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STG - Systems

**Blade Server Packaging  
Instructions: Single Wide  
Blades**

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**No. WW-P-01030 Rev. 10  
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Owner: Jeffrey Miller  
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# Blade Server Packaging Instructions: Single Wide Blades

NOTE: This document is designed to be used online. You are responsible to use only the "Production" version online.

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IMPORTANT NOTICE: The Federal Aviation Administration requires certification that packages shipped by air do not contain explosives, hazardous materials, incendiaries or other destructive devices. Therefore, just prior to sealing the carton, you must inspect its contents to confirm that it contains only parts specified on the IBM bill of materials. If the contents meet specifications, then seal the carton with IBM logo tape or another tamper evident indicator specified on the bill of materials. The logo tape or tamper evident seal will indicate that the carton can be certified to meet FAA standards for air shipment. If you discover parts or devices that appear suspicious (whether or not potentially explosive), carefully secure the carton on the line and notify IBM management promptly.

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- Information contained in this document is for reference purposes only.
- Process and Part Numbers may vary in each manufacturing location.

- Refer to local site procedures and Bill of Materials for any substitutions.
- No deviation is to be made to the overall assembly without prior written approval from the responsible Packaging Engineer.

**NOTE: All single wide blades, machine type 8844, must use packaging instructions SG-P-01283 ("Blade Server Packaging Instructions: Single Wide Blades - MT 8844").**

## Table of Contents

- Section 1 - Unit Packaging
- Section 2 - Manufacturing Palletization
- Section 3 - Distribution
- Section 4 - Material Listing (BOM)

## Section 1 - Unit Packaging

1. Assemble carton 37L8107 as shown below.

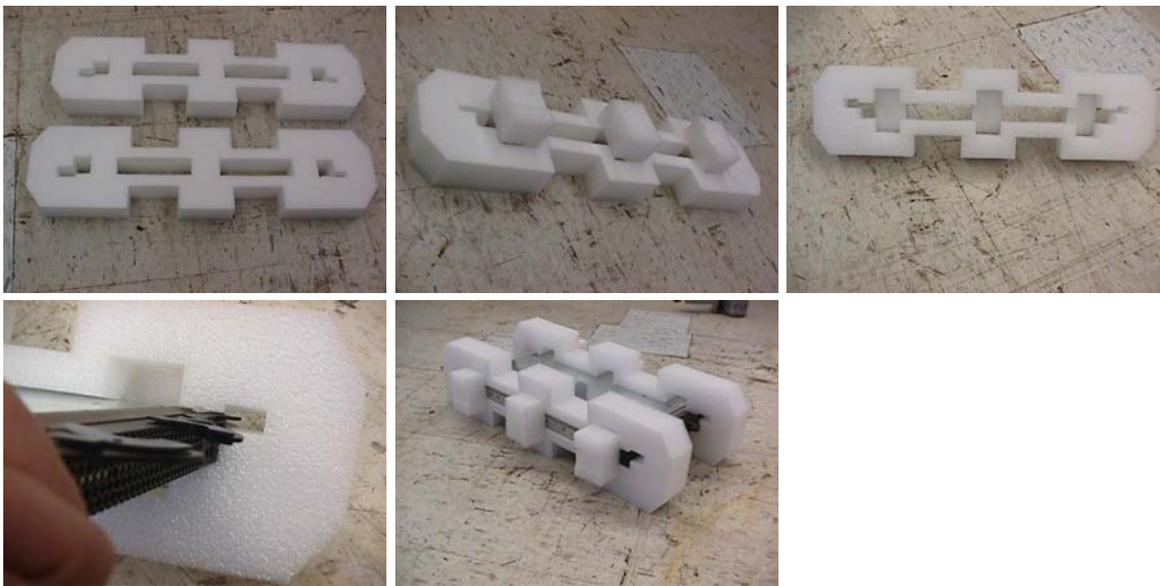


2. Place Blade in ESD bag 37L8109, as shown below, and seal it closed using ESD label 6937292.



3. Assemble cushions 37L8108 and place them on the blade unit as shown below.

NOTE: The ESD bag has been removed to show proper product orientation.



