1) Horizontal and Vertical Static Convergence Adjustment on the Center of Screen.

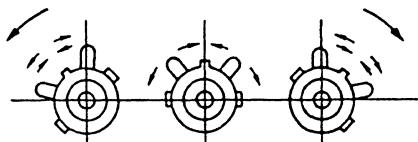
- Before starting, perform V. SIZE, V. CENT, H. SIZE, H. CENT and Screen Distortion adjustment rightly. (Static Convergence Adjustment)

 1. Receive a dot signal and Set CONTRAST to normal.
 2. Adjust H. STAT VR to coincide red, green and blue dots on the center of screen. (Horizontal movement)
 3. Adjust V. STAT magnet to coincide red, green and blue dots on the center of screen. (Vertical movement)



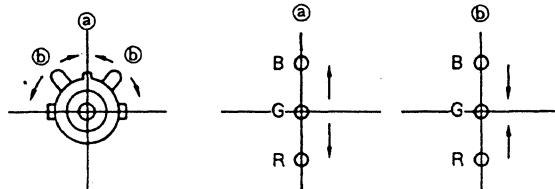
- ※ If the red, green and blue dots do not coincide on the center of screen with H. STAT VR, perform adjustment using V. STAT at the same time while tracking.

(Tilt the V. STAT magnet and adjust static convergence to open or close the V. STAT magnet.)

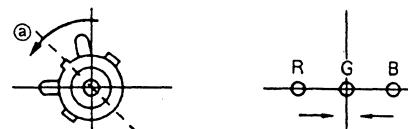


- When the V. STAT magnet is moved in the direction of arrow ① and ②, red, green and blue dots move as shown below.

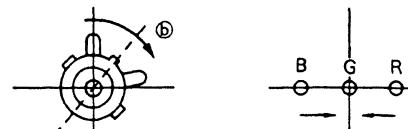
- ① When moving the V. STAT Magnet open or close.



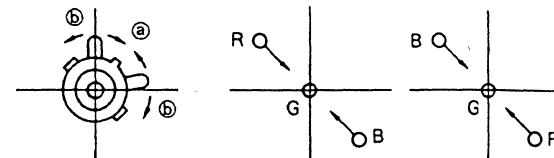
- ② When moving the V. STAT magnet counterclockwise.



- ③ When moving the V. STAT magnet clockwise.



- ④ When tilt the V. STAT magnet and open or close.

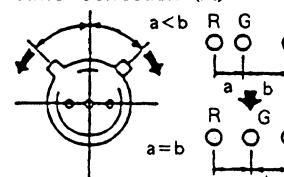


※ If the red and green dots do not coincide with blue dot, adjustment with BMC (6-poles) magnet.

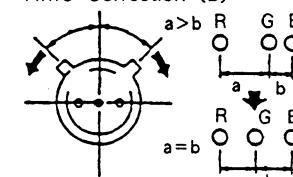
- HMC and VMC correction for BMC (6-Poles) magnet.

1. HMC (Horizontal Misconvergence) correction and motion of the Electron Beam with the BMC (6-poles) magnet.

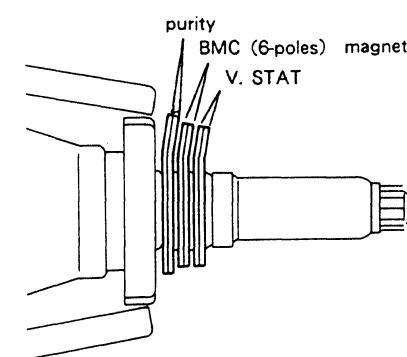
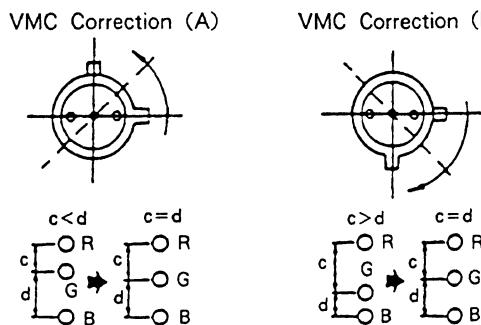
HMC Correction (A)



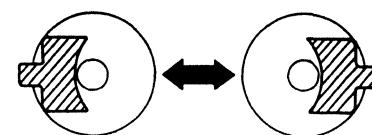
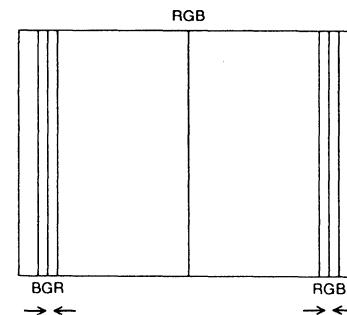
HMC Correction (B)



2. VMC (Vertical Misconvergence) correction and motion of the Electron Beam with the BMC (6-poles) magnet.



② H.TILT adjustment



Operation
(taking out
and putting
in)

Operation
(taking out
and putting
in)

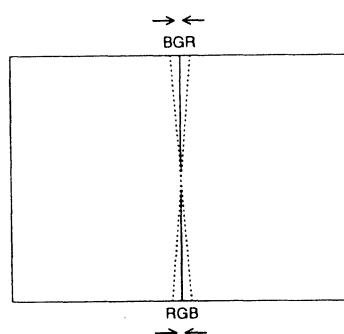
Correction board

Adjust so that the order of R, G, B is the same
on both the right and left sides.

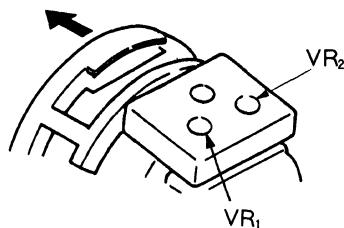
① Adjust the Y axis cross misconvergence.

VR₁ Lower section correction

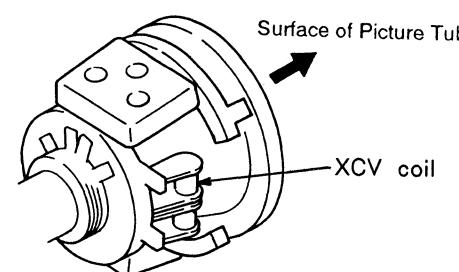
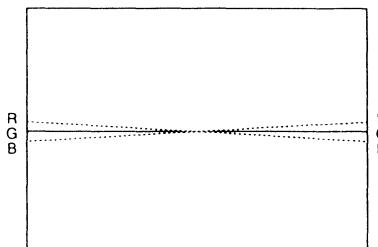
VR₂ Upper section correction



Surface of Picture Tube



③ Adjust the X axis cross misconvergence.



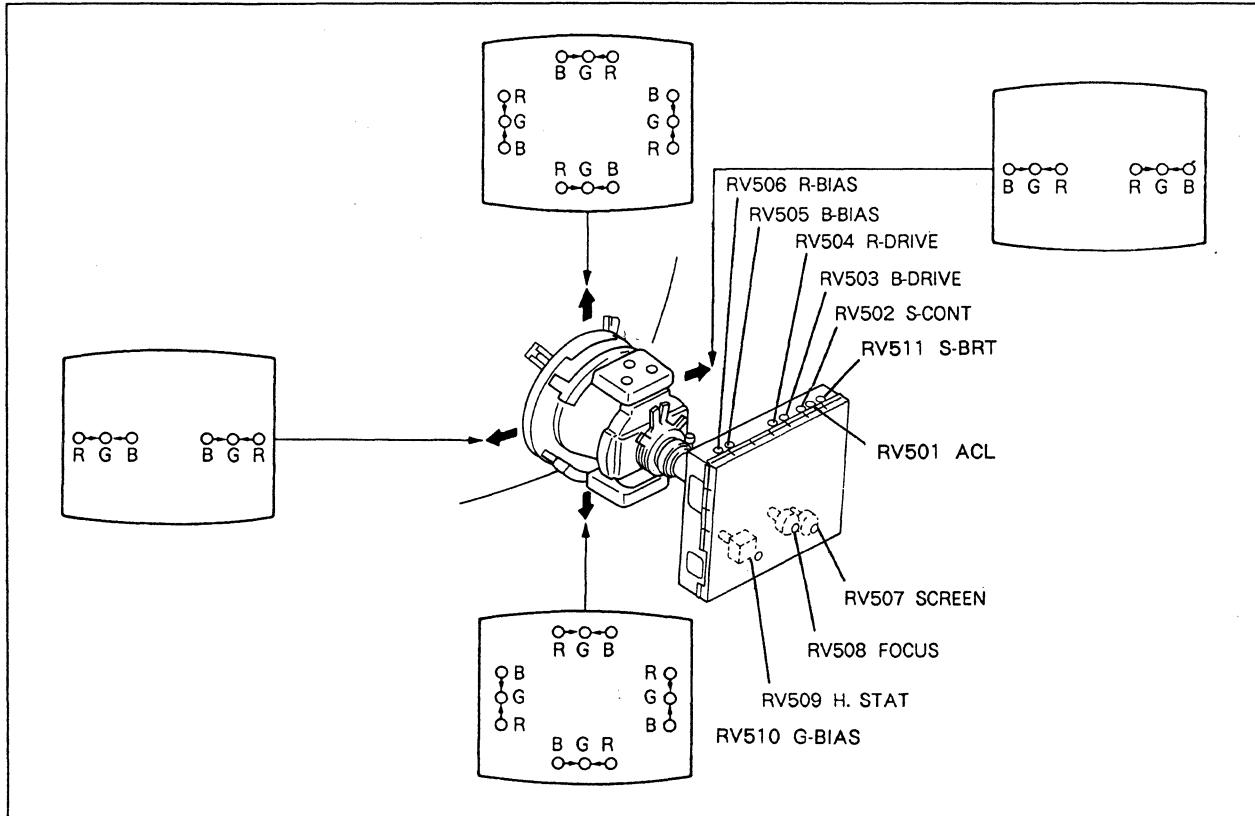
Adjust so that the crosses of R and B disappear.

(2) Horizontal and Vertical Dynamic Convergence

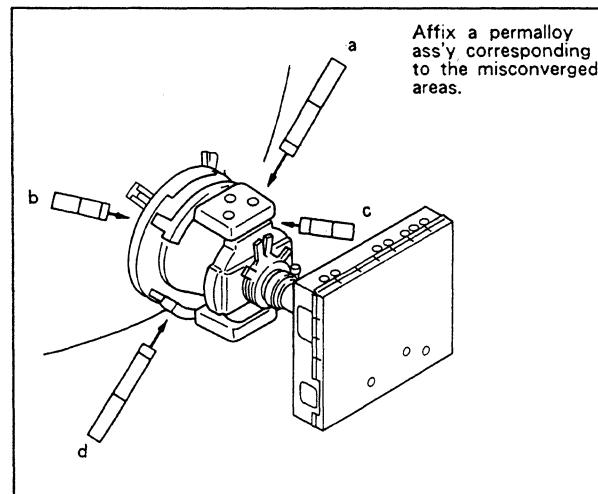
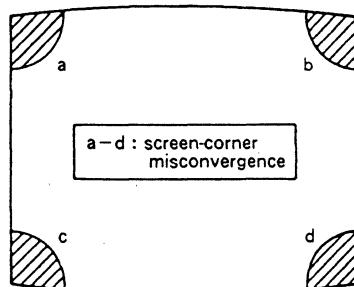
Adjustment the environs of the Screen

(Dynamic Convergence Adjustment)

1. Loosen deflection yoke screw.
2. Remove deflection yoke spacers.
3. Move the deflection yoke for best convergence.
4. Tighten the deflection yoke screw.
5. Install the deflection yoke spacers.

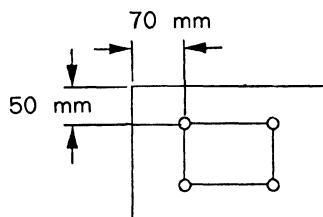


(3) Screen-corner Convergence



3-3. FOCUS ADJUSTMENT

1. Turn the signal to 1024×768 ($f_H = 48\text{kHz}$).
2. Receive a dot signal.
3. Adjust FOCUS VR so that the following figure point for best focus.



3-4. WHITE BALANCE

Check that the size, position, distortion, and convergence have been adjusted, and that aging has been carried out for more than thirty minutes.

1. Receive the VGA GRAPHICS MODE ($f_H = 31.5\text{ kHz}$, 480 LINE).
2. Set the VRs as follows.

BRT	RV205	CENT
CONT	RV204	MAX
SUB-CONT	RV502	CENT
SUB-BRT	RV511	CENT
R-DRIVE	RV504	CENT
B-DRIBE	RV503	CENT
R-BIAS	RV506	MIN
G-BIAS	RV510	MIN
B-BIAS	RV505	MIN
ACL	RV501	MAX

3. Check that the size is as specified. After checking, change the VIDEO to a non signal.
Horizontal 240 mm
Vertical 180 mm
4. Use the SCREEN VR (attached to the FOCUS PACK) to display raster.
Use R,G,B-BIAS VR to adjust any 1 ch VR to MIN, and adjust so that it becomes almost white ($X = 0.283$, $Y = 0.298$ approx. ± 0.05).
5. Use the SCREEN VR to adjust the raster to CUT-OFF.
6. Receive the VGA 31.5 kHz, 480 LINE, VIDEO 0.714 Vp-p ± 0.002 .
7. Receive the white 6% output image rate, adjust the R, B-DRIVE VR so that the white balance becomes $X = 0.283$, $Y = 0.298$ and adjust the SUB-CONT VR so that the luminance becomes 130 nit.

