



ETHERNET SERVICE MANUAL

NOVEMBER, 1984

600P84230

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ETHERNET SERVICE MANUAL
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ETHERNET SERVICE MANUAL
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**CHAPTER 1 GENERAL DATA
ETHERNET SERVICE MANUAL**

1.1 HOW TO USE THIS SERVICE MANUAL

This service manual provides information necessary for maintenance of the Xerox Ethernet Network, including the Repeater.

1.1.1 MANUAL CONTENT

The manual is divided into eight chapters. Content of chapters is described below.

Chapter 1. General Data

This chapter provides information or instructions for manual usage, specifications, tools and supplies lists, and general procedures.

Chapter 2. Installation/Removal

This chapter provides procedures for installation and removal of equipment by a Service Representative.

Chapter 3. Repair Data

This chapter provides procedures for removal, replacement, and adjustment of parts. Each procedure refers to related parts list (PL) in Chapter 4.

Chapter 4. Parts Identification

This chapter provides exploded view illustrations of parts (and parts configuration) and a matching list of parts descriptions. The parts list refers to the related repair procedures in Chapter 3. Symbols used on parts illustrations are defined in Section 1.1.2.

Chapter 5. Print/Display Quality

This chapter is provided only in applicable manuals.

Chapter 6. Troubleshooting

This chapter provides Level 01 Troubleshooting and Information Gathering Checks, Ethernet troubleshooting introduction and explanations, Level 1 Checkout, Level 2 Check Charts, and power distribution BSDs.

Chapter 7. Plug/Jack Lists

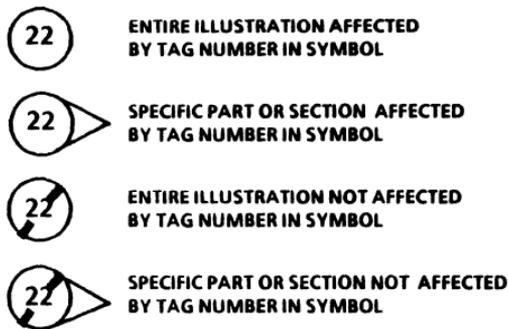
This chapter defines harness reference numbers, provides plug/jack location diagrams, shows wiring data with illustrations for each harness, and identifies connectors by generic type. On wiring illustrations, letters are used for reference to connector diagrams.

Chapter 8. Principles of Operation

This chapter provides a narrative discussion of the operation of the Ethernet Network. Block diagrams show functional areas and relationships within the Network configurations.

1.1.2 MANUAL SYMBOLS

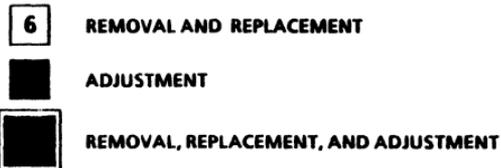
Symbols used in service manuals are defined below.



8010-144

Figure 1-1 Tag Change Symbols

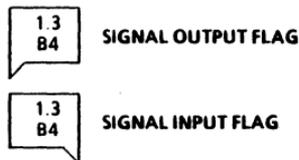
Tag change symbols appear on exploded view illustrations in Chapter 4 and on Block Schematic Diagrams in Chapter 6. The number within the symbol (not shown in figure) matches the tag number identified in the Change Tag Index in Chapter 1.



8010-145

Figure 1-2 Repair Procedure Symbols

Repair procedure symbols appear on exploded view illustrations in Chapter 4, located near the applicable item number on the drawing. The number within the symbol matches the number of the repair procedure provided in Chapter 3.



8010-146

Figure 1-3 Block Schematic Symbols

Signal flags are used on Block Schematic Diagrams in Chapter 6. The numbers within the symbol identify the related BSD chain and the zone reference on the related BSD.

1. GENERAL DATA

REVISION MARKS IDENTIFICATION OF SPECIFIC ITEMS

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1.1.3 REVISION MARKS

Service manual revisions are provided by a change package or a new issue of the manual. On the changed or added pages, a letter (at the bottom of the page) is used to identify level of revision. The following list defines methods used to identify the changes on each page.

| | |
|-----------------------|---|
| Text | Change bar in left margin |
| Tables | Change bar at left side of the changed data |
| Changed Illustrations | Number (indicating the level of revision) next to drawing number; change bar at left side of drawing number |
| New Illustrations | Change bar at left side of drawing number |

When additional levels of revision are needed, revision marks for earlier revisions are taken out, and only new revisions are identified. Each revision includes a new title page containing a Revision Control List. The list provides page numbers where revisions have occurred as well as letters identifying the level of revision.

1.1.4 IDENTIFICATION OF SPECIFIC ITEMS

If parts or data are used only with a specific device, the applicable device is identified with one of the statements defined below. If no statement is provided, the part or data is used multinationally and for all applicable devices.

| | |
|--------------|--|
| USO only | -- United States Operations |
| XC only | -- Xerox Canada |
| USO/XC only | -- United States Operations/Xerox Canada |
| RX only | -- Rank Xerox |
| No statement | -- Multinational |

1.1.5 COMMENT SHEETS

Service Representatives can identify corrections or improvements needed in service manuals, and send that information to Service Education personnel on a Comment Sheet. The Comment Sheet is located on the last page of each manual.

1.2 SPECIFICATIONS

1.2.1 PRODUCT CODES

Repeater
USO/XC and RX T28

1.2.2 PHYSICAL SPECIFICATIONS

PVC Coaxial Cable Sections

| | |
|-------------|---------------------------|
| Part Number | 152523980 |
| Length | 76 feet 9 inches (23.4 m) |
| Weight | 9.0 pounds (4.1 kg) |

| | |
|-------------|----------------------------|
| Part Number | 152523981 |
| Length | 230 feet 4 inches (70.2 m) |
| Weight | 26 pounds (11.8 kg) |

| | |
|-------------|------------------------------|
| Part Number | 152523982 |
| Length | 383 feet 10 inches (117.0 m) |
| Weight | 43 pounds (19.5 kg) |

TEFLON Coaxial Cable Sections

| | |
|-------------|---------------------------|
| Part Number | 152523990 |
| Length | 76 feet 9 inches (23.4 m) |
| Weight | 10.0 pounds (4.5 kg) |

| | |
|-------------|----------------------------|
| Part Number | 152523991 |
| Length | 230 feet 4 inches (70.2 m) |
| Weight | 30.0 pounds (13.6 kg) |

| | |
|-------------|------------------------------|
| Part Number | 152523992 |
| Length | 383 feet 10 inches (117.0 m) |
| Weight | 50.0 pounds (22.7 kg) |

Coaxial Connectors

| | |
|------------------|------------------------------|
| Type | PVC Screw-on, N Series, Male |
| Assembled Length | 1.75 inches (4.5 cm) |

| | |
|------------------|---------------------------------|
| Type | TEFLON Screw-on, N Series, Male |
| Assembled Length | 1.75 inches (4.5cm) |

1. GENERAL DATA

PHYSICAL SPECIFICATIONS

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Coaxial Cable Bend Radius

Temporary Flex 8 inch (20.3 cm) minimum
Installed Position 12 inch (30.5 cm) minimum

Network Segment

Maximum Length 1640 feet (500 m)

Coaxial Adapters

Type N Series, Female
Assembled Length 1.75 inches (4.5 cm)

Type Right Angle, N Series, Male/Female
Assembled Length 75 inches (4.5 cm)

Terminator

Impedance 50 ohms (+/- 1%)
Installed Length 2.75 inches (6.9 cm)

Transceiver Spacing

Distance of 8 feet 2 inches (2.5 m) between transceivers

Transceiver

Width 3 inches (7.6 cm)
Height 3 inches (7.6 cm)
Length 6 inches (15.2 cm)

PVC Transceiver Cable

Part Number 152S23803
Length 15 feet (4.6 m)
Weight 1.1 pounds (0.5 kg)

Part Number 152S23804
Length 30 feet (9.2 m)
Weight 2.2 pounds (1.0 kg)

Part Number 152S23805
Length 60 feet (18.3 m)
Weight 4.4 pounds (2.0 kg)

Part Number 152S23806
Length 164 feet (50 m)
Weight 12 pounds (5.4 kg)

TEFLON Transceiver Cable

| | |
|-------------|---------------------|
| Part Number | 152S24013 |
| Length | 15 feet (4.6 m) |
| Weight | 1.3 pounds (0.6 kg) |

| | |
|-------------|---------------------|
| Part Number | 152S24014 |
| Length | 30 feet (9.2 m) |
| Weight | 2.5 pounds (1.1 kg) |

| | |
|-------------|---------------------|
| Part Number | 152S24015 |
| Length | 60 feet (18.3 m) |
| Weight | 5.0 pounds (2.3 kg) |

| | |
|-------------|--------------------|
| Part Number | 152S24016 |
| Length | 164 feet (50 m) |
| Weight | 12 pounds (5.4 kg) |

Repeater

| | |
|--------|----------------------|
| Width | 14 inches (35.6 cm) |
| Height | 8.5 inches (21.6 cm) |
| Length | 8 inches (20.3 cm) |
| Weight | 15 lbs (6.8 kg) |

1.2.3 REPEATER SPACE REQUIREMENTS

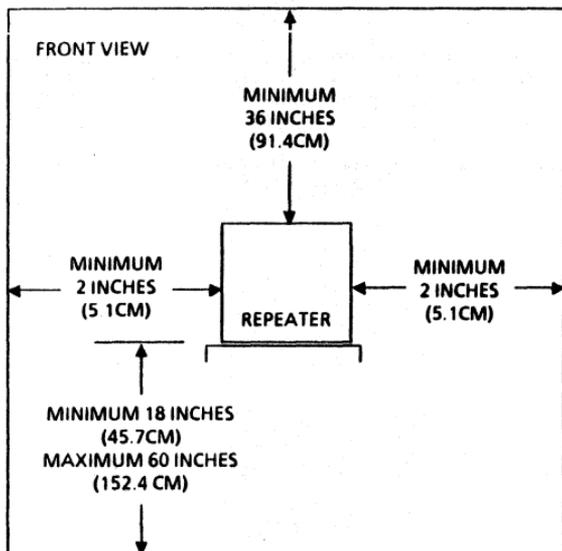
Figures 1-4 and 1-5 show minimum space required for ventilation and for service of equipment. There must be free air circulation in the area surrounding the Repeater. The illustrations do not provide an example of a normal installation.