4. Place the Blade with cushions in carton 37L8107 as shown below.



**NOTE: Place the instruction manual and any shipgroup content on top of the cushion set/product.**

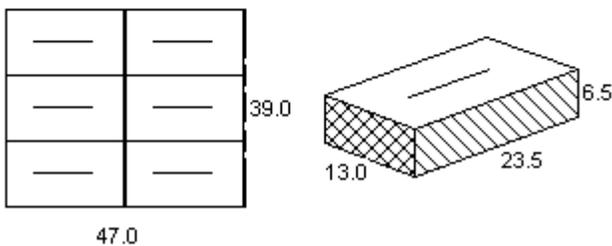
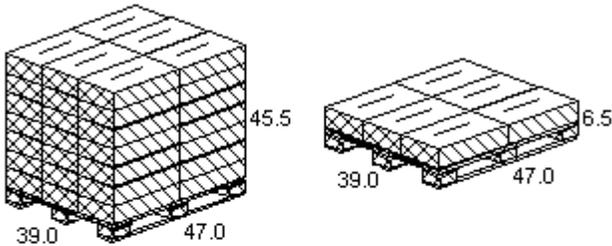
5. Close and seal carton 38L8107 using IBM approved logo tape.



## Section 2 - Manufacturing Palletization

### 2.1 - Worldwide Palletization

2.1.1 - Place 42 systems on a full size pallet (6038887).

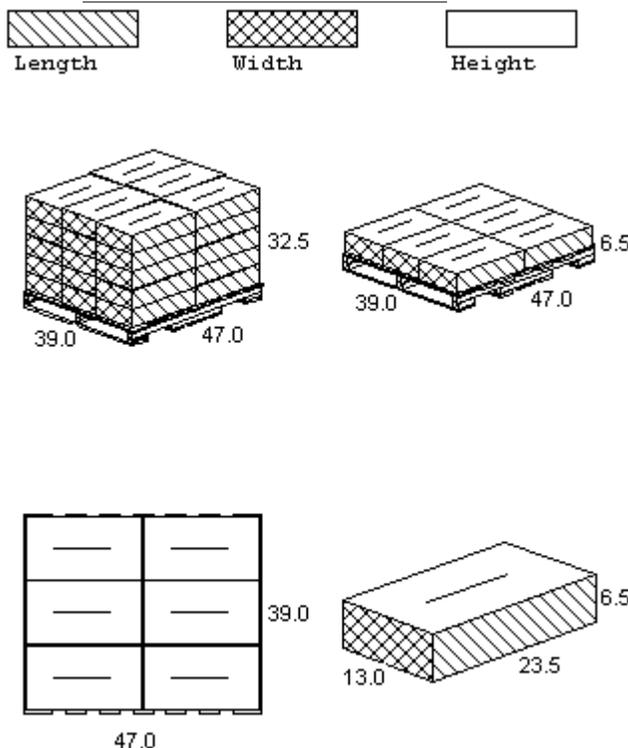


2.1.2 - Secure load to pallet utilizing "Best of Breed" palletization methods. See 92F6168

- "Best of Breed" Pallet Unitization or QMX document P-04146.

2.1.3 - Place two pallet labels (33G6283) on the front and left sides of the pallet load.

## 2.2 - EMEA Palletization



2.2.1 - Place 30 systems on a full size pallet (6038887).

2.2.2 - Secure load to pallet utilizing "Best of Breed" palletization methods. See 92F6168 - "Best of Breed" Pallet Unitization or QMX document P-04146.

2.2.3 - Place two pallet labels (33G6283) on the front and left sides of the pallet load.

## Section 3 - Distribution

NOTE: All units will be received into Distribution as indicated above in Section 3, Manufacturing Palletization, and are approved to be stacked 4 pallets high.

3.1 - Secure load to pallet (or half pallet) as necessary utilizing "Best of Breed" palletization methods. See 92F6168 - "Best of Breed" Pallet Unitization or QMX document P-04146.

3.2 For single shipments or low volume quantities, ship the product by itself, no pallet is

required.

For multiple unit shipments of 21 or less use half pallet (6038888). Make sure each layer is full. If the top layer is uneven ship the extra carton separate.

For quantities greater than 21 use full size pallet (6038887). Make sure each layer is full. If the top layer is uneven ship the extra carton separate.

## **Section 4 - Materials Listing (BOM)**

### **World Wide Packaging BOM 25P1371**

WW Common Part BOM 25P1242

Local US Parts PKG BOM 25P1238

Local Guad PKG BOM 25P1243

### **Common Parts**

Carton - 37L8107

Cushion (2) - 37L8108

Artwork - 01R3816

ESD Bag - 37L8109

ESD Label - 6937292

IBM Logo Tape - 74F5698

- ▶ **General Information**
- ▶ **Summary of Changes**
- ▼ **Approval Information**

<b>Date Approved</b>	<b>Approved By</b>
06/07/2006	See Library Control database for approval information.

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