8. Adjust the CONTRAST VR to MIN, and obtain the white balance at luminance 10 nit using R, G, B-BIAS VR.
 $X = 0.283$, $Y = 0.298$
(Decrease it using the BRIGHT VR if luminance 10 nit cannot be obtained.)
9. Repeat steps 7 to 8, and obtain the white balances at 130 nit and 10 nit.
10. Receive the VIDEO non-signal, check that the raster is CUT-OFF with BRT CENTER, CONT MAX.
11. Receive the all white signal (VGA 31.5 Hz, 480 LINE), and adjust ACL VR (RV501) so that the luminance becomes 120 ± 12 at both BRT MAX and CONT MAX.

3-5. BRIGHT CONTROLLABLE CONFIRMATION

1. Input a signal of 480 LINE ($f_H = 31\text{ kHz}$, entire-white, 0.714 Vp-p).
2. CONTRAST control maximum
3. Confirm the variation of luminance signal when controlling BRIGHT volume as follows.
 - 1) Confirm the difference of luminance signal on maximum position as compared with the center click position is more than + 5 NIT.
 - 2) Confirm the difference of luminance signal on minimum position as compared with the center click position is less than - 5 NIT.

SECTION 4

SAFETY RELATED ADJUSTMENT

RV402, HV REGULATOR, HV HOLD-DOWN AND BEAM LIMIT CIRCUIT CONFIRMATION

When replacing the following components (marked with on the schematic diagram), make this confirmation.

D BOARD.....IC901, IC902, IC401, D930, C408, C409, C410, C412, C414, C415, C422, C424, R414, R434, R435, L406, T402 (FBT), T901, RV402, DY (Deflection Yoke)

DA (DC-1)

BOARD.....IC101, IC301, D303, R327, R388

1. HV REGULATOR CIRCUIT CONFIRMATION

- 1) Receive a signal of $f_H = 48\text{kHz}$
- 2) Set the CONT and BRIGHT controls to minimum. (Cut-Off condition).
- 3) Connect a digital multimeter to pin ② of P402 on D board.
- 4) Confirm the voltage is less than 6.48V DC.
- 5) If step 4) is not satisfied, adjust them with RV402.

2. HV. HOLD-DOWN CIRCUIT CONFIRMATION

- 1) Receive a signal of $f_H = 48\text{kHz}$.
- 2) Set the CONT and BRIGHT controls to minimum. (Cut-Off Condition).
- 3) Apply an external DC voltage gradually to pin ② of P402 on D board, confirm that the minimum voltage is less than 7.40 V DC where by the HOLD-DOWN circuit operates immediately and raster disappears.

3. BEAM LIMITER CIRCUIT CONFIRMATION

- 1) Receive a signal of $f_H = 48\text{kHz}$.
- 2) Adjust CONT and BRIGHT controls so that the screen luminance to become 100 NIT.

CONT control.....maximum

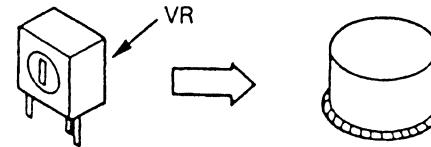
BRIGHT control.....center

- 3) Connect a digital multimeter to pin ① of P402 on D board.
- 4) Confirm that the voltage is -2.80 ± 1.00 V DC
- 5) Apply an external DC voltage gradually to pin ① of P402 on D board, and when the voltage becomes more than -11.30 V, confirm the BEAM-LIMITER circuit operates and raster disappears.

NOTE: After adjustment, cover on RV402 with seal cap as follows.

- ① Insert in seal cap with RTV (silicone) as follows.

- ② Cover the seal cap on RV402, and make paste together silicone and printed board.



WARNING :

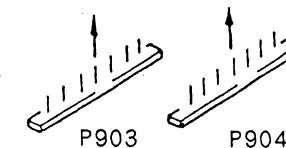
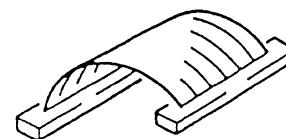
IF RV402 (sealed variable resistor) replacement is required, federal require that after adjustment the control is to be sealed so no further adjustment can be made to this resistor.

OVP CIRCUIT CONFIRMATION

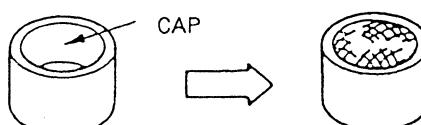
When replacing following components, perform this confirmation.

D BOARD.....Q901, R922, R923, D927, D928, D929

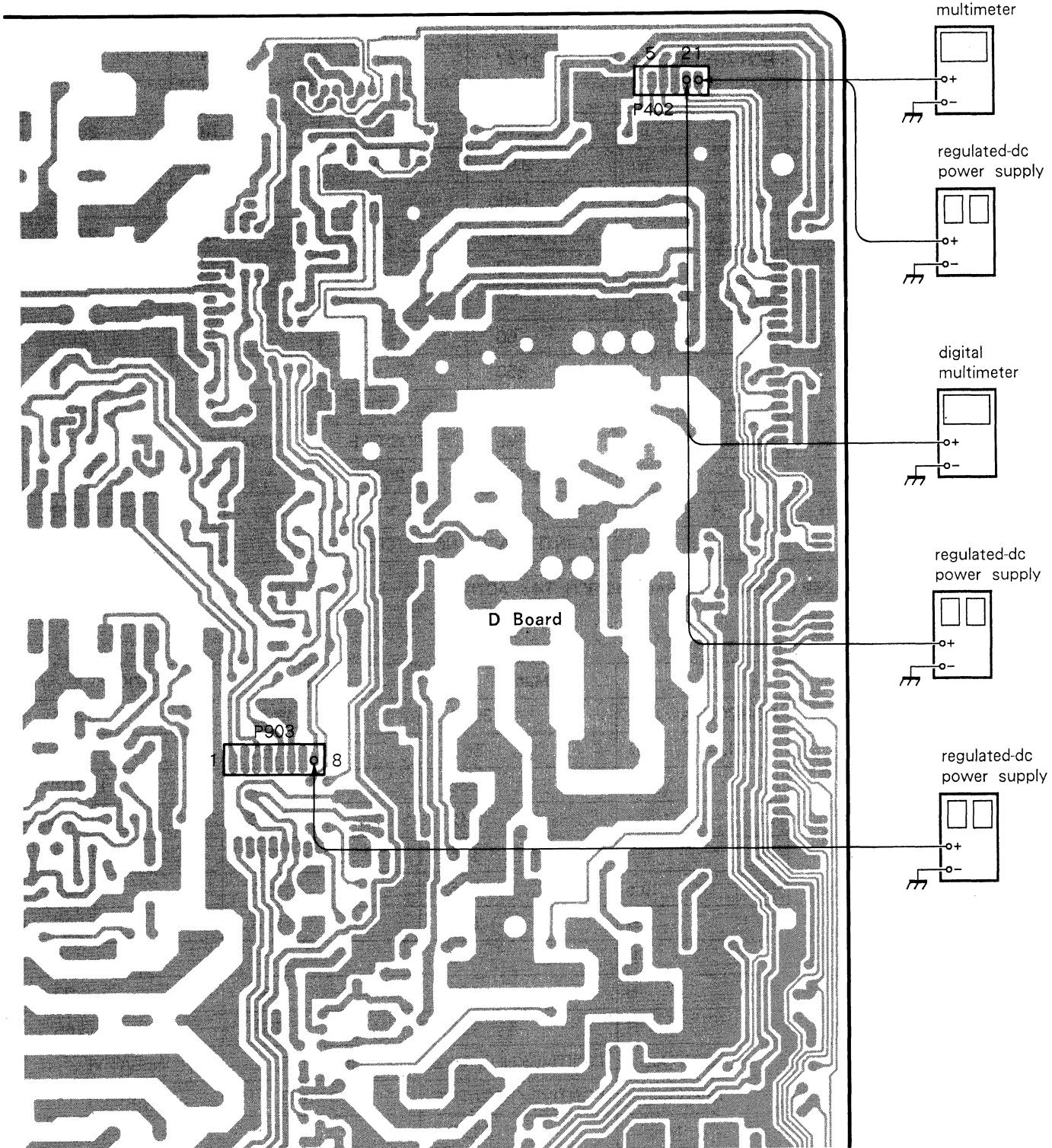
1. Turn OFF the POWER switch.
2. Remove P903 and P904 connectors from D board.



3. Apply an external DC voltage of less than 216.00 V DC (SET UP THE CURRENT LIMITER TO 0.2 A) to pin ⑧ of P903 on D board for two second.
4. At the moment (item 3), confirm the OVP circuit operates immediately and an external DC voltage is drop by limiter operation.
5. If OVP circuit is not operate, check up Q901, R913, R914 and L906.



- seal cap (3-710-578-01)
- RTV (KE-490, 7-322-065-19)



SECTION 5

CIRCUIT ADJUSTMENTS

		VGA 1	VGA 2	VGA 3	8514
FREQUENCY	HORIZONTAL KHz	31.47	31.47	31.47	35.5
	VERTICAL Hz	70.1	70.1	59.94	86.96
HORIZONTAL	T1 μ s	31.78	31.78	31.78	28.15
	T2 μ s	3.81	3.81	3.81	3.92
	T3 μ s	1.91	1.91	1.91	1.25
	T4 μ s	25.42	25.42	25.42	22.81
VERTICAL	T1 H	449	449	525	408.5
	T2 H	2	2	2	4
	T3 H	60	35	33	20.5
	T4 H	350	400	480	384
SYNC POLARITY	HORIZONTAL	POSITIVE	NEGATIVE	NEGATIVE	POSITIVE
	VERTICAL	NEGATIVE	POSITIVE	NEGATIVE	POSITIVE
CLOCK	MHz	25.175	25.175	25.175	44.900
RESOLUTION	H × V	640 × 350	720 × 400	640 × 480	1024 × 768
MODE		NO INTERLACE	NO INTERLACE	NO INTERLACE	INTERLACE

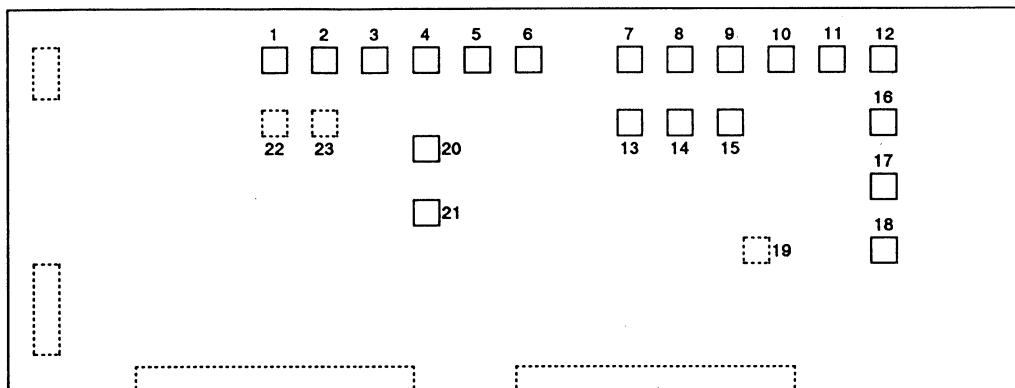
T1 : PERIODE, T2 : SYNC, T3 : BACK PORCH, T4 : ACTIVE

		Mac II	48KHz	57KHz
FREQUENCY	HORIZONTAL KHz	35.01	48.78	56.476
	VERTICAL Hz	66.7	60	70.069
HORIZONTAL	T1 μ s	28.56	20.5	17.707
	T2 μ s	2.12	1.5	1.813
	T3 μ s	3.16	2.0	1.920
	T4 μ s	21.16	16.0	13.653
VERTICAL	T1 H	525	813	806
	T2 H	3	3	6
	T3 H	39	39	29
	T4 H	480	768	768
SYNC POLARITY	HORIZONTAL	POSITIVE/NEGATIVE	NEGATIVE	NEGATIVE
	VERTICAL	POSITIVE/NEGATIVE	NEGATIVE	NEGATIVE
CLOCK	MHz	30.25	64.000	75.000
RESOLUTION	H × V	640 × 480	1024 × 768	1024 × 768
MODE		NO INTERLACE	NO INTERLACE	NO INTERLACE