One wall outlet is required for each Repeater. Length of Repeater power cord is 8 feet (2.44 m).

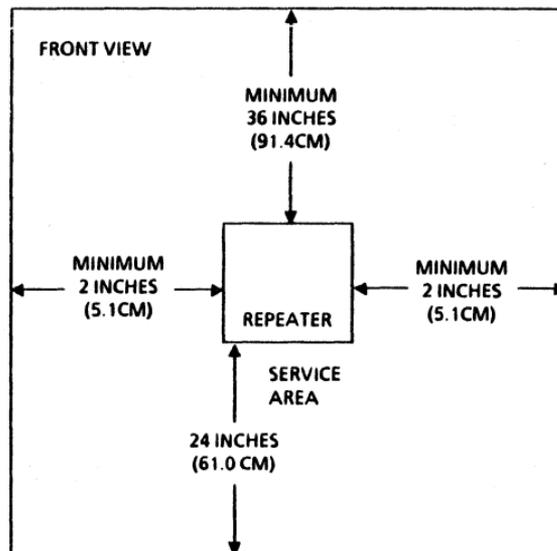
1. GENERAL DATA

REPEATER SPACE REQUIREMENTS FIGURES 1-4, 1-5

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8010-032



8010-033

Figure 1-4 Repeater Space Requirements (Front View)

Figure 1-5 Repeater Space Requirements (Top View)

1.2.4 REPEATER ELECTRICAL SPECIFICATIONS

Circuit conductors and ground conductors must be installed in accordance with local electrical requirements. A standard 15A, 2 pole, 3-wire grounded duplex receptacle is required for proper unit operation.

USO/XC ONLY: AC power is obtained from a grounded wall outlet. Voltages required at the wall outlet are 103 to 127 VAC (RMS) line-to-neutral, 0 to 3 VAC neutral-to-ground, single phase, 60 Hz, at 0.35A.

RX ONLY: AC power is obtained from a grounded wall outlet. Voltages required at the wall outlet are 193 to 264 VAC, at 50 Hz.

Power consumption specifications for the Repeater are 0.35 ampere current and 40 watts power.

1.2.5 ENVIRONMENTAL SPECIFICATIONS

Temperature Range

Ethernet

41oF to 122°F (5°C to 50°C)

Repeater

50°F to 90°F (10°C to 35°C)

Humidity Range

Ethernet

10% to 95%; maximum wet bulb temperature 78°F (26°C)

Repeater

15% to 85%; maximum wet bulb temperature 78°F (26°C)

1.3 SUPPLEMENTAL TOOLS AND SUPPLIES

In addition to a Basic XOPD Tool Kit 600T1391 (described in the 8000 Series Reference Manual), a Coax Coring Tool Kit 600T1665 is required for service of an Ethernet Network. The Coax Coring Tool Kit consists of the items described in Table 1-1. Supplemental tools required for service of an Ethernet Network are described in Table 1-2.

1. GENERAL DATA

SUPPLEMENTAL TOOLS AND SUPPLIES GENERAL PROCEDURES LADDER USAGE TABLES 1-1, 1-2

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Table 1-1 Coax Coring Tool Kit
600T1665

| Part No. | Description |
|----------|------------------------------|
| 600T1669 | Coax Cable Coring Tool |
| 600T1670 | Coax Shield Remover |
| 600T1671 | Coax Replacement Cutting Tip |

Table 1-2 Ethernet Supplemental Tools

| Part No. | Description |
|----------|-----------------------------|
| 600T822 | Pin Extractor |
| 600T1656 | Universal Loopback Tool |
| 600T1680 | Coax Cable Stripper |
| 600T1706 | Transceiver Terminator Tool |

1.4 GENERAL PROCEDURES

1.4.1 LADDER USAGE

WARNING

Observe the following safety rules when the Xerox Ethernet Ladder (1P80714) is required for service of the network.

1. Use only the approved Xerox Ethernet Ladder.
2. Inform customer about a damaged ladder.
3. Inform customer if an approved ladder is not available.
4. Before use, fully open and lock the ladder in place.
5. Position the ladder to prevent slippage, or hold ladder in place during use.
6. Do not place ladder on boxes or other items to obtain additional elevation.
7. Do not place ladder near a door that opens toward ladder unless the door is locked or blocked.
8. Face the ladder when going up or down.
9. Do not use top of ladder or next cleat down from top to obtain elevation.
10. Do not allow ladder to be used by more than one person at a time.

**CHAPTER 2 INSTALLATION/REMOVAL
ETHERNET SERVICE MANUAL**

2. INSTALLATION/REMOVAL

INTRODUCTION ETHERNET INSTALLATION REPEATER PRE-INSTALLATION CHECKS

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2.1 INTRODUCTION

Normally, Ethernet installations are performed by either a Xerox approved contractor or a contractor selected by customer. If Ethernet is installed within a single room, and the coaxial cable is placed on the floor between devices, the Service Representative may be required to perform the installation.

Repeater installation and removal is performed by the Service Representative. Appropriate procedures are provided in this Chapter

2.2 ETHERNET INSTALLATION

Installation instructions for Ethernet are provided in the Ethernet Network Facility Contractors Manual.

2.3 REPEATER PRE-INSTALLATION CHECKS

1. VERIFY THAT REQUIRED INSTALLATION EQUIPMENT IS AVAILABLE.

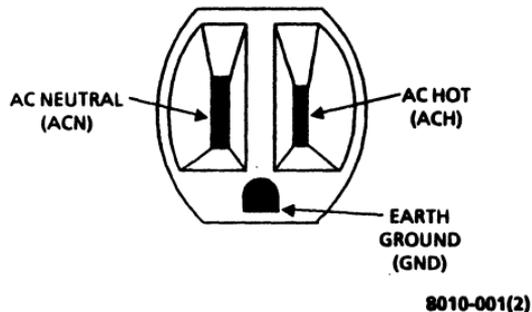
NOTE: If more than one Repeater is to be installed with its related cable segment, reference to a diagram of network topography is recommended.

- a. Ensure that network consists of at least two segments of cable.
 - b. Verify that part number of each transceiver is 73580509 (or later issue); if part number is an earlier issue, obtain the correct transceiver.
 - c. Ensure that two transceivers and two tap-block assemblies are available for each Repeater.
 - d. Ensure that two transceiver cables are available for each Repeater.
2. USO/XC ONLY. MEASURE AND VERIFY VOLTAGE AT WALL RECEPTACLE (FIGURE 2-1).

CAUTION

If any of the voltage measurements is not as specified below, the cause must be corrected. Inform the customer that the equipment must not be connected to the wall receptacle, and that a licensed electrician must correct the wiring. Do not try to make the correction. If the improper condition has not been corrected before the next call, provide a written report to your manager about the improper wiring.

- a. Select the proper voltage scale.
- b. Measure voltage between AC hot (ACH) and neutral (ACN).



- c. Verify that meter reading is between 103 VAC and 127 VAC.
 - d. Measure voltage between ACH and ground (GND).
 - e. Verify that meter reading is between 103 VAC and 127 VAC.
 - f. Measure voltage between GND and ACN.
 - g. Verify that meter reading is less than 3 VAC.
3. **RX ONLY:** MEASURE AND VERIFY VOLTAGE AT WALL RECEPTACLE (FIGURE 2-2).

CAUTION

If any of the voltage measurements is not as specified below, the cause must be corrected. Inform the customer that the equipment must not be connected to the wall receptacle, and that a licensed electrician must correct the wiring. Do not try to make the correction. If the improper condition has not been corrected before the next call, provide a written report to your manager about the improper wiring.

- a. Measure voltage between LIVE and NEUTRAL.
- b. Verify that voltage is within -15% to +6% of nominal line voltage.
- c. Measure voltage between LIVE and GROUND.
- d. Verify that voltage is within -15% to +6% of nominal line voltage.
- e. Measure voltage between NEUTRAL and GROUND.
- f. Verify that voltage is less than 3 VAC.

Figure 2-1 Wall Receptacle (USO/XC)

2.4 REPEATER INSTALLATION

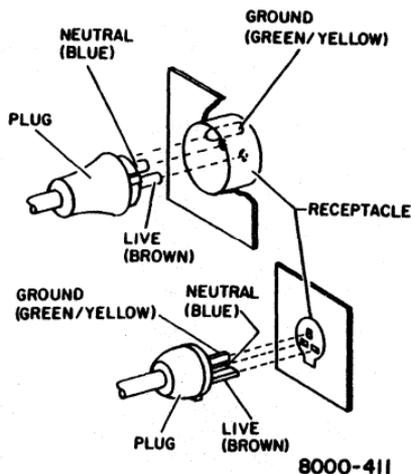


Figure 2-2 Wall Receptacle (RX)

1. PERFORM THE PRE-INSTALLATION CHECKS (2.3).
2. REMOVE REPEATER FROM CARTON.
 - a. Open carton.
 - b. Remove bubble bag that contains AC power cord and retainer clamp.
 - c. Remove Repeater from carton.
3. VERIFY AC INPUT POWER CONFIGURATION (FIGURE 2-3).
 - a. Determine the nominal input voltage at wall receptacle.
 - b. Remove PWA from input power control.
 - c. On PWA, locate the voltage indication that matches the wall receptacle (Figure 2-3).
 - d. Replace PWA with the matching voltage indication placed up and at left side.
4. IF APPLICABLE, INSTALL TAP-BLOCK ASSEMBLIES AND TRANSCEIVERS ON THE SEGMENTS OF CABLE BEING ATTACHED WITH A REPEATER.
 - a. Refer to chapter 3 for detailed instructions for tapping the coaxial cable.
5. CONNECT TRANSCEIVER CABLES.
 - a. If applicable, connect transceiver cables to the transceivers.

