

Digitronics Model 200 Printer and Controller

The printer we are getting will print 132 columns on 14-7/8" paper. Data is input as 7 bit ANSCII codes, with a byte transferred every 850 μ s while filling the line buffer, or 1.7 μ sec per word, ignoring the extra delay caused by using a longer cable. Since the buffer can use almost every other Hp memory cycle when filling a new line the controller is designed to be served by DMA whenever one of the two DMA channels is free.

allowing for interleaving of Hp and printer

The complete sequence for printing a line is as follows. A line of data is received, character-by-character from the Hp, and stored in the line memory. When the line transfer is complete, the Hp transfers a paperfeed instruction and printing commences. As comparisons are found between the characters stored in memory and characters being presented at corresponding column positions by the point belt, the hammers are released and printing occurs. When printing of the current line is complete, the paperfeed system executes the paperfeed instruction previously transferred from the Hp, and the next line of data can be transmitted. The typefont belts are operator changeable. The multi-font buffer automatically detects which font is being used (font) currently. This information is fed back to the Hp as a coded three bit data field in the status word. The line buffers should be set up as follows: The first

control

Table 1. Printing Speed (LPM)/Number of Columns

Font Size	Full Font		Alpha/Numeric		Numerics	
	lpm	columns	lpm	columns	lpm	columns
16	526	132	—	—	526	132
48	254	132	254	132	324	22
64	202	132	244	7	244	39
96	142	132	162	38	162	70
128	110	132	122	70	122	102

Table 2. Paper Feed Instructions

ID Bits				Action Performed
4	3	2	1	
0	0	0	0	No paper feed
0	0	1	0	Double line space
0	0	0	1	Single line space
1	0	0	1	Slew to channel 1 (top of form channel)
1	0	1	0	Slew to channel 2
1	0	1	1	Slew to channel 3
1	1	0	0	Slew to channel 4
1	1	0	1	Slew to channel 5
1	1	1	0	Slew to channel 6
1	1	1	1	Slew to channel 7
1	0	0	0	Slew to channel 8

*how different
from 14031*

377

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14031
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Table 4. Character Code Assignments

ID4	ID3	ID2	ID1	ID7	ID6	ID5
0	0	0	0	0	0	0
0	0	0	1	0	0	1
0	0	1	0	0	1	0
0	0	1	1	0	1	1
0	1	0	0	0	1	0
0	1	0	1	0	1	1
0	1	1	0	0	1	0
0	1	1	1	0	1	1
1	0	0	0	0	1	0
1	0	0	1	0	1	1
1	0	1	0	0	1	0
1	0	1	1	0	1	1
1	1	0	0	0	1	0
1	1	0	1	0	1	1
1	1	1	0	0	1	0
1	1	1	1	0	1	1

16 Character Font Set And Codes
FONT CODE: $\phi\phi\phi$

ID4	ID3	ID2	ID1	ID7	ID6	ID5
0	0	0	0	0	0	0
0	0	0	1	0	0	1
0	0	1	0	0	1	0
0	0	1	1	0	1	1
0	1	0	0	0	1	0
0	1	0	1	0	1	1
0	1	1	0	0	1	0
0	1	1	1	0	1	1
1	0	0	0	0	1	0
1	0	0	1	0	1	1
1	0	1	0	0	1	0
1	0	1	1	0	1	1
1	1	0	0	0	1	0
1	1	0	1	0	1	1
1	1	1	0	0	1	0
1	1	1	1	0	1	1

48 Character Font Set And Codes
FONT CODE: $1\phi\phi$

ID4	ID3	ID2	ID1	ID7	ID6	ID5
0	0	0	0	0	0	0
0	0	0	1	0	0	1
0	0	1	0	0	1	0
0	0	1	1	0	1	1
0	1	0	0	0	1	0
0	1	0	1	0	1	1
0	1	1	0	0	1	0
0	1	1	1	0	1	1
1	0	0	0	0	1	0
1	0	0	1	0	1	1
1	0	1	0	0	1	0
1	0	1	1	0	1	1
1	1	0	0	0	1	0
1	1	0	1	0	1	1
1	1	1	0	0	1	0
1	1	1	1	0	1	1

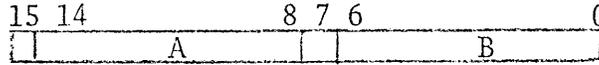
64 Character Font Set And Codes
FONT CODE: $\phi 1\phi$

ID4	ID3	ID2	ID1	ID7	ID6	ID5
0	0	0	0	0	0	0
0	0	0	1	0	0	1
0	0	1	0	0	1	0
0	0	1	1	0	1	1
0	1	0	0	0	1	0
0	1	0	1	0	1	1
0	1	1	0	0	1	0
0	1	1	1	0	1	1
1	0	0	0	0	1	0
1	0	0	1	0	1	1
1	0	1	0	0	1	0
1	0	1	1	0	1	1
1	1	0	0	0	1	0
1	1	0	1	0	1	1
1	1	1	0	0	1	0
1	1	1	1	0	1	1

96 Character Font Set And Codes
FONT CODE: 11ϕ

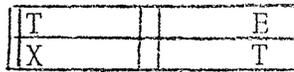
LF, CR etc not part of ANSI part of ASCII only

byte should be left justified. That is, unless the only byte to be output is just a paperfeed command, the buffer must be packed, two characters to a word, as



Where the A is printed and then the B field.