T1 : PERIODE, T2 : SYNC, T3 : BACK PORCH, T4 : ACTIVE

5-1. DA (DC-1) BOARD ADJUSTMENT

DA (DC-1) VR POSITION



No.	Adjustment	Reference	Settings during VGA switch locked
1	SIDE PIN (L)	RV307	
2	SIDE PIN (H)	RV310	
3	PARA CORE	RV308	
4	PIN PHASE	RV309	
5	PIN UP	RV313	
6	PIN BAL	RV311	
7	HORIZONTAL POSITION (L)	RV304	(LOCK)
8	HORIZONTAL SIZE (L)	RV306	(LOCK)
9	VERTICAL SIZE (L ₁)	RV252	480 LINE (LOCK)
10	VERTICAL SIZE (L ₂)	RV253	400 LINE (LOCK)
11	VERTICAL SIZE (L ₃)	RV254	350 LINE (LOCK)
12	VERTICAL POSITION	RV255	
13	HORIZONTAL POSITION (M)	RV303	during receiving 8514 (LOCK)
14	HORIZONTAL SIZE (M)	RV305	during receiving 8514 (LOCK)
15	VERTICAL SIZE (M)	RV251	during receiving 8514 (LOCK)
16	User VR setting (1)	RV257	
17	User VR setting (2)	RV256	
18	User VR H size maximum value setting	RV312	
19	20V setting	RV314 (*)	
20	F ₀ setting (FH = Max)	RV301	
21	F ₀ setting (FH = Min deviation correction)	RV302	
22	F-V conversion voltage setting (6V during FH = Max)	RV601 (*)	
23	Frequency setting of relay switchover signal (40 kHz)	RV602 (*)	

(*) indicate DA (DC-1) board manufacturer adjustment

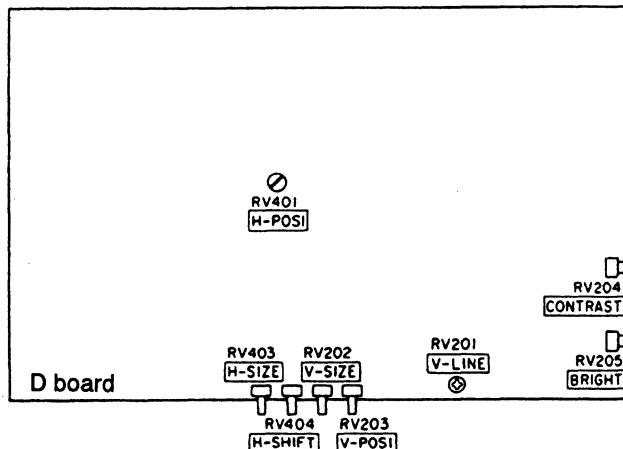
H fo ADJUSTMENT (RV301, RV302)

(57 kHz)

1. Receive a signal of 57 kHz.
2. Short circuit between pin ① and pin ③ of TP301 with a jumper wire.
3. Connect a frequency counter across collector of Q402 and ground.
4. Adjust RV301 (FH MIN) $31.47 \text{ Hz} \pm 500 \text{ Hz}$ on the frequency counter.

(31 kHz)

1. Receive a signal of 31 kHz.
2. Short circuit between pin ① and pin ③ of TP301 with a jumper wire.
3. Connect a frequency counter across collector of Q402 and ground.
4. Adjust RV302 (FH MIN) for $31.47 \text{ kHz} \pm 500 \text{ Hz}$ on the frequency counter.

5-2. D AND DA (DC-1) BOARD ADJUSTMENT**H. POSITION (RV401, SW401)**

1. Input a cross-hatch signal of 48 kHz.
2. Display a back-raster on the screen with G2 VR.
3. Adjust RV401 (H. POSI) so that the back-raster position to come center.
4. In case of the back-raster is not move till center, using SW401 (H. POSI TAP SW).

V. LINE, V. SIZE, V. POSI (RV201, RV202, RV203)

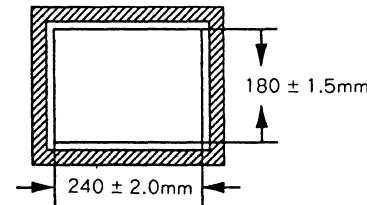
1. Input a cross-hatch signal of 48 kHz.
2. Adjust RV203 (V. POSI) so that the vertical position to come center.
3. Adjust vertical linearity with RV201 (V. LINE).
4. Adjust vertical size with RV202 (V. SIZE).

H. SIZE, LIMITER (RV403, RV312)

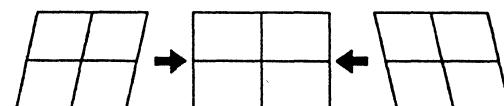
1. Input a cross-hatch signal of 48 kHz.
2. Rotate RV403 (H. SIZE) from maximum to minimum, and then observe the local strain.
3. In case of a local strain occurring on the screen, adjust them with RV312 (H. S LIMIT) on DA (DC-1) board.
4. Input a cross-hatch signal of 31 kHz (48 LINE).
5. Switch over AUTO SIZE SW to ADJ position.
6. Turn RV403 (H. SIZE) from maximum to minimum, and then observe the local strain.
7. In case of a local strain occurring on the screen, adjust them with RV312 (H. S LIMIT) on DA (DC-1) board.

48 kHz, DEFLECTION SYSTEM ADJUSTMENT

- * Input a cross-hatch signal of 48 kHz as following adjustment.
- H. SIZE (RV403)
Adjust RV403 (H. SIZE) on D board so that the horizontal size to become $240 \pm 2.0\text{mm}$.

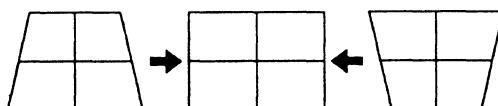
**• PARA CORE (RV308)**

Adjust direct association and parallelogram strain with RV308 (PARA CORE) on DA (DC-1) board.



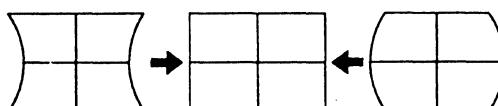
- PIN PHASE (RV309)

Adjust trapezoidal strain with RV309 (PIN PHASE) on DA (DC-1) board.



- SIDE PIN (RV310)

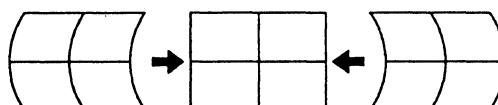
Adjust pin cushion strain about right and left with RV310 (SIDE PIN) on DA (DC-1) board.



NOTE: In case of pin cushion strain of right and left rate is differ, correct them with RV311 (PIN BAL) too.

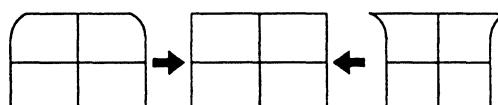
- PIN BAL (RV311)

Adjust PIN balance strain with RV311 (PIN BAL) on DA (DC-1) board.



- PIN UP (RV313)

Adjust upper PIN strain with RV313 (PIN UP) on DA (DC-1) board.



<GRAPHIC MODE>

31 kHz, H. PHASE, H. SIZE (RV304, RV305)

Switch over AUTO SIZE SW to LOCK position.

1. Input a cross-hatch signal of GRAPHIC mode (31 kHz, 480 LINE).
2. Adjust RV304 (H. PHASE (L)) so that the horizontal direction of screen to come center.
3. Adjust RV306 (H. SIZE (L)) so that the horizontal size to become $240 \pm 2.0\text{mm}$

<GRAPHIC MODE>

31 kHz, V POSI, V SIZE (RV255, RV252)

Switch over AUTO SIZE SW to LOCK position.

1. Input a cross-hatch signal of GRAPHIC mode (31 kHz, 480 LINE).

2. Adjust RV255 (V. POSI (L)) so that the vertical direction of screen to come center.

3. Adjust RV252 (V SIZE (L1)) so that the vertical size to become $180 \pm 1.5\text{mm}$

<GRAPHIC MODE>

31 kHz, PIN AMP (RV307)

1. Input a cross-hatch signal of GRAPHIC mode (31 kHz, 480 LINE).
2. Adjust RV307 (SIDE PIN (LOW)) so that the right and left becomes straight line.
3. Correct the H. SIZE with RV305 (H. SIZE (L)), confirm they have not strain.

31 kHz AND 48 kHz, STRAIN CORRECTION (RV308, RV309, RV311, RV313)

1. Adjust RV308 (PARA CORE), RV309 (PIN PHASE), RV311 (PIN BAL) and RV313 (PIN UP) to become best condition about both 31 kHz (480 LINE) mode and 48 kHz mode.

TEXT MODE (31 kHz, 400 LINE) V. SIZE (RV253)

Switch over AUTO SIZE SW to LOCK position.

1. Input a cross-hatch signal of 31 kHz (400 LINE).
 2. Adjust RV253 (V. SIZE) so that the vertical size to become $180 \pm 1.5\text{mm}$
- ※ Regarding V. POSI adjustment, GRAPHIC mode (31 kHz, 480 LINE) adjustment take priority of another adjustment, and perform adjustment only V. SIZE.

EGA EMULATE MODE (31 kHz, 350 LINE) V. SIZE (RV254)

Switch over AUTO SIZE SW to LOCK position.

1. Input a cross-hatch signal of 31 kHz (350 LINE).
 2. Adjust RV254 (V. SIZE (L2)) so that the vertical size to become $180 \pm 1.5\text{mm}$
- ※ Regarding V. POSI adjustment, GRAPHIC mode (31 kHz, 480 LINE) adjustment take priority of another adjustment, and perform adjustment only V. SIZE.

8514 MODE (35 kHz) H. PHASE, H. SIZE (RV303, RV306)

Switch over AUTO SIZE SW to LOCK position.

1. Input a cross-hatch signal of 35 kHz (8514).
2. Adjust H. PHASE and H SIZE with RV303 (H PHASE (M)) and RV305 (H SIZE (M)).

8514 MODE (35 kHz) V. SIZE (RV251)

- Switch over AUTO SIZE SW to LOCK position.
1. Input a cross-hatch signal of 35 kHz (8514).
 2. Adjust RV251 (V. SIZE (M)) so that the vertical size to become $180 \pm 1.5\text{mm}$
 - ※ Regarding V. POSI adjustment, GRAPHIC mode (31 kHz, 480 LINE) adjustment take priority of another adjustment, and perform adjustment only V. SIZE.

EACH FREQUENCY (MODE) CONFIRMATION

Confirm screen size and position strain are not sliding, and confirm each mode about TEXT (31 kHz, 400 LINE), EGA emulate (31 kHz, 350 LINE), GRAPHIC (31 kHz, 480 LINE), 8514 (35 kHz) and 48 kHz, 57 kHz.

H. SIZE VARIABLE EXTENT ADJUSTMENT (RV312)

1. Input a cross-hatch signal of 800×600 (35 kHz).
2. Switch over AUTO SIZE SW (SW402) to ADJ position.
3. Set RV202 (V. SIZE) of user volume to minimum.
4. Adjust RV403 of user volume and RV312 (HS LIMIT) so that the horizontal size to become maximum.
5. Adjust RV312 (HS LIMIT) so that the horizontal size to become $250 \pm 2\text{ mm}$.
6. Input a cross-hatch signal of GRAPHIC mode (31 kHz, 480 LINE).
7. Set RV403 (H. SIZE) of user volume to maximum and RV202 (V. SIZE) to mnimum.
8. When item 7, confirm they have not local strain.
9. Input a cross-hatch signal of 48 kHz.
10. When set RV403 (H. SIZE) of user volume to minimum, confirm horizontal size is less than 232 mm.
11. When set RV202 (V. SIZE) of user volume to maximum, confirm they have not local strain.

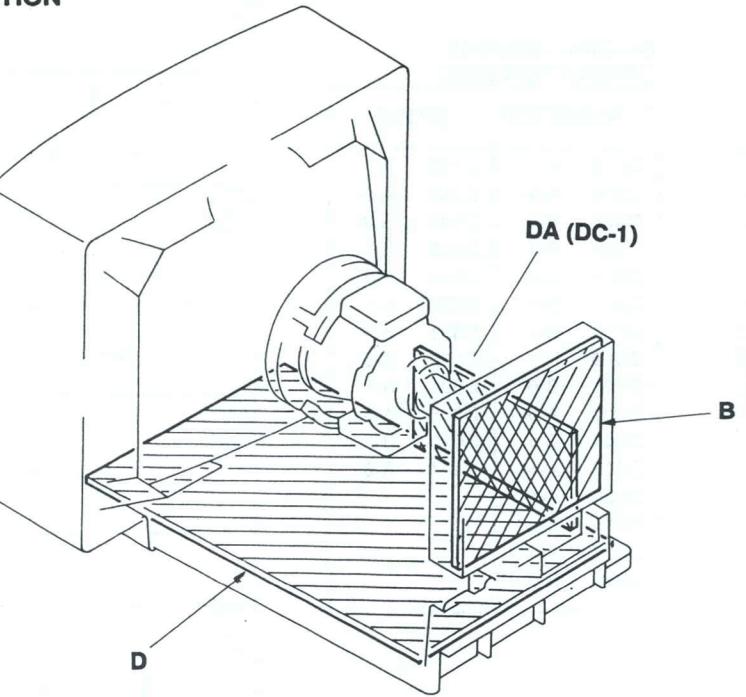
 800×600 MODE ADJUSTMENT

1. Input a cross-hatch signal of 800×600 (35 kHz).
2. Adjust RV403 (H. SIZE) so that the horizontal size to become $240 \pm 2.0\text{mm}$
3. Adjust RV404 (H. SHIFT) so that the horizontal direction to come center position.
4. Adjust RV202 (V. SIZE) so that the vertical size to become $180 \pm 1.5\text{mm}$
5. Set RV203 (V. POSI) to center click point.
6. Adjust the vertical position with RV256 (SUB POSI 1) and RV257 (SUB POSI 2).
- ※ When perform adjustment, make move RV256 to upper side or RV257 to lower side.