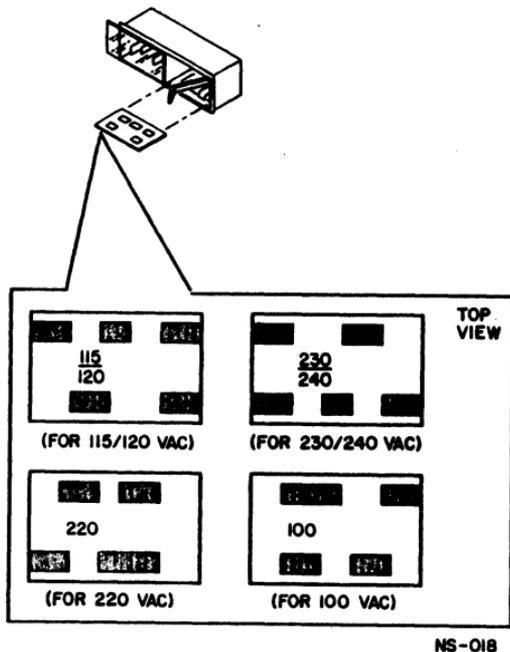


Figure 2-3 AC Input Power Configuration PWA

- b. Connect transceiver cables to the receptacles labeled XCVR LEFT and XCVR RIGHT on the Repeater panel.
6. CONNECT AC POWER CORD.
 - a. Connect AC power cord into Repeater.
 - b. Secure AC power cord with retainer clamp.
 - c. Ensure that Repeater ON/OFF switch is in the OFF position.
 - d. Connect AC power to wall outlet.
7. SWITCH ON REPEATER POWER.
8. VERIFY THAT LEDs ILLUMINATE.
 - a. Verify that LEDs on transceivers illuminate.
 - b. On Repeater, verify that the LEDs labeled + 5 VDC and + 12 VDC illuminate.
9. VERIFY THAT THE REPEATER IS FUNCTIONING CORRECTLY.
 - a. Perform Ethernet On-Line Diagnostics between 8000 Processors, or 8000 Processor and 860, that are connected to different segments of cable.

2. INSTALLATION/REMOVAL

REPEATER INSTALLATION ETHERNET REMOVAL REPEATER REMOVAL

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NOTE: When data is transmitted on the network, LEDs on Repeater illuminate. The XMT L LED illuminates when a data packet at XCVR RIGHT receptacle is transmitted to XCVR LEFT receptacle. The XMT R LED illuminates when a data packet at XCVR LEFT receptacle is transmitted to XCVR RIGHT receptacle. Because the intensity of LEDs is controlled by the recurrence rate of each data packet, at times it is very difficult to see the LEDs illuminate

- b. Observe that the XMT L and XMT R LEDs illuminate while the test is performed.
- c. Verify that test results are 99% or better.

2.6 REPEATER REMOVAL

1. SWITCH OFF REPEATER POWER.
2. ENSURE THAT REPEATER IS READY FOR REMOVAL.
 - a. Disconnect AC power cord from wall outlet.
 - b. Disconnect transceiver cables from Repeater.

2.5 ETHERNET REMOVAL

Because Ethernet network hardware is owned by the customer, removal of Ethernet hardware is not performed by Xerox personnel.

**CHAPTER 3 REPAIR DATA
ETHERNET SERVICE MANUAL**

3. REPAIR DATA

COAXIAL CABLE CONNECTOR FIGURE 3-1

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3.1 COAXIAL CABLE REF PL 4.1

Service Representatives are not required to repair the coaxial cable. Either a Xerox contractor or a contractor selected by customer must perform the repairs.

3.2 CONNECTOR REF PL 4.1

REMOVAL

1. REMOVE COAX CONNECTION INSULATION.
2. DISCONNECT ADAPTER OR TERMINATOR.
3. REMOVE CONNECTOR.
 - a. **Crimp-on connector:** Cut off connector from coaxial cable as close to connector as possible.
 - b. **Screw-on connector:** Remove screw-on connector from end of coaxial cable. Cut off 2 inches (5 cm) of cable from end where connector was removed.

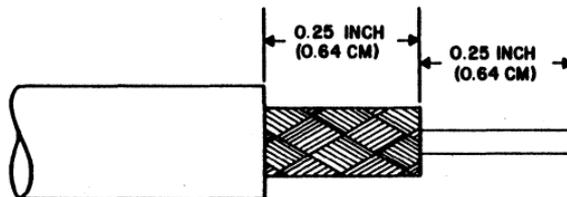
REPLACEMENT

1. STRIP THE COAXIAL CABLE.

CAUTION

Use care to prevent cutting the braid or center conductor.

- a. Using the Coaxial Cable Stripping Tool (600T1680), or approved alternate tool, strip the cable 0.5 inch (1.3 cm) from end of cable as shown in Figure 3-1.



NS-014

Figure 3-1 Coaxial Cable Preparation

- b. Ensure that outer braid has a smooth surface.
 - c. Cut off any loose braid that may cause a short.
2. INSTALL SCREW-ON CONNECTOR ONTO THE STRIPPED CABLE (FIGURE 3-2).

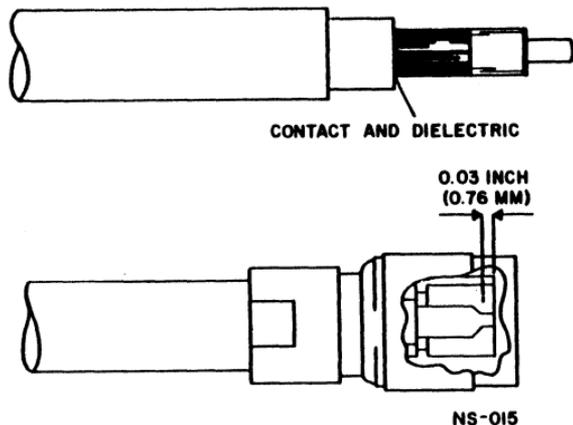


Figure 3-2 Connector Installation

- a. Turn contact in a clockwise direction around center conductor until rear end of contact is flush with inner dielectric.
 - b. Turn connector in a clockwise direction onto cable.
 - c. Ensure that connector is installed with end of contact within 0.03 inch (0.76 mm) of front edge of connector.
3. REPLACE ADAPTER OR TERMINATOR.
 4. REPLACE COAX CONNECTION INSULATION.

| | |
|------------|------------------------------|
| 3.3 | ADAPTER REF PL 4.1 |
|------------|------------------------------|

REMOVAL

1. REMOVE ADAPTER.
 - a. Remove coax connection insulation.
 - b. Disconnect coaxial connectors from both ends of adapter.

REPLACEMENT

1. INSTALL ADAPTER.
 - a. Perform removal procedure in reverse order.

3. REPAIR DATA

TERMINATOR TRANCEIVER TAP-BLOCK ASSEMBLY

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3.4 TERMINATOR REF PL 4.1

REMOVAL

1. REMOVE TERMINATOR.
 - a. Remove coax connection insulation.
 - b. Disconnect coaxial connector from end of terminator.

REPLACEMENT

1. INSTALL TERMINATOR.
 - a. Perform removal procedure in reverse order.

3.5 TRANSCEIVER REF PL 4.1

REMOVAL

1. REMOVE TRANSCEIVER.
 - a. Remove transceiver insulator.
 - b. Disconnect transceiver cable from transceiver.
 - c. Disconnect transceiver from tap-block assembly.
 - d. Remove and discard O-ring seal from transceiver probe.

REPLACEMENT

1. INSTALL TRANSCEIVER.

CAUTION

Do not use a damaged O-ring on the transceiver probe.

- a. Locate a new O-ring seal, and check the O-ring for damage.
- b. Install new O-ring seal, and ensure that O-ring is correctly placed on transceiver probe.

CAUTION

To prevent damage to O-ring seal, tighten transceiver into tap-block by hand only,

- c. Perform removal procedure in reverse order.
2. VERIFY THE REPAIR.
 - a. Perform Ethernet On-Line diagnostic tests.

3.6 TAP-BLOCK ASSEMBLY REF PL 4.1

1. REMOVE TAP-BLOCK ASSEMBLY.
 - a. Remove transceiver (3.5).

- b. Using a 1/2 inch wrench and a 9/16 inch wrench, loosen bolt securing the tap-block assembly to coaxial cable.
 - c. Remove tap-block assembly from coaxial cable.
2. REPAIR THE COAXIAL CABLE.
- a. Using RTV Sealant (63P559), repair the tap hole in coaxial cable.

REPLACEMENT

1. INSTALL TAP-BLOCK ASSEMBLY.
- a. Position the new tap point within 2 inches (5 cm) of the repaired tap hole.

NOTE: If tap-block is to be installed on TEFLON coaxial cable, the shim (included in Transceiver Kit) should be installed around cable

- b. Install tap-block assembly, and tighten the securing nut and bolt.

CAUTION

Be careful when threading the coring tool into the access hole. If the tool is threaded incorrectly, the result will be damage to tap-block assembly.

2. TAP COAXIAL CABLE.
- a. Using the Coaxial Cable Coring Tool (600T1669), thread the tool into the access hole in tap-block assembly until tool is in a fully seated position.
 - b. Remove the coring tool from tap-block assembly
 - c. Place Shield Remover Tool (600T1670) into the access hole in tap-block assembly.
 - d. Turn shield remover tool in a clockwise direction until the access hole is free of all braid or foil.
 - e. Check the access hole to ensure that hole is free of any remaining braid or foil.
3. REPLACE TRANSCIVER (3.5)
4. VERIFY THE REPAIR.
- a. Perform Ethernet On-Line diagnostic tests.