or



note that the code is a 7 bit ANSI code, bits 7 and 15 are therefore available for other uses. In particular if 7 or 15 is set the controller can interpret it to mean that it is the last byte of the line; and that it is a 4 bit paper-feed command word instead of a printing byte. Thus



What if fed with something here too?

print out the lines:

TEXT crlf

TEXTS cr

It is not clear from the printer documentation on hand, how the printer handles codes which are outside the character set on the current font. Note that the controller requirement that text characters be left justified implies that when setting up a text buffer to output several lines under DMA

that the Buffer may need holes put in it as:

$\frac{AN}{OX}$

	A		N
I	φ		*
	-		-
I	1		*
	0		X
I	1		*

The 3 locations marked with the '*'s cannot be printed out by the controller. Actually there are several "unprintable" combinations. With p standing for paperfeed command, c for printing-character and φ for random garbage not to be printed we have:

- cc } Handled correctly
- pp } Handled correctly
- cp } Handled correctly
- Pφ } Handled correctly

- pc second byte not sent to printer

- φc } printing attempted for the φ
- φp } printing attempted for the φ
- Cφ } printing attempted for the φ
- φφ } Who cares?

random garbage causes software problems deciding how to avoid it.

can we fix this? would be very good!

Packing two bytes to the word has left only two control bits, bits 7 and 15. If either is set to a one the associated byte is taken to be a paperfeed command. This allows very efficient packing (from the hardware point of view anyway) of the four cases which hopefully are the only useful ones needed. If it is necessary to be able to handle the other cases there are two alter-

Need null char to do nothing to pad.

natives: 1) take the paperfeed commands out of the text buffer altogether and sent them out over a different I/O path by-passing the DMA channel. or 2) noting that the paperfeed commands could not be printing characters with any of the character sets, the controller could call a paperfeed command anything with the high order bits equal to zero. This is nice; but now any garbage bytes might be taken as commands or type characters.

sending of paperfeed bit from KDF, any problems? KDF should put in this stuff

Pushing on, the hardware interface is simple enough that we can get controllers for two printers on one Hp interface card. If it is intended to program for DMA operation, the printer should have higher priority than the link to the 500. So the reshuffled I/O addresses could be:

- 10 Daconics Data channel
- 11 Daconics Command channel
- 12 Printer one channel
- 13 Printer two channel
- 14 link ZM interrupt address
- 15 link command address
- 16 TTY

if another tape unit, then what?

inserted in me

well, can be done.

This is the best scheme if the Hp operating programs can be recompiled- else the printer could be stuck into an unused slot, ugh.

To make two devices on one card accessible to DMA control, an extra SRQ, service request line must be

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THE ALOHA SYSTEM

MEMORANDUM

TO: Roger Bissonnette
FROM: Wrenwick Lee
SUBJECT: HP Printer Interface (Notes)
DATE: April 17, 1973

1. Channel Allocations

Old		New	
10	Daconics Data	10	Daconics Data (9TRK)
11	Daconics Command	11	Daconics Command (9TRK)
12	link ZM	12	save for 7TRK
13	link command	13	save for 7TRK
14	TTY	14	printer one
15		15	printer two
16		16	link ZM
		17	link command
		20	TTY

The above implies changing of variables that specify link ZM and link command and TTY.

Also initialization code must now be adjusted. Watch out for possible missing case where channel assignment was direct.

2. KDF must now output ASCII without parity.
KDF must put a 1 in the high order bit for skew* characters.
KDF must have a new mapping of skew characters to change from IBM to Digitronics.
See Table 1.
3. Data will be sent across the link as with a write. Thus the normal sequence of SHIPIT, etc. will be done.
4. Print Routine should be put into dispatcher.
5. Use the tape buffer for now so that one can employ the use of ^{DDT}~~PDT~~.
6. Restarting the HP should also involve some form of insuring that the printer is restarted, too.
7. DMA Channel 7 should be used for the printer.
Line by line should be sent.
Keep the command sending logic, etc., separate from tapes so that can inter-leave the both later.

*skew: printer carriage control

Bissonnette

4/17/73

pg. 2

8. Odd byte problem. A special null character 177B is sent to indicate null. This is necessary so that when the text starts in the middle of an HP word, a null is sent in the first half of the word. The odd byte problem at the end of text does not occur because the last character is a skew character. If the skew character occurs in the first half of the word, the second half is ignored.
9. Don't forget to send back PFIN when finished.
10. A little fancy footwork is needed to keep track of where one is in the text and when one is finished. Also, where a line begins and whether it begins in an odd byte must be provided for.
11. Text is in the format show in Table II.
12. The skew is done after the line is printed when it is sent with the line.
13. Try to keep code below 1300B.
14. Don't forget to check print status.

Possible problem areas:

1. printing stopping in a bad state requiring manual intervention
2. implementation of null character (hardware)
3. mappings not 1-1 from IBM to DIGITRONICS
4. Characters that printer doesn't recognize

Bissomette
4/17/73
pg. 3

Table I

IBM	DIGITRONICS	Channel	Notes
'00001011'	'10000001'	1	<i>make to one of channels</i>
00010011	10000010	2	
00011011	none	3	
10001011	10001001	4	<i>Eject</i>
10010011	10001010	5	
10011011	10001011	6	<i>skip 3</i>
10100011	10001100	7	
10101011	10001101	8	
10110011	10001110	9	
10111011	10001111	10	
11000011	10001000	11	
11001011	none	12	
11010011	none	NO-OP	
11011011	none		
11100011	none		
00000011	10000000		

Mapping should be done in KDF.
What to do about non-mappings should also be worried about.

Table II