7. Rotate RV203, and confirm they are moved more than 3.0 mm.

SECTION 6 DIAGRAMS

6-1. CIRCUIT BOARDS LOCATION



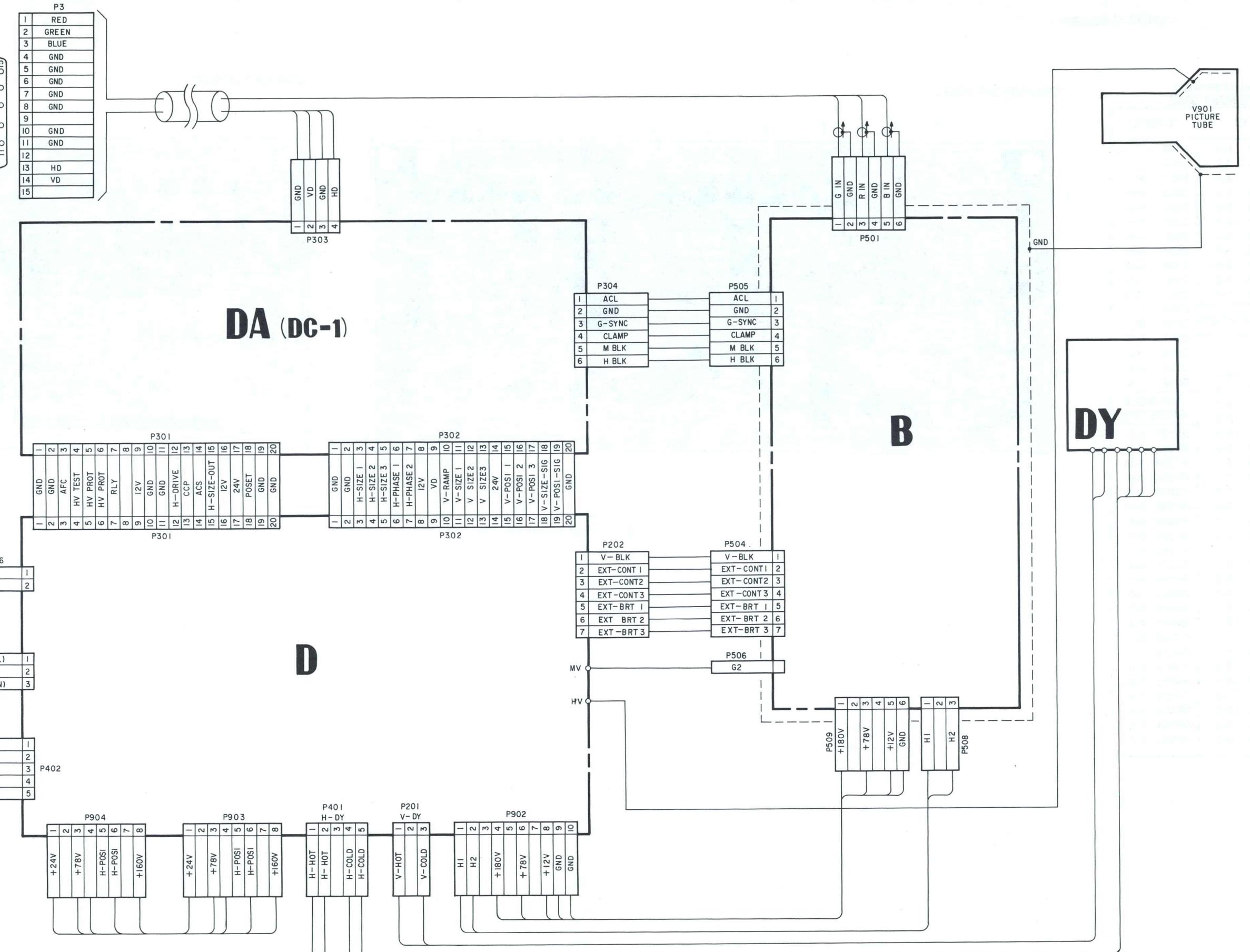
6-2. SCHEMATIC DIAGRAMS AND PRINTED WIRING BOARDS

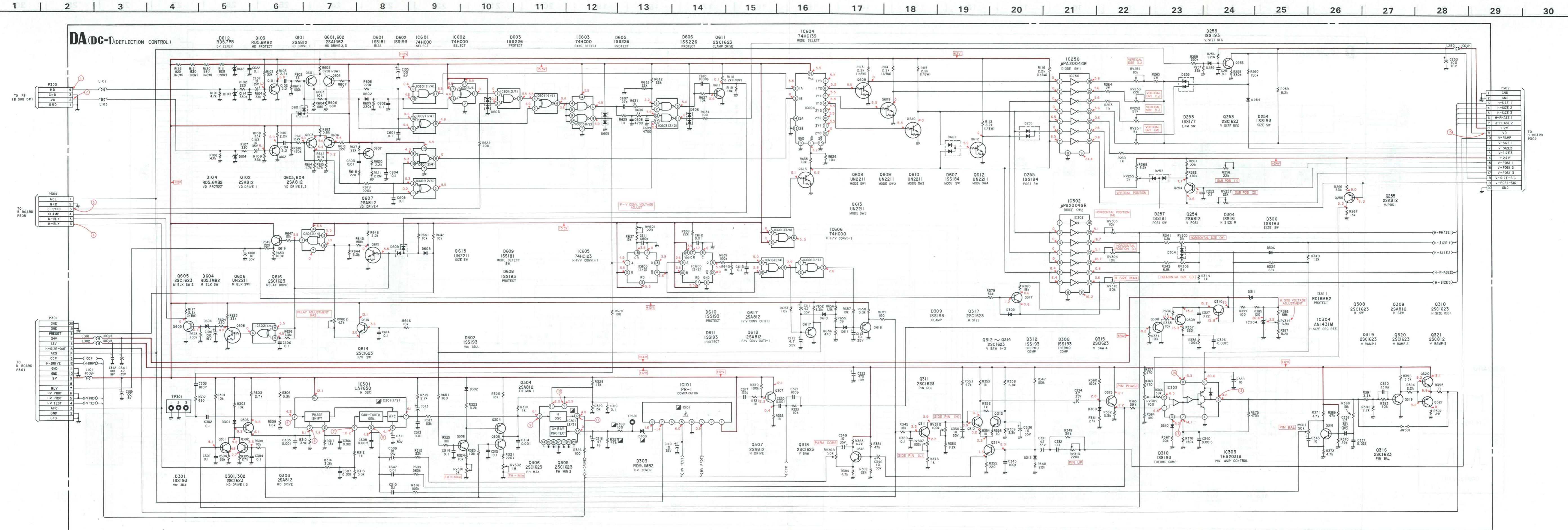
- All resistor are in ohms. 1/4W unless otherwise noted.
 $k\Omega$: 1000 Ω , $M\Omega$: 1000k Ω .
- All capacitors are in μF unless otherwise noted. pF: $\mu\mu F$ 50V or less are not indicated except for electrolytics and tantalums.
- All electrolytics are in 50V unless otherwise specified.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.
- : fusible resistor
- : nonflammable resistor.
- : internal component.
- : panel designation and adjustment for repair.

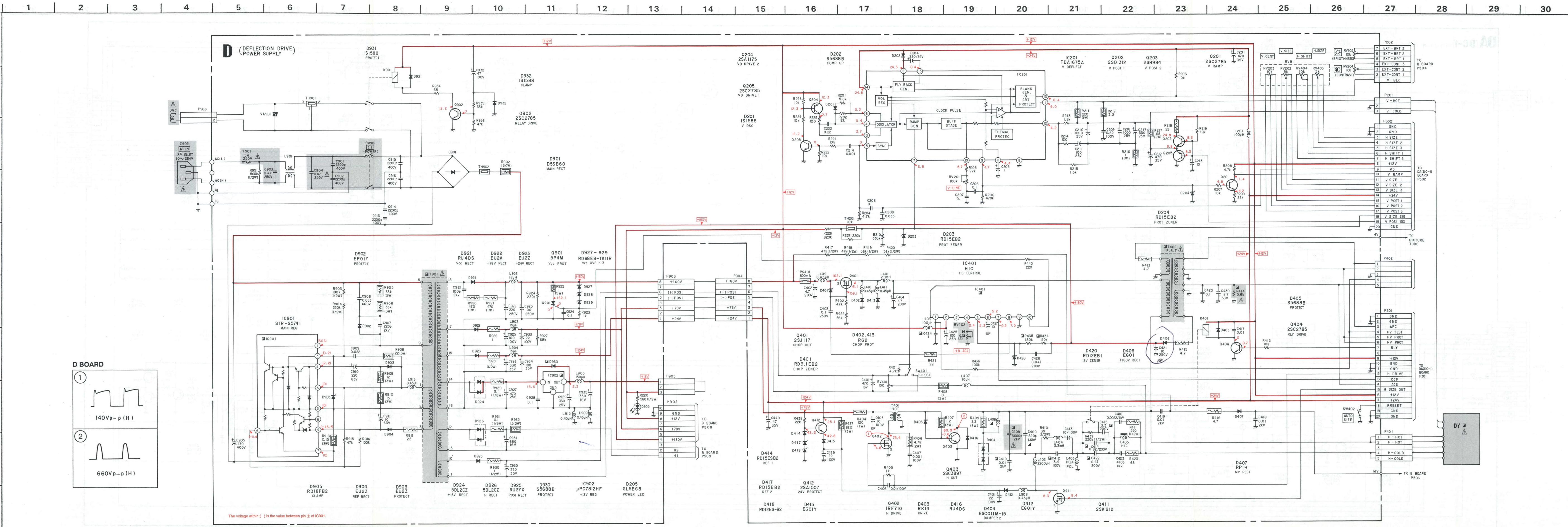
- Circle numbers refer to waveforms.
- All voltages are in V.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken with a colour-bar signal input.
(DIGITAL VIDEO GENERATOR H: 31.47kHz, V: 70.1Hz)
- Readings are taken with a 10M Ω digital multimeter.
- Voltage variations may be noted due to normal production tolerances.
- *: Can not be measured.
- : B+ line
- : B- line

Note: The components identified by shading and mark are critical for safety. Replace only with part number specified.

FRAME SCHMATIC DIAGRAM



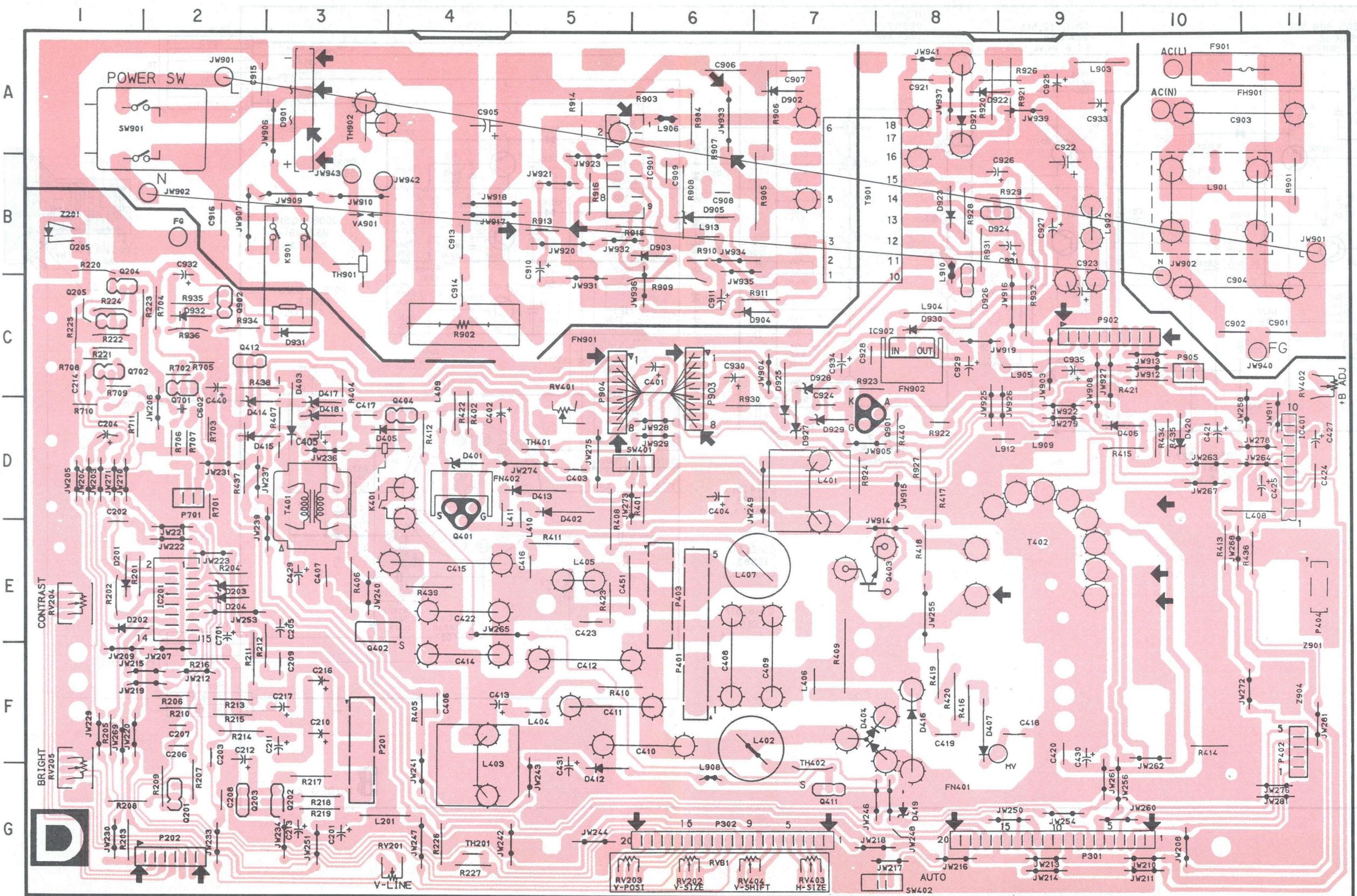




D

[DEFLECTION DRIVE, POWER SUPPLY]