CHAPTER 4 PARTS IDENTIFICATION

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USO/XC ONLY

4

4. PARTS IDENTIFICATION
ETHERNET

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PL 4.1 ETHERNET

| ITEM | PART NO. | DESCRIPTION |
|------|-----------|---|
| 1 | 118P80281 | Insulator, Transceiver |
| 2 | 73580509 | Kit, ENET Transceiver (Note 1) |
| 3 | 116P80772 | Tap-Block Assembly (P/O item 2) |
| 4 | | CABLE, PVC COAXIAL |
| | -- | 77 ft (23.4 m) (ref only) |
| | -- | 230 ft (70.2 m) (ref only) |
| | -- | 384 ft (117 m) (ref only) |
| | | CABLE, TEFLON COAXIAL |
| | -- | 77 ft (23.4 m) (ref only) |
| | -- | 230 ft (70.2 m) (ref only) |
| | -- | 384 ft (117 m) (ref only) |
| 5 | 113P80692 | Adapter, Right Angle Coaxial (Male/Female) (Note 2) |
| 6 | 114P20073 | Connector, Screw-on Coaxial (Male, PVC) |
| | 114P20075 | Connector, Screw-on Coaxial (Male, TEFLON) |
| 7 | 113P80647 | Adapter, Coaxial Barrel (Female/Female) |
| 8 | 73580449 | Kit, Coax Connection Insulation |
| 9 | -- | Sleeve, Insulating (P/O item 8) |
| 10 | 113P80648 | Terminator, 50 Ohm |

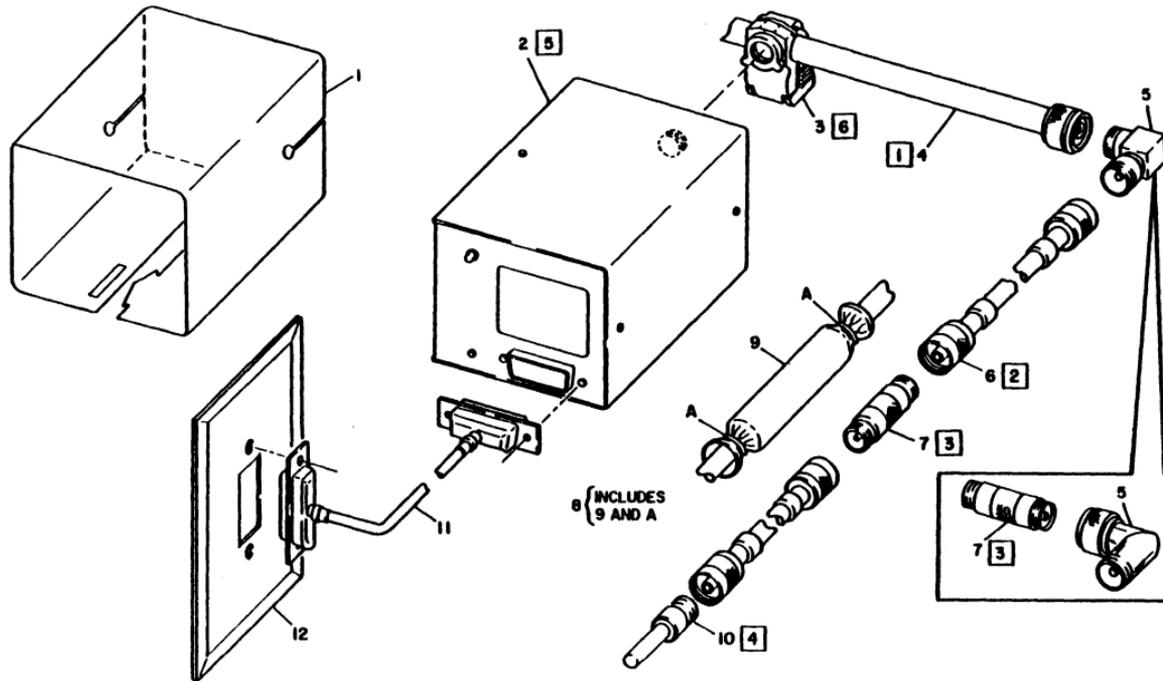
| | | |
|----|-----------|---------------------------|
| 11 | | CABLE, PVC TRANSCEIVER |
| | 152523803 | 15 ft (4.6 m) |
| | 152523804 | 30 ft (9.2 m) |
| | 152523805 | 60 ft (18.3 m) |
| | 152523806 | 164 ft (50 m) |
| | | CABLE, TEFLON TRANSCEIVER |
| | 152524013 | 15 ft (4.6 m) |
| | 152524014 | 30 ft (9.2 m) |
| | 152524015 | 60 ft (18.3 m) |
| | 152524016 | 164 ft (50 m) |
| 12 | 73580417 | Kit, Information Outlet |
| A | 20W10201 | Cable Tie (RX only) |

NOTE 1: Transceiver Kit 73580509 includes O-ring shim required for TEFLON cable.

NOTE 2: Coaxial Barrel Adapter 113P80647 is required with use of Right Angle Coaxial Adapter 113P80692.



Removal and Replacement 3.1 to 3.6, inclusive



NS-00K11

Figure 4-1 Ethernet Parts

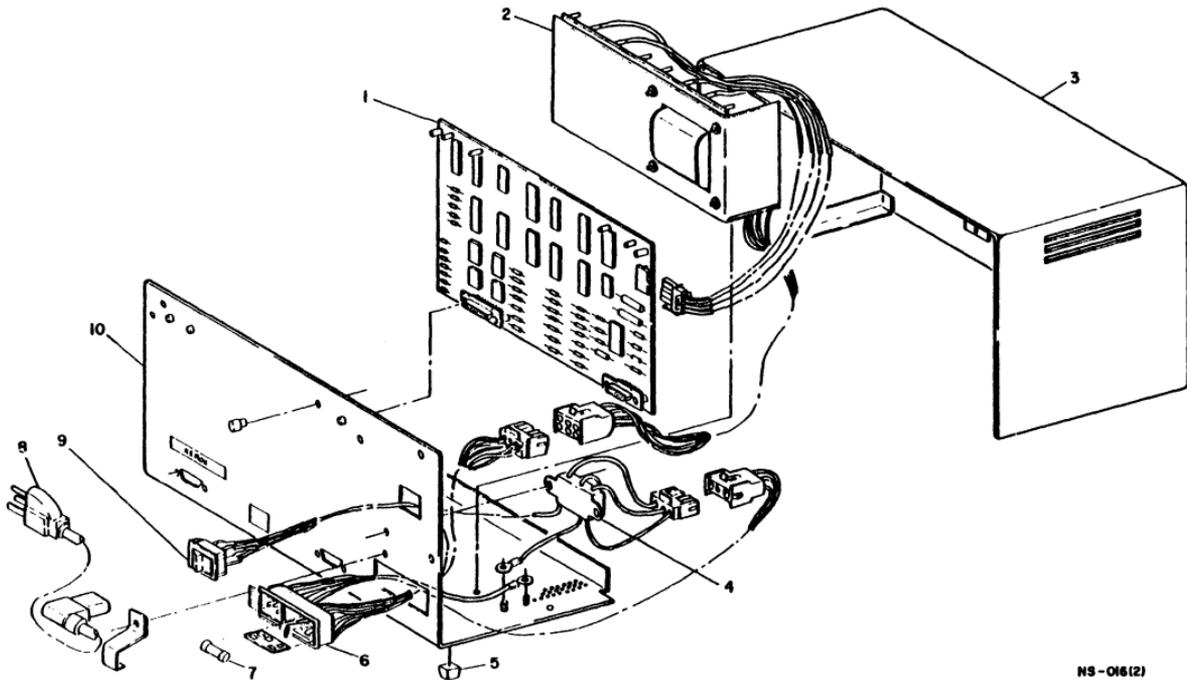
**4. PARTS IDENTIFICATION
REPEATER**

USO/XC ONLY

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PL 4.2 REPEATER

| ITEM | PART NO. | DESCRIPTION |
|-------------|-----------------|--------------------------|
| 1 | 140S82889 | PWA, Repeater |
| 2 | 105S80431 | Power Supply |
| 3 | -- | Cover, Top (ref only) |
| 4 | 142S80062 | Filter, Line |
| 5 | 4P80192 | Bumper |
| 6 | 152S81336 | Harness, Repeater |
| 7 | 708W1401 | Fuse 1A |
| 8 | 117P80598 | Cord, AC Power |
| 9 | 110P80502 | Switch, On/Off |
| 10 | -- | Cover, Bottom (ref only) |



HS-016(12)

Figure 4-2 Repeater Parts

CHAPTER 5 PRINT/DISPLAY QUALITY

ETHERNET SERVICE MANUAL

REFER TO APPROPRIATE SERVICE MANUAL



**CHAPTER 6 TROUBLESHOOTING
ETHERNET SERVICE MANUAL**

INTRODUCTION TO NETWORK SYSTEMS TROUBLESHOOTING

Figure 6-1 provides a Level 01 Troubleshooting Flowchart to assist in determining where to start troubleshooting a problem on a large network.

The most important step in Level 01 Troubleshooting is to obtain as much information as possible before troubleshooting in any one area. The System Administrator can identify specific types of network failures. The System Administrator is the best source of information about network problems.

After you have obtained and made an analysis of all available information, use the flowchart (Figure 6-1) to determine where to start troubleshooting.

NOTE: The Level 01 Flowchart was designed with dependency upon the System Administrator to provide necessary information for answers to questions in the chart. If the System Administrator is not available, use the Information Gathering Checks to obtain the information needed to complete the Level 01 Flowchart.

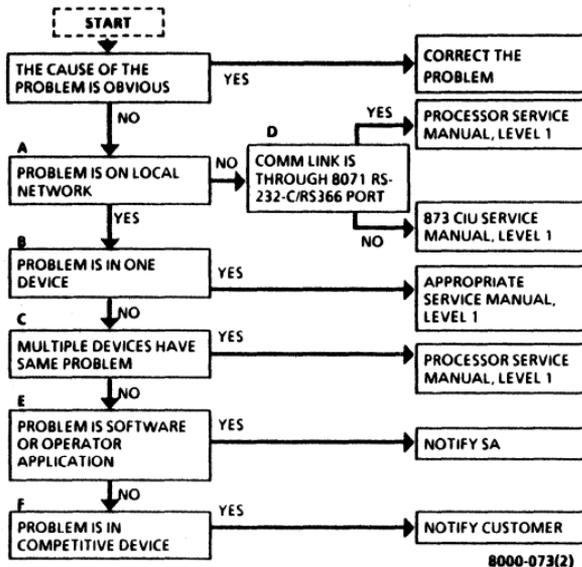


Figure 6-1 Level 01 Troubleshooting Flowchart

How to Use Information Gathering Checks

The Information Gathering Checks are labeled to match the decision blocks of the Level 01 Troubleshooting Flowchart (Figure 6-1). For example, if there is not enough information to determine an answer to Block A, use Check A in the Information Gathering Checks.

The Checks provide assistance in one or more of the following ways

- o Definitions are provided for names used in decision blocks.
- o Examples are provided to explain statements within the decision blocks.
- o Additional steps are provided to assist in obtaining necessary information.
- o Some quick, basic steps are provided that may correct the problem.