- D BOARD -

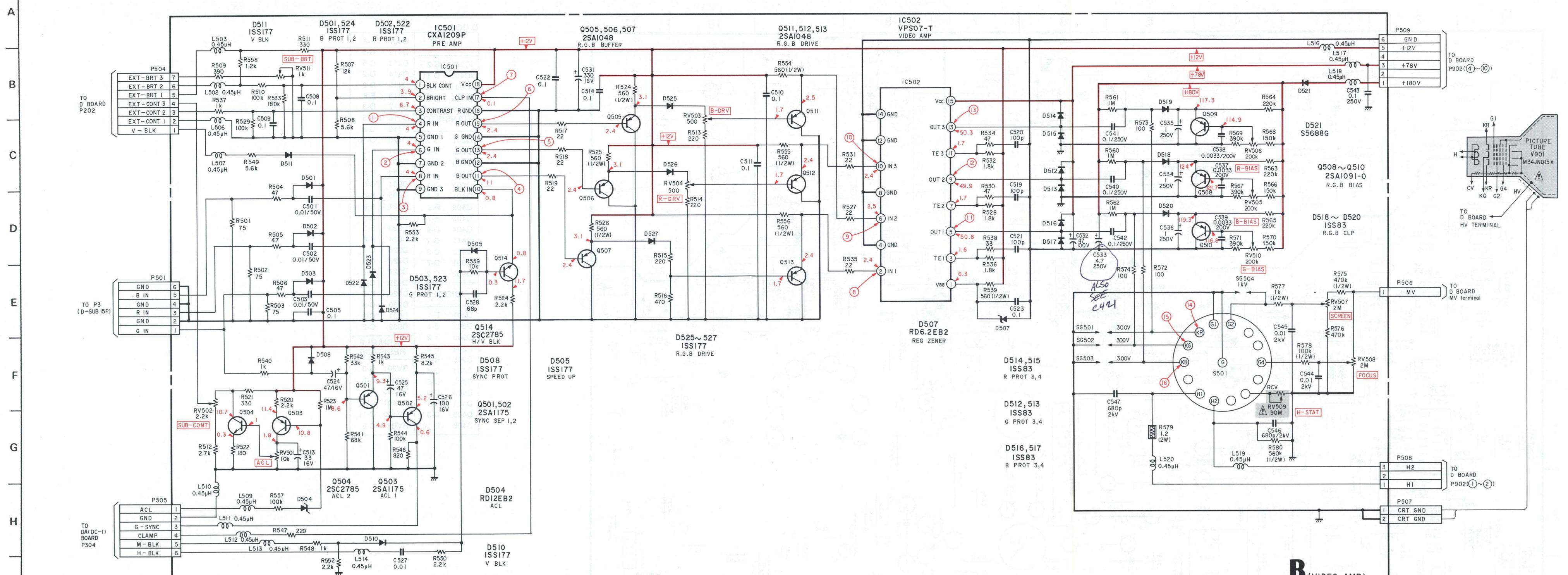
**D BOARD**

IC	D407 F-8 D412 G-5 D413 D-5 D414 D-2 D415 D-2 D416 F-8 D417 D-3 D418 D-3 D419 G-8 D420 D-10 D901 A-3 D902 A-7 D903 B-6 D904 C-6 D905 B-6 D906 F-3 D907 A-8 D908 A-8 D909 B-8 D910 B-8 D911 C-7 D912 C-8 D913 C-8 D914 C-2
TRANSISTOR	Q201 G-2 Q202 G-3 Q203 G-2 Q204 C-1 Q205 C-1 Q401 E-4 Q402 F-3 Q403 E-7 Q404 D-4 Q411 G-7 Q412 C-2 Q901 D-7 Q902 C-2
DIODE	D201 E-1 D202 E-1 D203 E-2 D204 E-2 D205 B-1 D401 D-4 D402 D-5 D403 D-3 D404 F-8 D405 D-3 D406 D-10
VARIABLE RESISTOR	RV201 G-3 RV204 E-1 RV205 G-1 RV401 D-5 RV402 C-11 RVB1 G-6

NOTE:

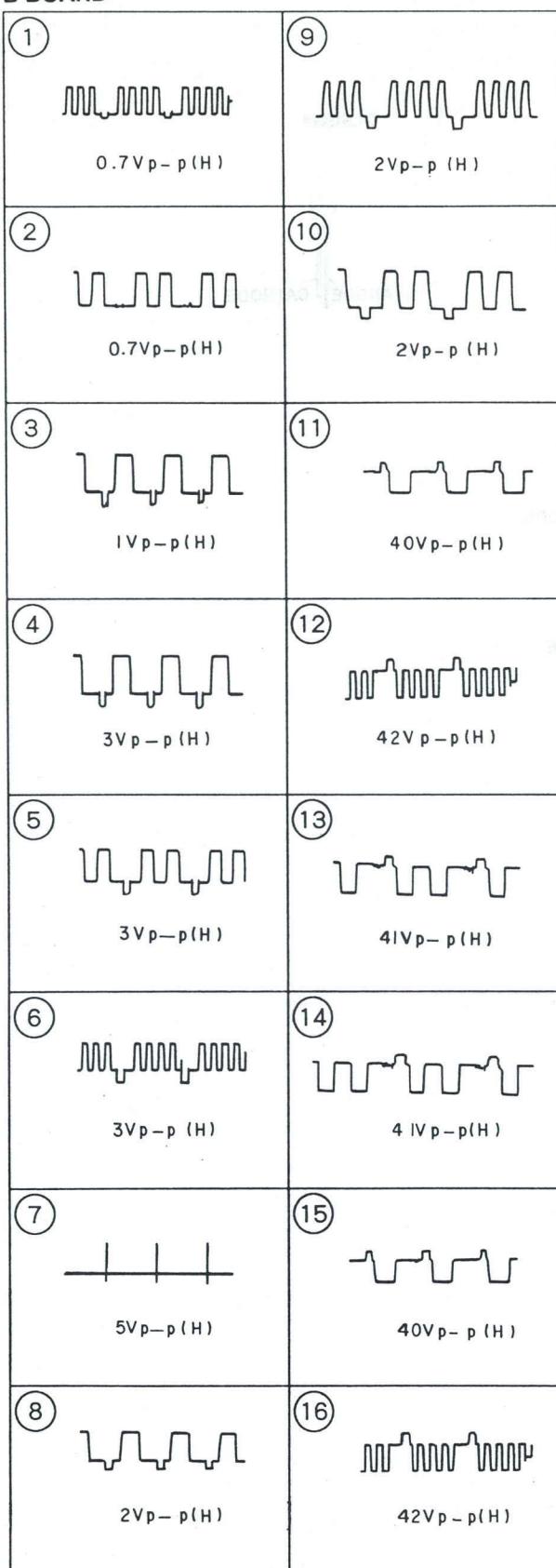
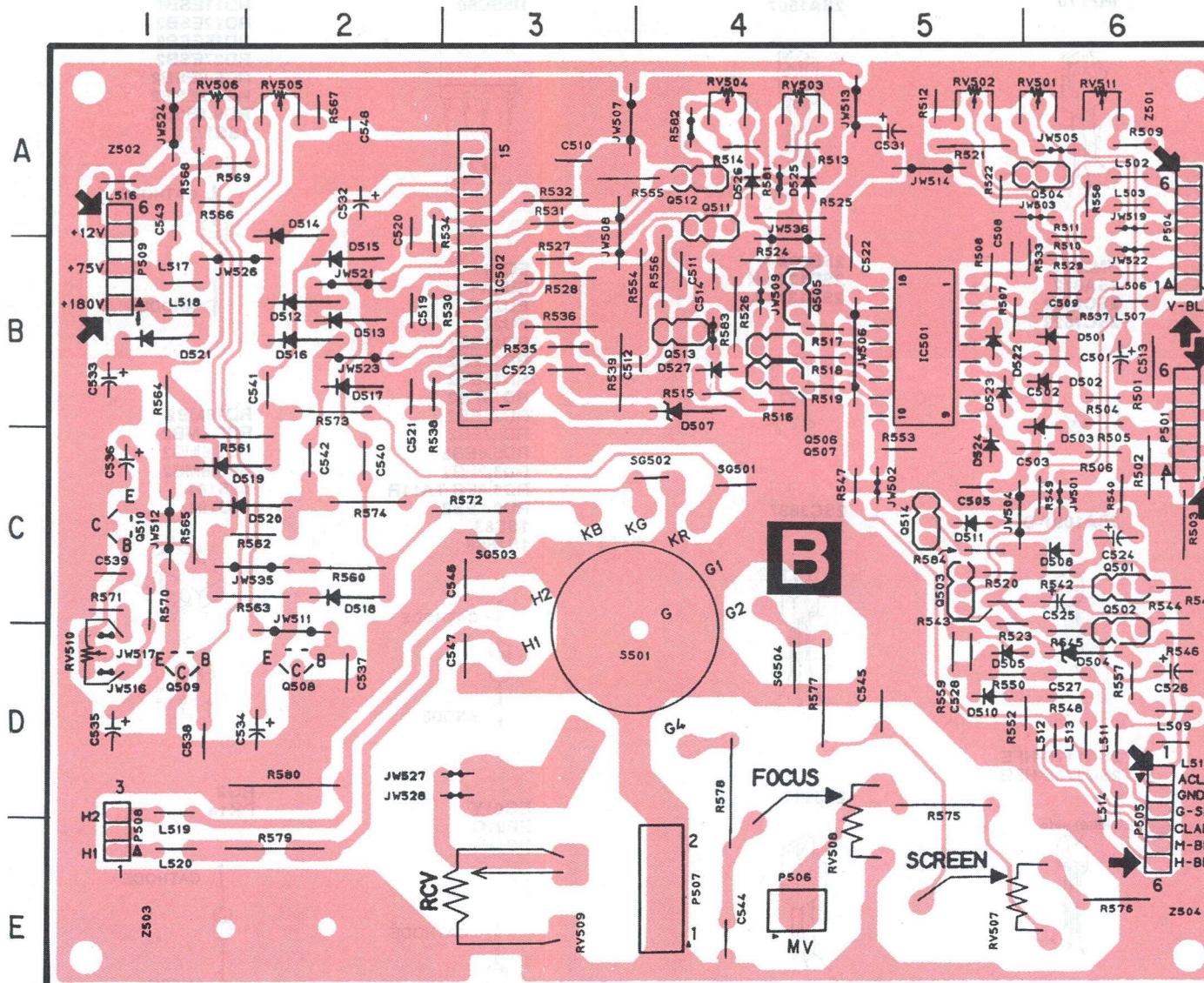
The circuit indicated as left contains high voltage of over 600 Vp-p. Care must be paid to prevent an electric shock in inspection or repairing.

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22



B

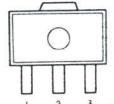
[VIDEO AMP]

B BOARD**- B BOARD -**

B BOARD	
IC	D511 C-5 D512 B-2 D513 B-2 D514 A-2 D515 B-2 D516 B-2 D517 B-2 D518 C-2 D519 C-1 D520 C-1 D521 B-1 D522 B-5 D523 B-5 D524 C-5 D525 A-4 D526 A-4 D527 B-4
TRANSISTOR	Q501 C-6 Q502 C-6 Q503 C-5 Q504 A-6 Q505 B-4 Q506 B-4 Q507 B-4 Q508 D-2 Q509 D-1 Q510 C-1 Q511 A-4 Q512 A-4 Q513 B-4 Q514 C-5
VARIABLE RESISTOR	RV501 A-6 RV502 A-5 RV503 A-4 RV504 A-4 RV505 A-2 RV506 A-1 RV507 E-5 RV508 E-5 RV509 E-3 RV510 D-1 RV511 A-6
DIODE	D501 B-6 D502 B-6 D503 B-6 D504 D-6 D505 D-5 D507 B-4 D508 C-6 D510 D-5

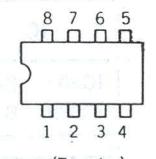
6-3. SEMICONDUCTORS

AN1431M



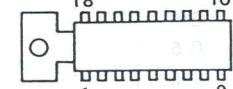
1. REF
2. ANODE
3. CATHODE

TEA2031A

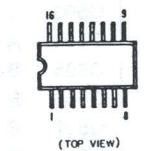


(Top view)

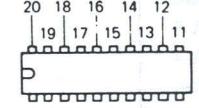
CXA1209P



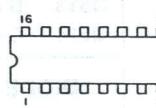
(Top view)

 μ PA2004GR

(Top view)

 μ PA81C
74HC123
74HC139LA7850
LA7856

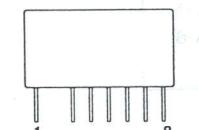
(Top view)



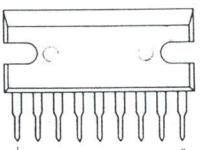
(Top view)

 μ PC7812HF

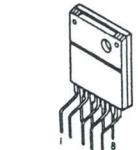
PR-1



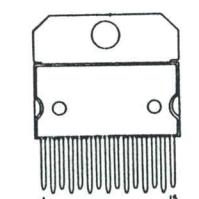
VPS07-T



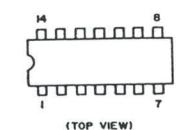
STR-S5741



TDA1670A

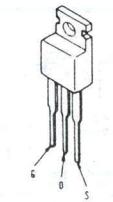


74HC00



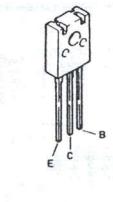
(Top view)

IRF710

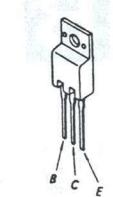


(Top view)

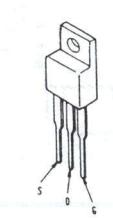
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UN2211
2SA812
2SC1462
2SC1623

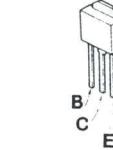
2SA1091-O

2SA1175-HFE
2SC2785-HFE

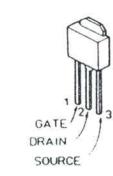
letter side



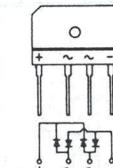
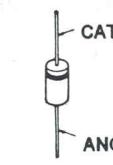
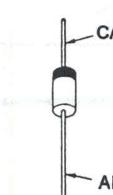
2SA1206-14



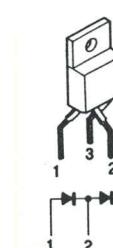
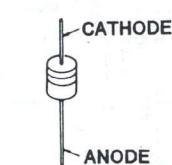
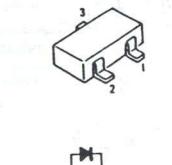
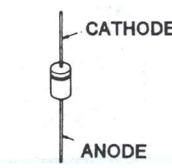
2SK612

GATE
DRAIN
SOURCE

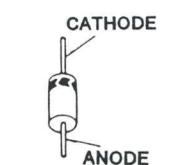
D5SB60

EG01
EU2A
EU2YX
EU2Z
RD11EB1
RD12EB2
RD15EB2
RD18FB2
RD27EB2
RD27FB2
RD5.6EB2
RD6.2EB2
RD6.8EB-TA11R
RD9.1EB2
1SS184
1SS193EG01Y
EP01C
RP1H

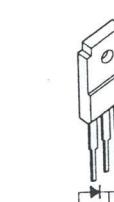
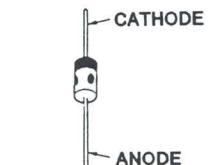
ESC011M-15

RD11ESB1
RD12ESB2
RD15ESB2
RD27ESB2
RD5.6ESB2
RD6.2ESB2
RD9.1ESB2
1SS177RD18MB2
RD5.1MB2
RD5.6MB2
RD6.2EB2
RD6.8EB-TA11R
RD9.1EB2
1SS184
1SS193RG2
RK14

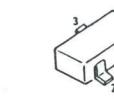
RU-4DS



SB50-09J

S5688B
S5688G

1SS181



1SS226



5P-4M



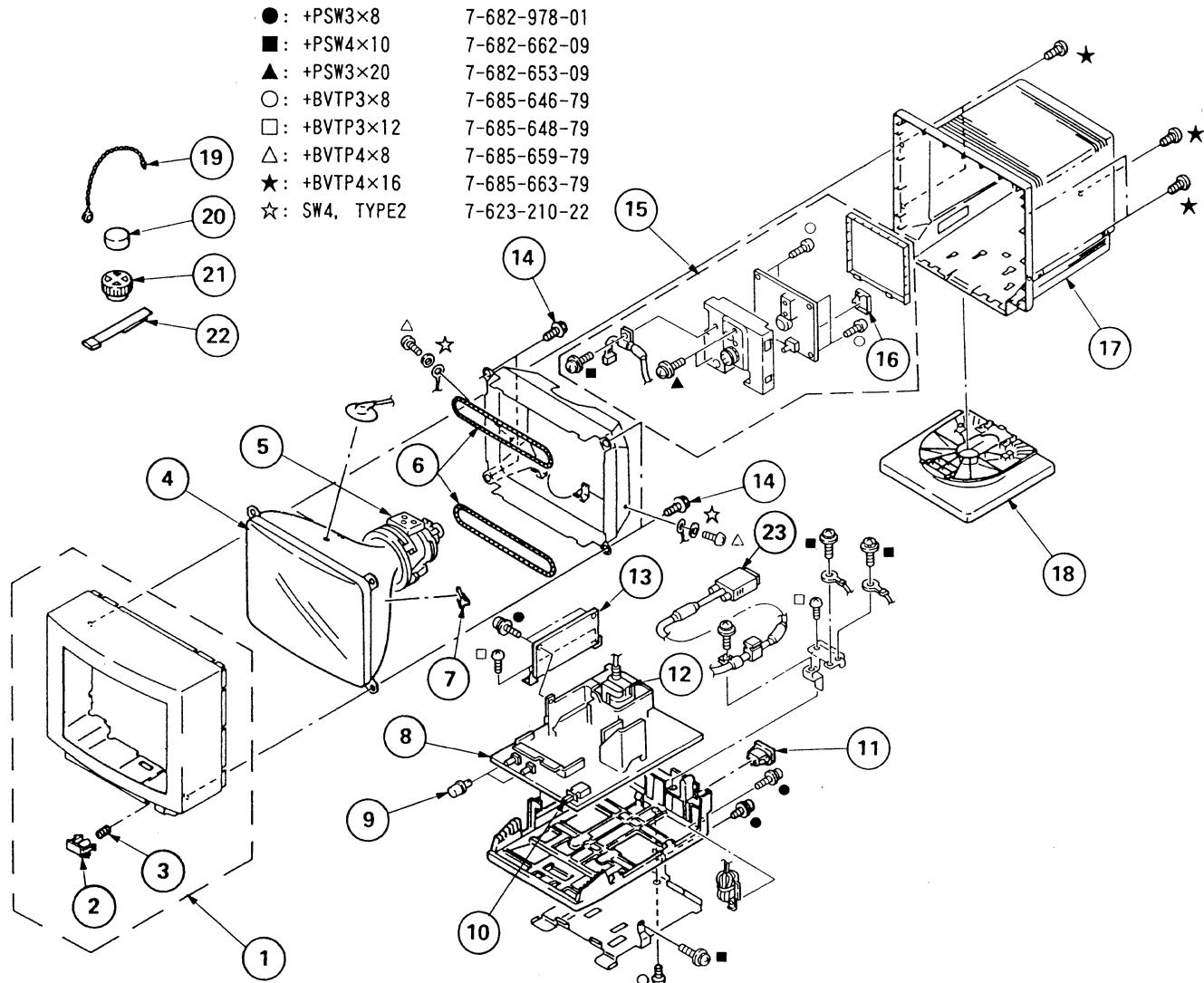
SECTION 7 EXPLODED VIEWS

NOTE:

- Items with no part number and no description are not stocked because they are seldom required for routine service.
- The construction parts of an assembled part are indicated with a callout number in the remark column.
- Items marked "★" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

The components identified by shading and mark ▲ are critical for safety.
Replace only with part number specified.

Les composants identifiés par une trame et une marque ▲ sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.



REF. NO.	PART NO.	DESCRIPTION	REMARK	REF. NO.	PART NO.	DESCRIPTION	REMARK
1	X-4029-894-1	BEZEL ASS'Y		12	▲ 1-453-130-11	TRANSFORMER ASS'Y, FLYBACK	
2	4-392-708-01	BUTTON, POWER		13	*A-1346-088-A	DA BOARD, COMPLETE	
3	3-509-046-01	SPRING, COMPRESSION		14	4-307-249-00	SCREW (5), TAPPING	
4	▲ 8-738-260-05	PICTURE TUBE 14FGB (M34JNQ15X)		15	*A-1481-045-A	B BLOCK ASS'Y	
5	▲ 1-451-409-11	DEFLECTION YOKE (TCD-13301)		16	*4-370-995-01	COVER (LOWER), H STAT	
6	▲ 1-402-744-11	COIL, DEGAUSSING		17	4-392-714-11	CABINET	
7	3-703-003-00	SPACER, DY		18	X-4392-703-2	TIFF ASS'Y	
8	*A-1345-995-A	D BOARD, COMPLETE	13	19	4-308-870-00	CLIP LEAD WIRE	
9	4-392-705-01	KNOB, VR		20	1-452-032-00	MAGNET, DISK; 10MM Ø	
10	▲ 1-571-433-12	SWITCH, PUSH (AC POWER)		21	1-452-094-00	MAGNET, ROTATABLE DISK; 15MM Ø	
11	▲ 1-526-954-11	INLET, AC		22	X-4309-608-0	PERMALLOY ASS'Y, CONVERGENCE	
				23	1-941-843-17	CABLE ASS'Y, SIGNAL	

B

SECTION 8

ELECTRICAL PARTS LIST

NOTE:

The components identified by shading and mark **A** are critical for safety.

Replace only with part number specified.

Les composants identifiés par une trame et une marque **A** sont critiques pour la sécurité.

Ne les remplacer que par une pièce portant le numéro spécifié.

- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- All variable and adjustable resistors have characteristic curve B, unless otherwise noted.

RESISTORS

- All resistors are in ohms
- F : nonflammable

When indicating parts by reference number, please include the board name.

CAPACITORS COILS
 • MF : μ F, PF : $\mu\mu$ F • MMH : mH, UH : μ H

- The components identified by **B** in this manual have been carefully factory-selected for each set in order to satisfy regulations regarding X-ray radiation. Should replacement be required, replace only with the value originally used.
- * : Selected to yield optimum performance.
- There are some cases the reference number on one board overlaps on the other board. Therefore, when ordering parts by the reference number, please include the board name.