INFORMATION GATHERING CHECKS

A Problem is on Local Network

- o If problem involves any communications off the local Ethernet, this statement should be answered "NO".
- o Any problem unique to just one workstation or server is considered to be on the local net.
- o Obtain site plan from System Administrator to verify that service or device is on local net.
- o From Clearinghouse, list services to verify that the service being accessed is available and started. Ensure that service is registered to the proper processor ID number.

B Problem is in One Device

- o A device is a Workstation (8010, 860, 820) or Server.
- o Problem is considered to be on one device, if all other workstations and servers are functioning.
- o The following are examples of what can be done to isolate problem to one workstation or server:
 - o If a service cannot be accessed from a workstation, try accessing it from a second workstation.

6. TROUBLESHOOTING

LEVEL 01 NETWORK SYSTEMS TROUBLESHOOTING

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- o If second workstation cannot access a service, try accessing a service that is installed on a second server.

The above checks will tell you if the problem is in just one workstation, just one server, or the problem is in more than one device.

C Multiple Devices Have Same Problem

- o Examples of Check C include:

- o More than one system cannot reach a service.
- o More than one system fails with same MP Code.

- o If multiple devices have same problem, troubleshooting should be performed from the server.

D Communications Link is through 8071 RS-232-C/RS-366 Port

- o Obtain Port Fact Sheet and Site Plan from System Administrator to determine if port is on an 8071 or on an 873. If port is on an 873, answer "NO" to this statement.
- o Obtain port name, and perform a "Test Port" using that name. The Display will show whether the port is on an 873 CIU or on the local 8000 port (8071).

E Problem is in Software or Operator Application

- o TBS

F Problem is in Competitive Device

- o TBS

INTRODUCTION TO ETHERNET TROUBLESHOOTING

Ethernet Service Strategy

Steps required for isolation of Ethernet faults are provided in sequence below.

1. Using the Network Systems Troubleshooting Flowchart (Figure 6-1), perform Level 01 Troubleshooting.
2. Perform the Level 1 Checkout Procedure. Level 1 Checkout includes preparation for diagnostics and performance of 8000 diagnostics. Instructions for using diagnostics are provided in the 8000 Network Systems Diagnostics Handbook.
3. Perform any Level 2 Check Chart procedures indicated by Level 1 Checkout.
4. USO only. If corrective action does not correct the problem, ask for assistance from the Region Engineering Specialist (RES). Additional assistance is available from the Network Support Center (NSC) in Dallas.

RX only. Any call for assistance (RES/NSE/ANALYST) should be made to the Technical Specialist.

Check Charts are designed to include dependency on specific visible indications. If specific indications occur, several areas of the system are eliminated as a cause of failure. As a result, the Level 1 Checkout must be performed in the specified sequence provided in the procedure. If an indication is not observed and later a failure occurs, the dependent Check Charts will not be

valid. Since Level 1 eliminates areas that cause a failure, the remaining areas can be checked quickly.

Use the appropriate amount of time (determined by branch management) to troubleshoot a problem. Then, if a correction cannot be made, ask for assistance from the RES. For USO, the last step for correcting a problem is to obtain assistance from the NSC in Dallas. Telephone numbers for the NSC are provided below.

| | |
|-------|----------------|
| NSC | 1-800-NSC-8010 |
| Texas | 1-800-NSC-8000 |

6. TROUBLESHOOTING

LEVEL 1 CHECKOUT EXPLANATION

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LEVEL 1 CHECKOUT EXPLANATION

Figure 6-2 provides a sample of the format of a Level 1 Checkout procedure. An explanation of the three columns is provided below.

| PROCEDURE | INDICATIONS | LEVEL 2 ACCESS |
|--|---|--------------------------|
| POWER ① | ② | ③ |
| 2. Ensure System power is on, and look for following conditions. | a. Card cage fans operate. b. Power supply fan operates. c. Floppy drive motor operates d. With disc console, disc console fan operates. | 6.1 6.2 6.3 6.4 |

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Figure 6-2 Sample Level 1 Checkout

1. The PROCEDURE column describes the actions required to perform the step.
2. In the INDICATIONS column, statements marked with letters describe indications of the correct operation. Statements marked with an asterisk (*) and the word IF describe indications of incorrect conditions requiring the access of Level 2 Check Charts.

Check and verify the indications in the sequence provided. If the sequence is not observed, the Level 2 Access will not be valid for the correct isolation of faults.

3. The LEVEL 2 ACCESS column identifies the number of the appropriate Level 2 Check Chart procedure for corrective action for conditions described below:
 - a. One of the indications does not occur.
 - b. An incorrect indication occurs.

Level 1 Checkout provides appropriate references to diagnostic procedures or other appropriate service manuals.

LEVEL 2 CHECK CHART EXPLANATION

Figure 6-3 provides a sample of the format of a Level 2 Check Chart. Content of the various sections is described below.

| STEP | PROCEDURE | TEST POINT | INDICATION | |
|--------------------------------|---|-------------------------------|----------------|-----------|
| | | | CORRECT | INCORRECT |
| 6.1 CARD CAGE FANS INOPERATIVE | | | 1 | |
| 2 | 1 Voltage at harness of inoperative fan(s) is: USO is 103 to 127 VAC RX is 193 to 264 VAC | J8-2 to 1 or J10-2 to 1 | Replace fan(s) | Step 2 |
| | 3 | 4 | 5 | 6 |

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Figure 6-3 Sample Level 2 Check Chart

1. Within section 1 is the number and name of the Level 2 Check Chart.
2. The STEP column provides the number sequence of steps in the check chart. Since some steps may not be required, the check charts provide reference to the required steps for isolation of a fault.
3. The PROCEDURE column describes any required preparations. Voltage tolerances are specified within the procedure. All AC voltages are identified with VAC, and

all DC voltages are identified with V. Negative DC voltages include the negative symbol (-); the positive symbol (+) is not used. Always switch off system power if it is necessary to connect or disconnect plugs or remove or install PWAs. If a required preparation can cause an electrical shock, the procedure will specify instructions to switch off power.

4. The TEST POINT column identifies how and where to check the procedure statement. If a voltage reading is required, the first point is for the RED (+) lead, and the second point is for the BLACK (-) lead. If no second point is provided, the BLACK lead must be connected to a DC return (ground).
5. If the voltage or visible indication was CORRECT (or occurred as specified), the CORRECT INDICATION column provides instructions to continue troubleshooting, to replace a component, or to perform an adjustment.
6. If the voltage or visible indication was INCORRECT (or did not occur as specified), the INCORRECT INDICATION column provides instructions to continue troubleshooting, to replace a component, or to perform an adjustment.

6. TROUBLESHOOTING LEVEL 1 CHECKOUT

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| STEP | PROCEDURE | INDICATIONS | LEVEL 2 ACCESS |
|---|---|--|-------------------|
| PREPARATION | | | |
| 1. | Ensure all Services (i.e., Print Service, File Service) are registered to the proper 8000 Processor ID Number. | | |
| DIAGNOSTIC SEQUENCE | | | |
| 1 | Perform Echo Test (Ethernet On-line Diagnostics) between 8000 Processors, or 8000 Processor and 860, that cannot communicate with each other. | <p>* IF After exiting test, screen indicates test results were less than 99%, go to Step 2.</p> <p>* IF After exiting test, screen indicates test results were 99% or better and Network problem is still suspect,</p> | 6.1 |
| NOTE: If services are not stopped during Echo Test, the results cannot be considered accurate. | | | |
| 2. | Ask the System Administrator to stop all services. | | |
| 3. | Perform Echo Test between 8000 Processors, or 8000 Processor and 860, that cannot communicate with each other. | <p>* IF After exiting test, screen indicates test results were 98% or less,</p> <p>* IF Network problem is still suspect,</p> | 6.2 6.1 |

| STEP | PROCEDURE | TEST POINT | CORRECT | INDICATION INCORRECT |
|------------------------------------|---|---------------------------------------|---|---|
| 6.01 NETWORK TEST PROCEDURE | | | | |
| 1. | All facilities hardware is accessible (guidelines are specified in Contractor's Manual, Section 2.2.1). | Visual | Check Chart 6.03 | Step 2 |
| 2. | Transceiver is easily accessible. | Visual | Step 3 | Step 4 |
| 3. | Remove transceiver from tap block. Perform resistance check on cable. Resistance is 24 to 26 ohms. | Center conductor (+) to tap block (-) | Replace OPT PWA. If problem still exists, notify RES/NSC. | Step 6 |
| 4. | Locate one end of cable segment. Remove the terminator and perform resistance check. Resistance is 48 to 52 ohms. | Center (+) to shield (-) | Step 5 | Step 6 |
| 5. | Test the terminator that was removed in Step 4. Resistance is 48 to 52 ohms. | Center (+) to shield (-) | Notify RES/NSC | Replace Terminator |
| 6. | Use site plan and determine point to split cable (at connector) which is closest to the middle. Remove the connector and install terminators on cable sections. Perform Boot Diagnostics on one device for both sections. Diagnostics run successfully on <u>both</u> sections. | Visual | Clean connectors, then notify RES/NSC | Step 7 |
| 7. | Problem section can be split again. | Visual | Repeat Step 6 | Notify customer (Contractor is to repair) |