REF. NO.	PART NO.	DESCRIPTION	REMARK	REF. NO.	PART NO.	DESCRIPTION	REMARK	
	A-1481-045-A	B BOARD, COMPLETE	*****	D508	8-719-820-58	DIODE ISS177		
				D510	8-719-820-58	DIODE ISS177		
				D511	8-719-820-58	DIODE ISS177		
				D512	8-719-901-83	DIODE ISS83		
		<CAPACITOR>		D513	8-719-901-83	DIODE ISS83		
C501	1-137-370-11	MYLAR	0.01MF	5%	50V	D514	8-719-901-83	DIODE ISS83
C502	1-137-370-11	MYLAR	0.01MF	5%	50V	D515	8-719-901-83	DIODE ISS83
C503	1-137-370-11	MYLAR	0.01MF	5%	50V	D516	8-719-901-83	DIODE ISS83
C505	1-162-901-21	CERAMIC	0.1MF	10%	50V	D517	8-719-901-83	DIODE ISS83
C508	1-162-901-21	CERAMIC	0.1MF	10%	50V	D518	8-719-901-83	DIODE ISS83
C509	1-162-901-21	CERAMIC	0.1MF	10%	50V	D519	8-719-901-83	DIODE ISS83
C510	1-162-901-21	CERAMIC	0.1MF	10%	50V	D520	8-719-901-83	DIODE ISS83
C511	1-162-901-21	CERAMIC	0.1MF	10%	50V	D521	8-719-820-56	DIODE S5688B
C513	1-124-034-51	ELECT	33MF	20%	16V	D522	8-719-820-58	DIODE ISS177
C514	1-161-772-11	CERAMIC	0.1MF	10%	25V	D523	8-719-820-58	DIODE ISS177
C519	1-102-973-00	CERAMIC	100PF	5%	50V	D524	8-719-820-58	DIODE ISS177
C520	1-102-973-00	CERAMIC	100PF	5%	50V	D525	8-719-820-58	DIODE ISS177
C521	1-102-973-00	CERAMIC	100PF	5%	50V	D526	8-719-820-58	DIODE ISS177
C522	1-162-901-21	CERAMIC	0.1MF	10%	50V	D527	8-719-820-58	DIODE ISS177
C523	1-162-901-21	CERAMIC	0.1MF	10%	50V			
C524	1-124-477-11	ELECT	47MF	20%	16V		<IC>	
C525	1-124-477-11	ELECT	47MF	20%	16V	IC501	8-752-052-83	IC CXA1209P
C526	1-126-101-11	ELECT	100MF	20%	16V	IC502	8-749-922-81	IC VPS07T
C527	1-130-483-00	MYLAR	0.01MF	5%	50V			
C528	1-102-525-11	CERAMIC	68PF	5%	50V			
C531	1-124-119-00	ELECT	330MF	20%	16V		<COIL>	
C532	1-124-931-11	ELECT	47MF	20%	100V	L503	1-410-396-41	INDUCTOR 0.45UH
C533	1-124-666-11	ELECT	4.7MF	20%	250V	L506	1-410-396-41	INDUCTOR 0.45UH
C534	1-126-772-11	ELECT	1MF	20%	250V	L510	1-410-396-41	INDUCTOR 0.45UH
C535	1-126-772-11	ELECT	1MF	20%	250V	L519	1-410-396-41	INDUCTOR 0.45UH
C536	1-126-772-11	ELECT	1MF	20%	250V	L520	1-410-396-41	INDUCTOR 0.45UH
C537	1-108-686-11	MYLAR	0.0033MF	10%	200V			
C538	1-108-686-11	MYLAR	0.0033MF	10%	200V			
C539	1-108-686-11	MYLAR	0.0033MF	10%	200V		<CONNECTOR>	
C540	1-136-209-11	FILM	0.1MF	10%	250V	P501	*1-560-894-00	PIN, CONNECTOR 6P
C541	1-136-209-11	FILM	0.1MF	10%	250V	P504	*1-560-895-00	PIN, CONNECTOR 7P
C542	1-136-209-11	FILM	0.1MF	10%	250V	P505	*1-564-031-00	PIN, CONNECTOR 6P
C543	1-136-209-11	FILM	0.1MF	10%	250V	P508	*1-564-028-00	PIN, CONNECTOR 3P
C544	1-162-978-11	CERAMIC	0.01MF		2KV	P509	*1-564-031-00	PIN, CONNECTOR 6P
C545	1-162-978-11	CERAMIC	0.01MF		2KV			
C546	1-162-116-00	CERAMIC	680PF	10%	2KV		<TRANSISTOR>	
C547	1-162-116-00	CERAMIC	680PF	10%	2KV	Q501	8-729-119-76	TRANSISTOR 2SA1175-HFE
						Q502	8-729-119-76	TRANSISTOR 2SA1175-HFE
						Q503	8-729-119-76	TRANSISTOR 2SA1175-HFE
						Q504	8-729-119-78	TRANSISTOR 2SC2785-HFE
						Q505	8-729-119-76	TRANSISTOR 2SA1175-HFE
		<DIODE>				Q506	8-729-119-76	TRANSISTOR 2SA1175-HFE
D501	8-719-820-58	DIODE	ISS177			Q507	8-729-119-76	TRANSISTOR 2SA1175-HFE
D502	8-719-820-58	DIODE	ISS177			Q508	8-729-200-17	TRANSISTOR 2SA1091-0
D503	8-719-820-58	DIODE	ISS177			Q509	8-729-200-17	TRANSISTOR 2SA1091-0
D504	8-719-110-31	DIODE	RD12BS-B2			Q510	8-729-200-17	TRANSISTOR 2SA1091-0
D505	8-719-820-58	DIODE	ISS177					
D507	8-719-109-93	DIODE	RD6.2BS-B2					

The components identified by shading and mark Δ are critical for safety.
Replace only with part number specified.

Les composants identifiés par une trame et une marque Δ sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.

D

REF. NO.	PART NO.	DESCRIPTION	REMARK	REF. NO.	PART NO.	DESCRIPTION	REMARK
L201	1-408-080-00	INDUCTOR	100UH	R216	1-216-349-00	METAL OXIDE	1
L401	1-459-996-11	COIL, CHOKE	2.0MMH	R217	1-215-885-00	METAL OXIDE	68
L402	1-460-001-11	COIL, CHOKE	2200UH	R218	1-212-865-00	FUSIBLE	22
L403	1-402-719-11	COIL, PIN MODULATION		R219	1-247-725-11	CARBON	10K
L404	1-407-498-00	INDUCTOR	3.3MMH	R220	1-247-749-11	CARBON	560
L405	1-459-997-11	COIL, HORIZONTAL LINEARITY		R221	1-247-725-11	CARBON	10K
L406	1-421-329-00	COIL, CHOKE		R222	1-247-725-11	CARBON	10K
L407	1-459-111-00	COIL, DRAM, CORE	10UH	R223	1-247-725-11	CARBON	10K
L408	1-408-080-00	INDUCTOR	100UH	R224	1-247-725-11	CARBON	10K
L409	1-410-396-41	INDUCTOR	0.45UH	R225	1-247-701-11	CARBON	120
L901	1-423-333-11	TRANSFORMER, LINE FILTER		R226	1-246-543-00	CARBON	820K
L902	1-459-999-11	COIL, CHOKE	18UH	R227	1-247-887-00	CARBON	220K
L903	1-408-119-00	INDUCTOR	15UH	R401	1-247-721-11	CARBON	4.7K
L904	1-408-119-00	INDUCTOR	15UH	R402	1-249-465-11	CARBON	47K
L905	1-459-998-11	COIL, CHOKE	150UH	R404	1-213-086-00	FUSIBLE	120
L908	1-410-396-41	INDUCTOR	0.45UH	R405	1-247-713-11	CARBON	1K
L909	1-410-396-41	INDUCTOR	0.45UH	R406	1-215-896-00	METAL OXIDE	4.7K
L912	1-410-396-41	INDUCTOR	0.45UH	R407	1-216-390-11	METAL OXIDE	1.2
<CONNECTOR>							
P201	1-506-348-XX	PIN, CONNECTOR	3P	R410	1-260-082-91	CARBON	39
P202	*1-560-895-00	PIN, CONNECTOR	7P	R411	1-212-994-00	FUSIBLE	330
P301	*1-566-226-11	PIN, CONNECTOR	20P	R412	1-247-725-11	CARBON	10K
P302	*1-566-226-11	PIN, CONNECTOR	20P	R413	1-212-849-00	FUSIBLE	4.7
P401	1-506-348-XX	PIN, CONNECOTR	5P	R414	Δ 1-214-746-11	METAL FILM	5.6K
P402	*1-560-893-00	PIN, CONNECTOR	5P	R415	1-212-849-00	FUSIBLE	4.7
P902	*1-560-898-00	PIN, CONNECTOR	10P	R416	1-212-849-00	FUSIBLE	4.7
P903	*1-560-896-00	PIN, CONNECTOR	8P	R417	1-260-119-11	CARBON	47K
P904	*1-560-896-00	PIN, CONNECTOR	8P	R418	1-260-119-11	CARBON	47K
P905	*1-560-891-00	PIN, CONNECTOR	3P	R419	1-260-120-11	CARBON	56K
<TRANSISTOR>							
Q201	8-729-119-78	TRANSISTOR	2SC2785-HFE	R420	1-260-120-11	CARBON	56K
Q202	8-729-111-54	TRANSISTOR	2SD1312-L	R421	1-212-865-00	FUSIBLE	22
Q203	8-729-111-52	TRANSISTOR	2SB984-K	R422	1-249-466-11	CARBON	56K
Q204	8-729-119-76	TRANSISTOR	2SA1175-HFE	R423	1-212-877-11	FUSIBLE	68
Q205	8-729-119-78	TRANSISTOR	2SC2785-HFE	R434	1-247-883-00	CARBON	150K
Q401	8-729-927-10	TRANSISTOR	IRF9630	R435	1-247-885-00	CARBON	180K
Q402	8-729-012-56	TRANSISTOR	IRF710	R436	1-249-469-11	CARBON	100K
Q403	8-729-821-95	TRANSISTOR	2SC3897	R437	1-216-480-11	METAL OXIDE	820
Q404	8-729-119-78	TRANSISTOR	2SC2785-HFE	R438	1-249-462-11	CARBON	22K
Q411	8-729-119-00	TRANSISTOR	2SK612	R439	1-214-921-55	METAL	220K
Q412	8-729-012-62	TRANSISTOR	2SA1507	R440	1-247-704-11	CARBON	220
Q901	8-719-108-18	THYRISTOR	5P6M	R901	1-214-931-00	METAL GLAZE	560K
Q902	8-729-119-78	TRANSISTOR	2SC2785-HFE	R902	1-205-779-11	WIREWOUND	1
<RESISTOR>							
R201	1-247-722-11	CARBON	5.6K 5% 1/4W	R903	1-260-126-91	CARBON	180K
R202	1-249-459-11	CARBON	12K 5% 1/4W	R904	1-260-127-91	CARBON	220K
R203	1-247-725-11	CARBON	10K 5% 1/4W	R905	1-215-926-00	METAL OXIDE	33K
R204	1-247-721-11	CARBON	4.7K 5% 1/4W	R906	1-215-926-00	METAL OXIDE	33K
R205	1-249-463-11	CARBON	27K 5% 1/4W	R908	1-215-907-11	METAL OXIDE	22
R206	1-247-895-00	CARBON	470K 5% 1/4W	R909	1-216-469-11	METAL OXIDE	12
R207	1-247-725-11	CARBON	10K 5% 1/4W	R910	1-215-906-11	METAL OXIDE	15
R208	1-247-721-11	CARBON	4.7K 5% 1/4W	R911	1-212-865-00	FUSIBLE	22
R209	1-249-462-11	CARBON	22K 5% 1/4W	R913	1-205-956-11	WIREWOUND	0.15
R210	1-247-891-00	CARBON	330K 5% 1/4W	R915	1-214-769-00	METAL	47K
R211	1-215-865-11	METAL OXIDE	220 5% 1W F	R916	1-214-777-00	METAL	100K
R212	1-249-453-11	CARBON	3.3 5% 1/4W F	R920	1-217-501-00	FUSIBLE	470
R213	1-247-716-11	CARBON	1.8K 5% 1/4W	R921	1-217-501-00	FUSIBLE	470
R214	1-247-701-11	CARBON	120 5% 1/4W	R922	1-205-616-00	WIREWOUND	1
R215	1-247-715-11	CARBON	1.5K 5% 1/4W	R923	1-247-713-11	CARBON	1K
				R924	1-260-127-91	CARBON	220K
				R926	1-217-637-00	FUSIBLE	1
				R927	1-249-467-11	CARBON	68K
				R928	1-212-934-00	FUSIBLE	1
				R929	1-207-451-00	RES, WIRE	0.1

DA(DC-1)