6. TROUBLESHOOTING

CHECK CHART 6.02

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| STEP | PROCEDURE | TEST POINT | CORRECT | INDICATION INCORRECT |
|--|---|------------|--|--|
| 6.02 ETHERNET ON-LINE ISOLATION | | | | |
| PURPOSE: You have been directed to this check chart because two 8000 Processors, or an 8000 Processor and an 860, cannot communicate with each other. | | | | |
| NOTE: Ensure services are stopped. | | | | |
| 1. | Network has a Repeater. | Visual | Step 2 | Step 3 |
| 2. | Communication problem only exists between machines on different sides of Repeater. | Visual | Check Chart 6.06 | Step 3 |
| 3. | Perform Echo Test from another 8000 Processor to each of the original 8000 Processors, or 8000 Processor and 860. After exiting test, test results are better to one of the suspect systems, but 98% or less to the other suspect system. | Visual | On system with results of 98% or less, check transceiver cable connections at transceiver and at rear of Processor, then replace in order: OPT PWA Transceiver Drop Cable Transceiver | If network problem still suspect, 6.01 |

| STEP | PROCEDURE | TEST POINT | CORRECT | INDICATION | INCORRECT |
|---|---|--------------------------|---|------------------|------------------|
| 6.03 NETWORK ISOLATION | | | | | |
| NOTE: To perform the following checks, all facilities hardware must be accessible. | | | | | |
| 1. | Remove both end terminators from cable. At one end of cable, meter reads infinity. | Center (+) to shield (-) | Step 2 | | Check Chart 6.04 |
| 2. | Resistance of terminator is 48 to 52 ohms. | Center (+) to shield (-) | Step 3 | | Check Chart 6.04 |
| 3. | Clean/check the cable connectors. Replace terminators. Disconnect a transceiver to take resistance check on cable. Resistance is 24 to 26 ohms. | Center (+) to shield (-) | Step 4 | | Check Chart 6.05 |
| 4. | Connect transceiver, and run Boot Diagnostics on problem Processor(s). Test 0322 passes. | Visual | ---- | | Contact RES/NSC |
| 6.04 SHORTED NETWORK ISOLATION | | | | | |
| 1. | Ensure terminators are still removed. Use site plan and determine point to split cable (at connector) which is closest to the middle. Resistance on each cable is infinity. | Center (+) to shield (-) | Clean/replace Coaxial Adapter and Screw-on Connectors | Coaxial Screw-on | Step 2 |
| 2. | Problem section can be split again. | Visual | Repeat Step 1 | | Step 3 |

6. TROUBLESHOOTING
CHECK CHARTS 6.04, 6.05

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| STEP | PROCEDURE | TEST POINT | CORRECT | INDICATION | INCORRECT |
|------|---|--------------------------|---|------------|-----------------------------|
| 3. | Check and clean all connectors on both ends of suspected cable. Resistance on cable is infinity. | Center (+) to shield (-) | Connect network and verify connections just made are good. If problem still exists, call RES/NSC. | | Step 4 |
| 4. | Disconnect a transceiver on suspected cable. Check/clean tap hole. Resistance on cable is infinity. | Center (+) to shield (-) | Connect transceiver and verify network. If problem still exists, replace transceiver. | | Step 5 |
| 5. | Another transceiver is on suspected cable that can be removed. | Visual | Repeat Step 4 | | Call RE/NSC for assistance. |

6.05 OPEN NETWORK ISOLATION

| | | | | | |
|----|--|--------------------------|--|--|-------------------------|
| 1. | Use site plan and determine point to split cable (at connector which is closest to the middle). Resistance of each cable is 48 to 52 ohms. | Center (+) to shield (-) | Step 2 | | Step 3 |
| 2. | Continuity is present on center conductor of Coaxial Adapter. | Visual | Clean/check Coaxial Adapter and Screw-on Connectors. If problem still exists, replace Coaxial Adapter. | | Replace Coaxial Adapter |

| STEP | PROCEDURE | TEST POINT | CORRECT | INDICATION INCORRECT |
|------|-------------------------------------|------------|---------------|--|
| 3. | Problem section can be split again. | Visual | Repeat Step 1 | Notify customer to contact Contractor for repair |

6.06 REPEATER ISOLATION

PURPOSE: You are performing this check chart because a communication problem exists between machines on different sides of Repeater

| | | | | |
|----|---|--------|----------------------|--------------------------------|
| 1. | Both Repeater + 5VDC and + 12VDC LEDs are on. | Visual | Step 2 | Check Chart 6.07 |
| 2. | Transceiver cables going to Repeater will reach a Processor. | Visual | Step 3 | Step 6 |
| 3. | Disconnect left transceiver cable from Repeater, and connect to rear of Processor. Run Boot Diagnostics on Processor. Test 0322 passes. | Visual | Step 4 | Step 5 |
| 4. | Connect left transceiver cable to Repeater, then disconnect right transceiver cable from Repeater, and connect to rear of Processor. Run Boot Diagnostics on Processor. Test 0322 passes. | Visual | Replace Repeater PWA | Step 5 |
| 5. | Disconnect transceiver cable from transceiver, and install Universal Loopback Tool (Ethernet) on end of cable. Boot Diagnostics pass Test 0322. | Visual | Replace Transceiver | Replace Cable Transceiver |

6. TROUBLESHOOTING
CHECK CHARTS 6.06, 6.07

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| STEP | PROCEDURE | TEST POINT | CORRECT | INDICATION | INCORRECT |
|------|---|------------|----------------------|--|-----------|
| 6. | Perform Echo Test between 8000 Processors that are on different sides of Repeater, in both directions (i.e., from Processor A to B, then from Processor B to A). Monitor XMIT L and XMIT R LEDs on Repeater. XMIT L or XMIT R LED occasionally illuminates while test is being performed in either direction. | Visual | Replace Repeater PWA | <p>If XMIT L LED did not illuminate, replace in order: (Right) Transceiver (Right) Transceiver Cable Repeater PWA</p> <p>If XMIT R LED did not illuminate, replace in order: (Left) Transceiver (Left) Transceiver Cablr Repeater PWA</p> <p>If no LEDs illuminted, replace Repeater PWA</p> | |

6.07 REPEATER POWER SUPPLY ISOLATION

| | | | | |
|----|--|--------------|----------------------|----------------------|
| 1. | Both Repeater +5VDC and +12VDC LEDs are off. | Visual | Step 3 | Step 2 |
| 2. | Disconnect P2. Voltages at P2 are: 4.75V to 5.25V 11.5V to 12.5V | P2-3 P2-1 | Replace Repeater PWA | Replace Power Supply |
| 3. | Fuse F1 is good, not open. | Visual | Step 4 | Replace fuse. |

| STEP | PROCEDURE | TEST POINT | CORRECT | INDICATION | INCORRECT |
|------|---|--|-----------------------|------------|--------------------------------|
| 4. | Voltage at Power Supply P1 is: <u>USO</u> is 103 to 127 VAC <u>RX</u> is 193 to 264 VAC | Power Supply <u>USO</u> - P1-1 to 2 <u>RX</u> - P1-1 to 5 or 4 | Replace Plover Supply | Step 5 | |
| 5. | Disconnect Repeater AC power cord from wall outlet. Voltage at wall outlet is: <u>USO</u> is 103 to 127 VAC <u>RX</u> is 193 to 264 VAC | ACH to ACN | Step 6 | | Notify customer of power needs |



Figure 6-4 USO AC Outlet at Wall

| | | | | | |
|----|---|----------------------|--------|--|-----------------------|
| 6. | Connect AC power cord to wall outlet, and disconnect AC power cord from Repeater. Voltage at AC power cord is: <u>USO</u> is 103 to 127 VAC <u>RX</u> is 193 to 264 VAC | AC power cord 1 to 3 | Step 7 | | Replace AC power cord |
|----|---|----------------------|--------|--|-----------------------|

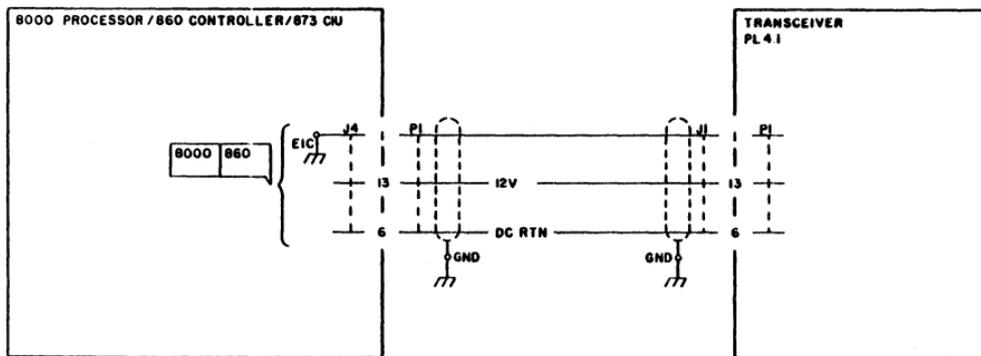
6. TROUBLESHOOTING
CHECK CHART 6.07

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| STEP | PROCEDURE | TEST POINT | CORRECT | INDICATION | | INCORRECT |
|------|--|--|-----------------|------------|-------|-----------------------------|
| 7. | Connect AC power cord to Repeater. Voltage at Input Power Control Harness is: <u>USO</u> is 103 to 127 VAC <u>RX</u> is 193 to 264 VAC | Input Power Control Harness P2-1 to 2 | Step 8 | | | Replace Input Power Control |
| 8. | Voltage at Line Filter is: <u>USO</u> is 103 to 127 VAC <u>RX</u> is 193 to 264 VAC | Input Power Control Harness P2-3 to blue wire at On/Off switch | Step 9 | | | Replace Line Filter |
| 9. | Voltage at Input Power Control terminals is: <u>USO</u> is 103 to 127 VAC <u>RX</u> is 193 to 264 VAC. | Input Power Control terminals L to B | Replace Control | Input | Power | Replace On/Off switch |

┌ A | B | C | D | E | F | G | H | J |

1
—
2
—
3
—
4
—
5
—



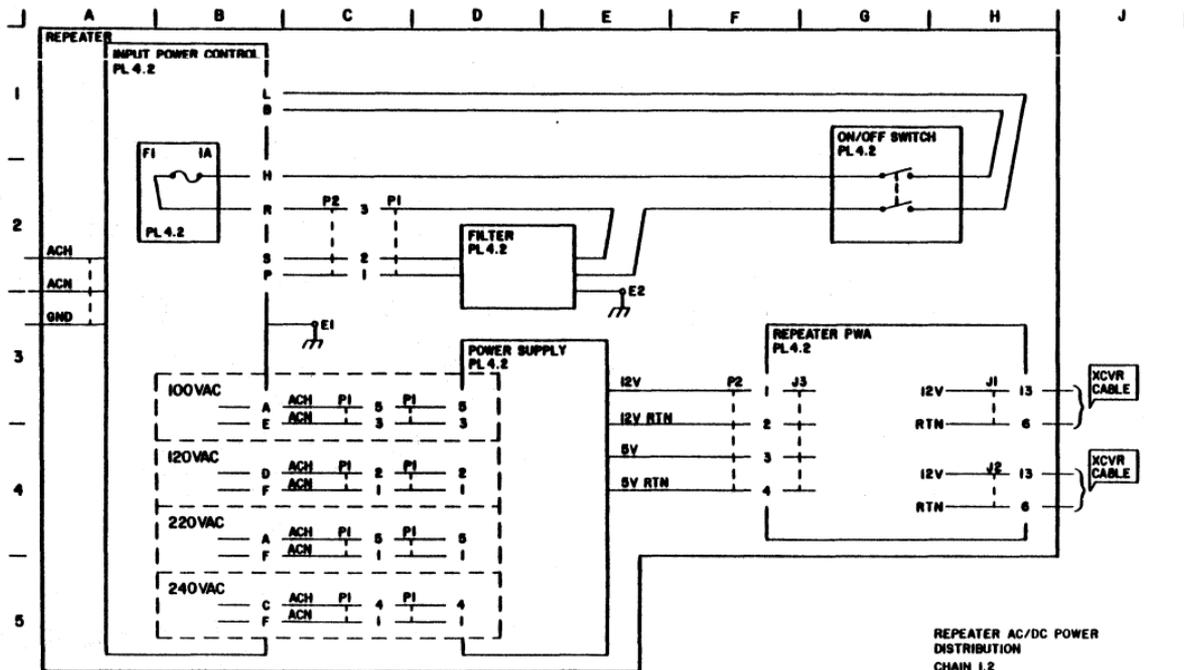
ETHERNET TRANSCEIVER
POWER DISTRIBUTION
CHAIN 1.1
8000-25(11)

Figure 6-5 Chain 1.1 Ethernet Transceiver Power Distribution

6. TROUBLESHOOTING

REPEATER AC/DC POWER DISTRIBUTION

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REPEATER AC/DC POWER
DISTRIBUTION
CHAIN 1.2

NS-02(11)

Figure 6-6 Chain 1.2 Repeater AC/DC Power Distribution

**CHAPTER 7 PLUG/JACK LIST
ETHERNET SERVICE MANUAL**

7. PLUG/JACK LIST

INTRODUCTION HARNESS IDENTIFICATION TRANSCEIVER CABLE PLUG/JACK LOCATIONS

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7.1 INTRODUCTION

Harnesses for the Ethernet Network are each identified with an alphanumeric code (W00). These harness codes are defined in Section 7.2. The codes are used on plug/jack location diagrams.

In Section 7.3, plug/jack location diagrams (Figures 7-1 and 7-2) are provided to show actual locations of plugs and jacks. Each plug/jack is identified by harness code and plug/jack name.

Section 7.4 provides an illustration of the wiring data for each harness. The wiring data illustrations (Figures 7-3 and 7-4) use letter codes, within a hexagonal symbol, which identify related connector diagrams.

Pin location diagrams for various types of connectors are provided in Section 7.5. The diagrams (Figures 7-5 to 7-8, inclusive) show pin side view of the connectors.

7.2 HARNESS IDENTIFICATION

W70 Transceiver Cable
W71 Repeater Harness

7.3 PLUG/JACK LOCATIONS

Refer to Figures 7-1 and 7-2 for illustrations of plug/jack locations and identification.

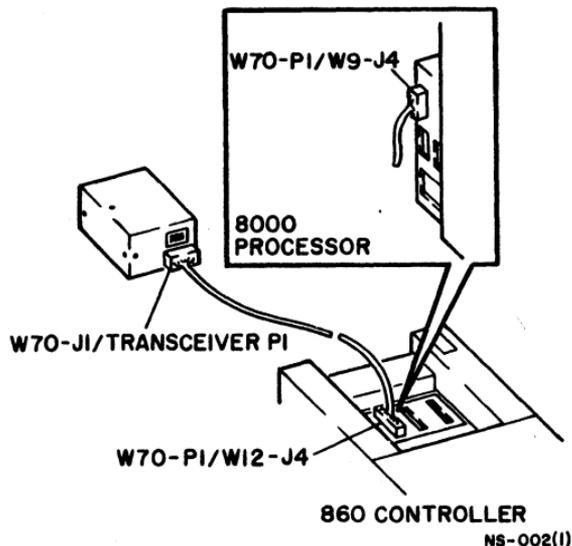


Figure 7-1 Transceiver Cable Plug/Jack Locations

7.4 WIRING DATA

Refer to Figures 7-3 and 7-4 for illustration of the wiring data for each harness.

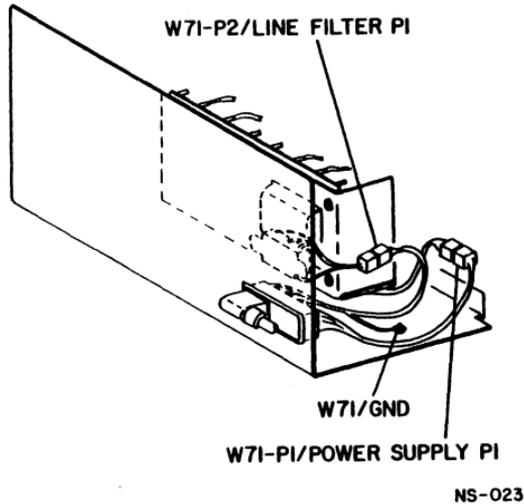


Figure 7-2 Repeater Harness Plug/Jack Locations

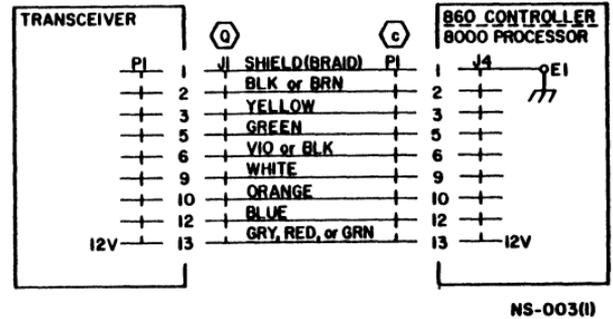
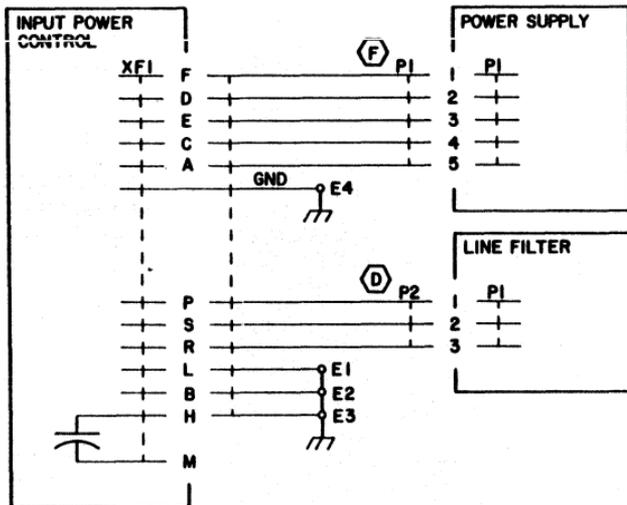


Figure 7-3 Transceiver Cable
W70

7. PLUG/JACK LIST
WIRING DATA W71 CONNECTOR IDENTIFICATION TYPES D, F

ETHERNET
600P84230



NS-022

Figure 7-4 Repeater Harness W71

7.5 CONNECTOR IDENTIFICATION

Refer to Figures 7-5 to 7-8, inclusive, for pin location diagrams for various types of connectors used on harnesses. The diagrams show pin side view of connectors.

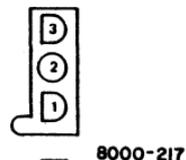


Figure 7-5 Connector Type D

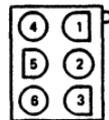


Figure 7-6 Connector Type F

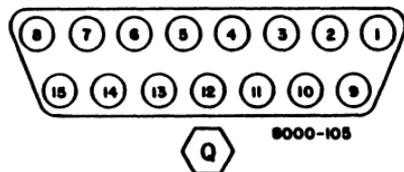


Figure 7-7 Connector Type Q

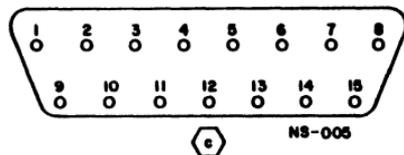


Figure 7-8 Connector Type c

**CHAPTER 8 PRINCIPLES OF OPERATION
ETHERNET SERVICE MANUAL**

INTRODUCTION

Ethernet provides a communications facility for high-speed data exchange among computers and other digital devices. This facility is located within a geographic area of moderate size.

The Ethernet design was developed by Xerox Corporation. The commercial specification for Ethernet was developed by the combined efforts of Digital Equipment Corporation, Intel Corporation, and Xerox Corporation.

For narrative discussion, Ethernet operation can be divided into the three functional levels described below.

- Network The Network is a functional level which consists of cables and associated hardware. The network provides the communications medium for interaction capability between Users and Servers.
- User The User is a functional level which consists of one or more devices or stations. These devices (or users) are capable of initiating action required to request services from the Servers.
- Server The Server is a functional level which consists of one or more devices or stations.

These devices (or servers) are capable of responding to requests for services initiated by the Users.

Because Ethernet does not have a central control, Ethernet is known as a passive medium. Each device connected to the network controls the access to the network; as a result, all devices on the network are equal. The method used to control the network access is called Carrier Sense Multiple Access/ with Collision Detection (CSMA/CD).

The Ethernet facility is the Network level. The Network level includes the coaxial cable with associated hardware, trans ceivers, repeaters, and transceiver cables. This service manual provides narrative discussion of the Network level. Refer to the 8000 Series Reference Manual or appropriate independent service manuals for narrative discussion of the User and Server levels.

8.1 COAXIAL CABLE

Characteristics of the coaxial cable include a low noise level, 50 ohm impedance, heat resistance, UL approval, and TEFLON or PVC external insulation (cable jacket). The cable is designed to transmit information at a rate of 10 megabits per second. The cable can be placed in various environments such as a lowered ceiling, raised floor, or cable trough in the floor.