REF. NO.	PART NO.	DESCRIPTION	REMARK	REF. NO.	PART NO.	DESCRIPTION	REMARK
D257	8-719-820-05	DIODE ISS181		Q301	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D259	8-719-801-48	DIODE ISS193		Q302	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D301	8-719-801-48	DIODE ISS193		Q303	8-729-216-22	TRANSISTOR 2SA1162-G	
D302	8-719-801-48	DIODE ISS193		Q304	8-729-216-22	TRANSISTOR 2SA1162-G	
D303	8-719-106-44	DIODE RD9.1M-B2		Q305	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D304	8-719-820-05	DIODE ISS181		Q306	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D306	8-719-801-48	DIODE ISS193		Q307	8-729-216-22	TRANSISTOR 2SA1162-G	
D308	8-719-801-48	DIODE ISS193		Q308	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D309	8-719-801-48	DIODE ISS193		Q309	8-729-216-22	TRANSISTOR 2SA1162-G	
D310	8-719-801-48	DIODE ISS193		Q310	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D311	8-719-107-15	DIODE RD18M-B2		Q311	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D312	8-719-801-48	DIODE ISS193		Q312	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D601	8-719-820-05	DIODE ISS181		Q313	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D602	8-719-801-48	DIODE ISS193		Q314	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D603	8-719-800-76	DIODE ISS226		Q315	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D604	8-719-105-82	DIODE RD5.1ES-B2		Q316	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D605	8-719-800-76	DIODE ISS226		Q317	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D606	8-719-800-76	DIODE ISS226		Q318	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D607	8-719-801-78	DIODE ISS184		Q319	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D608	8-719-801-48	DIODE ISS193		Q320	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
D609	8-719-820-05	DIODE ISS181		Q321	8-729-216-22	TRANSISTOR 2SA1162-G	
D610	8-719-801-48	DIODE ISS193		Q601	8-729-112-65	TRANSISTOR 2SA1462-Y33	
D611	8-719-801-48	DIODE ISS193		Q602	8-729-112-65	TRANSISTOR 2SA1462-Y33	
D612	8-719-026-17	DIODE RD5.1PB		Q603	8-729-216-22	TRANSISTOR 2SA1162-G	
				Q604	8-729-216-22	TRANSISTOR 2SA1162-G	
<IC>							
IC101	8-749-923-30	IC PR-1		Q605	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
IC250	8-759-064-06	IC UPA2004GR		Q606	8-729-421-22	TRANSISTOR UN2211	
IC301	8-759-822-53	IC LA7850		Q607	8-729-216-22	TRANSISTOR 2SA1162-G	
IC302	8-759-064-06	IC UPA2004GR		Q608	8-729-421-22	TRANSISTOR UN2211	
IC303	8-759-942-16	IC TBA2031A		Q609	8-729-421-22	TRANSISTOR UN2211	
IC304	8-759-064-03	IC AN1431M		Q610	8-729-421-22	TRANSISTOR UN2211	
IC601	8-759-032-01	IC MC74HC00AF		Q611	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
IC602	8-759-239-23	IC TC74HC86AF		Q612	8-729-421-22	TRANSISTOR UN2211	
IC603	8-759-032-01	IC MC74HC00AF		Q613	8-729-421-22	TRANSISTOR UN2211	
IC604	8-759-926-12	IC SN74HC139ANS		Q614	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
IC605	8-759-239-55	IC TC74HC123AF		Q615	8-729-421-22	TRANSISTOR UN2211	
IC606	8-759-032-01	IC MC74HC00AF		Q616	8-729-120-28	TRANSISTOR 2SC1623-L5L6	
				Q617	8-729-216-22	TRANSISTOR 2SA1162-G	
				Q618	8-729-216-22	TRANSISTOR 2SA1162-G	
<COIL>							
L101	1-408-080-00	INDUCTOR	100UH	R101	1-216-065-00	METAL GLAZE	4.7K 5% 1/10W
L102	1-412-390-21	INDUCTOR		R102	1-216-033-00	METAL GLAZE	220 5% 1/10W
L103	1-412-390-21	INDUCTOR		R103	1-216-085-00	METAL GLAZE	33K 5% 1/10W
L250	1-408-080-00	INDUCTOR	100UH	R104	1-216-085-00	METAL GLAZE	33K 5% 1/10W
L301	1-408-080-00	INDUCTOR	100UH	R105	1-216-057-00	METAL GLAZE	2.2K 5% 1/10W
L302	1-408-080-00	INDUCTOR	100UH	R106	1-216-065-00	METAL GLAZE	4.7K 5% 1/10W
				R107	1-216-033-00	METAL GLAZE	220 5% 1/10W
				R108	1-216-085-00	METAL GLAZE	33K 5% 1/10W
				R109	1-216-085-00	METAL GLAZE	33K 5% 1/10W
				R110	1-216-057-00	METAL GLAZE	2.2K 5% 1/10W
<CONNECTOR>							
P301	*1-563-226-11	CONNECTOR, INTERNATIONAL		R111	1-216-196-00	CHIP	820 5% 1/8W
P302	*1-563-226-11	CONNECTOR, INTERNATIONAL		R112	1-216-206-00	METAL GLAZE	2.2K 5% 1/8W
P303	*1-560-892-00	PIN, CONNECTOR 4P		R113	1-216-206-00	METAL GLAZE	2.2K 5% 1/8W
P304	*1-560-894-00	PIN, CONNECTOR 6P		R114	1-216-206-00	METAL GLAZE	2.2K 5% 1/8W
TP301	*1-560-891-00	PIN, CONNECTOR 3P		R115	1-216-206-00	METAL GLAZE	2.2K 5% 1/8W
<TRANSISTOR>							
Q101	8-729-216-22	TRANSISTOR 2SA1162-G		R116	1-216-206-00	METAL GLAZE	2.2K 5% 1/8W
Q102	8-729-216-22	TRANSISTOR 2SA1162-G		R117	1-216-206-00	METAL GLAZE	2.2K 5% 1/8W
Q253	8-729-120-28	TRANSISTOR 2SC1623-L5L6		R118	1-216-206-00	METAL GLAZE	2.2K 5% 1/8W
Q254	8-729-216-22	TRANSISTOR 2SA1162-G		R119	1-216-055-00	METAL GLAZE	1.8K 5% 1/10W
Q255	8-729-216-22	TRANSISTOR 2SA1162-G		R120	1-216-196-00	CHIP	820 5% 1/8W
				R121	1-216-196-00	CHIP	820 5% 1/8W
				R122	1-216-196-00	CHIP	820 5% 1/8W

The components identified by shading and mark Δ are critical for safety.
Replace only with part number specified.

Les composants identifiés par une trame et une marque Δ sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.

DA(DC-1)

REF. NO.	PART NO.	DESCRIPTION	REMARK	REF. NO.	PART NO.	DESCRIPTION	REMARK
R621	1-216-129-00	METAL GLAZE	2.2M 5%	1/10W			
R622	1-216-025-00	METAL GLAZE	100 5%	1/10W			
R623	1-216-097-00	METAL GLAZE	100K 5%	1/10W			
R624	1-216-033-00	METAL GLAZE	220 5%	1/10W			
R625	1-216-081-00	METAL GLAZE	22K 5%	1/10W			
R626	1-216-124-11	METAL GLAZE	1.3M 5%	1/10W			
R627	1-216-073-00	METAL GLAZE	10K 5%	1/10W			
R628	1-216-025-00	METAL GLAZE	100 5%	1/10W			
R629	1-216-049-00	METAL GLAZE	1K 5%	1/10W			
R630	1-216-049-00	METAL GLAZE	1K 5%	1/10W			
R631	1-216-049-00	METAL GLAZE	1K 5%	1/10W			
R632	1-216-085-00	METAL GLAZE	33K 5%	1/10W			
R633	1-216-081-00	METAL GLAZE	22K 5%	1/10W			
R634	1-216-025-00	METAL GLAZE	100 5%	1/10W			
R635	1-216-073-00	METAL GLAZE	10K 5%	1/10W			
R636	1-216-073-00	METAL GLAZE	10K 5%	1/10W			
R637	1-216-075-00	METAL GLAZE	12K 5%	1/10W			
R638	1-216-081-00	METAL GLAZE	22K 5%	1/10W			
R639	1-216-097-00	METAL GLAZE	100K 5%	1/10W			
R640	1-216-121-00	METAL GLAZE	1M 5%	1/10W			
R641	1-216-073-00	METAL GLAZE	10K 5%	1/10W			
R642	1-216-073-00	METAL GLAZE	10K 5%	1/10W			
R644	1-216-061-00	METAL GLAZE	3.3K 5%	1/10W			
R645	1-216-101-00	METAL GLAZE	150K 5%	1/10W			
R646	1-216-073-00	METAL GLAZE	10K 5%	1/10W			
R647	1-216-073-00	METAL GLAZE	10K 5%	1/10W			
R648	1-216-057-00	METAL GLAZE	2.2K 5%	1/10W			
R649	1-216-033-00	METAL GLAZE	220 5%	1/10W			
R650	1-216-097-00	METAL GLAZE	100K 5%	1/10W			
R651	1-216-025-00	METAL GLAZE	100 5%	1/10W			
R652	1-216-061-00	METAL GLAZE	3.3K 5%	1/10W			
R653	1-216-073-00	METAL GLAZE	10K 5%	1/10W			
R654	1-216-053-00	METAL GLAZE	1.5K 5%	1/10W			
R655	1-216-015-00	METAL GLAZE	39 5%	1/10W			
R656	1-216-041-00	METAL GLAZE	470 5%	1/10W			
R657	1-216-073-00	METAL GLAZE	10K 5%	1/10W			
R658	1-216-061-00	METAL GLAZE	3.3K 5%	1/10W			
R659	1-216-025-00	METAL GLAZE	100 5%	1/10W			
<VARIABLE RESISTOR>							
RV251	1-228-993-00	RES, ADJ, CERMET 5K					
RV252	1-228-991-00	RES, ADJ, METAL GLAZE 2.2K					
RV253	1-228-995-00	RES, ADJ, CARBON 22K					
RV254	1-228-994-00	RES, ADJ, CERMET 10K					
RV255	1-228-993-00	RES, ADJ, CERMET 5K					
RV256	1-228-995-00	RES, ADJ, METAL GLAZE 22K					
RV257	1-228-995-00	RES, ADJ, METAL GLAZE 22K					
RV301	1-238-693-11	RES, ADJ, CARBON 5K					
RV302	1-237-524-21	RES, ADJ, CARBON 1M					
RV303	1-228-994-00	RES, ADJ, CERMET 10K					
RV304	1-228-994-00	RES, ADJ, CERMET 10K					
RV305	1-228-993-00	RES, ADJ, CERMET 5K					
RV306	1-228-993-00	RES, ADJ, CERMET 5K					
RV307	1-228-997-00	RES, ADJ, METAL GLAZE 100K					
RV308	1-228-996-00	RES, ADJ, CERMET 50K					
RV309	1-238-688-11	RES, VAR, WIREWOUND 100					
RV310	1-228-997-00	RES, ADJ, CERMET 100K					
RV311	1-228-996-00	RES, ADJ, CERMET 50K					
RV312	1-228-996-00	RES, ADJ, CERMET 50K					
RV313	1-228-998-00	RES, ADJ, METAL GLAZE 220K					
RV314	1-230-868-11	RES, ADJ, METAL GLAZE 2.2K					
RV601	1-230-871-11	RES, ADJ, METAL GLAZE 22K					
RV602	1-237-964-11	RES, ADJ, METAL GLAZE 4.7K					

9-978-267-01

**Sony Corporation
Display Products Group**

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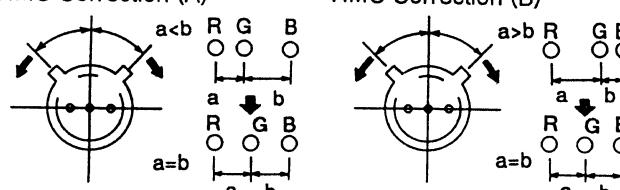
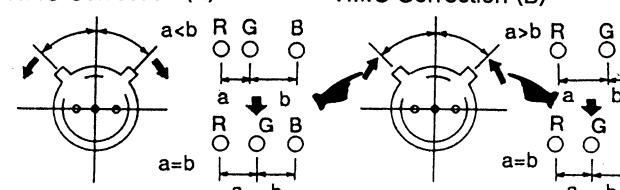
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CORRECTION-1

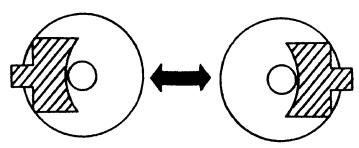
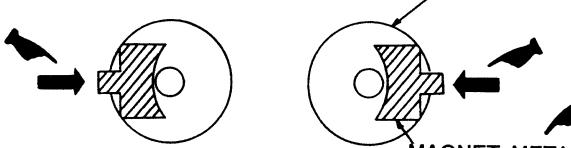
File this correction with the service manual.

 : Indicates corrected portion

Page 12 : 3-2. CONVERGENCE

Incorrect	Correct
<ul style="list-style-type: none"> • HMC and VMC correction for BMC (6-Poles) magnet. 1. HMC (Horizontal Misconvergence) correction and motion of the Electron Beam with the BMC (6-poles) magnet. <p>HMC Correction (A) HMC Correction (B)</p> 	<ul style="list-style-type: none"> • HMC and VMC correction for BMC (6-Poles) magnet. 1. HMC (Horizontal Misconvergence) correction and motion of the Electron Beam with the BMC (6-poles) magnet. <p>HMC Correction (A) HMC Correction (B)</p> 

Page 13 : ② H.TILT adjustment

Incorrect	Correct
 <p>Operation (taking out and putting in)</p> <p>Correction board</p>	 <p>Operation (taking out and putting in)</p> <p>MAGNET, METAL Part No. (X-2105-485-1)</p> <p>Operation (taking out and putting in)</p> <p>Correction board</p>



Page 47 : EXPLODED VIEWS

Incorrect				Correct			
REF. NO.	PART NO.	DESCRIPTION	REMARK	REF. NO.	PART NO.	DESCRIPTION	REMARK
4	Δ.8-738-260-05	PICTURE TUBE 14FGE (M34JNQ15X)		4	Δ.8-738-259-05	PICTURE TUBE 14FGE (M34JNQ15X)	
5	Δ.1-451-409-11	DEFLECTION YOKE (TCD-13301)		5	Δ.1-451-409-11	DEFLECTION YOKE (TCD-13301)	
6	Δ.1-402-744-11	COIL, DEGAUSSING		6	Δ.1-402-744-11	COIL, DEGAUSSING	
7	3-703-003-00	SPACER, DY		7	3-703-003-00	SPACER, DY	

ELECTRICAL PARTS LIST

Page	Incorrect				Correct			
	REF. NO.	PART NO.	DESCRIPTION	REMARK	REF. NO.	PART NO.	DESCRIPTION	REMARK
50			<FUSE>				<FUSE>	
	F901	Δ.1-532-747-11	FUSE, GLASS TUBE (5A/125V)		F901	Δ.1-532-505-31	FUSE, GLASS TUBE (5A/250V)	
		*.1-533-146-00	HOLDER, FUSE; FH901			*.1-533-146-00	HOLDER, FUSE; FH901	
55			MISCELLANEOUS *****				MISCELLANEOUS *****	
		1-452-032-00	MAGNET, DISK; 10MM φ		1-452-032-00	MAGNET, DISK; 10MM φ		
		1-941-843-17	CABLE ASSY, SIGNAL		1-941-843-17	CABLE ASSY, SIGNAL		
	V901	Δ.8-738-260-05	PICTURE TUBE 14FGE (M34JNQ15X)		V901	Δ.8-738-259-05	PICTURE TUBE 14FGE (M34JNQ15X)	
		X-2105-485-1	MAGNET, METAL					