The TEFLON/PVC cable jacket provides insulation between the cable sheath and any structural metal within the building. The cable jacket has annular marks at each length of 8.2 feet \pm 2 inches (2.5 m \pm 5 cm). A color contrast between the marks and the cable jacket is provided for easy identification. The marks indicate the correct points to attach transceivers.

A network is made of sections of cable. Sections are connected to form a segment. Segment length has a limit of 500 metres; however, extended segment length (to a maximum of 1,500 metres) can be obtained with by using two repeaters. Repeaters provide signal regeneration required to increase the strength of data signals along the extended length of the cable.

8.2 CONNECTORS AND ADAPTERS

Connectors and adapters are the hardware used to connect cable sections. The connectors and adapters are N-Series (industry designation) hardware which provides a 50 ohm constant impedance.

8.3 COAXIAL CABLE TERMINATOR

To eliminate signal reflection from the ends of the cable, the cable segments must be terminated at each end. The terminator provides a cable termination impedance that is equal in value to the characteristic 50 ohm impedance of the cable.

8.4 TRANSCEIVER

The transceiver is a device which is attached directly to the coaxial cable. The transceiver is the interface method between the network and the User and Server level devices. The major functions of transceivers are described below.

Transceivers transmit and receive signals on the coaxial cable.

Transceivers detect signal collisions when more than one device tries to use the network at the same time.

Transceivers protect against failures and electrical interference caused by a radio transmission.

Transceivers provide electrical ground for the network.

8.5 TRANSCIVER CABLE

The transceiver cable provides an electrical interface between a device (860, 8000 Series Server) and the transceiver. Cable length varies, but the maximum transceiver cable length is 165 feet (50 m). The cable consists of four shielded pairs of wires within a Teflon/PVC cable jacket. One pair of wires provides ground and 12V to the transceiver. Each of the remaining three pairs provide a signal path for the Transmit Data, Receive Data, and Collision Detect signals.

8.6 ETHERNET INTERFACE

The interface functions are performed by each station connected to Ethernet. Normally, the functions occur within the various devices by actions of components such as the 860 EIB PWA or the 8000 Processor OPT PWA. The major interface functions are described below.

To reduce the frequency of possible signal collisions, the carrier sense signal is monitored.

If collisions are detected by transceivers, the collisions are controlled.

If the signals are changed during transmission, the signals are decoded for identification by the receiving station.

8.7 PACKET SWITCHING

To transmit information, Ethernet uses a method known as packet switching. At the transmission source, a large data stream is divided into small, predefined units. These units, which are known as packets, are transmitted. At the receiving station, the units are assembled into the original data stream.

To prevent any loss of data, each packet includes a control data section at each end of the packet. Figure 8-1 provides an illustration of the content of a packet.

The packet data sections shown in Figure 8-1 are described below.

- | | |
|---------------------|---|
| Preamble | This 8 byte code provides packet synchronization and traffic control. |
| Destination Address | This 6 byte code identifies the station to which the packet is being transmitted. |

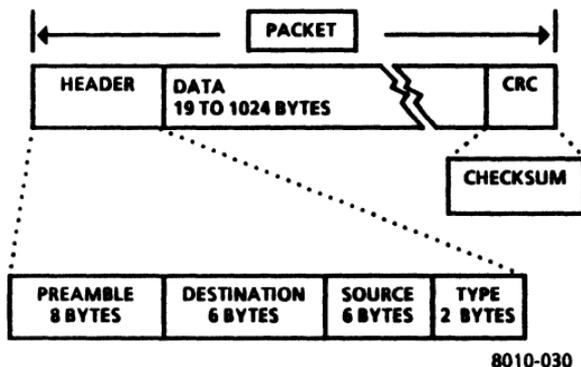


Figure 8-1 Packet Content

- Source Address This 6 byte code identifies the station from which the packet is sent.
- Type This 2 byte code describes packet type and identifies the differences between the control and data sections. The control section is used for system initialization, inquiry, or acknowledgement. The data section includes the actual information being transmitted by the user.

CRC The Cyclical Redundancy Check (CRC) is a code used to verify integrity of transmitted data. Characteristics of the CRC code include the detecting and isolating of incorrect data bits and identifying a requirement to repeat a transmission.

8.8 ETHERNET DIAGNOSTICS

Ethernet diagnostics are contained within 8000 Series products. The Ethernet On-Line Diagnostic test is used to check the Ethernet network. This test requires network communication between a remote device and the device running the diagnostics. In this discussion, the device that runs the diagnostic test is called the "host machine". At the host machine, the user must provide processor and Ethernet identification numbers of the remote device before running the diagnostic test. The remote machine functions as the "echo server" during the test. All the present 8000 Series products, as well as 860 IPS with Ethernet COMM, have the echo capability. Echo capability will be included in future products on Ethernet.

The Ethernet On-Line Diagnostic test is known as an "echo test". The host machine transmits a sequence of packets and waits for the remote machine to echo the packets.

Each packet has a sequence number which includes a predetermined algorithm for identification of packet length and content. Default values are predetermined for packet size, packet transmission rate, packet content, and wait time for packet echo. The user is not required to determine or provide default values.

During the diagnostic test, the host machine transmits a packet and then waits for a packet echo from the remote machine. The diagnostic test program uses three different symbols to indicate status of the test.

1. The test program displays the symbol "?" to indicate failure to receive a good packet. Reasons for this indication are explained below.
 - a. Identification provided for remote machine is the same as for host machine.
 - b. Identification number provided for processor is zero.
 - c. No response is received from specified remote machine after transmission of 16 packets.
 - d. More than half the transmitted packets are lost.
 - e. No packet echo is received from remote machine.
 - f. Packet has an error (such as a CRC error or a misaligned byte boundary).

2. The test program displays the symbol "!" to indicate the successful completion of a single packet echo test. This indication is provided if the packet echoed includes the correct sequence number, the correct length, and a matched data pattern.
3. The test program displays the symbol "#" if the packet is good, but sequence number is wrong or packet type is incorrect. This symbol indicates various possible problems. An example of the occurrence of the "#" symbol is provided below.
 - a. Because of excessive workload of remote device, packet echo is late. Although there is no problem in host machine, remote machine, or the connecting Ethernet, the "#" symbol will be displayed.

For each packet transmitted, one (and only one) of the three symbols is displayed to indicate packet status.

When a user stops the test, a summary of the results is displayed. The summary consists of the following information:

1. Quantity of packets transmitted
2. Quantity of packets echoed which were free of error when received
3. Percentage of packets that were free of error in relation to total of packets transmitted

8.9 REPEATER

The Repeater is considered a major assembly. For discussion only, it will be divided into subassemblies as shown in Figure 8-2. These subassemblies do not represent the sparing level; refer to Chapter 4 for a list of spared parts for the Repeater.

Discussion of the Repeater will include the following topics:

1. Input Power Control
2. Power Supply
3. Repeater PWA

8.9.1 INPUT POWER CONTROL

AC line voltage is applied to the Input Power Control, then to a line filter. One of the output lines from the filter connects directly to the on/off switch, the other line is routed back to the Input Power Control, where it is fused and then connected to the switch. Both wires from the switch are then routed back to the Input Power Control for distribution to the power supply transformer. The block schematic diagram for AC/DC power distribution (Chain 1.2) in Chapter 6 illustrates the distribution of AC/DC power.

A PWA, which is an integral part of the Input Power Control, is installed so that it corresponds to the nominal line voltage present. This will connect the correct terminals together at the transformer.

8.9.2 POWER SUPPLY

The power supply is of the multiple output type, which furnishes +5V and +12V. The +5V is used by the Repeater PWA and +12V is used by the Transceivers.

8.9.3 REPEATER PWA

The Repeater PWA controls the function of receiving packets of information from one segment of cable and transmitting them to the corresponding cable.

Four LEDs (+5VDC, +12VDC, XMIT L, and XMIT R) are mounted the PWA to give an indication of the Repeater status. If a packet of information is received on the XCVR RIGHT connector and transmitted to XCVR LEFT connector, the XMIT L LED will illuminate. XMIT R LED will illuminate when a packet is received on the XCVR LEFT connector and transmitted to the XCVR RIGHT connector.

8. PRINCIPLES OF OPERATION
REPEATER BLOCK DIAGRAM FIGURE 8-2

ETHERNET
600P84230

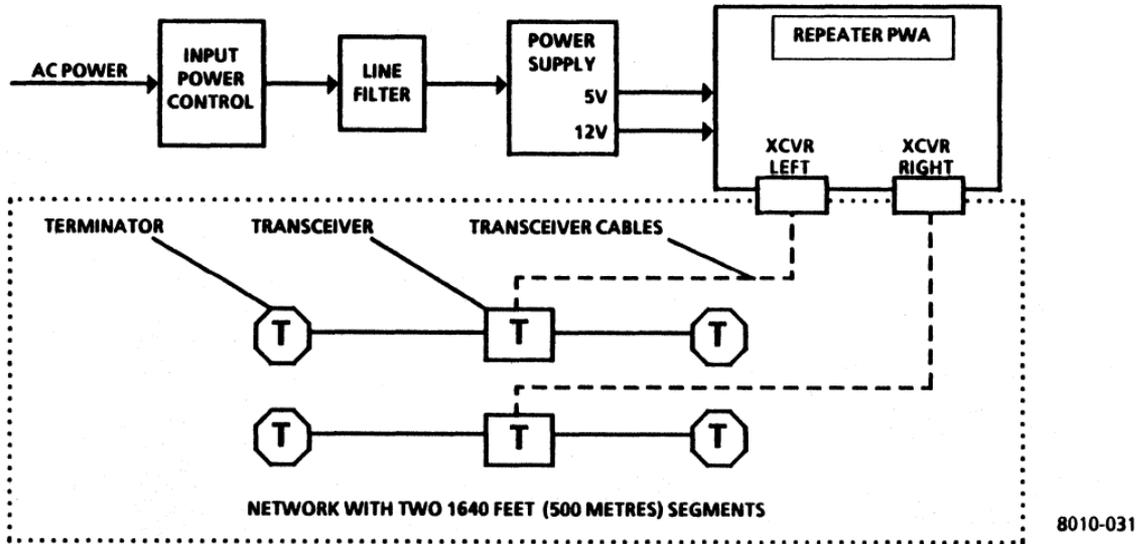


Figure 8-2 Repeater Block Diagram

8010-031



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